

©2014

30th Anniversary

Welcome to DEMERS PARIS

PARTS FOR
HEIDELBERG PRESSES

8th Edition - 2014



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LEGAL DISCLAIMER

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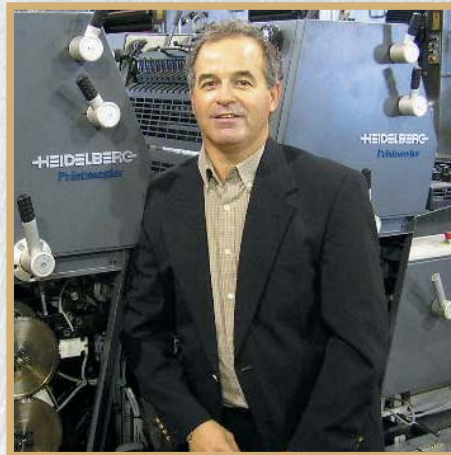
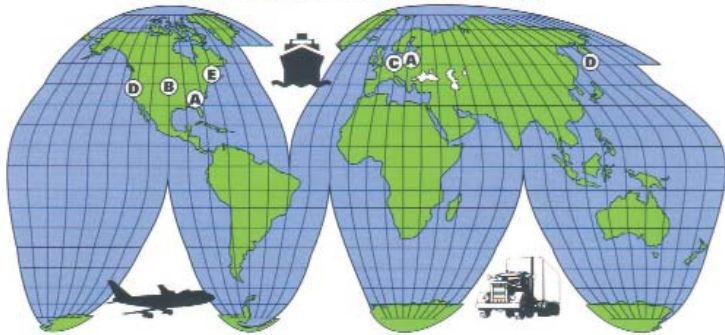
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**Parts Order Form
LEGAL DISCLAIMER**

Kevin Demers, CEO, Pres.

The World of the Various Printing Presses



Kevin Demers
Founder

“The Resumé” of a Company in a Highly Technical/Electrical Business

- (A)** Thirty years ago, my last employment was formerly, **Heidelberg Eastern**, Tucker, GA; presently **Heidelberg, USA**. I was employed as a technical, electrical, troubleshooter, and press installer for Heidelberg’s southeast region. I serviced the vast line of Heidelberg offset presses and on occasion the diecutter and windmill.
- (B)** Prior to Heidelberg, I was employed by the **Didde Glaser factory** in Emporia, Kansas, for the service area of the New England region, as the installer and the technical and electrical troubleshooter on multiple unit offset web presses, folders and sheeters.
- (C)** At **Sealles et Tison**, Vendome, France, I traveled within Europe and USA servicing large French made variable sized format multi-web and multi-color offset presses. With this employment, I learned to speak my second language, French.
- (D)** While at **Hamada of America**, La Brea, CA, with its factory in Osaka, Japan; as their technical rep, I taught training schools on the complete teardown, reassembly and print test of the Hamada 600 CDA, 660 and 700. I also performed field and factory related service, and ran Hamada presses at most trade shows.
- (E)** Employed at **ATF-Davidson**, Whitinsville, MA (my birthplace). As a factory rep, I traveled the USA, servicing the ATF Chief 215, 217, 117, and the semi automated Chief 15 and 1014. During the late seventies, I taught various training schools for the semi automated ATF presses and the Minolta paper plate maker.
- (E)** HIGH SCHOOL; **Blackstone Valley Regional Vocational Technical High School**, Upton, MA. I attended the graphic arts dept. for 4 years. Wow! Time flies, 38 years ago, I ran my first Heidelberg press, 10x15 and a Kord 64. During high school, I was employed at the Industrial Foundry and Machine Shop, where I apprenticed in the actual press parts manufacturing process.

Kevin Demers, CEO and founder of Demers, Inc. has more than thirty five years of “direct hands on experience” within the printing machinery business, worldwide, specifically with the technical, electrical operations with the earlier Heidelberg presses.

Kevin was employed as a technical / electrical specialist with the former Heidelberg Eastern, Atlanta, GA; now Heidelberg, USA. His experience and leadership has helped Demers, Inc. and Demers Parts to establish itself as a world leader in the business of press parts and reconditioned and/or reselling of preowned Heidelberg printing presses, both offset, letterpress and diecutting machines.

We continually travel the globe for our parts and print customers, print testing and purchasing the best value, quality and availability of specific Heidelberg printing presses. Many are acquired in Europe where language barriers are not a problem for Demers, Inc., since we communicate in the other languages of French, Spanish and limited Italian and German.

Kevin Demers started in business in 1984. Since then, non-stop, thousands of satisfied customers have profited from our pre-owned, print tested and/or reconditioned Heidelberg printing press and parts business. Demers companies have always been 100% owned by Kevin Demers. Please call upon Demers, Inc., and Demers Parts to discuss firsthand, the various experiences needed today, to better serve and earn every “new or previous customer sale.”

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Any third party daily use of this catalog can be construed as improper usage. Express, signed, written permission for such third party use must be obtained directly from Kevin Demers, President.



Visa



MasterCard

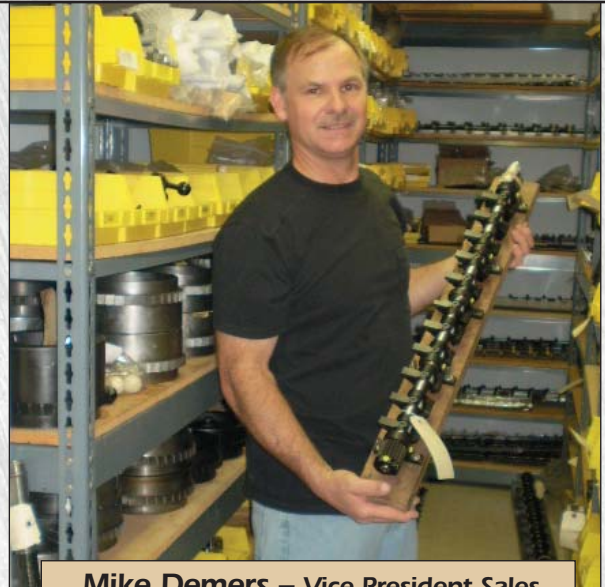
Call Demers Parts Hotline @ 1-800-956-3612 ■ 1-941-625-PART (7278)

Mike Demers – V.P. Parts Sales

For “Parts” sales, price and availability, call Michael Demers at 1-800-956-3612 or 1-941-625-PART (7278)

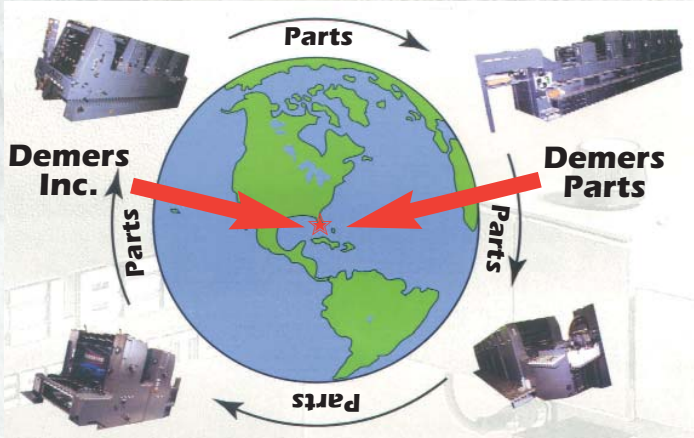


See pages 191-192 for Demers Parts’ easy information order form guide. Michael Demers is experienced and dedicated through years of service in the parts business.



Mike Demers – Vice President Sales

- Our parts are individually labeled and wrapped for identification / storage
- Many specialized parts are special order from our suppliers.
- We appreciate expeditious return of our “core” parts program.
- We appreciate your parts business, while working diligently to purchase / produce / sell a reasonable quality part for a reasonable price.
- Please confirm your part order with your machine model, type, serial number, age ... as well as the verified part number and part description. Fax or Email the part to us. See pages 191-192.



In today's competitive market place, there are so many different equipment companies, large and small, for business owners to try and determine, “who is who.”

Single owner companies can promote themselves as much larger companies, using large media ads, hiring subcontract technical service to third parties; no inventory, no building, no employees, limited finances, etc.

Medium sized companies, selling all aspects of graphic arts equipment, perhaps not specializing in any **one product line, we specialize.**

Larger sized companies, with buildings, employees, do service many different brands of graphic arts equipment, however not specializing in one factory product.

Various new companies are founded by the former employees of previous companies. They represent themselves as experts or specialists on various product lines, but in reality, are just acting as middlemen, putting buyer and sellers together with limited or absolutely no technical / electrical/ graphic arts knowledge. Their limited or lack of any financial resources can make your business very unpredictable.

Although self serving as this may seem, Demers, Inc. has specialized in **only** Heidelberg offset presses and letterpresses for the past continuous 30 years. Experience and reputation, both are earned through many years of continuous business repetition.

Hopefully you will make your next purchase with Demers, Inc., and with the sale process, see for yourself the answers to the many questions you need to ask to RESEARCH your way “Through The Winding Road of Press Procurement.”

Thank you,
Kevin Demers,
Pres. / CEO for 30 nonstop years



Demers Parts Sales Team



Mike Demers
V.P. Sales



Jeannette Demers
Administration / Sales



Matt Murphy
Assistant Sales



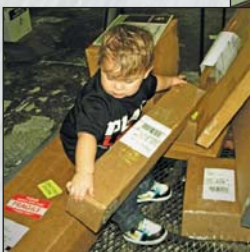
K.C. Demers
Sales Inventory



Jason White
Technical Sales



Gena White
Office / Inventory



"Gage"
Future Sales

We appreciate Your Business!



Demers, Inc. is located in sunny, beautiful Punta Gorda, FL just 30 miles north of Fort Myers, FL International Airport. Visit our modern, 15,000 sq. ft. facility stocked with Heidelberg presses and parts. See pg. 195 for contact information and map/directions.

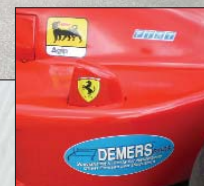


In Punta Gorda, FL see first hand our various Heidelberg offset machines in stock. We also travel the world to find the other particular needs of our customers. In many cases, we obtain Heidelberg presses in Europe and we can get the Heidelberg Technical reports first hand.

Are you racing around trying to obtain value in parts?



Make Demers Parts Your Next Pit Stop!



Profile – Demers Parts – Visit

Thank you for considering **DEMERS PARTS**. Kevin Demers' technical background (see page 4 resume) helps to earn the trust and confidence from you, the parts buyer.

Kevin's background is also used as a technical/electrical support mechanism for Mike Demers, VP of parts sales. We continually maintain quality checks of the parts procurement process.

Parts for Offset Presses by Heidelberg in our 18,000 sq. ft. inventory



Printed Circuit Board Inventory

In stock, 100's of new original factory printed circuit boards in the Heidelberg sealed boxes.
See pgs. 93-104.



Alcolor / standard motors, brakes, delivery slow downs, pile motors, etc.

See pgs. 89-92.



Original new factory manufactured parts.



Gripper fingers, delivery gripper bars, cams, gears etc.

See pgs. 57-66.
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Roller Stock

Rilsan / Teflon See pgs. 28-30
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Rubber Roller inventory

See pgs. 12-23.

Parts for Heidelberg S-Series Diecutters



Hundreds of CNC Machined Diecutting Jackets.

See pgs. 24-27 and pg. 138.



Cams, Gears and Roller Carriages, etc.

See pgs. 137-158.



Swing Arm and Feeder Parts etc.,

See pgs. 137-158



Visa



MasterCard

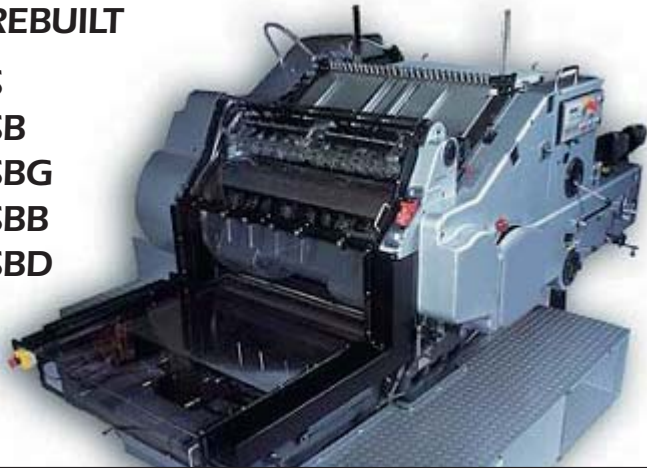
Various parts in this catalog are "SPECIAL ORDER BASIS" Call: 1-800-956-3612 ■ 1-941-625-PART (7278)

Heidelberg Diecutting Press Sales / Purchasing

See our line of **REBUILT** Heidelberg diecutters ...
 new hoses ...
 new drive belts ...
 new plate – .918 and .937 dies ...
 new electrics ... wire harness
 new push button control
 new guarding, plexi door,switched ...
 new paint ...
 new grippers ...
 ground bed and cylinder ...
 new delivery chains ... etc.
 new impression counter

REBUILT

- S**
- SB**
- SBG**
- SBB**
- SBD**



RECONDITIONED

When visiting Demers Inc., you may see as many as 24 Heidelberg units (at time of print) on our floor at any one time. We normally stock every size of Heidelberg diecutter (except SGS 28x41).



Guarding added at time of sale. See pg. 105.



For customer approval, each and every Heidelberg Diecutter can be diecut tested here in Punta Gorda, FL with our supplies for accuracy. We can Kiss cut test also ... and/or when you visit, bring your own paper and die to supplement the testing.

Visit our Press web page ... www.demersinc.com

press email – demerspress@demersinc.com

DIECUTTING / OFFSET PARTS Expanded "Again"

Do you own one of these?



And you need parts?
We may have them!

Index – Pages 2-3

Order Parts Form – Page 191-192

Inventory Disclaimer – We regret that not all new/used parts listed are in stock at all times.

Group Numbers – Establish consistent same page and same letter number as previous pages of Demers Parts catalogs.

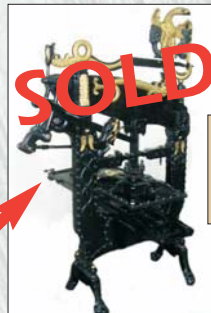
Red Boxes – Highlighted newly added parts/product with some

changes of catalog location. Sometimes purposely kept out of (numerically and alphabetically) to keep similar functioning parts grouped together for better technical optical comparison.

Special Order Parts – Some parts not listed in this catalog can be special ordered; we need 4-6 days lead time and typical prepayment.

Part quotes are good for 30 days.

Demers Antique Press Museum For Sale



FOR SALE

1823 George Clymer Columbian (British)
First all metal printing press

All of our antique machines are for sale. Serious offers are always considered on any of our machines

- Approximately 64 museum pieces here from North America and Europe ... all authentic. Some still workable, all here at Demers Inc.
- The first and perhaps oldest, all metal printing press, year 1823, is the George Clymer Columbian, is showcased here. A second one is year 1844 at the Smithsonian in Washington, DC. A third one is at the home of the original "Bible" at the Gutenberg Museum, Mainz, Germany ... age 1825.
- The foot-peddle operated Carabin Schildnecht from Belgium is an authentic actual working museum piece, age early/mid 1800's.
- The American Linotype and the Heidelberg Windmill are the most common letterpress printing press ever manufactured, hence about all early letterpress print shops had both.
- The Typograph of Germany represented their HOT TYPE machine ...



Carabin Scheldnecht, Belgium, age mid 1800's



Linotype (American) 1914



Typograph of Berlin, Germany

▪ Complete with wipers
See 9-D

▪ Sold in Pairs / L+R set

Group 9-A CPC Ink Fountain Insert End Plate

Quickmaster 46



Sold in pairs

#A1.008.104
#22.008.039

Printmaster 52



Sold in pairs

#69.008.012

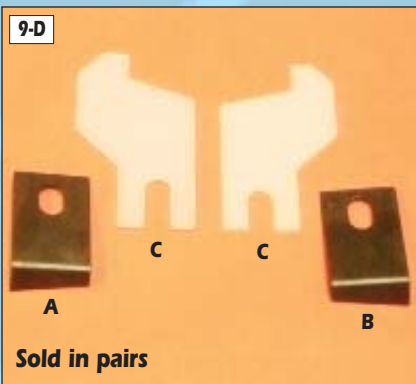
SM52 w/CPC



Sold in pairs

#G2.008.309 F Drive Side
#G2.008.310 F Operator Side

Kit = A+B+C



Sold in pairs

O.S. + Drive Wiper Set
A - Metal D.S. #91.008.035
B - Metal O.S. #91.008.034
C - Plastic Wiper #91.008.033

Quickmaster DI-4



Sold in pairs

#A4.008.323 Drive Side
#A4.008.324 Operator Side

GTO52 - w/o CPC



Sold in pairs

#69.008.012
#MV.037.346

GTO52 w/CPC



Sold in pairs

#MV.022.805
#89.008.113

MO-Offset w/CPC



Sold in pairs

#63.008.113

SM74 w/CPC



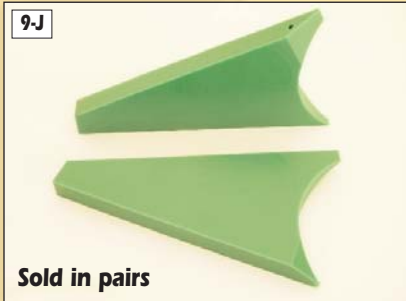
Sold in pairs

#M2.008.113 Drive Side
#M2.008.114 Operator Side

Group 9-B CPC Ink Fountain Insert End Plate

- Complete with wipers See 9-D
- Sold in Pairs / L+R set

SM74 CD w/CPC



Sold in pairs

#L2.008.113F Drive Side
#L2.008.114F Operator Side

72 Speedmaster



Sold in pairs

#91.008.013 Drive Side
#91.008.014 Operator Side
#MV.025.468

102 Speedmaster



Sold in pairs

#91.008.013 Drive Side
#91.008.014 Operator Side
#MV.025.468

S-Offset "all sizes"



Sold in pairs

#91.008.013 Drive Side
#91.008.014 Operator Side
#MV.025.468

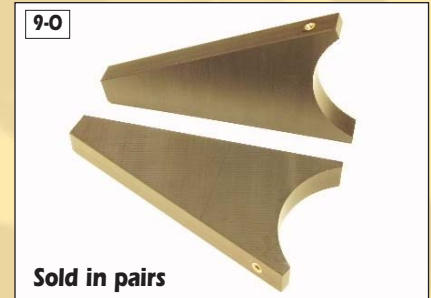
SM52 w/o CPC



Sold in pairs

#G2.008.310F

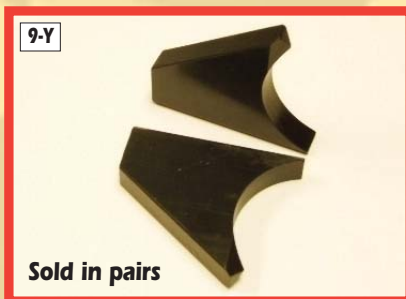
SM74 w/o CPC



Sold in pairs

#M1.008.113 Drive Side #MV.016.778
#M1.008.114 Operator Side #MV.016.780

Printmaster 46



Sold in pairs

#A1.008.104

102 CD



Sold in pairs

#91.008.013 Drive Side
#91.008.114 Operator Side

102 Older - flat



No Bevel Cut

Sold in pairs

#91.008.013

XL-105



Sold in pairs

#F2.008.109 Drive Side
#F2.008.110 Operator Side

XL-75



Sold in pairs

Call



Set of 4 Ink Knives

Note: RED BOXES are newly listed products / parts out of location sequence within catalog.

New Bearings
New Steel Core
No Exchange

Complete - Ready to Install
on Ink and Water Rollers

Group 10-A GT052

14x20 1/2
36x52cm

Ink Roller Set - 9 Rollers



**Ink Roller Set
9 Rollers**
6 Blue
1 White
1 Yellow
1 Red

**Note: No exchange cores
2 new needle bearings**

Ink Rollers - Individual

Blue
45mm ϕ
1-25/32"



White
47mm ϕ
1-27/32"



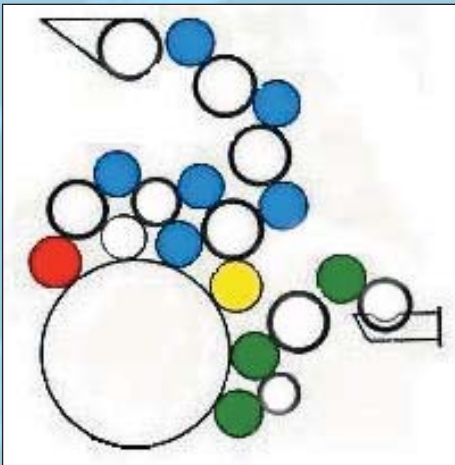
Yellow
49mm ϕ
1-15/16"



Red
51mm ϕ
2"

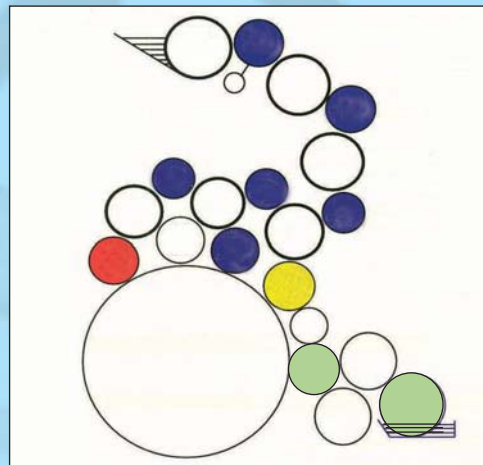


Ink / Standard Dampening Roller Schematic



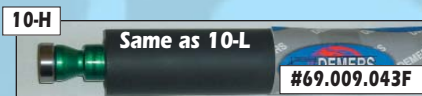
Shown as
Standard
Dampening

Ink / Alcolor Schematic



Shown as
"Alcolor"

GT052 - Standard Dampening 3 to a set



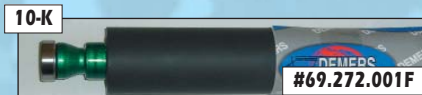
Water Ductor for cloth
46mm ϕ w/o cover
1-13/16"



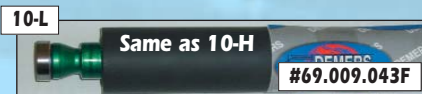
**Water Form -
with Tire Track - extended**
*Bare back 51mm ϕ
1-15/16"



**Water Form -
without Tire Track**
*Bare back 49mm ϕ
1-15/16"



**Water Form -
for 3-m Sleeve 47mm ϕ
w/o cover**
1-27/32"



**Water Form
for cloth / molleton**
46mm ϕ w/o cover
1-13/16"

GT052 - Alcolor Dampening



**No
exchange
core**
**New bearings
and fixtures**



**No
exchange
core**
**New bearings
and fixtures**

New Bearings
New Steel Core
No Exchange

Complete - Ready to Install
on Ink and Water Rollers

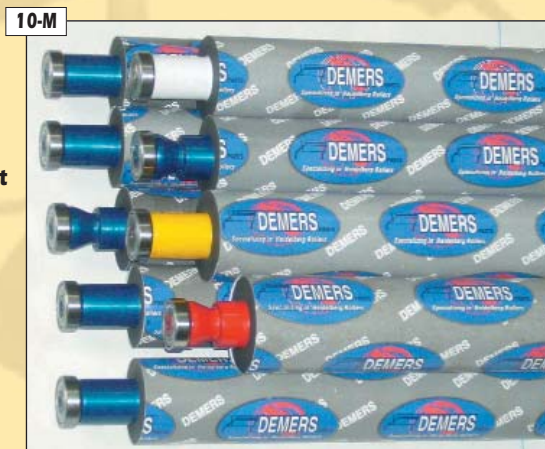
1-941-625-7278

Group 10-B GT046

125/8x18
32x46cm

10x15 - 26x38cm
13x18 - 34x46cm minerva
See Below

Ink Roller Set - 9 Rollers



**Ink Roller Set
9 Rollers**
6 Blue
1 White
1 Yellow
1 Red

Ink Rollers - Individual w/2 new bearings



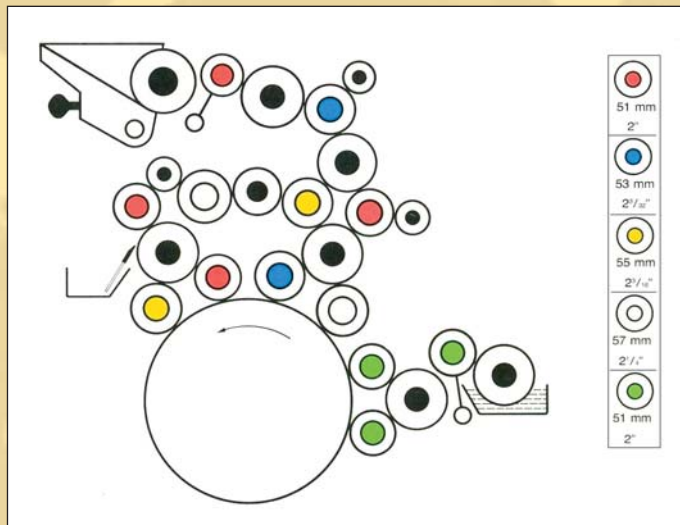
Blue
45mm ϕ
1-25/32"

White
47mm ϕ
1-27/32"

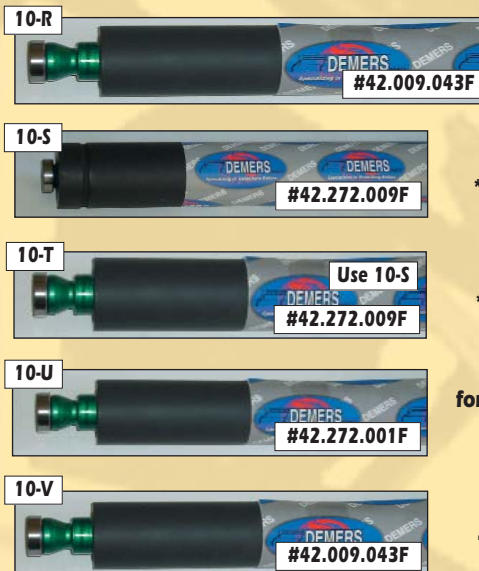
Yellow
49mm ϕ
1-15/16"

Red
51mm ϕ
2"

Ink / Standard Dampening Roller Diagram



Water Rollers - Individual Standard Dampening 3 per set



Water Ductor for cloth
46mm ϕ w/o cover
1-13/16"

Water Form - with Tire Track
*Bare back ϕ 51mm

Water Form - without Tire Track
*Bare back ϕ 49mm
1-15/16"

Water Form - for 3-m Sleeve ϕ 47mm
w/o cover
1-27/32"

Water Form for cloth / molleton
46mm ϕ w/o cover
1-13/16"

Windmill 10x15 - Platen - Tiegel 26x38cm - Minerva



Ink Form Roller

4 Ink Roller set

No plastic bearings included

Windmill 13x18 - Platen - Tiegel 34x46cm - Minerva - Grande



Ink Form Roller

4 Ink Roller set

No plastic bearings included

See pg. 131



MasterCard

Various parts in this catalog are "SPECIAL ORDER BASIS" Call: 1-800-956-3612 ■ 1-941-625-PART (7278)

New Bearings
New Steel Core
No Exchange

Complete - Ready to Install
on Ink and Water Rollers

MO - MOZ - MOV - MOF - MOS

Group 11-A

MO - Offset

19 x 25 1/2
48x65cm

Ink Roller Set of 10

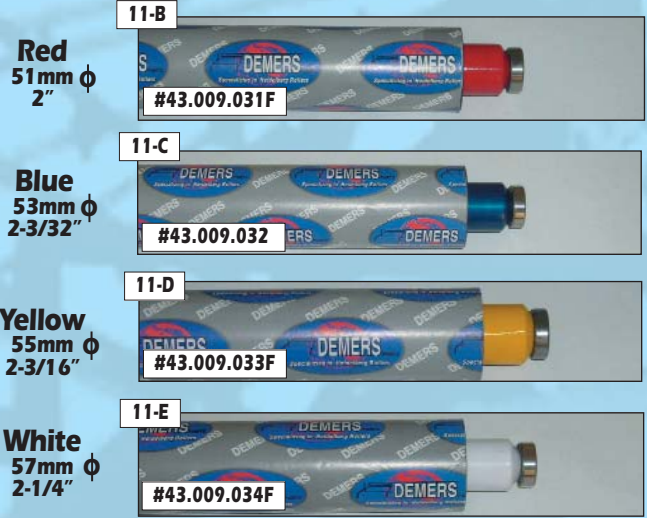


Ink Roller Set of 10 Rollers

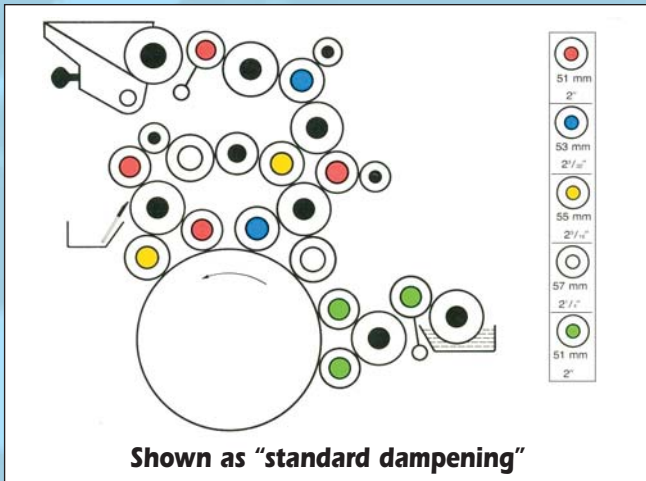
- 4 Red
- 2 Blue
- 2 yellow
- 2 White

Note:
No exchange core
2 new needle bearing

Ink Rollers - Individual

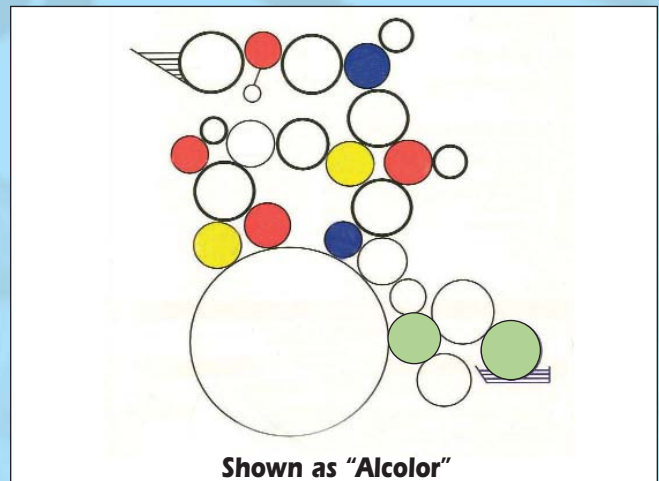


Roller Schematic - Standard Dampening



Shown as "standard dampening"

Roller Schematic - Alcolor



Shown as "Alcolor"

MO - Water Standard Dampening 3 to a set



Water Ductor 48mm ϕ
for cloth - molleton



Water Form - 51mm ϕ
Bare back
with tire tracking



Water Form - 51mm ϕ
Bare back
without tire tracking



Water Form - 50.4mm ϕ
for 3-m Sleeve



Water Form - 48mm ϕ
for cloth / molleton

MO - Alcolor - Film Dampening



No exchange core
New bearings and fixtures



No exchange core
New bearings and fixtures

New Bearings
New Steel Core
No Exchange

Complete - Ready to Install
on Ink and Water Rollers

KOR - KORA - KORD62 - KORD64 - KORS

Group 11-B K-Offset

ROLLER DUROMETER IS
28-32 SHORE

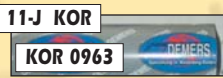
**KOR - 15 3/4 x 22 1/2
40x57cm**



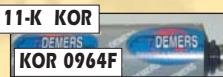
**Ink Roller Set of 9 Rollers
3 Red, 2 White, 2 Brown, 2 Blue**



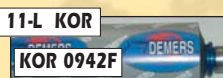
Red ϕ 51
2.00"



White ϕ 53
2 3/32"

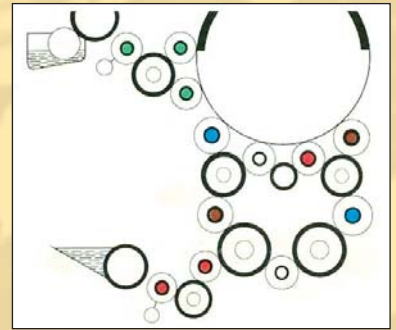
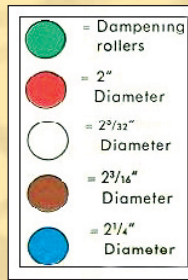


Brown ϕ 55
2 3/16"



Blue ϕ 57
2 1/4"

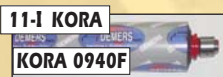
K-Offset Roller Scheme



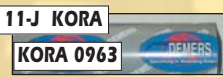
**KORA - 18 x 22 1/2
46x57cm**



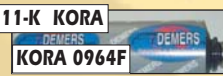
**Ink Roller Set of 9 Rollers
3 Red, 2 White, 2 Brown, 2 Blue**



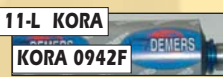
Red ϕ 51
2.00"



White ϕ 53
2 3/32"



Brown ϕ 55
2 3/16"



Blue ϕ 57
2 1/4"

KORA



Water Ductor for cloth
47.6mm ϕ



Water Form - with Bare back
51mm ϕ



Water Form - for 3m sleeve
50.4mm ϕ

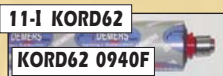


Water Form - for molleton
47.6mm ϕ

**KORD62 - 18 x 24 1/2
46x62cm**



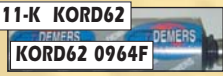
**Ink Roller Set of 9 Rollers
3 Red, 2 White, 2 Brown, 2 Blue**



Red ϕ 51
2.00"



White ϕ 53
2 3/32"



Brown ϕ 55
2 3/16"



Blue ϕ 57
2 1/4"

KORD62



Water Ductor for cloth
47.6mm ϕ



Water Form - with Bare back
51mm ϕ



Water Form - for 3m sleeve
50.4mm ϕ

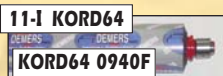


Water Form - for molleton
47.6mm ϕ

**KORD64 - 18 x 25 1/4
46x64cm**



**Ink Roller Set of 9 Rollers
3 Red, 2 White, 2 Brown, 2 Blue**



Red ϕ 51
2.00"



White ϕ 53
2 3/32"



Brown ϕ 55
2 3/16"



Blue ϕ 57
2 1/4"

KORD64



Water Ductor for cloth
47.6mm ϕ



Water Form - with Bare back
51mm ϕ



Water Form - for 3m sleeve
50.4mm ϕ



Water Form - for molleton
47.6mm ϕ

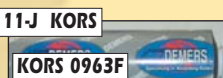
**KORS - 20 1/2 x 28 3/8
52x72cm**



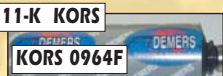
**Ink Roller Set of 9 Rollers
3 Red, 2 White, 2 Brown, 2 Blue**



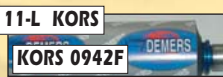
Red ϕ 51
2.00"



White ϕ 53
2 3/32"



Brown ϕ 55
2 3/16"



Blue ϕ 57
2 1/4"

KORS



Water Ductor for cloth
47.6mm ϕ



Water Form - with Bare back
51mm ϕ



Water Form - for 3m sleeve
50.4mm ϕ



Water Form - for molleton
47.6mm ϕ

Also, not in catalog and "WHILE THEY LAST" Many one time available "original manufacture" parts call: 1-800-956-3612

**New Bearings
New Steel Core
No Exchange**
**Complete - Ready to Install
on Ink and Water Rollers**

Group 12-A Rollers S-OFFSET - Pre Drupa

Serial < # 524-031

Ink Rollers - Pre Drupa <1986

SORKZ - 19 x 25 1/2 48x65cm

Individual Ink Rollers

**Ink Roller Set
of 10 Rollers**



- 3 Blue 57mm ϕ
- 2 red 60mm ϕ
- 3 White 62.5mm ϕ
- 2 yellow 65mm ϕ

- 12-B SORKZ** SORK 0931F #58.009.031F Blue 57mm ϕ 2 1/4"
- 12-C SORKZ** SORK 0932F #58.009.032F Red 60mm ϕ 2 3/8"
- 12-D SORKZ** SORK 0933F #58.009.033F White 62.5mm ϕ 2 7/16"
- 12-E SORKZ** SORK 0934F #58.009.034F Yellow 65mm ϕ 2 9/16"

Water Rollers

- 12-F SORKZ** SORK 0946F #58.009.046F Water Ductor for cloth molleton 63mm ϕ
- 12-G SORKZ** #58.009.400F Water form w/bare back 65mm ϕ
- 12-H SORKZ** #58.009.300F Water form for 3/M sleeve 64mm ϕ
- 12-I SORKZ** SORK 0943F #58.009.043F Water form for cloth molleton 63mm ϕ

SORM/Z - 20 1/2 x 29 52x74cm

Individual Ink Rollers

**Ink Roller Set
of 10 Rollers**



- 3 Blue 57mm ϕ
- 2 red 60mm ϕ
- 3 White 62.5mm ϕ
- 2 yellow 65mm ϕ

- 12-B SORM/Z** SORM 0931F #68.009.031F Blue 57mm ϕ 2 1/4"
- 12-C SORM/Z** SORM 0932F #68.009.032F Red 60mm ϕ 2 3/8"
- 12-D SORM/Z** SORM 0933F #68.009.033F White 62.5mm ϕ 2 7/16"
- 12-E SORM/Z** SORM 0934F #68.009.034F Yellow 65mm ϕ 2 9/16"

- 12-F SORM/Z** SORM 0946F #68.009.046F Water Ductor for cloth molleton 63mm ϕ
- 12-G SORM/Z** #68.009.400F Water form w/bare back 65mm ϕ
- 12-H SORM/Z** #68.009.300F Water form for 3/M sleeve 64mm ϕ
- 12-I SORM/Z** SORK 0943F #68.009.043F Water form for cloth molleton 63mm ϕ

SORD/Z - 25 1/4 x 36 64x91.5cm

Individual Ink Rollers

**Ink Roller Set
of 10 Rollers**



- 3 Blue 57mm ϕ
- 2 red 60mm ϕ
- 3 White 62.5mm ϕ
- 2 yellow 65mm ϕ

- 12-B SORD/Z** SORD 0931F #76.009.031F Blue 57mm ϕ 2 1/4"
- 12-C SORD/Z** SORD 0932F #76.009.032F Red 60mm ϕ 2 3/8"
- 12-D SORD/Z** SORD 0933F #76.009.033F White 62.5mm ϕ 2 7/16"
- 12-E SORD/Z** SORD 0934F #76.009.034F Yellow 65mm ϕ 2 9/16"

- 12-F SORD/Z** SORD 0946F #76.009.046F Water Ductor for cloth molleton 63mm ϕ
- 12-G SORD/Z** #76.009.400F Water form w/bare back 65mm ϕ
- 12-H SORD/Z** #76.009.300F Water form for 3/M sleeve 64mm ϕ
- 12-I SORD/Z** SORD 0943F #76.009.043F Water form for cloth molleton 63mm ϕ

SORS/Z - 28 x 40 1/8 71 x 102cm

Individual Ink Rollers

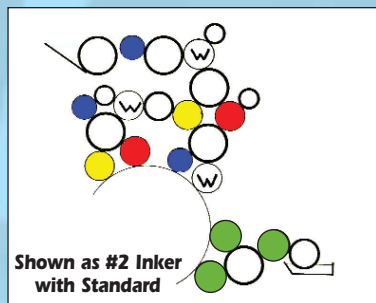
**Ink Roller Set
of 10 Rollers**



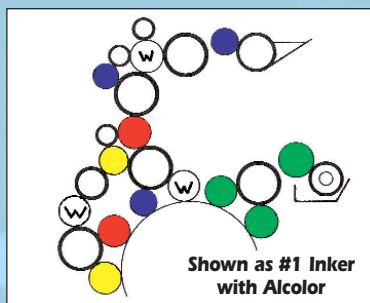
- 3 Blue 57mm ϕ
- 2 red 60mm ϕ
- 3 White 62.5mm ϕ
- 2 yellow 65mm ϕ

- 12-B SORS/Z** SORS 0931F #41.009.031F Blue 57mm ϕ 2 1/4"
- 12-C SORS/Z** SORS 0932F #41.009.032F Red 60mm ϕ 2 3/8"
- 12-D SORS/Z** SORS 0933F #41.009.033F White 62.5mm ϕ 2 7/16"
- 12-E SORS/Z** SORS 0934F #41.009.034F Yellow 65mm ϕ 2 9/16"

- 12-F SORS/Z** SORS 0946F #41.009.046F Water Ductor for cloth molleton 63mm ϕ
- 12-G SORS/Z** #41.009.400F Water form w/bare back 65mm ϕ
- 12-H SORS/Z** #41.009.300F Water form for 3/m sleeve 64mm ϕ
- 12-I SORS/Z** SORS 0943F #41.009.043F Water form for cloth molleton 63mm ϕ



Number 2 unit at delivery

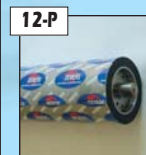


Number 1 unit at feeder

Alcolor - State model + size



***Water Form Complete
with new Fixtures
78mm ϕ**



***Water Pan Complete
with new Fixtures
108mm ϕ w/crown**

*No Exchange Core



Visa



MasterCard

Call Demers Parts Hotline @ 1-800-956-3612 ■ 1-941-625-PART (7278)

New Bearings
New Steel Core
No Exchange
Complete - Ready to Install
on Ink and Water Rollers

Group 12-B Rollers - S-OFFSET Post Drupa later than 524-032

Ink Rollers - Post Drupa >1986

SORKZ - 19 x 25 1/2 48x65cm

12-J SORKZ

Ink Roller Set
of 10 Rollers
3 White
2 Red
2 Blue
3 Yellow



Individual Ink Rollers

- 12-K SORKZ** SORK #58.009.031F White 60mm ϕ 2 3/8"
- 12-L SORKZ** SORK #58.009.032F Red 66mm ϕ 2 19/32"
- 12-M SORKZ** SORK #58.009.033F Blue 72mm ϕ 2 13/16"
- 12-N SORKZ** SORK #58.009.034F Yellow 78mm ϕ 3 1/16"

Water Rollers

- 12-F SORKZ** SORK 0946F #58.009.046F Water Ductor for cloth molleton 63mm ϕ
- 12-G SORKZ** #58.009.400F Water form w/bare back 65mm ϕ
- 12-H SORKZ** #58.009.300F Water form for 3/M sleeve 64mm ϕ
- 12-I SORKZ** SORK 0943F #58.009.043F Water form for cloth molleton 63mm ϕ

SORM/Z - 20 1/2 x 29 52x74cm

12-J SORM/Z

Ink Roller Set
of 10 Rollers
3 White
2 Red
2 Blue
3 Yellow



Individual Ink Rollers

- 12-K SORM/Z** SORM #73.009.031F White 60mm ϕ 2 3/8"
- 12-L SORM/Z** SORM #73.009.032F Red 66mm ϕ 2 13/16"
- 12-M SORM/Z** SORM #73.009.033F Blue 72mm ϕ 2 13/16"
- 12-N SORM/Z** SORM #73.009.034F Yellow 78mm ϕ 3 1/16"

- 12-F SORM/Z** SORM 0946F #68.009.046F Water Ductor for cloth molleton 63mm ϕ
- 12-G SORM/Z** #68.009.400F Water form w/bare back 65mm ϕ
- 12-H SORM/Z** #68.009.300F Water form for 3/M sleeve 64mm ϕ
- 12-I SORM/Z** SORK 0943F #68.009.043F Water form for cloth molleton 63mm ϕ

SORD/Z - 25 1/4 x 36 64x91.5cm

12-J SORD/Z

Ink Roller Set
of 10 Rollers
3 White
2 Red
2 Blue
3 Yellow



Individual Ink Rollers

- 12-K SORD/Z** SORD #76.009.031F White 60mm ϕ 2 3/8"
- 12-L SORD/Z** SORD #76.009.032F Red 66mm ϕ 2 19/32"
- 12-M SORD/Z** SORD #76.009.033F Blue 72mm ϕ 2 13/16"
- 12-N SORD/Z** SORD #76.009.034F Yellow 78mm ϕ 3 1/16"

- 12-F SORD/Z** SORD 0946F #76.009.046F Water Ductor for cloth molleton 63mm ϕ
- 12-G SORD/Z** #76.009.400F Water form w/bare back 65mm ϕ
- 12-H SORD/Z** #76.009.300F Water form for 3/M sleeve 64mm ϕ
- 12-I SORD/Z** SORD 0943F #76.009.043F Water form for cloth molleton 63mm ϕ

SORS/Z - 28 x 40 1/8 71 x 102cm

12-J SORS/Z

Ink Roller Set
of 10 Rollers
3 White
2 Red
2 Blue
3 Yellow



Individual Ink Rollers

- 12-K SORS/Z** SORS #71.009.031F White 60mm ϕ 2 3/8"
- 12-L SORS/Z** SORS #71.009.032F Red 66mm ϕ 2 19/32"
- 12-M SORS/Z** SORS #71.009.033F Blue 72mm ϕ 2 13/16"
- 12-N SORS/Z** SORS #71.009.034F Yellow 78mm ϕ 3 1/16"

- 12-F SORS/Z** SORS 0946F #41.009.046F Water Ductor for cloth molleton 63mm ϕ
- 12-G SORS/Z** #41.009.400F Water form w/bare back 65mm ϕ
- 12-H SORS/Z** #41.009.300F Water form for 3/M sleeve 64mm ϕ
- 12-I SORS/Z** SORD 0943F #41.009.043F Water form for cloth molleton 63mm ϕ

S-Offset #2 Unit (delivery end) shown
w/Standard Dampening - Post Drupa

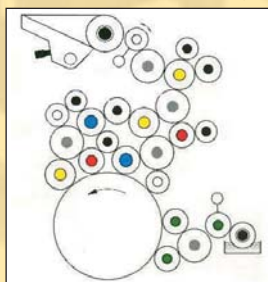


Diagram
Shown as
Post Drupa 1986

S-Offset #1 Unit (feeder end) shown
w/Standard Dampening - Post Drupa

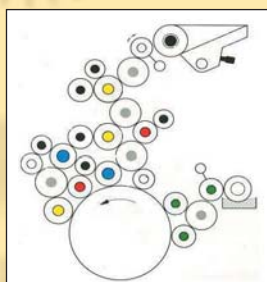


Diagram
Shown as
Post Drupa 1986

Post Drupa Alcolor - State model + size

- 12-O** SORMZ #73.030.250F SORDZ #76.030.250F SORSZ #71.030.250F *Water Form Complete with new Fixtures 78mm ϕ 3 1/16"
 - 12-P** SORMZ #73.030.201F SORDZ #76.030.211F SORSZ #71.030.201F *Water Pan Complete with new Fixtures 108mm ϕ
- *No Exchange Core

Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

**New Bearings
New Steel Core
No Exchange**
Complete - Ready to Install
on Ink and Water Rollers

Group 13-A Rollers - SM74

13-A



Set of 10 Ink Rollers
 1 Red Form
 1 Blue Form
 1 Yellow Form
 1 White Form
 3 Yellow Dist.
 2 Red Dist.
 1 Black Ink Ductor

13-P



#M2.009.560F

*Alcolor Water Form
75mm ϕ

*New Bearings *New Fixtures *No Exchange Core

13-Q



#M2.009.501F

*Alcolor Water Pan w/Crown
84.6mm ϕ

*New Bearings *New Fixtures *No Exchange Core

Ink Rollers - Individual

13-B

Red Ink Form
55.5mm ϕ



#M2.009.221F

13-C

Blue Ink Form
60.5mm ϕ



#M2.009.211F

13-D

Yellow Ink Form
65.5mm ϕ



#M2.009.231F

13-E

White Ink Form
70.5mm ϕ



#M2.009.201F

13-F

Red Distributor
54.5mm ϕ



#M2.009.251F

13-G

Yellow Distributor
64.5mm ϕ



#M2.009.241F

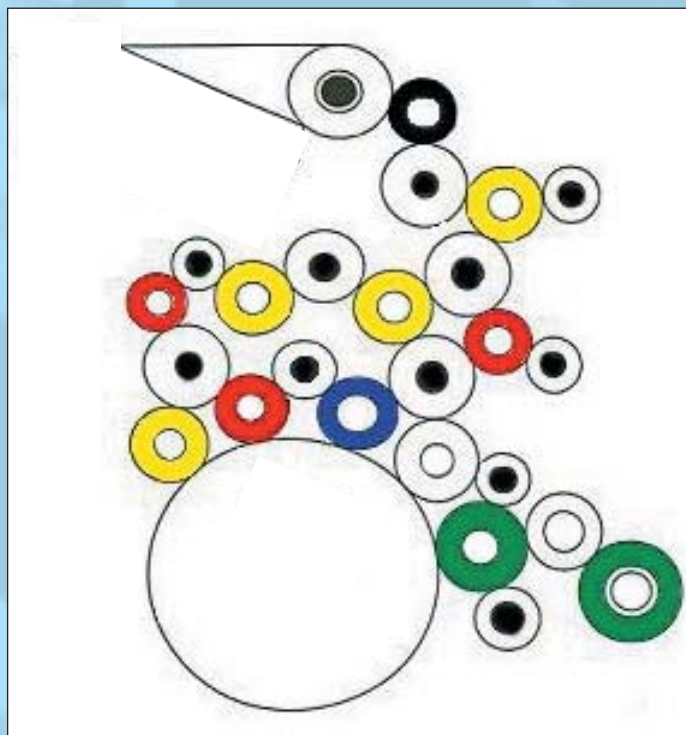
13-R

Black Ink Ductor
52mm ϕ



#M2.009.261F

SM74 Roller Scheme



Shown w/Alcolor

New Bearings
New Steel Core
No Exchange

Complete - Ready to Install
on Ink and Water Rollers

Group 13-B Rollers - SM52

Ink Roller Set



- Set of 10 Ink Rollers
- 1 Yellow Form
 - 1 White Form
 - 1 Blue Form
 - 1 Red Form
 - 4 Green Distributors
 - 1 Black Distributor
 - 1 Violet Ink Ductor

SM52



*Alcolor
Water Form Roller

- *New Bearings
- *New Fixtures
- *No Exchange Core



*Alcolor
Water Pan

- *New Bearings
- *New Fixtures
- *No Exchange Core

Ink Rollers - Individual

Yellow
68mm ϕ
Ink Form



Red
54mm ϕ
Ink Form



White
64.5mm ϕ
Ink Form



Green
55mm ϕ
Distributor



Blue
61mm ϕ
Ink Form



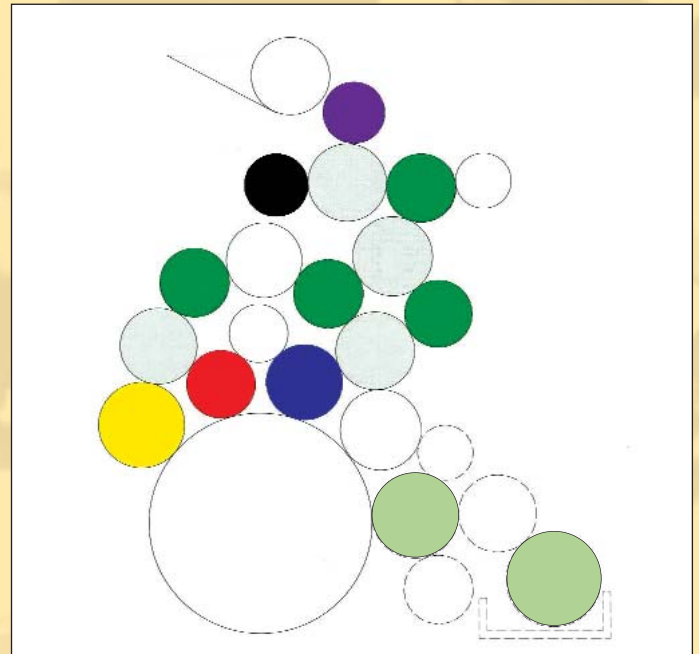
Black
50mm ϕ
Distributor



Violet
48mm ϕ
(Ink Ductor)



Roller Scheme SM52



Visa



MasterCard

Various parts in this catalog are "SPECIAL ORDER BASIS" Call: 1-800-956-3612 ■ 1-941-625-PART (7278)

New Bearings
New Steel Core
No Exchange

Complete - Ready to Install
on Ink and Water Rollers

Group 14-A

Pre-Drupa 86 - 102 SPEEDMASTER Machine Serial # earlier than 523-870

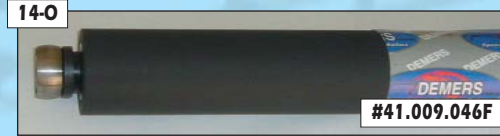
Ink Roller Set



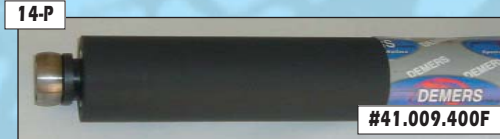
102 Speedmaster Ink Rollers
Set of 10

- 3 - Blue
- 2 - Red
- 3 - White
- 2 - Yellow

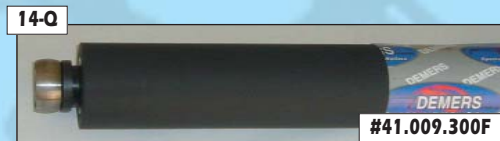
102 Standard Dampening - All Years 3 to a set



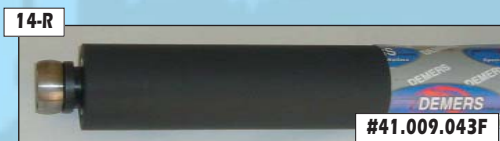
Water Ductor for
cloth molleton
63mm ϕ



Water Form
w/Bare back
65mm ϕ

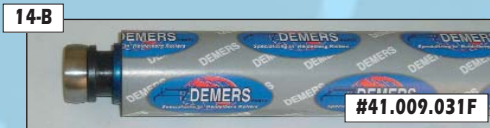


Water Form for
3-m sleeve
64mm ϕ



Water Form for
cloth molleton
63mm ϕ

Ink Rollers - Individual



Blue
57mm ϕ
2 1/4"



Red
60mm ϕ
2 3/8"



White
62.5mm ϕ
2 7/16"



Yellow
65mm ϕ
2 9/16"

Standard Dampening

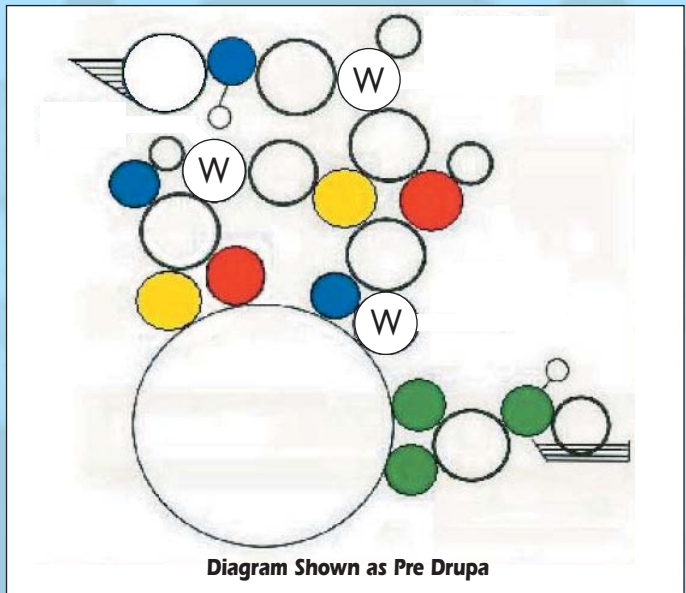


Diagram Shown as Pre Drupa

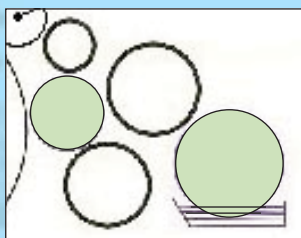
For Ink Rollers
Pre Drupa < 523871

102 Alcolor - Same All Years



102 Speedmaster *Alcolor Water Form
78mm ϕ 3 1/16"

Alcolor Schematic



102 Alcolor - same - All Years



*102 Speedmaster
Alcolor Water Pan Roller
108mm ϕ 4 1/4"

Group 14-B Pre Drupa 86 - 72 SPEEDMASTER

Machine Serial # earlier than 523-870

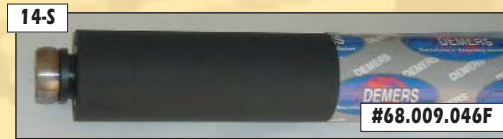
Ink Roller Set



72 Speedmaster Ink Rollers
Set of 10

- 3 - Blue
- 2 - Red
- 3 - White
- 2 - Yellow

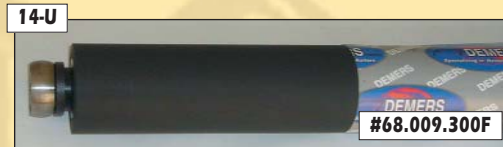
72 Standard Dampening - All Years 3 to a set



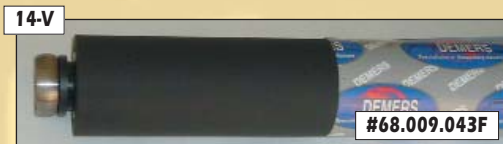
Water Ductor for
cloth molleton
63mm ϕ
longer than 14-V



Water Form
w/Bare back
65mm ϕ



Water Form for
3-m sleeve
64mm ϕ



Water Form for
cloth molleton
63mm ϕ
shorter than 14-S

Ink Rollers - Individual



Blue
57mm ϕ
2 1/4"



Red
60mm ϕ
2 3/8"



White
62.5mm ϕ
2 7/16"



Yellow
65mm ϕ
2 9/16"

Standard Dampening

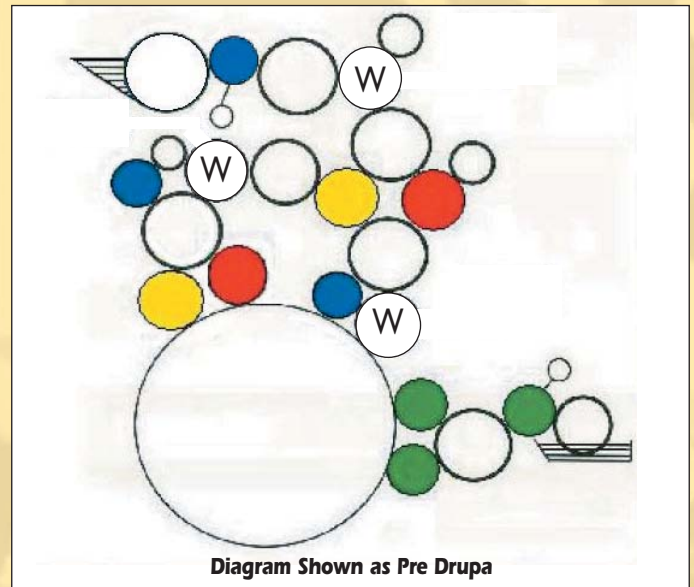


Diagram Shown as Pre Drupa

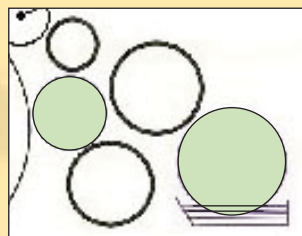
For Ink Rollers
Pre Drupa < 523871

72 Alcolor - same - All Years



*72 Speedmaster
Alcolor Water Form ϕ 3 1/16"
*No Exchange Core

Alcolor Schematic



72 Alcolor - same - All Years



*Alcolor
Water Pan Roller 108mm ϕ 4 1/14"
*No Exchange Core

New Bearings
New Steel Core
No Exchange

Complete - Ready to Install
on Ink and Water Rollers

Group 15-A

Same as 102 CD

Post Drupa 86 - 102 SPEEDMASTER

Machine Serial Number # later than 523-871

Ink Roller Set - Post Drupa

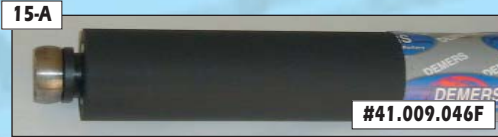


102 Speedmaster Ink Rollers
Set of 10

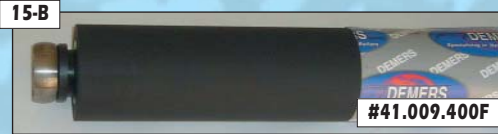
- 3 - White
- 2 - Red
- 2 - Blue
- 3 - Yellow

Same as CD 102

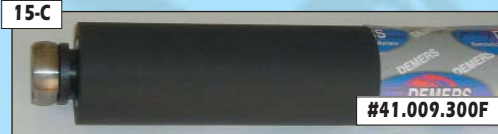
102 Standard Dampening - All Years 3 to a set



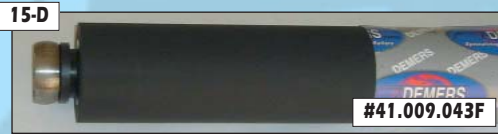
Water Ductor for
cloth mollenon
63mm ϕ



Water Form
w/Bare back
65mm ϕ



Water Form for
3-m sleeve
64mm ϕ



Water Form for
cloth mollenon
63mm ϕ

Ink Rollers - Individual



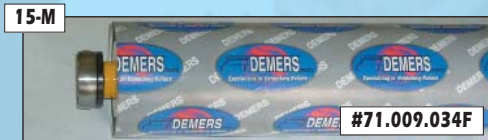
White
60mm ϕ
2 3/8"



Red
66mm ϕ
2 19/32"

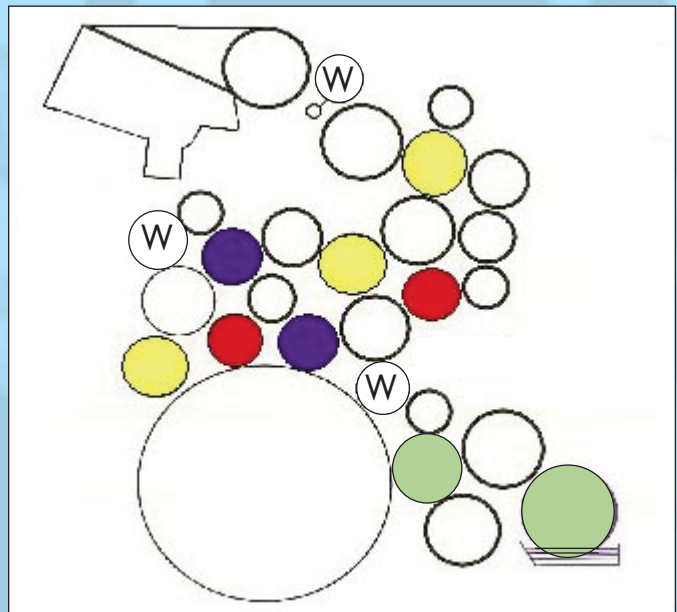


Blue
72mm ϕ
2 13/16"



Yellow
80mm ϕ
3 5/32"

Alcolor Dampening



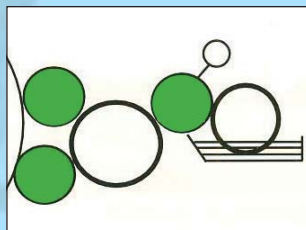
For Ink Rollers Post Drupa > 523871

102 Alcolor - same - All Years



102 Speedmaster
*Alcolor Water Form
78mm ϕ 3 1/16"

Standard Dampening



102 Alcolor - same - All Years



102 Speedmaster
*Alcolor Water Pan
108mm ϕ 4 1/4"



Visa



MasterCard

Call Demers Parts Hotline @ 1-800-956-3612 ■ 1-941-625-PART (7278)

New Bearings
New Steel Core
No Exchange

Complete - Ready to Install
on Ink and Water Rollers

Group 15-B Post Drupa 86 - 72 SPEEDMASTER

Machine Serial Number # >523-871

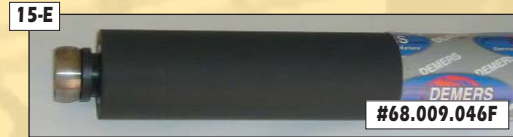
Ink Roller Set - Post Drupa



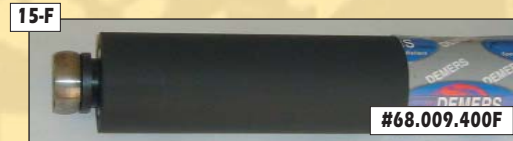
72 Speedmaster Ink Rollers
Set of 10

- 3 - White
- 2 - Red
- 2 - Blue
- 3 - Yellow

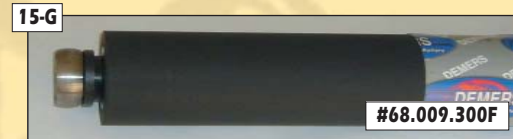
72 Standard Dampening - All Years 3 to a set



Water Ductor for
cloth molleton
63mm ϕ
longer than 15-H



Water Form
w/Bare back
65mm ϕ



Water Form for
3-m sleeve
64mm ϕ



Water Form for
cloth molleton
63mm ϕ
shorter than 15-E

Ink Rollers - Individual

White
60mm ϕ
2 3/8"



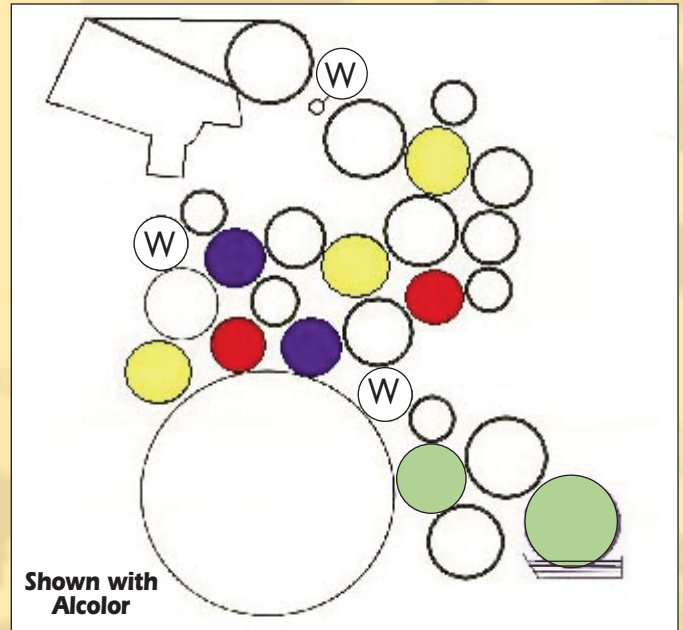
Red
66mm ϕ
2 19/32"



Blue
72mm ϕ
2 13/16"



Yellow
78mm ϕ
3 1/16"



Shown with
Alcolor

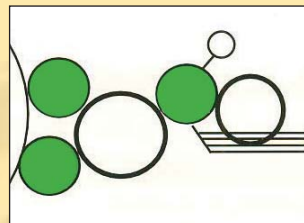
For Ink Rollers Post Drupa > 523871

72 Alcolor - same - All Years



*72 Speedmaster
Alcolor Water Form Roller
78mm ϕ 3 1/16"

Standard Dampening



72 Alcolor - same - All Years



*Alcolor
Water Pan Roller 108mm ϕ

Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

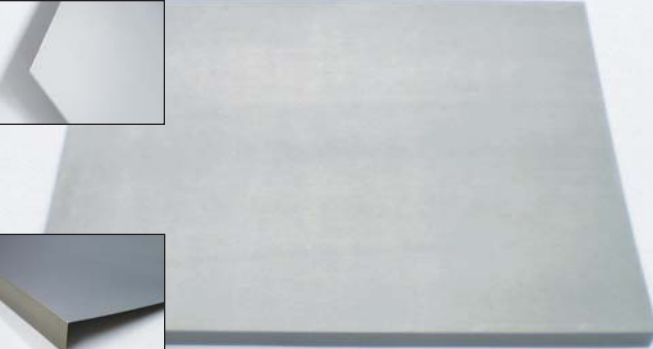
Group 16 Offset Perfecting "Refined" Imp. Cylinder Jackets

16-A **.012" / 0.3mm**



GTO46 #52.581.173
GTO52 #79.581.173
MO #53.581.173
Impression Cylinder Jacket
Single Bend - Lead Edge Only

16-B **.012" / 0.3mm**



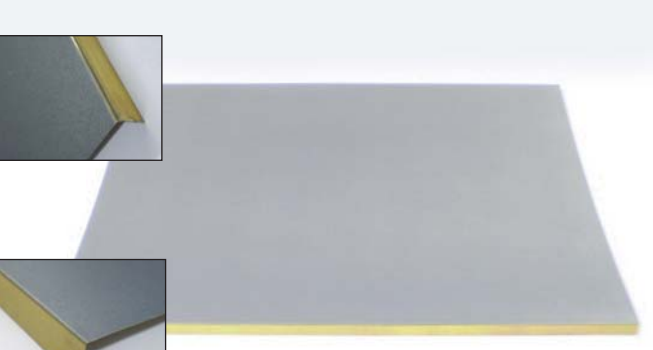
102 Speedmaster #91.581.173N
102 Speedmaster #81.581.173N
72 Speedmaster #93.581.100N
Impression Cylinder Jacket - Single Bend - Lead Edge Only

16-C **.012" / 0.3mm**



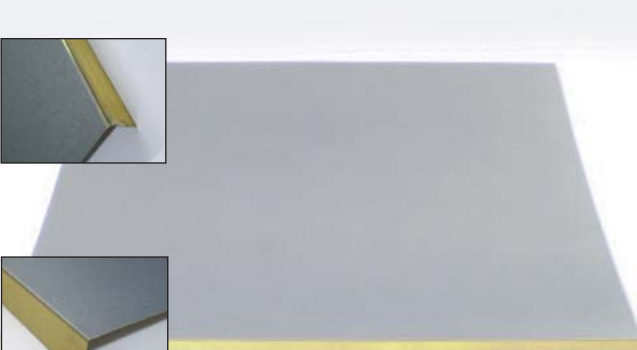
SM74 #M2.581.173N
Impression Cylinder Jacket
Double Bend - Lead and Trail

16-D **.012" / 0.3mm**



SM52 #G2.581.173N
Impression Cylinder Jackets
Double Bend - Lead and Trail

16-E **.012" / 0.3mm**



SM102
#S9.581.173N #91.581.100N
#S8.581.173N #82.581.100N
Impression Cylinder Jacket
Double Bend - Lead and Trail

16-F **.012" / 0.3mm**

Transfer Cylinder - "Perfect - Plus"



SM102 #S8.215.201N **SM52 #G2.215.105N**
SM74 #M2.215.105F/N
Double Bend - Lead Trail Edge



Visa



MasterCard

Call Demers Parts Hotline @ 1-800-956-3612 ■ 1-941-625-PART (7278)

Group 17 Offset "Non Perfecting" Impression Cylinder Jackets

Steel Chrome Impression Jackets – Straight Print Only

17-A



GTO46 #52.732.201
GTO52 #69.732.201
Single Bend – Lead Edge Only


17-B



MO #43.732.201
Single Bend – Lead Edge Only

SPECIAL NEW PRODUCT Imp Cyl Jackets (Not Refined – Not Coated) Replaces "Perfecting Cylinder Jacket when Not using Perfecting Function


17-C



DEMERS NEW CONCEPT
INEXPENSIVE JACKET FOR PERFECTING CYLINDERS WHEN PERFECT IS NOT IN USE ANYMORE

GTO46 #GTO1180
GTO52 #69.732.201
SM72 #93.732.201
SM102 #91.732.201
MO #43.732.201
Single Bend – Lead Edge Only

17-D



DEMERS NEW CONCEPT
INEXPENSIVE JACKET FOR PERFECTING CYLINDERS WHEN PERFECT IS NOT IN USE ANYMORE

SM52 Call
SM72 Call
SM74 Call
SM102 Call
Double Bend – Lead and Trail Edge

Installation Perfecting Jacket Tools – Rental / Purchase / Sell



GTO46 #42.581.040F
GTO52 #79.581.040F
MO #53.581.040F



SM52 #G4.581.401F
SM74 #M4.581.401F
SM102 #C4.581.401F



SM72 #93.581.040F



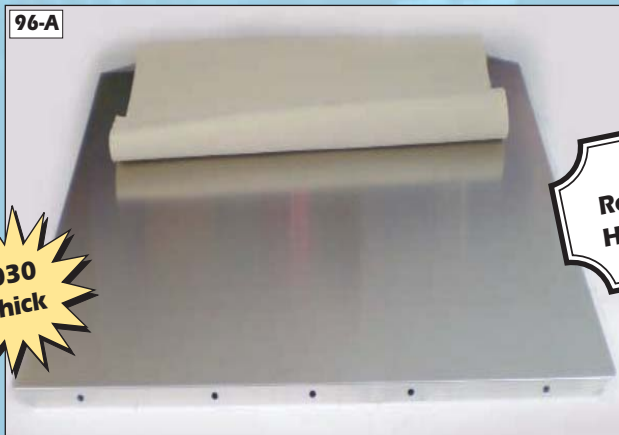
SM102 #71.581.040F

Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

Group 96A

“Boxmaker” Diecutting Jackets for Heidelberg Diecutters

S-Series Diecutter – All sizes in stock – “Boxmaker” Industry Standard



**.030
Thick**

**35
Rockwell
Hardness**

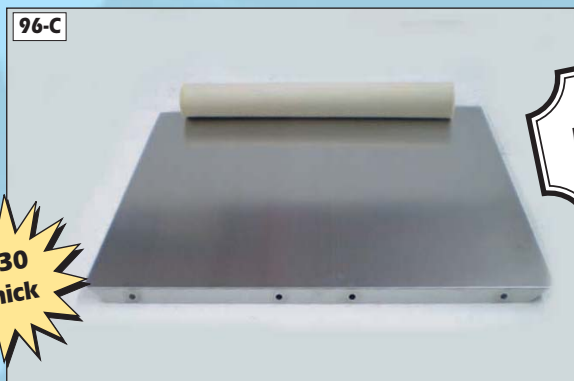
**.030
Thick**

S-28 – SB – SBG

SBB – SBD

**Johannisberg
J-104
29 x 41
Boxmaker
Call**

**K-Diecutter – All sizes ready to ship –
“Boxmaker” Industry Standard**



**.030
Thick**

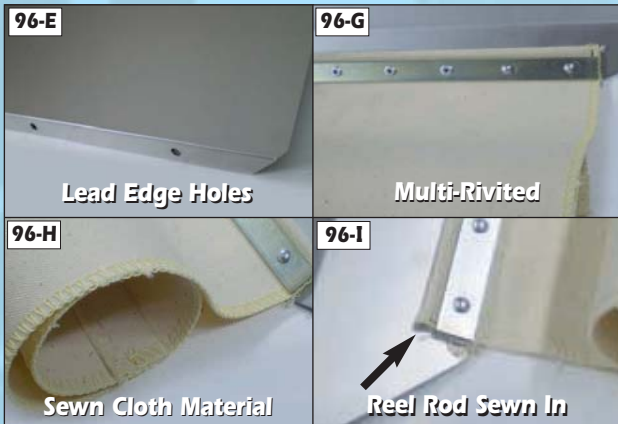
**35
Rockwell
Hardness**

**.030
Thick**

KS, KSB

KSBA, KSD

CNC Machine Made – Quality Assurance



CNC MACHINE – NO SHARP EDGES

**Platen
Windmill
10x15
Minerva Jackets**

**Platen
Windmill
13x18
Grande Minerva**



T-Platen
See pg. 131

GT Platen
See pg. 131

K-Offset / Impression Cyl. Jackets / Bed Plates Polished Stainless Steel

Offset Impression Cylinder Jackets

KOR



#KOR-1173F

KORA



#KORA-1173F

KORD-62



#KORD62-1173F

KORD-64



#KORD64-1173F

KORS



#KORS-1173F

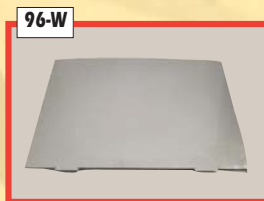
S Diecutter- Cylinder Bed Plates

S-28 21x28



.020" .5mm

SB 21x30



.020" .5mm

SBG 22x30



.020" .5mm

SBB 22x32



.020" .5mm

SBD 25x35



.020" .5mm

S-28 21x28



.030" .75mm

SB 21x30



.030" .75mm

SBG 22x30



.030" .75mm

SBB 22x32



.030" .75mm

SBD 25x35



.030" .75mm



Visa



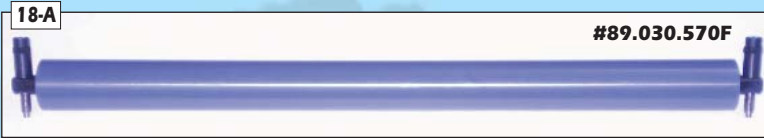
MasterCard

Various parts in this catalog are "SPECIAL ORDER BASIS" Call: 1-800-956-3612 ■ 1-941-625-PART (7278)

Group 18 Intermediate Alcolor Rilsan Ink Bridge "Y" Rollers

Complete Per Assembly
as Pictured

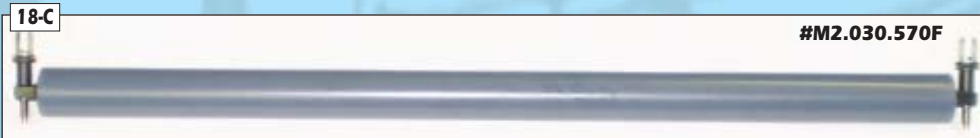
GTO52 #89.030.570F



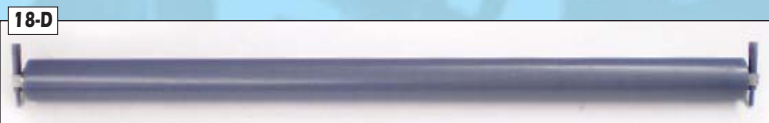
MO Offset #63.030.570F



SM74 #M2.030.570F

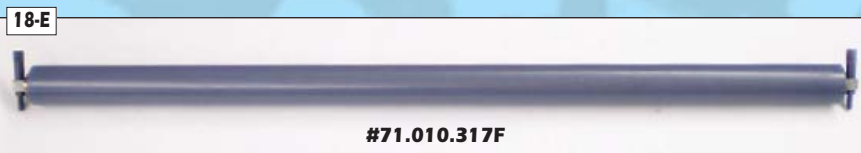


72 Speedmaster #93.010.207F



Early 102 Speedmaster #71.010.317F

(Body: 40 11/16 - 1030mm) (Shaft: 42 9/16 - 1082mm) (Diameter 2 1/8 - 53mm)



Early 102

18-F Same as 18-E



Later 102 Speedmaster #41.010.417F

(Body: 40 11/16 - 1030mm) (Shaft: 43 3/16 - 1096mm) (Diameter 2 1/8 - 53mm)



Later 102

18-H Same as 18-G



S-Offset

SORM SORMZ #73.010.317F
SORD SORDZ #76.010.317F
SORS SORSZ #71.010.317F




Locking Sleeve O.S. / D.S. Earlier 102

18-M #91.010.327F



SM52

#G2.030.330F



Locking Sleeve OPS/Drive GTO/MO

18-O assy. screw #63.030.572
nut #63.030.573
sleeve #63.030.577



Bearing Sleeve w/screw Cpl.

18-K (same OPS. & Drive)
Early 102/72/S-offset
#91.010.327F



Bearing Sleeve w/screw Cpl.

18-L (same OPS. & Drive)
#MV.032.569



Bearing Sleeve w/screw Cpl.

18-P later SM102/S-offset
#71.010.318F



Bearing Sleeve w/screw Cpl.

18-Q Note: Grease fitting on the
opposite side



Group 19 Ink Distributor Rilsan – Geared Drive

Typically sold without both Journals

Rilsan – Geared Distributor Cylinder – (removeable by Heidelberg tool*) Note: Washup Blade Contacts When Washing Up

SORK / SORKZ #58.009.015F
SORM / SORMZ #68.009.015F
SOR / SORZ #66.009.015F
SORD / SORDZ #76.009.015F
SORS / SORSZ #41.009.015F
(All both unit #1, #2)
Uses 19-B Tool to remove



72 Speedmaster
#68.009.015F
Uses 19-B Tool to remove



Rilsan – Distributor – Geared – removed by 3 bolts, each side Note: "NO CONTACT" with Washup Blade

GTO46
#42.009.015F – #GTO 0915 –
Φ60mm (dia.) x 467mm
(18 3/8") (length)



GTO52
Φ60mm (dia.) x 516mm
(20 5/16") (length)
#69.009.016F

#42.009.016F – #GTO 0916 –
Φ60mm (dia.) x 456mm
(17 15/16") (length)



SM74
#M2.009.015
#M2.009.025F

MO-Offset
W/O CPC #43.009.015F –
Φ39mm (dia.) 1 17/32"
#43.009.016F

W/CPC #63.009.016F
#43.009.016F – Φ39mm (dia.)



SM102
#41.009.016F

SM72
#68.009.016F

Rilsan ... (removed only by 3 allen bolts or 3 hex head bolts each side) Note: "CONTACTS" with Washup Rubber Blade when washing ink unit

GTO46
Φ60mm (dia.) x 467mm
(18 3/8") (length)
#42.009.015 #GTO 0915



GTO52
Φ60mm (dia.) x 537mm
(21 5/32") (length)
#69.009.015F

MO
#43.009.015F
675mm (length)
Φ39mm (dia.)



SM74
Ink Distributor
#M2.009.025F

SM102
#41.009.015F



SM52
#G2.009.015F
22." length

Group 20

Ink Unit – Ryder Roller AKA Distributor Intermediate

Typically sold with
Shaft / Bearings / Ends

GTO46
#42.009.022F
#GTO-0922F
48mmφ 1 7/8" (dia)



GTO52
#69.009.022F
48mmφ (1 7/8" (dia)

SM74

20-C
Demers Parts Hotline
1-800-956-3612 1-941-505-PART (7278)
46mmφ #M2.009.111 Hooked End

20-H
Thank You For Your Business
55mmφ #M2.009.101

SM74

102 early

20-I
68mmφ 2 11/16" #41.009.200F

20-D
45mmφ 1 3/4" #41.009.211F

102 Speedmaster early

102 early

20-J
45mmφ 1 3/4" #41.009.911F

20-K
Demers Parts Hotline
1-800-956-3612 1-941-505-PART (7278)
39mmφ 1 17/32" #41.009.905F

102 early

MO-Offset

20-E
39mmφ 1 17/32" #43.009.911F

20-L
54mmφ 2 1/8" #43.009.022F

MO

MO

20-M
39mmφ 1 17/32" #43.009.026F

20-N
Sell Us Your Misc. Rilsan / Teflon Rollers

72 Speedmaster early
Note: For S/N's > 510.064
39 mm (dia)φ #68.009.905F

20-F
45mmφ 1 3/4" #68.009.211F

20-O
68mmφ 2 11/16" #43.009.200F

72 early

72 early

20-P
45mmφ 1 3/4" #68.009.911F

20-Q
Core Exchange Program
39mmφ 1 17/32" #68.009.905F

72 early

102 later

20-R
#71.009.052F 56mmφ 2 3/16"

20-S
#71.009.040F 56mmφ 2 3/16"

102 later

102 later

20-T
#71.009.201F 68mmφ 2 11/16"

20-U
#71.009.205F 68mmφ 2 11/16"

102 later

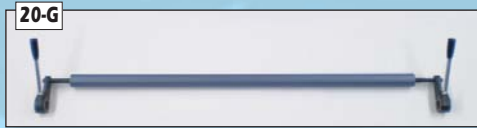
102 later

20-V
#71.009.042F 56mmφ 2 3/16"

20-W
#71.009.044F 56mmφ 2 13/16"

102 later

SORMZ #73.009.044F
SORDZ #76.009.055F
SORSZ #71.009.044F



Ink Applicator Roller 56mmφ 2 3/16"

20-X	S-LINE OFFSET	45mm (1 3/4")	68mm (2 11/16") Unit #2	68mm (2 11/16") Unit #1	68mm (2 11/16")
SORK or SORKZ	#58.009.211	#58.009.211	#58.009.200	#78.009.200	---
SORM or SORMZ	#68.009.211	#68.009.211	#68.009.200	#88.009.200	#73.009.205F
SOR or SORZ	#66.009.211	#66.009.211	#66.009.200	#86.009.200	---
SORD or SORDZ	#76.009.211	#76.009.211	#76.009.200	#96.009.200	#76.009.205F
SORS or SORSZ	#41.009.211F	#41.009.211F	#41.009.200	#51.009.200	#71.009.205F





Visa



MasterCard

Call Demers Parts Hotline @ 1-800-956-3612 ■ 1-941-625-PART (7278)

Group 21A Ink Fountain Clutches A.K.A. Over Running Clutches

<p>GTO46</p> <p>21-A</p>  <p>#42.008.005F #GTO 0805F</p>	<p>GTO52</p> <p>21-B</p>  <p>#42.008.005F</p>	<p>MO</p> <p>21-C</p>  <p>#43.008.005F #43.008.009F</p>	<p>GTO Ink Fountain</p> <p>21-D</p>  <p>#42.008.021F</p>
<p>SM72</p> <p>21-E</p>  <p>#91.008.005F</p>	<p>S-Offset - 2 Color - #1 Unit (feeder end)</p> <p>21-F</p>  <p>#51.008.005F</p>	<p>S-Offset - 2 Color - #2 Unit (delivery end)</p> <p>21-G</p>  <p>#14.008.005F K/M/Z/D #41.008.005F SORS/Z</p>	<p>S - Cylinder w/Stud</p> <p>21-H</p>  <p>#06.008.005F</p>
<p>SM102</p> <p>21-I</p>  <p>#91.008.005F</p>	<p>S-Offset 1 Color</p> <p>21-J</p>  <p>#14.008.005F K/M/R/D #41.008.005 SORS/Z</p>	<p>K - Offset K - Letterpress</p> <p>21-L</p>  <p>#KSB 0805</p>	<p>SM72 / SM102 early</p> <p>21-UU</p>  <p>#14.008.005F #41.008.005F</p>
<p>Quickmaster DI 4 color</p> <p>21-VV</p>  <p>#A4.008.514 F</p>	<p>Quickmaster 46 2 color</p> <p>21-WW</p>  <p>#A1.008.014 F</p>	<p>Over Running Clutch 102 / 72 later</p> <p>21-XX</p>  <p>w/o grease fitting #63.008.527F</p>	<p>Over Running Clutch 102 / 72 early</p> <p>21-YY</p>  <p>#66.008.018F</p>
<p>Brake Ring 102 / 72 S-Offset</p> <p>21-ZZ</p>  <p>#27.008.037</p>	<p>Brake Shoe 102 / 72 S-Offset</p> <p>21-AAA</p>  <p>#66.560.097 #01.560.097</p>	<p>Over Running Clutch 102 / 72 later</p> <p>21-BBB</p>  <p>w/grease nipple #88.008.118F</p>	<p>S Offset Handles</p> <p>21-CCC</p>  <p>CW CCW Call</p>

Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

- Ink Unit
- Blanket Washing
- Numbering Unit

Ink Unit Rubber Washup Blades-A

UPDATE!!
WE USE RUBBER HEAT
VULCANIZATION PROCESS...
NOT GLUE

10x15

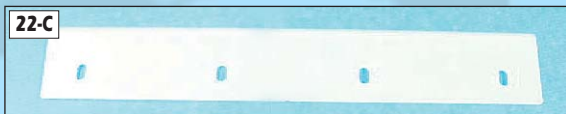


22-A
TIEGAL, PLATEN, WINDMILL 10x15 (26x38cm)
#T06105F (380mm long) 5 Slots



22-B
TIEGAL, PLATEN, WINDMILL 13x18 (32x46cm)
#GT06105F (470mm long) 6 Slots

TOK / TOM



22-C
TOK / TOM AKA: Hickey Wiper
#22.204.003 (285mm long) 4 Holes



22-D
QUICKMASTER 1C, 2C AKA: Hickey Wiper
#A1.203.006 (376mm long) 5 Slots

GTO46



22-E
GTO46 #GTO10180 (504mm long) 5 Holes
#42.010.180



22-F
GTO46 Numbering Unit
#42.431.230F

GTO52

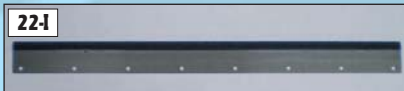


22-G
GTO52
#69.010.180 (565mm long) 6 Holes



22-H
GTO52 Numbering Unit
#69.431.230F 508mm long

MO



22-I
Ink Unit Wash Up #58.010.180
8 Holes - 710mm long



22-J
MO-Offset Blanket Wash #53.205.033
7 Holes - 690mm long



22-K
MO-Offset Numbering Unit + doctor blade
#43.431.230F 648mm long

Early 72 Speed

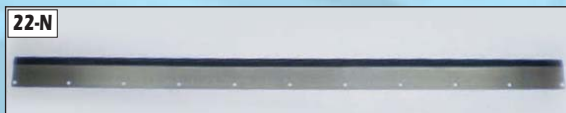


22-L
72 Speedmaster Ink Unit Wash Up #68.010.180
11 Holes or Slots - 790mm long



22-M
72 Speedmaster Blanket Wash Up #68.010.180
11 Holes or Slots - 790mm long

Early 102 Speedmasters



22-N
Early 102 Speedmaster Ink Unit Wash Up #41.010.180
11 Holes - 1,090mm long

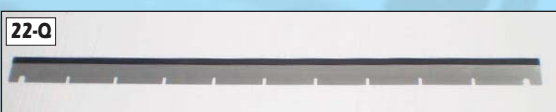


22-O
Blanket Washer #41.010.180
11 Holes - 1,090mm long

Later 102 Speedmasters



22-P
Ink Washup + Automated Ink Washup #41.010.180
11 Slots 1,090 mm long

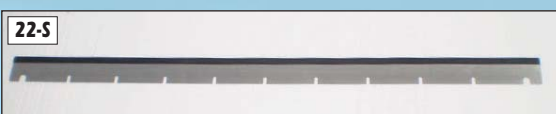


22-Q
Blanket Washer #81.205.123 #41.010.180
11 Slots - 1,090 mm long

102CD



22-R
Ink Unit Wash Up #41.010.180
11 Slots 1,090 mm long



22-S
102CD Blanket washer #41.010.180
11 Slots 1,090 mm long

Group 23 Ink Unit Washup Blades – B

- Ink Unit
- Blanket Washing
- Numbering Unit

Printmaster



23-A #69.010.180 565mm long – 6 Hole

SM52



23-B #G2.010.502 Ink Unit – 605mm long – 7 Holes



23-C #G2.431.193 Numbering Unit – 534mm long

SM74

Note: Measure the blade length



23-D #M2.010.403 Shorter Blade – 820mm long – 9 Holes



23-E Longer Blade – 826mm long – 9 Holes

#2 Unit at Delivery End

S-Offset

#1 Unit at Feeder End



23-F SORK + SORKZ #58.010.180 710mm long – 8 Holes



23-G SORM + SORMZ #SORM-10180
38mm x 754mm x 0.5mm – #1 Unit @ Feeder side – 9 Holes



23-H SORM/Z #68.010.180
54mm x 754mm x 0.5mm (flexible) – 11 Holes (9+2)



23-I SOR + SORZ Call
54mm x 890mm x 2.0mm (rigid) – 12 Holes



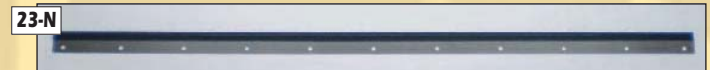
23-J SOR + SORZ #66.010.180 (890mm long)



23-K SORD + SORDZ Call
54mm x 960mm x 2.0mm (rigid) – 12 Holes (10+2)
#66.353.011



23-L SORD + SORDZ #76.010.180
60mm x 960mm x 0.5mm (flexible) – 10 Holes



23-N SORS + SORSZ #41.010.180 and #76.010.180
1,090mm length (#1 Unit at Feeder Side)



23-M SORS + SORSZ #41.010.180
1,090mm x 0.5mm (flexible) – 11 Holes

Web 8

23-O Special Order
1-800-956-3612 1-941-505-PART (7278)
Web 8 Call 570mm long

Rotospeed

23-P Special Order
1-800-956-3612 1-941-505-PART (7278)
Rotospeed Call 1,050mm long

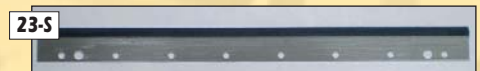
K-Offset



23-Q KOR #KOR 10180
600mm x 52mm x 2.0mm (rigid) – 10 Holes



23-R KORA #KORA 10180
620mm x 52mm x 2.0mm (rigid) – 10 Holes



23-S KORD62 #KORD62 10180
650mm x 52mm x 2.0mm (rigid) – 10 Holes



23-T KORD64 #KORD64 10180
690mm x 52mm x 2.0mm (rigid) or 0.5mm (flexible) – 12 Holes



23-U KORS #KORS 10180
760mm x 52mm x 2.0mm (rigid) or 0.5mm (flexible) – 12 Holes

K-Letterpress



23-V KS #KS 10180 530mm long – 8 Holes



23-W KSB #KSB 10180 575mm long – 8 Holes



23-X KSBA #KSB 10180 – 8 Holes



23-Y KSD #KSD 10180 – 8 Holes



Visa



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Various parts in this catalog are "SPECIAL ORDER BASIS" Call: 1-800-956-3612 ▪ 1-941-625-PART (7278)

A
Block for
Bearing Support



B
Swiveling Support
(AKA Bearing Support)

Group 21-B Ink Form Hangers A.K.A. Bearing / Journal

Call for others
not listed

GTO46



A Block for Bearing #42.010.033F
B Swiveling Lever #42.010.025F

GTO46



A Block for Bearing #42.010.034F
B Swiveling Lever #42.010.028F

GTO46



A Block for Bearing #42.010.032F
B Swiveling Lever #42.010.025F

GTO46



A Block for Bearing #42.010.035
B Swiveling Lever #42.010.029

GTO52



A Block for Bearing #42.010.033F
B Swiveling Lever #42.010.025F

GTO52



A Block for Bearing #42.010.034F
B Swiveling Lever #42.010.028F

GTO52



A Block for Bearing #42.010.032F
B Swiveling Lever #42.010.025F

GTO52



A Block for Bearing #42.010.035
B Swiveling Lever #42.010.029

MO-Offset



A Block for Bearing Support #43.010.035
B Swiveling Lever #43.010.025

MO-Offset



A Block for Bearing Support #43.010.033
B Swiveling Lever #43.010.028

MO-Offset



A Block for Bearing Support #43.010.034
B Swiveling Lever #43.010.028

MO-Offset



A Block for Bearing Support #43.010.032
B Swiveling Lever #43.010.029

GTO46



A Block for Bearing
#42.010.034

GTO52



A Block for Bearing
#42.010.034

GTO46



A Block for Bearing
#42.010.033F

GTO52



A Block for Bearing
#42.010.033F

SM102 / 72 earlier



A Journal box Gear Side #66.010.329
B Journal box Housing #66.010.303

SM102 / 72 earlier



A Journal box Gear Side #66.010.329
B Journal box Housing #66.010.305

SM102 / 72 earlier



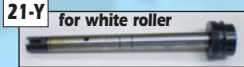
A Journal box Gear Side #66.010.328
B Journal box Housing #66.010.306

SM102 / 72 earlier



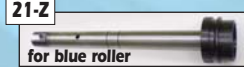
A Journal box Gear Side #66.010.311
B Journal box Housing #66.010.138

SM 102 / 72 earlier



Journal box
#66.010.509F

SM 102 / 72 earlier



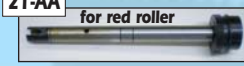
Journal box
#66.010.511F

72 / 102



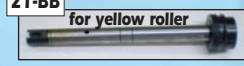
Shaft
#66.010.314

SM 102 / 72 earlier



Journal box
#66.010.513F

SM 102 / 72 earlier



Journal box
#66.010.514F

SM 102 / 72 later



A Journal box #71.010.041
B Swiveling Lever #71.010.033

SM 102 / 72 later



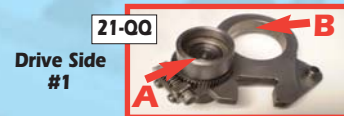
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B Swiveling Lever #71.010.031

SM 102 / 72 later

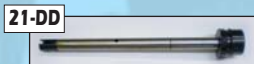


A Journal box #71.010.038
B Swiveling Lever #71.010.029

SM 102 / 72 later



A Journal box #71.010.035
B Swiveling Lever #71.010.027



Journal box #71.010.044S
Swiveling Lever #71.010.028



Journal box #71.010.046S
Swiveling Lever #71.010.030

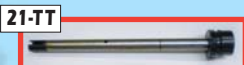
72 / 102



Bearing Sleeve #66.010.315
Shaft #82.010.2015



Journal box #71.010.047S
Swiveling Lever #71.010.032



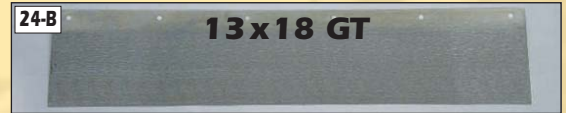
Journal box #71.010.048S
Swiveling Lever #71.010.034

Group 24 Ink Fountain Metal Blades

10x15 Tiegal Windmill



10x15 Tiegal Windmill #01.008.017F #T-0817F



13x18GT Tiegal Windmill #02.008.017F #GT-0817F

K-Offset

KOR



#KSB 0817F

KORA



#KSB 0817F

KORD
62



#KORD62 0817F

KORD
64



#KORD64 0817F

KORS



#KORS 0817F

GTO46



#42.008.017F GTO 0817F

GTO52 (without CPC)



#69.008.017F

SM52 (without CPC)



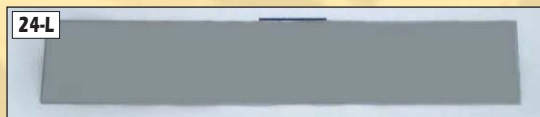
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Printmaster



#69.431.117F

MO (without CPC)



#43.008.017F

TOK / TOM



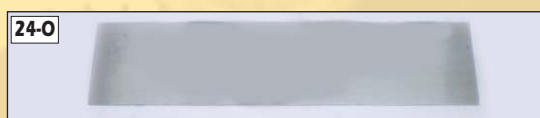
#22.008.045

Quickmaster 46



#MV.027.244 #A1.008.005F

72 (without CPC)



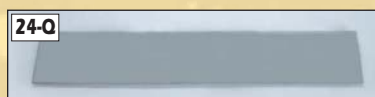
#68.008.017F

102 (without CPC)

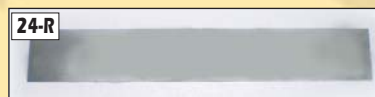


#41.008.017F

S-Offset all without CPC



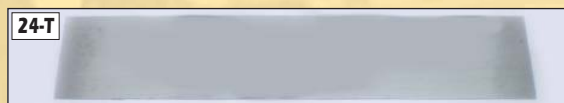
SORK + SORKZ #58.008.017F



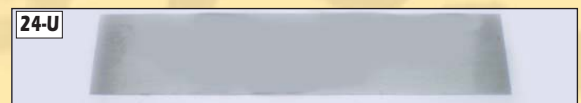
SORM + SORMZ #68.008.017F



SOR + SORZ #06.008.017F



SORD + SORDZ #76.008.017F



SORS + SORSZ #41.008.017F

Group 25 Ink Unit Washup Trays

GTO46



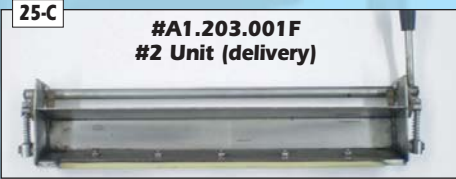
#GTO 10192 #42.010.192

GTO52



#69.010.192F

Quickmaster 1C-2C



#A1.203.001F
#2 Unit (delivery)



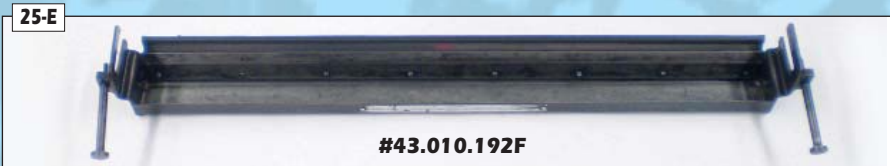
#A1.603.001F
#1 Unit (feeder)

TOK / TOM



#22.204.001

MO



#43.010.192F

K-Offset See pg. 126



10x15 See pg 131
13x18 See pg 134

SM74



#M2.010.401F

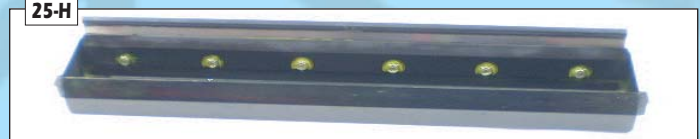


SM52



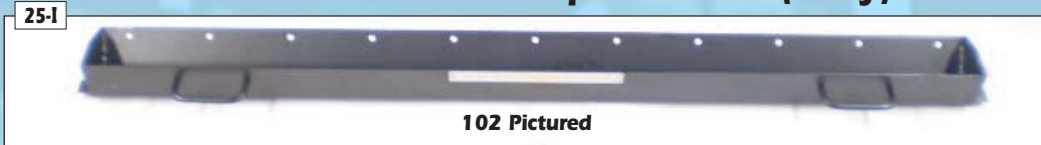
#G2.010.501F

Printmaster



#69.010.191F

72 / 102 Speedmaster (Early) Manual



102 Pictured

72 Speedmaster #93.010.191S
102 Speedmaster #91.010.191S

S-Offset #1 (feeder end unit)



#1 Unit on 2 colors
SORKZ #78.010.191-S
SORMZ #88.010.191-S
SORZ #86.010.191-S
SORDZ #96.010.191-S
SORSZ #51.010.191-S

S-Offset #2 (delivery end unit)



#2 Unit on two colors
(all single colors)
SORK/Z #58.010.191-S
SORM/Z #68.010.191-S
SOR/Z #66.010.191-S
SORD/Z #76.010.191-S
SORS/Z #41.010.191-S

102 Speedmaster (Later) Cptronic

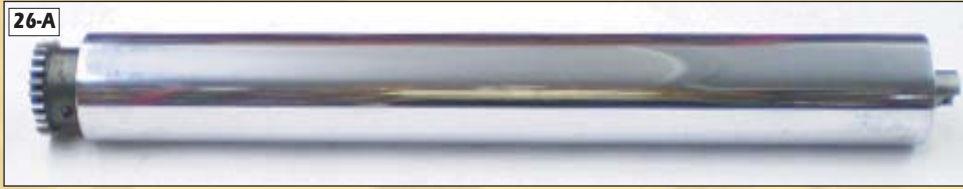


102 #81.010.191S
with #41.010.179

Group 26 Alcolor Metering Rollers – Chrome

Alcolor Chrome – Metering Rollers

GTO52
#89.030.520 F



Special Bolts



Same as 18-N

20mm	#00.520.1613
25mm	Call
35mm	#00.520.1618

MO
#63.030.520 F



SM72
#73.030.220 F



SORM + SORMZ
#73.030.220 F

SORD + SORDZ
#76.030.220 F

SORS + SORSZ
#71.030.220 F



SM74
#M2.030.520 F



SM52
#G2.030.310 F



SM102
#71.030.220 F



Group 27 Alcolor Main Distributor – Geared

**Note: Journal Fixed
in the Side Frame**

Alcolor – Main Distributor (Journal Sold Separate) – Matte Chrome Finish

GTO52



**MO
Offset**



SM74



S-Offset



SM72



SM102



SM52



GTO52 Journal – D.S. #89.030.543



GTO52 Journal – O.S. #89.030.544



MO Journal – D.S. #63.030.543



MO Journal – O.S. #63.030.544



102 S-Offset SM72
Journal Trunion – O.S. #66.030.028



102 S-Offset SM72
Journal Trunion – D.S. #66.030.027



102 S-Offset SM72
Journal Trunion – O.S. #66.030.028



102 S-Offset SM72
Journal Trunion – D.S. #66.030.027

Note: RED BOXES are newly listed products / parts out of location sequence within catalog.

Group 28

Water Pan Rollers – Standard Dampening

Aka: Dampening
Ductor Roller

(Handle Type) Manual Drive – (Non-Motorized)



GTO46
#42.030.370 F



GTO52
#69.030.370 F



M-Offset
#43.030.370 F



SORK/Z #58.030.070 F
SORM/Z #68.030.070 F



SORD/Z #76.030.070 F
SORS/Z #41.030.070 F

Motor Driven – AKA Motorized Pan Roller Speed Compensating Dampening

M-Offset
#63.030.370 F
Note: MO supplied
without journals



72 Speed
#68.030.070 F

102 Speedmaster
#41.030.070 F



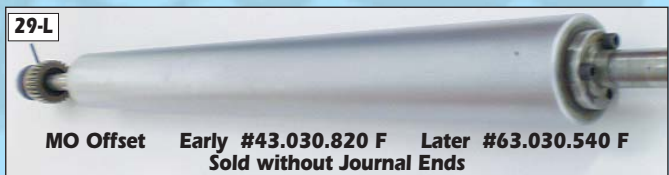
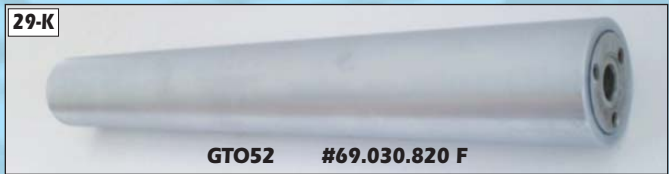
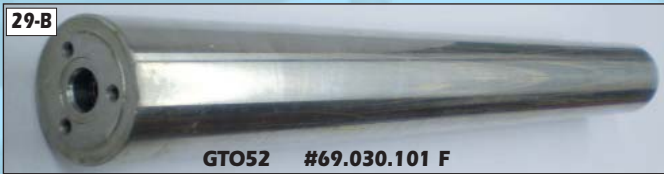
S-Offset
SORM/Z #68.009.046 F
SORD/Z #76.009.046 F
SORS/Z #41.009.046 F

Group 29 Water - Distributor - Geared - Standard Dampening

Sold without
Journal Ends

Chrome (Shiny Finish)

Matte - (Dull Finish)



Water Chrome Ryder Rollers Group 30



Group 30 Water Over Running Clutches – Bottles – Water Unit Standard

Water Chrome Ryder Rollers



Water Fountain Clutch



S Offset Early – Black – Very Early Gray



S Offset



S-Offset / 72 / 102 Early (Pre Motor Drive)

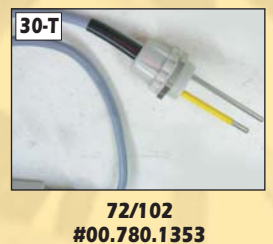


K Offset



Water Level Detectors

See pg 109



Water Bottles – Plastic





Group 31 Water Form Hangers

- Standard Damps
- Alcolor

Standard Dampening GTO46 / GTO52 Sold as Assembly

Operator Side Upper



31-A
 A Block for Bearing #42.030.004
 B Swiveling Lever #42.030.002

Drive Side Upper



31-B
 A Block for Bearing #42.030.003
 B Swiveling Lever #42.030.001

Operator Side Lower



31-C
 #42.030.006
 Dampening Roller Bearing

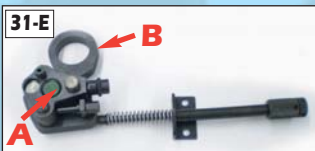
Drive Side Lower



31-D
 #42.030.005
 Dampening Roller Bearing

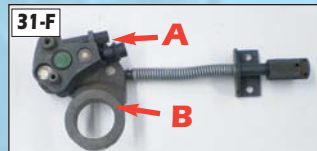
Standard Dampening MO Offset Sold as Assembly

Operator Side Upper



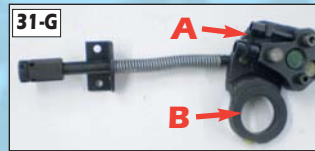
31-E
 A Block for Bearing #43.010.032
 B Swiveling Lever #43.030.001

Drive Side Lower



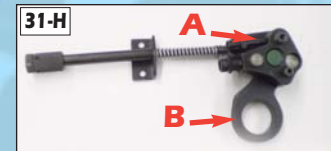
31-F
 A Block for Bearing #43.010.032
 B Swiveling Lever #43.030.003

Operator Side Lower



31-G
 A Block for Bearing #43.010.033
 B Swiveling Lever #43.030.002

Drive Side Upper



31-H
 A Block for Bearing #43.010.033
 B Swiveling Lever #43.030.001

S-Offset / SORK/Z / SORM/Z / SOR/Z / SORD/Z / SORS/Z 1 Color and 2 Color



31-I
 Drive Side Lower
 A Block for Bearing #93.030.010
 B Swiveling Lever #66.030.002



31-J
 Drive Side Upper
 A Block for Bearing #66.030.006
 B Swiveling Lever #66.030.003



31-K
 Operator Side Upper
 A Block for Bearing #
 B Swiveling Lever #66.030.005



31-L
 Operator Side Lower
 A Block for Bearing #93.030.011
 B Swiveling Lever #66.030.004

SM 72 / 102 early style



31-M
 Drive Side Lower
 A Block for Bearing #93.030.010
 B Swiveling Lever #93.030.002



31-N
 Drive Side Upper
 A Block for Bearing #66.030.006
 B Swiveling Lever #93.030.003



31-O
 Operator Side Upper
 A Block for Bearing #66.030.007
 B Swiveling Lever #93.030.005



31-P
 Operator Side Lower
 A Block for Bearing #93.030.011
 B Swiveling Lever #93.03.004

Alcolor Journal Side Frame Assemblies



31-Q
 MO Alcolor Drive Side
 Bearing Plate D.S. #63.030.514
 Journal Box #63.030.555



31-R
 MO Alcolor Operator Side
 Bearing Plate O.S. #63.030.515
 Journal Box #63.030.556



31-S
 SM72 SM102
 #71.030.232 Operator Side



31-T
 SM72 SM102
 #71.030.233 Drive Side

72 / 102 / S Water Form Cups A.K.A. Dampening Roller Bearing Housing



31-U
 Has Plunger
 Water Form Cup, Op Side, Upper
 #66.030.007



31-V
 Fixed
 Water Form Cup, Drive Side, Upper
 #63.030.006



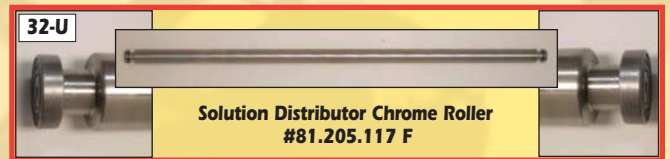
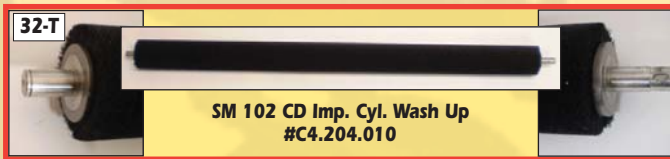
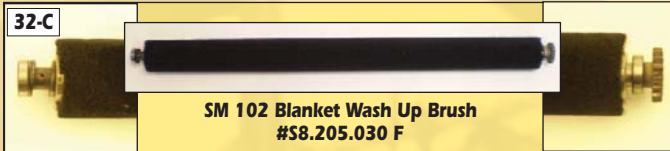
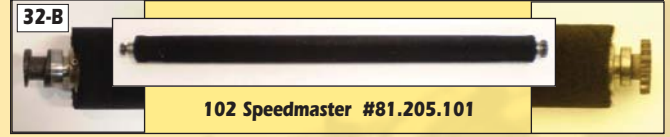
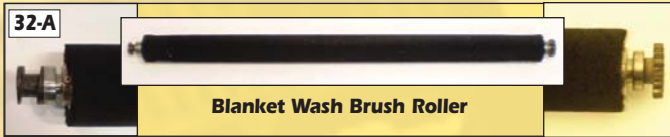
31-W
 Fixed
 Water Form Cup, Drive Side, Lower
 #93.030.010



31-X
 Has Plunger
 Water Form Cup, Op Side, Lower
 #93.030.011

Group 32-A Blanket Wash / Imp. Cyl. Wash / Brushes / Rollers / Venturi

Blanket Wash Rollers – Brushes – CpTronics – 72 – 102



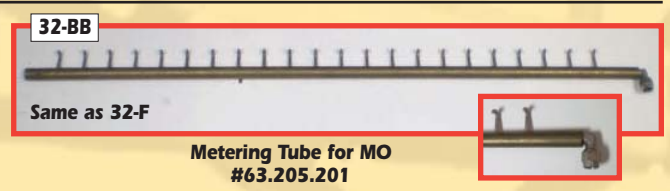
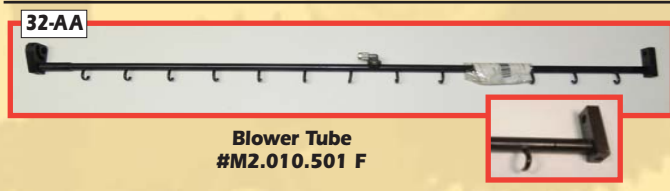
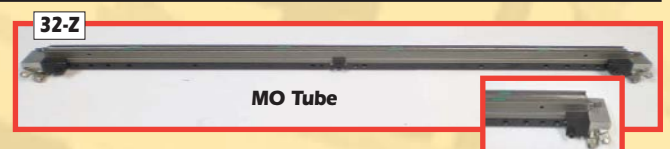
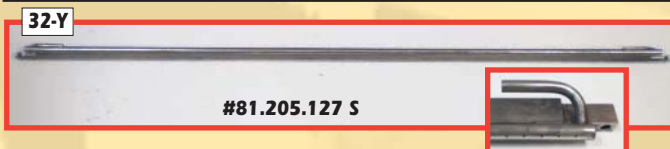
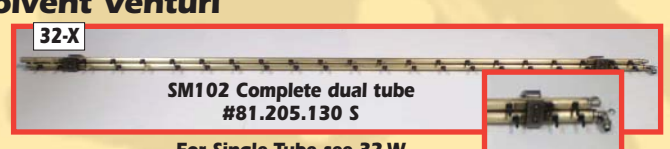
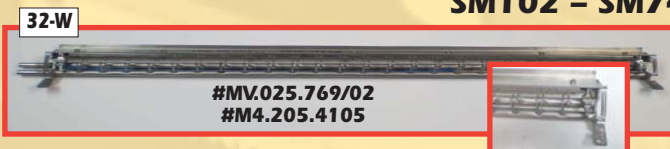
Call for SM 102

Blanket Wash Pneumatic Diaphragms

Call for Others



SM102 – SM74 – Solvent Venturi



Group 32-B Water Pans

Water Pans

K-Offset

Kor #KOR 1014 F
Kora #KOR 1014 F



Uncoated



Coated

Kord 62 #KORD62 1014 F
Kord 64 #KORD64 1014 F
Kors #KORS 1014 F

GTO46 #GTO-30361



GTO52 Standard Damp #69.030.361F



MO Alcolor #63.030.530



MO Standard Damp #43.030.361

72 Speedmaster



Standard Damp #68.030.061

Printmaster Water Fountain Inserts One Set #MV.034.739



Quickmaster Water Fountain Inserts One Set #MV.027.163



102 Speedmaster #41.030.061

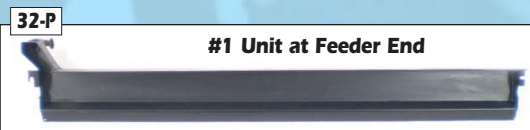


Standard Damp



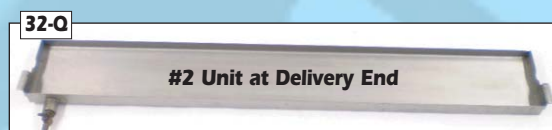
SM102 Alcolor Water Pan #71.030.215

S-Offset Standard Damp



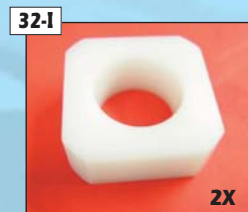
#1 Unit at Feeder End

SORKZ #73.030.061S
SORMZ #88.030.061S
SORZ #86.030.061S
SORDZ #96.030.061S
SORSZ #51.030.061S



#2 Unit at Delivery End

SORK/Z #78.030.361S
SORM/Z #88.030.361S
SOR/Z #86.030.361S
SORD/Z #96.030.361S
SORS/Z #51.030.361S



2X

Water Pan Block #KOR 10104

Coating Parts

Group 142

Refrigeration Parts

Drive Motors

Coating Tower

142-A Same as pg. 92



MO/72/102 early
#63.198.1353

142-B



Same as
pg. 92

SM72/SM102 Later CpTronics
#61.198.1243

Coating Tower

142-C



Same as
70-R

MO-Offset CpTronic
#98.198.1253

142-D

No Photo Available
Demers Parts Hotline
1-800-956-3612
1-941-505-PART (7278)

Pump
#C4.721.501

142-E See pg 109



Eye
#61.110.1431

142-P



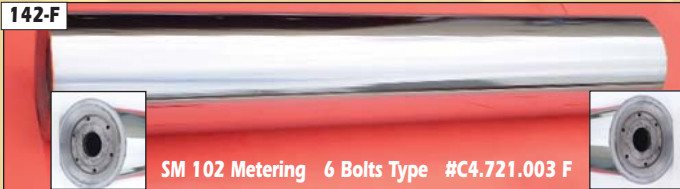
Royse Single Tank
Call for various types

142-Q

**Thank You
For Your
Business**

Jumbo Tank

142-F



SM 102 Metering 6 Bolts Type #C4.721.003 F

142-R



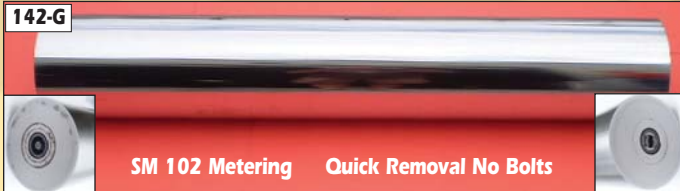
Small Coolant Pump
with Venturi

142-S



Jumbo Coolant Pump

142-G



SM 102 Metering Quick Removal No Bolts

142-T



Longer Coolant Pump

142-U



Short Coolant Pump

142-H



SM 102 Pan Roller
#K4.721.014 F #C4.721.014 F

142-I



OP. S #C4.721.077
with Wash Up Blades

142-V



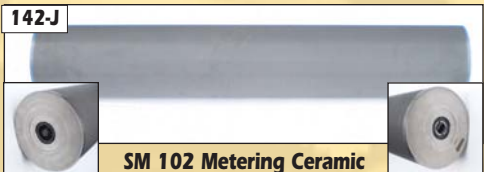
Alcomiser
Unit
Royse Type

142-W



Alcomiser
Plastic Tank

142-J



SM 102 Metering Ceramic
Quick Removal No Bolts

142-K



D.S. #C4.721.072
with Wash Up Blades

142-X



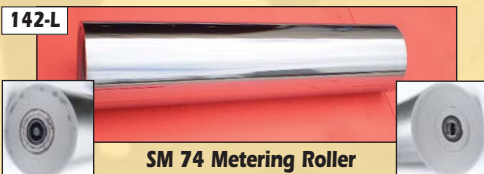
Ranco
Refrigeration
Controller

142-Y



Deublin Water Valve
#00.580.2807 SM102/72

142-L



SM 74 Metering Roller
Quick Removal No Bolts

142-M



D.S. Wash Up Blades
#C4.721.091
#C4.721.074

142-Z



Ranco
Refrigeration
Controller

142-AA



Deublin
Chilling
Valve
Quickmaster 46 DI
4 color Note connections

142-N



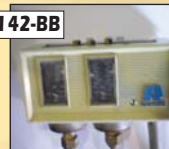
SM 74 Rubber Pan Roller

142-O



OP. S Wash Up Blades
#C4.721.075
#C4.721.092

142-BB



Ranco
Refrigeration
Controller

142-CC



Deublin
Chilling
Valve
Quickmaster 46 DI
4 color Note connections

Group 33-A Feeder – Misc. Parts

**Feeder Chain Clutch – 17 Teeth
MO/72/102/S-Offset**



MO
#66.109.1311

17 Teeth

**Feeder Chain Clutch – 15 Teeth
MO/Cptronic/102**



CD102
#C2.109.1311

MO Cptronic
#92.109.1311

15 Teeth



SM 102 Stream Feeder Head Ass'y

Stream Feeder Axle Drive Ass'y



MO/72/SM74 Universal Joint Shaft
Sold as Assembly #58.016.420

Stream Feed Axle



Universal Joint Shaft SM102/SORZ
Sold as Assembly #41.016.420

Axle – Stream Feeder QM46/SM52



Universal Joint Shaft
Sold as Assembly #G2.016.460



Feeder Board
Spring
#66.020.141



Rotary Valve
Housing
#66.028.302



Rotary Valve
#66.028.301F



Missing Sheet Detector / Sniffer Valve
#53.580.293
#53.580.297



Feeder Tape
Wheel Only
#00.550.0542



Tape Tension Ass'y
AKA: Stretching Roller
#66.020.021F



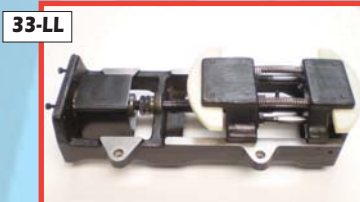
Guide Strap
Complete
53.020.134F



Holder for
Side Standard without air
#41.016.601



S-Offset Stream Feeder Head Ass'y
SORK/M/R/D/S Z



Cptronic/MO
Feeder Timing
#63.016.104



Cptronic Feeder Timing SM102
#C4.416.104



Cptronic Feeder Timing SM102
#C4.416.105

Group 33-B Rubber Suckers

Note: Colors may vary

General Use

33-FF

 17x7x8mm
 Black Compressible
 #42.016.073

TOK - TOM

33-L
 15.5x5x31mm

 #22.016.008 8X

Quickmaster

33-M
 16x9.5x17mm

 #A1.016.327 11X

Stream Feeder "Decision Maker" Assortment

33-TT


# of Suckers to Pack	
4	33-OO
4	33-PP
4	33-W
4	33-Y
4	33-X
4	33-V
4	33-BB
4	33-SS
4	33-Z
2	33-AA
34 Total # of Suckers	

K-Offset K-Letterpress

33-N

 Thin Rubber Sucker #T 1625
 25mm x 5mm hole x
 1.0mm thick

33-O

 27x7x6mm
 Grey Cup Sucker
 #KS-1671
 #04.016.071

33-P

 Thick / Rubber #S-1630
 26mm x 6mm hole x
 2.0mm thick

GTO46 / 52 / Printmaster / MOE

33-Q

 25x5x1mm
 Thin Rubber Sucker
 T 1625
 25mm x 5mm hole x
 1.0mm thick

33-R

 27x7x6.5mm
 Grey Cup Sucker
 #KS-1671
 #04.016.071

33-S

 26x6x2.0mm
 Thick / Rubber
 #S-1630 26mm x 6mm
 hole x
 2.0mm thick

Double Drum Perfecting Sucker GTO - Printmaster MO - 72 - 102 - SM52 - SM74

33-T

 19x7x3.6mm
 POLY - RED
 #42.016.072

33-U

 19x7x3.6mm
 RUBBER - BLUE
 #42.016.072


33-AA

 28x18x7mm
 Tissue Paper #66.028.405

Stream Feeder - MO-72-102-S-Offset-SM74 Inside diameter is 13mm (1/2")

33-W
 Approximate Size

 Natural Rubber Thicker
 O.D. 38mm / 1 1/2"
 #66.028.402
 38x13x1.1mm

33-OO
 Approximate Size

 Natural Rubber Thinner
 O.D. 38mm / 1 1/2"
 38x13x0.8mm

33-V
33-BB
 Approximate Size

 Natural Rubber
 O.D. 30mm / 1 3/16"
 #66.028.401
 30x13x0.8mm

33-X
 Approximate Size

 Rubber
 O.D. 32mm / 1 1/4"
 #66.028.406
 32x13x0.8mm

33-Y
 Approximate Size

 Plastic
 O.D. 38mm / 1 1/2"
 #66.028.404
 38x13x1.1mm

33-PP
 Approximate Size

 Silicon Rubber
 O.D. 38mm / 1 1/2"
 38x13x1mm


33-Z
 Approximate Size

 Plastic Disc.
 O.D. 30mm / 1 3/16"
 #66.028.403
 30x13x0.8mm

33-SS
 Approximate Size

 Silicon Rubber
 O.D. 30mm / 1 3/16"
 30x13x1mm

SM52

33-DD

 #G2.028.120

33-EE

 #G2.028.405
 Tissue Paper

10x15 - 13x18 - T

33-K

 #T 1625
 25mm x 5mm hole - x 1.0mm thick

Stahl - Folder

33-CC

 #277-122-01-00
 O.D. 25mm
 Height 20mm

33-QQ

 #208.020.01.00
 φ 20mm
 Thicker

33-RR

 #208.015.01.00
 φ 20mm
 Thinner



Visa



MasterCard

Call Demers Parts Hotline @ 1-800-956-3612 ■ 1-941-625-PART (7278)

Group 34 Cam Followers

GTO46 GTO52



34-A
Impression Cyl. #00.550.0436
Transfer Cyl. #00.550.0436
Infeed Swing #00.550.0436



34-B
Operator Side
Perfect/Pincer
Early #00.550.0730
Later #00.550.1071



34-C
Drive Side
Pincer
Early #00.550.0730
Later #00.550.1071



34-D
Double Drum Cylinder
#00.550.0436



34-E
Delivery Gripper Bar
#00.550.0251
Roller Bolt #42.014.008

M-Offset



34-F
Swing Arm Infeed
#00.550.0478



34-G
Early Years
Impression #00.550.0943
Transfer #00.550.0943
Storage #00.550.0943



34-JJ
Later Years
Impression #00.550.1223
Transfer #00.550.1223
Storage #00.550.1223



34-H
Pincer Perfector
A. #00.550.0777 Early
B. #00.550.1070 Middle
C. #00.550.1089 Later
Operator Side



34-I
Pincer Perfector
A. #00.550.0777 Early
B. #00.550.1070 Middle
C. #00.550.1089 Later
Drive Side



34-J
Del. Gripper Bar
#00.550.0478

S-Offset



34-K
Swing Arm Infeed
#00.550.0478



34-L
Impression #00.550.0322
Transfer #00.550.0322



34-M
Delivery Gripper Bar
#00.550.0777



34-N
Swing Arm
#00.550.0436

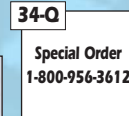


34-O
Feed Drum #00.550.1505
Imp. Cyl. #00.550.1505
#1 Transfer #00.550.1505
#2 Transfer #00.550.1505
Double Drum #00.550.1505

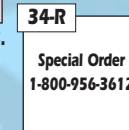
SM52



34-P
Perfector D.S. & O.S.
#00.550.1505



34-Q
Special Order
1-800-956-3612



34-R
Special Order
1-800-956-3612



34-S
Delivery Supporting Roller
#00.550.1587



34-S
Special Order
1-800-956-3612



34-U
Cam Follower - Delivery Gripper Bar
#00.550.1715

72-102 Early



34-T
Infeed Swing Arm
#00.550.0462



34-U
Impression #00.550.0322
Transfer #00.550.0322
Storage #00.550.0322



34-V
Drive Side
#00.550.0729



34-W
Operator Side
#00.550.0729



34-X
Delivery Gripper Bar
#00.550.0675

72-102 Later



34-Y
Infeed #00.550.0462
#00.550.0478



34-Z
Impression #00.550.0322
Transfer #00.550.0322
Double Drum #00.550.0322



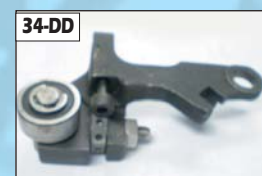
34-AA
Pincer Perfector
#00.550.0855



34-BB
Pincer Perfector
#00.550.0855



34-CC
Delivery Gripper Bar
#00.550.0675



34-DD
Washup - Brush Roller Ass'y
#81.205.019 F

SM74



34-EE
SM74
#00.550.1505



34-FF
Impression #00.550.1471
Transfer #00.550.1471
Double Drum #00.550.1471



34-II
Perfecting Cam Follower
Drive Side #00.550.1471
Operator Side #00.550.1471



34-GG
Delivery Gripper Bar
#00.550.0478



34-HH
Cam Follower for Washup
Brush Roller Only
#81.205.0141
#00.550.1201 Bearing Only

Group 35 Needle / Roller Bearings

K-Offset



35-A
Ink Unit (wider)
#18504



35-B
Water Unit (narrower)
#18503



35-C
Water Pan Ryder -
Plastic Bushing #KOR-10104



35-D
Water Distributor - Geared -
Operator Side Flanged Bushing
#KOR 10340



35-E
Water Distributor - Geared -
Drive Side Flanged Bushing
#KOR 10339

GT046 - GTO 52



35-F
Main Bearing
Call



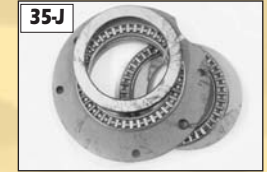
35-G
Side Guide Motion
#00.550.0452



35-H
Ink Roller
#00.520.1232



35-I
Water Roller - Standard
#00.520.1143



35-J
Thrust Bearing Axial Kit
#00.550.0433

MO Offset



35-K
Main Bearing
Call



35-L
Side Guard Pull Bearing
#00.580.0571



35-M
Sheet Comp Bearing
#00.550.1105



35-N
Ink Roller
#00.520.1143



35-O
Water Roller
#00.520.1232



35-P
Thrust Bearing
#00.550.0686

Early 72/102 - S-Offset



35-Q
Pull Guide - Skate
#00.550.0477



35-R
Side Guard Pull Bearing
#00.580.0571



35-S
Ink Roller Bearing
#66.009.091



35-T
Water Roller Bearing -
Standard #66.009.092

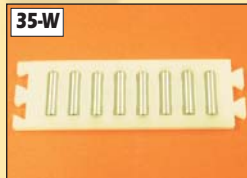


35-U
Thrust Bearing - Axial
#00.550.0096



35-V
Sheet Comp Bearing
#00.550.0610

SM74



35-W
Flat Needle Cage
#00.550.0477



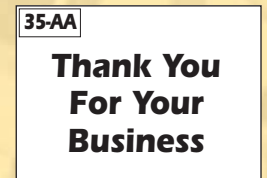
35-X
Pul Roller - Side Guide
#00.550.1669



35-Y
Ink Distributor - Ink Duct
#00.520.0765



35-Z
Ink Form
#00.520.1143



35-AA
**Thank You
For Your
Business**
Tapered Roller Bearing
#00.580.3422

SM52



35-BB
Axial Needle Cage /
Ink Form
#00.550.0445



35-CC
Ink Form Needle Bushing
#00.550.0007



35-DD
Side Lay Bearing
#00.520.2264



35-EE
Ink Roller
#00.520.1143



35-FF
**Thank You
For Your
Business**
Delivery
Support Roller
#00.550.1587

Group 36-A Stream Feeder Head

Early MO/72/102 Forwarding Sucker With Knob



Type w/Knob – Operator Side
#66.028.046 F

Later MO/72/102/SM74 Forwarding Sucker Without Knob



Operator Side #41.028.046 F
For Cable type Supplied w/o Cable

SM74 Forwarding Sucker w/tube at angle



Note: Similar to 36-A
Tube at Angle

Forwarding Sucker New Style- SM102 CD



New Style Taller – Operator Side –
Supplied w/o Cable
#C5.028.046



Type w/Knob Drive Side
#66.028.056 F



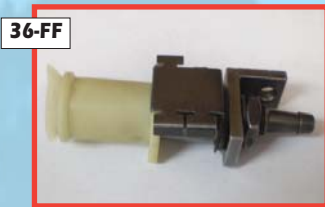
Later MO/72/102/SM74 Drive Side
#41.028.056 F
For Cable type Supplied w/o Cable



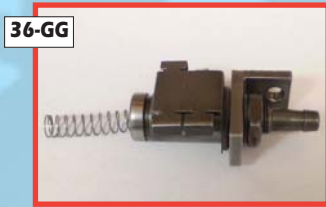
Note: Similar to 36-D
Tube at Angle



Late SM102 CD
New Style Taller – Drive Side –
Supplied w/o Cable
#C5.028.056



Lifting Sucker SM102/CD
#C4.028.005 F



Lifting Sucker – MO
#66.028.005 F

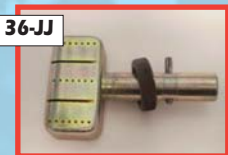


For Forwarding Suckers

Cable – AKA Control Shaft
#41.028.151



Special Governor
Foot Enlarged Nozzle
#91.028.475 F



Brass Sheet Separator
for Alpha "thick paper"
#66.028.811



Brass Sheet Separator
for "thinner papers"
#66.028.411



Angle Hose Nozzle
#00.580.0302



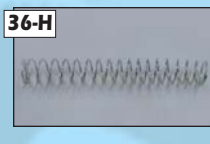
Stream Feeder Head
Call for details



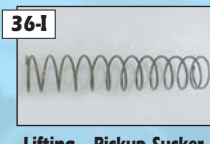
Stream Feeder MO



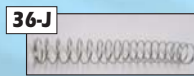
Forwarding Sucker
Comp. Spring
#66.028.053



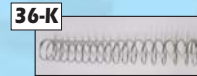
Sheet Tail Separator
Air Blower Comp. Spring
#66.028.103



Lifting – Pickup Sucker
Comp. Spring
#66.028.010
Use for paper w/4 Hole



Lifting Pick Up Sucker
Comp. Spring
Card w/7 Hole



Lifting Pick Up Sucker
Comp. Spring
Card for Four Hole



Lifting Pick Up Sucker
Comp. Spring
Paper

Lifting Sucker Nozzles – MO/72/S-Offset



Thin Stock – "Paper" –
4 Hole Offset Button
#66.028.409



Standard – 7 Hole Flat
#66.028.009



"Tapered" Flat – 7 Hole
for Alpha paper
#66.028.809



New Style Lifting Nozzle –
SM102 – CD
#C4.028.009



Twin Plastic
Sucker Tube
#41.028.409



Lifting Sucker
Guide Spring
#66.028.008



Retainer
Spring
#66.028.055

Group 36-B Stream Feeder – Sheet Springs – Wedges



Brush Holder
#66.028.105 F



Pile Stop w/Plastic Weight
#66.028.114 F



Whole Plastic Block
#66.028.115
AKA Sheet Steadier



Brush
#04.025.069



Sheet Separator Brush (thick)
#66.028.109 F



Forked - Metal - Straight - F "Alfa Thin - Papers"
#66.028.810 F



Soft - Metal - Straight Thin - Paper
#66.028.815 F



Hard - Metal - Straight - Card Board
#66.028.110 F



Sheet Separator Brush (soft)
#66.028.109 F



Hooked Right / Operator Side
#89.028.167 F
Card Stiff



Hooked Left / Drive Side
#89.028.168 F
Card Stiff



Forked Operator Side Hooked Right
#89.028.164 F
Thin Paper Soft



Forked Metal Drive Side Hooked Left
#89.028.165 F
Thin Paper Soft



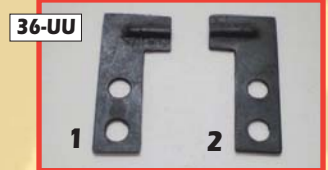
U - type - Hard - Spring - Card
#66.028.110 F



U - type - Metal - Forked - Thin Paper
#66.028.810 F



SM52 Sheet Separator
#G2.028.130 S



1. Ret. Spring D.S. #66.072.223
2. Ret. Spring O.S. #66.028.028
(Also Stream Feeder Head)

36-VV
**Thank You
For Your
Business**

Card Center Special
#CD74 / XL75

36-WW
**Sell Us Your
Unused
Feeder Parts**

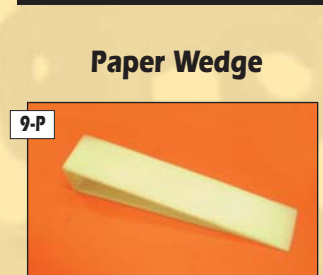
Card Center Special
#CD74 / XL75



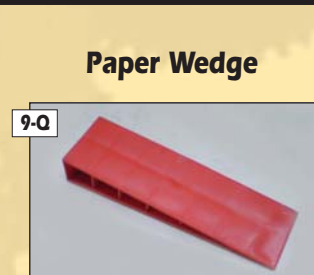
Speedmaster



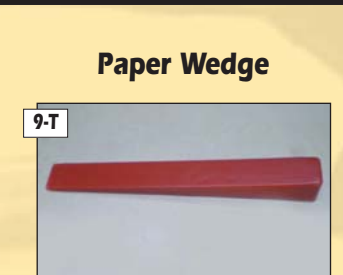
Speedmaster



2"x9"x1.5"



2 1/2" x 8" x 1 1/4"



8"x1"x1"



Speedmaster



**Paper Wedge
GTO52 / SM52**

4"x1"x1"

Group 37-A Stream Feed Table - Wheels / Brushes

Feeder Board Vacuum Tapes w/Hole Patterns



37-A
SM52 Wide - 5 Hole
#G2.020.009
5-Hole - Vacuum Tape



37-B
SM74 Narrow - 3 Hole
#M2.020.018
Narrow 3-Hole - Vac. Tape 2X - inner



37-C
SM74 #M2.020.016
Non-Suction (no hole)
Tape 2X - outside



37-D
Tape Glue Gun
#66.173.471 #91.173.1501
110 Volt / 220 Volt



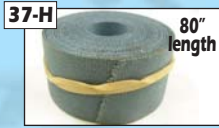
37-E
Tape Glue
Call



37-F
MO Offset 6x
#53.020.029



37-G
72 Speedmaster 6x
#86.020.029



37-H
102 Speedmaster 8x
#86.020.029



37-I
#66.020.029

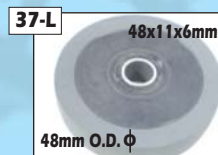
S Offset 1 color #66.020.029
S Offset 2 color #86.020.029
SORK/M/R/D/Z/ (2 Color) #66.020.029
SORS/Z #41.020.029



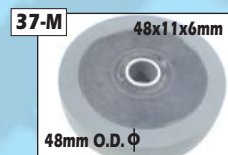
37-J
60x11x6mm
White Soft, Brush Only
#66.020.119 - (66.020.122)



37-K
60x11x6mm
Black Hard Bristle Brush Only
#66.891.005



37-L
48x11x6mm
48mm O.D. φ
Soft Rubber - Wheel Only
#66.891.020



37-M
48x11x6mm
48mm O.D. φ
Hard Rubber Wheel Only
#66.020.118



37-N
48mm
O.D. φ
Heavy Metal Wheel Only
#66.020.108



37-O
Cage w/Steel Ball Only
#66.020.128 - Ball
#66.020.132 - 18mm
Assembly w/ Holder



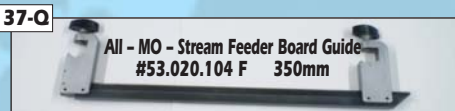
37-P
Sheet Brush
#66.020.124 F
1" Wide - Flat Brush w/holder



37-UU
New Style Speedmaster



37-VV
48mm
O.D. φ
CD 102
Infeed Roller Only
#C6.020.170 F



37-Q
All - MO - Stream Feeder Board Guide
#53.020.104 F 350mm



37-R
SORK/M/R/D (single color)
#66.020.104 F 415mm



37-S
SORK/Z SORM/Z SORK/Z SORDZ SORSZ 72/102
#86.020.104 F #C4.320.104 F
695mm - Complete



37-T
White Soft Brush Ass'y
Complete #66.020.119



37-U
Black Bristle - Hard Brush
#66.891.005 F



37-V
Soft Rubber - Wheel
#66.891.020 F



37-W
Hard Rubber Roller
#66.020.118 F



37-Z
White Soft Brush Ass'y
#66.020.119 F Complete



37-AA
Black Bristle - Hard Brush
#66.891.005 F



37-BB
Soft Rubber - Wheel
#66.891.020 F



37-CC
Hard Rubber Roller
#66.020.118 F



37-X
Heavy Metal Roller
#66.020.108 F



37-DD
Heavy Metal Roller
#66.020.108 F



37-Y
Metal Bearing
#66.021.118



37-EE
Metal Bearing
#66.021.118



37-WW
Sm74 Brush Support
#M2.020.216



37-XX
SM74 Circular Brush
#M2.020.216 F



37-YY
SM74 Circular Wheel
with / Rubber Roller #M2.020.231 F
#41.016.270



37-ZZ
New Style Speedmaster

Also, not in catalog and "WHILE THEY LAST" Many one time available "original manufacture" parts call: 1-800-956-3612

Group 37-B Stream Feed Table - AKA Sheet Smoothers

Single Sheet
Feeder Springs

72 / 102 / S-Offset Sheet Smoothers



37-FF
Card - Narrow - Stiff Spring
#66.891.002 F



37-AAA
Card - Narrow
#53.072.094 F



37-GG
#66.072.084 F - Card -
Medium width
Stiff Sheet Smoother



37-HH
#66.072.084 F - Wide
Stiff Spring card



37-KK
Narrow - Paper Spring
#66.072.090



37-BBB
Narrow Paper
#53.072.094 F



37-LL
Medium Width / Med. Spring
Call Paper



37-MM
Wide / Spring Med. Tension
Call Paper



37-II
Stiff Spring - Left Hook -
Operator Side
#C4.372.384 F



37-CCC
Soft Spring - left Hook -
Operator Side
#C4.372.384 F



37-NN
Left Hook - Op. side - card -
#66.891.004 F



37-OO
Right Hook - Drive Side -
Card - #66.891.003 F



37-JJ
Right Hook
Drive side stiff spring
#C4.372.383 F



37-DDD
Right Hook
Drive side - soft spring
#C4.372.383 F



37-SS
Left Hook Universal Paper
Operator Side
#66.072.082 F



37-TT
Right Hook - Drive Side - paper -
#66.072.080 F



37-PP
Set of 4 Different
Hooked Springs Call



37-QQ
Set of 4 Medium Springs,
2 Stiff - 2 Soft Call



37-RR
Set of 4 Wide Springs,
2 Stiff - 2 Soft



37-EEE
Spring wide
right hook -
Soft paper O.S.



37-FFF
Spring wide
left hook -
Soft paper D.S.



37-GGG
Spring medium -
paper / soft



37-HHH
Spring medium -
stiff / card



37-III
Wide spring
soft / paper



37-JJJ
Wide spring
stiff / card



GTO46 and GTO52
37-KKK
Spring
complete
#43.017.078

37-LLL
Rubber tip
only
#36.017.084

Single Sheet Feeder - Sheet Separator Springs



K-Offset
90-F
45°
#KS 1783

90-G
90°
#KS 1784



S-Letterpress
100-AA
See pg. 143
45° Sheet
Separator
#S1783

100-BB
See pg. 143
90° Sheet
Separator
#S1784



K-Letterpress
92-C
45° Separator
Spring
#KS 1783

92-E
90° Separator
Spring
#KS 1784



MOE Single Sheet Feeder
94-B
Feeder Spring
#T 1249 F
See pg. 131

94-C
#T 1203



SBD Letterpress
37-MMM
Sheet Separator
w/rubber
#43.017.078 F

37-NNN
Rubber Tip
#36.017.084



37-000
Complete
w/rubber
#36.017.083 F

Group 38-A Stream Feeder Table

Group 39-A Headstops

MO-Offset



38-A
Drive Side
#53.849.020F #53.072.090 F
Hook Left



38-B
Operator Side
#53.849.022F #53.072.092 F
Hook Right



38-C
Medium Spring Complete
53.072.094 F



38-D
Operator Side - Hard (card)
Call



38-E
Drive Side - Hard (card)
Call



38-F
Operator Side - Soft (paper)
Call



38-G
Drive Side - Soft (paper)
Call

GTO46 / GTO 52



38-H
Sheet Smoother - Card
#42.022.038



38-I
Sheet Smoother - Paper
#42.022.038



38-J
Guide Spring
#69.022.024 F w/42.002.038 Plate Spring



38-K
Brush w/Hold Down
#04.022.069 F

Feed Table



38-L
Holder Complete
#01.022.016



38-M
Side Piece
#01.022.019 F



38-N
Weight / Holder
#03.017.030 F



38-O
Guide Piece w/Rod
#69.017.077 F

102 / SOR / SORD / SORS/Z - Offset



39-Q
Front Lay Finger
#66.072.101



39-R
Tightening Screw
#00.540.0940



39-S
Front Guide
#66.072.102



39-T
Front Guide (cut-out)



39-OO
Front Guide Cutout



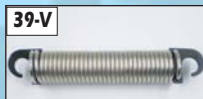
39-U
Front Guide Complete
Sold as Assembly See 39 - Q,R,S
#MV.021.586



39-PP
Operator Front Lay "Special" Ass'y
#41.072.157



39-QQ
Operator Front Lay "Special" Ass'y
#41.072.154



39-V
Front Lay Tension Springs
#66.072.108 Larger (4X)
#66.072.117



39-W
Hex Head Adjusting
Screw (special)
#66.072.103



39-X
Front Lay Spring
Smaller Type
Call

72 Speed - SORK/Z - SORM/Z



39-Y
Front Guide
#58.022.313 (4X)
#MV.020.950



39-Z
Sheet Stop
#58.022.312

MO-Offset



39-AA
Front Lay
#43.022.111 (6X)



39-BB
Special Order
1-800-956-3612
Single Sheet Feeder Only Sheet
Stop Middle/Outside
#43.022.128
#43.022.112



39-CC
Stream Feeder Only
Sheet Stop - Outside
#53.022.312

Feeder Board Plates



39-DD
Feeder Board 102
#41.072.075



39-EE
Feeder Board SORM
#68.072.075



39-RR
Feeder Board SM 74
#M2.072.030 N



39-SS
Feeder Board SM 102
#C4.372.074 S

Group 38-B

Side Guide 102 / 72 / S-Offset



38-P
Drive Side Guide Piece
#66.072.003

Note: Oil Hole Type Newer Version



38-Q
Operator Side Guide Piece
#66.072.004

Note: Oil Hole Type Newer Version



38-R
72 / 102
313mm #66.072.125
Pull Rail Gooved - O.S. + D.D.



38-HH
SM 102 Later
363mm
#91.209.205



38-T
Longer Magnet
#66.072.145 F
Side Lay



38-II
Shorter Magnet
Side Lay
#76.072.145 F



38-U
Light Paper
Spring
#66.072.221



38-JJ
Heavy Board
Spring
#66.072.222



38-QQ
SM 74
Operator Side
Pull Guide
#MV.027.258



38-RR
SM 74
Drive Side
Pull Guide
#MV.027.257



38-S
Skate Bearing (6X)
#00.550.0477



38-Z
Upper Pull Roller #00.580.0571



38-AA
Knurled Screw
Lock Nut
#66.072.219
#66.072.220



38-BB
Tommy Bar
Nut -
Complete
#01.010.536F



38-CC
72 / 102 Only - S-Offset #66.072.209
Side Guide Stop Only



38-FF
72 / 102 - S-Offset
Chrome Plate Front Drive Side
AKA: Sheet Guide Plate
#66.072.215



38-GG
72 / 102 - S-Offset
Chrome Plate Front Operator Side
AKA: Sheet Guide Plate
#66.072.216



38-KK
Spring Support Piece D.S.
#66.072.205



38-LL
Spring Support Piece O.S.
#66.072.206



38-DD
Side Guide Block Ass'y
AKA: Bearing Drive Side
Complete 72 / 102 / S-Offset



38-EE
Side Guide Block Ass'y
Operator Side
Complete 72 / 102 / S-Offset



38-V
Side Guide Ass'y w/Roller
#66.072.203 Drive Side



38-W
Side Guide Ass'y w/Roller
#66.072.204 Operator Side



38-X
72/102/S Offset
Top Side Guide Block
Operator #66.072.201



38-Y
72/102/S Offset
Top Side Guide Block Drive
#66.072.202



38-MM
Very Early S-Offset
O.S. #27.022.011



38-NN
Very Early S-Offset
D.S.



38-OO
SM102 Later
O.S. Plate



38-PP
SM102 Later
D.S. Plate

Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

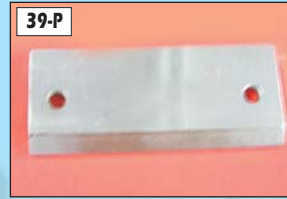
Group 39-B Side Pull Guide MO-Offset



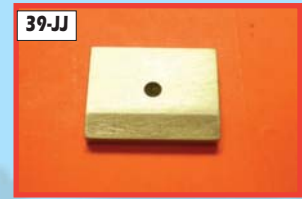
39-A
Drive Side
#66.072.003



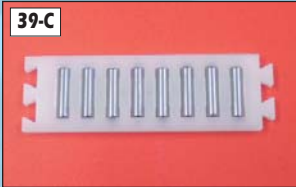
39-B
Operator Side
#66.072.004



39-P
Magnet - AKA plate complete
#66.072.145F Longer



39-JJ
Magnet - Shorter - AKA plate
#76.072.145



39-C
Skate Bearing (6X)
#00.550.0477



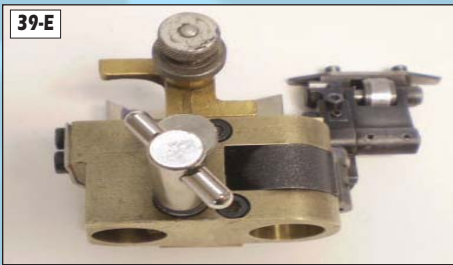
39-D
Threaded Block - AKA Bearing D.S.
#53.072.205



39-KK
Sheet Guide Plate O.S.
#53.072.216



39-LL
Sheet Guide Plate D.S.
#53.072.215



39-E
Side Guide
Complete Ass'y -
Operator Side



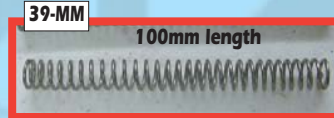
39-F
Side Guide
Complete Ass'y -
Drive Side



39-G
MO 72 / 102 < 2004
#66.072.125
Pull Rail Grooved - O.S. + D.S.
Length 313mm



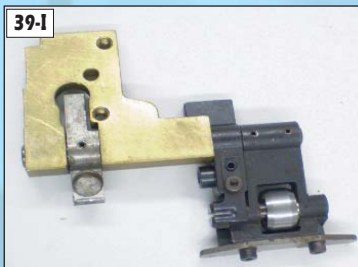
39-H
100mm length
Paper Spring light tension
#66.072.221



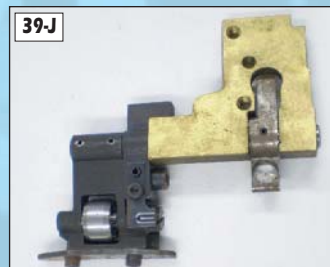
39-MM
100mm length
Board Spring stiff tension
#66.072.222



39-NN
Threaded Block
AKA Bearing O.S.
#53.072.206



39-I
Lower Side Guide Ass'y
AKA: Bearing Drive Side
#53.072.203



39-J
Lower Side Guide Ass'y
AKA: Bearing Operator Side
#53.072.204



39-K
Operator Side Block,
Bronze Casing only
#53.072.202



39-L
Drive Side Block,
Bronze Casing only
#53.072.201



39-M
Sheet Guide Stop - Foot
#66.072.209



39-N
Knurled Screw + Nut
#66.072.219 - Screw
#66.072.220 - Nut



39-O
Upper Pull Roller
#00.580.0571

Group 40 Gripper Fingers-A

MET Metal Standard
RUB Rubber Tipped
URE Urethane

CAR Carborundum
STR Straight Cut Parallel
DIA-SC Diamond Straight Cut
DIA-CC Diamond Cross Cut



MET Metal Smooth Plain Tip



RUB Rubber Tipped



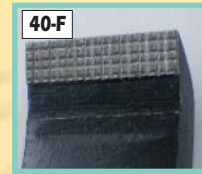
URE Urethane Coated



CAR Carborundum Metalized Coating



STR Machined Straight Cross Cut



DIA-SC Diamond Straight Cut



DIA-CC Diamond Cross Cut

K-Offset Kor, Kora, Kord 62, Kord 64, Kors

Traveling Feed Board



Gripper 4x #KS 2035 F



Backing Plate #KS 2045



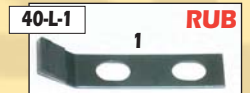
MET Swing Arm Plunger Grip #KS 1343 / #14.013.043 Hooked / Cut-out - Roller Type



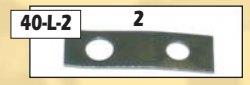
MET Swing Arm Plunger - Straight - Roller #KS 1342 / #14.013.042



MET URE CAR Impression Cyl (single) Finger #KOR 1127 F

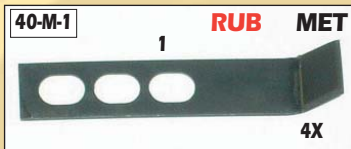


RUB 1. Delivery Gripper Finger #KS 1404 F

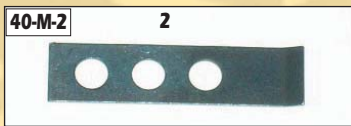


2. Backing Plate #KSB 1441

S-Letterpress Diecutters s28, SB, SBG, SBB, SBD



RUB MET 1. #S 2035 Traveling Feed Board Gripper



2. #S2045 Backing Plate



MET Swing Gripper #S-1342-Straight Foot Roller Type



Spring KS 1345



MET Swing Gripper Plunger - Hooked / Cut-Out Foot Roller Type #S-1343



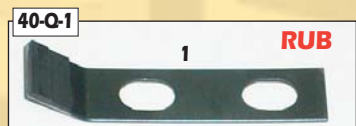
RUB CAR Impression Cyl Double Finger #SB 1185 F #KORD 1185 F



RUB URE CAR DIA-SC 1. Impression Cyl. Grip #S1127 F



RUB URE 2. Impression Cyl. Gripper Finger #SBD 1127 F



RUB 1. Delivery Gripper Finger #S 1404 F



2. Backing Plate #KSB 1441



RUB 1. Delivery Carriage Gripper Finger #S 1451 F



2. Backing Plate #S 14119

K-Letterpress - Diecutter - KS - KSB - KSBA - KSD

Traveling Feed Board Gripper



RUB MET 1. Rubber Tipped #KS 2035 F



2. Backing Plate #KS 2045



MET Straight Foot #KS 1342 Plunger Swing Arm



MET Hooked / Cut-Out Foot #KS 1343 Plunger Swing Arm



URE CAR DIA-SC Impression Cyl. Gripper #KOR 1127 F



RUB 1. Rubber Tipped Delivery Gripper Finger #KS 1404 F



2. Backing Plate #KSB 1441 F



Visa



MasterCard

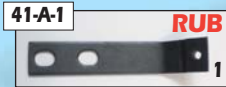
Various parts in this catalog are "SPECIAL ORDER BASIS" Call: 1-800-956-3612 ■ 1-941-625-PART (7278)

MET Metal Standard
RUB Rubber Tipped
URE Urethane

Group 41 Gripper Fingers-B

CAR Carborundum
STR Straight Cut Parallel
DIA-SC Diamond Straight Cut
DIA-CC Diamond Cross Cut

GTO46 / GTO52 - All Models



1. Traveling Feed Board Gripper Finger w/Airhole #43.020.035 F



2. Backing Plate #04.020.045



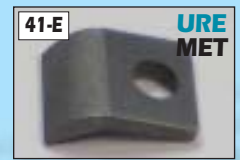
Swing Arm Gripper Early
 #42.011.027 Old
 #69.011.727-MET
 #69.011.827-URE



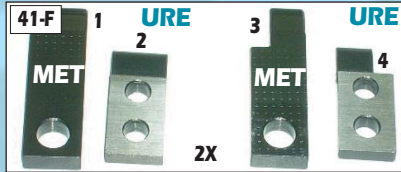
Impression Cylinder Early
 #42.011.027 Early
 #69.011.727-MET
 #69.011.827-URE



Single Transfer Cyl. Early
 #42.011.027 Early
 #69.011.727-MET
 #69.011.827-URE



Double Drum / Storage Early
 #42.011.027 Early
 #69.011.727-MET
 #69.011.827-URE
 #79.005.700



1. Pincer/Perfect/fixed/lower #52.580.338
 2. Pincer/Perfect/moveable/top #52.580.337
 3. Pincer/Perfect/fixed/lower/cut out #52.580.363
 4. Pincer/Perfect/moveable/top/cut out #52.580.362



Impression Cylinder after Perfecting
 #52.581.029 F
 #52.581.027-MET
 #52.581.827-URE



Double Drum after Perfector
 #52.581.827-URE



Delivery Gripper Finger
 #14.875.001
 Specify Tip



Backing Plate
 #14.014.041

MOE - Travel Feed Board Grip



1. #43.020.035 - w/o Air Hole



2. #43.020.036 - with Air Hole (common)



3. #04.020.045 - Backing Plate

MO Offset - All Models



In Feed - Ranger Drum
 #27.013.049 F



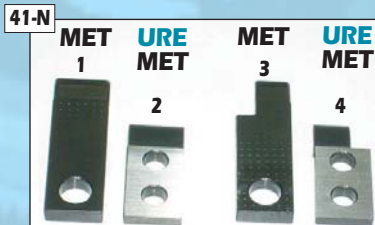
Impression Cyl. before perfecting
 Urethane Gripper #69.011.827
 Standard Gripper #69.011.727
 New Version #MV.021.878



Single Transfer Cyl. Gripper
 Urethane Gripper #69.011.827
 Standard Gripper #69.011.727
 New Version #MV.021.878



Double Drum Gripper Without Perfecting
 Urethane Gripper #69.011.827
 Standard Gripper #69.011.727
 #79.005.700
 New Version #MV.021.878



1. Pincer/Perfect/fixed/lower-MET #52.580.338
 2a. Pincer/Perfect/moveable/ top-MET #52.580.337
 2b. Pincer/Perfect/moveable/top URE #79.580.637
 3. Pincer/Perfect/fixed/lower/cut-out-MET #52.580.363
 4a. Pincer/Perfect/moveable/top/cut-out-MET #52.580.362
 4b. Pincer/Perfect/moveable/top/cut-out-URE #79.580.662



Impression Cyl. / Double Drum With Perfector
 #52.581.827Urethane
 #52.581.027 - Standard



Double Drum With Perfecting
 #52.581.827 - Urethane
 #52.581.027 - Standard



Delivery Gripper - Rubber Low Pile #43.014.004



Delivery Gripper - Metal High Pile #63.014.024

TOK / TOM



Impression Cylinder Gripper
 #22.011.032
 AKA: Small Gripper Plate
 A4.011.035

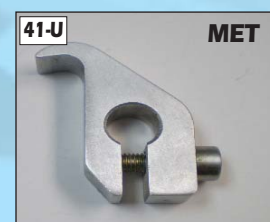


Delivery Gripper Finger
 #22.014.005
 TOK only

Quickmaster 46



Impression Cylinder Gripper
 #22.011.032
 AKA: Small Gripper Plate
 A4.011.035



Delivery Gripper Finger
 #A1.014.125

MET Metal Standard
RUB Rubber Tipped
URE Urethane

Group 42 Gripper Fingers-C

CAR Carborundum
STR Straight Cut Parallel
DIA-SC Diamond Straight Cut
DIA-CC Diamond Cross Cut



42-A
MET Metal Smooth Plain Tip



42-B
RUB Rubber Tipped



42-C
URE Urethane Coated



42-D
CAR Carborundum Metalized Coating



42-E
STR Machined Straight Cross Cut



42-F
DIA-SC Diamond Straight Cut



42-AA
DIA-CC Diamond Cross Cut

72 - 102 Speedmaster - earlier (most 19mm widths)



42-G **RUB**
72 - 11X / 102 - 15X
 In Feed - Ranger Drum Gripper
 #27.013.049 F



42-H **URE MET**
14X
 Impression Cylinder Gripper Before Perfecting Unit
 #49.011.827F - Urethane
 #49.011.027 - Steel (Standard) - MET before Perfecting Unit



42-I **URE MET**
15X
 Single Transfer #1 Before Double Drum
 #49.011.827 F - Urethane
 #49.011.027 - Standard - MET



42-J **URE MET**
72 - 10X / 102 - 14X
 Large Transfer / Storage / Double Drum
 #49.011.827F - Urethane
 #49.011.027 - Standard



42-K-1 **URE MET**
 1a. Pincer/Perfect/Moveable/Top-MET #91.580.337
 1b. Pincer/Perfect/Moveable/Top-URE #91.580.637



42-L **URE MET**
15X
 Transfer Cylinder After Double Drum
 #91.581.827 - Urethane
 #91.581.027F - Standard
 #91.581.727 - Standard - MET



42-M **URE MET**
72 - 10X / 102 - 14X
 Impression Cyl. After Perfect, URE
 #91.581.827N - Urethane
 #91.581.727N - Standard - MET
 #91.581.027 - Standard - MET



42-N **CAR**
72 - 10X / 102 - 15X
 Delivery Gripper Finger
 #93.014.307
 early speed w/o adjust



42-O **CAR**
72 - 10X / 102 - 15X
 Wider Version (Early Version)
 #93.014.307



42-K-2 **MET**
 2. Pincer/Perfect/Fixed/Lower
 #91.580.338 - MET

Clamping Piece
 #47.014.009

Spring
 #93.014.312

72 - 102 - Later (most 16mm widths)



42-P **MET**
18X
 Infeed Swing Arm Gripper Finger -
 #C4.313.108



42-Q **URE MET**
19X
 Feed Drum Gripper Finger
 #C3.011.727 - URE
 #C3.011.627 - MET



42-S **URE MET**
19X
 Transfer Cyl. - I - III - Gripper Finger
 #C3.011.727 - Urethane
 #C3.011.627 - Steel



42-R **URE MET**
18X
 Impression Cylinder Straight Print
 #C3.011.727 - URE
 #C3.011.627 - MET



42-T **URE MET**
18X
 Double Drum Transfer Cyl. - II - Gripper Finger
 #C3.011.727 - Urethane
 #C3.011.627 - Steel



42-U **URE MET**
18X
 Double Drum / Storage in after perfecting
 #82.582.727N - Urethane
 #82.582.627N - Standard



42-V **URE MET**
19X
 #91.580.637 - Smaller Top - Moveable - Urethane



42-W **URE MET**
18X
 Impression Cyl. After Perfect
 #C3.581.727N - Urethane
 #C3.581.627N - Steel
 #C3.581.920 - Urethane



42-X **CAR**
18X
 Delivery Grip Finger later type speed w/adjust Narrow - New Style Version -
 #93.014.307



42-Y **URE MET**
19X
 Pincer Reversing Drum Gripper
 #91.580.338 - Long Bottom - Fixed - Urethane

MET Metal Standard
RUB Rubber Tipped
URE Urethane

Group 43 Gripper Fingers-D

CAR Carborundum
STR Straight Cut Parallel
DIA-SC Diamond Straight Cut
DIA-CC Diamond Cross Cut



MET Metal Smooth Plain Tip



RUB Rubber Tipped



URE Urethane Coated



CAR Carborundum Metalized Coating



STR Machined Straight Cross Cut



DIA-SC Diamond Straight Cut



DIA-CC Diamond Cross Cut

S-Offset SORK/Z, SORM/Z, SOR/Z, SORD/Z, SORS/Z



In Feed - Ranger Drum
 #27.013.049 F



Impression Cyl.
 #49.011.827 F **URE**
 #49.011.027 MET



Single Transfer U
 #49.011.827F-**URE**
 #49.011.027 MET



Delivery Gripper Finger
 47.014.007
 #RO 1407



Clamping Piece
 #47.014.008
 #RZB 1408



Compression Spring
 #47.005.034
 #RZ 0534

SM74



In Feed Swing Arm
 #M2.013.025



Feed Drum
 #M1.005.627



Transfer Cyl. #1
 #M4.011.727



Impression Cylinder
 #M4.011.727



Double Drum
 #M4.011.727

Perfecting



Impression Cylinder Gripper Finger after Perfecting
 #M2.581.727



Double Drum Perfecting
 #M2.582.727



Pincer/Perfecting Below Fixed
 #M2.583.398



Pincer / Perfecting Upper Moveable
 #M2.583.637

SM74



Double Drum last unit Before Coating Unit
 #M4.011.727



Transfer #1 Unit
 #M2.011.727



Delivery Gripper Hook Drive Side
 #M2.014.004



Delivery Gripper Hook Operator Side
 #M2.014.011



Transfer Cylinder #3 after Double Drum
 #M4.011.727



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Call Demers Parts Hotline @ 1-800-956-3612 ■ 1-941-625-PART (7278)

MET Metal Standard
RUB Rubber Tipped
URE Urethane

Group 44-A

Gripper Fingers - E

CAR Carborundum
STR Straight Cut Parallel
DIA-SC Diamond Straight Cut
DIA-CC Diamond Cross Cut

SM52



44-A MET
 Infeed Swing Arm
 AKA: Transfer Gripper
 #G2.013.057



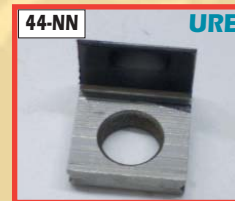
44-B URE
 Feed Drum Cyl.
 #M4.011.727



44-MM URE
 Impression Cyl.
 w/o Perfecting
 #M4.011.727



44-D URE
 Transfer Cyl.
 #1 and #3
 #M4.011.727



44-NN URE
 Double Drum
 w/o Perfecting
 #M4.011.727



44-E URE
 Perfecting Pincer
 below - longer
 #M2.583.398



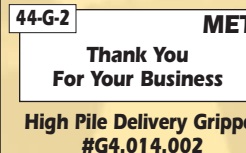
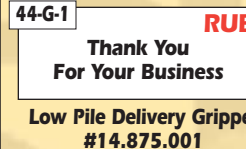
44-F URE
 Perfector Pincer
 above - shorter
 #M2.583.637



44-C URE
 Impression Cyl.
 with Perfecting
 #M2.581.727



44-OO URE
 Double Drum
 Perfecting
 #M2.582.727



102-CD



44-H MET
 Infeed Swing Arm
 Gripper Finger
 #C4.313.108



44-I URE MET
 Feed Drum Gripper Finger
 #C3.011.727 -
 Urethane



44-K URE MET
 Impression Cylinder
 #C3.011.727 -
 Urethane



44-PP URE MET
 Transfer Drum Gripper
 Finger #C3.011.727 -
 Urethane



44-QQ CAR
 Delivery Grip Finger
 #93.014.307

Misc. Gripper Holder / Clamping Piece / Assemblies



44-RR
 #C3.011.129



44-SS URE
 #G2.581.228 F



44-TT
 Without Bolt #42.011.016 F



44-UU
 With Bolt #42.011.027/C



44-VV
 #42.011.028



44-WW URE
 #52.581.027 F



44-XX
 #52.581.029/ K01



44-YY
 #69.011.827



44-ZZ
 #42.581.225



44-AAA MET
 #92.581.701 F



44-BBB URE
 #42.581.801 F



44-CCC URE
 #92.581.801 F





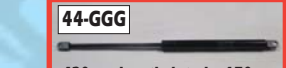
Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

Group 44-B Clips / Springs / Misc.






Sideframe Gasket Seals

 <p>44-L Clamping Piece for Rubber Oil Seals 93.021.079</p>	 <p>44-M Profile Rubber Lace 72/102 #93.021.023 MO #53.021.024</p>	 <p>44-N MO Flat Gasket Operator / Drive Side 53.012.141</p>	 <p>44-O 72 / 102 Flat Gasket Operator / Drive Side 93.012.141</p>	 <p>44-DDD Sheet Stop Spring #66.013.051</p>
 <p>44-Q Worm and Dog</p>	 <p>44-R Water Ductor Bracket S-Offset / 102 Operator Side</p>	 <p>44-S Water Ductor Bracket S-Offset / 102 Drive Side</p>	 <p>44-EEE Ink Unit Cooling Valve #00.580.2807</p>	 <p>44-FFF 280mm length / stroke 110mm Guard Pneumatic Piston #00.580.4362</p>

Gate / Guarding Pistons

 <p>44-T 420mm length / stroke 62mm #00.580.1475</p>	 <p>44-U 240mm length / stroke 88mm #00.580.4049</p>	 <p>44-V 425mm length #00.580.3968</p>	 <p>44-W 220mm length</p>	 <p>44-GGG 420mm length / stroke 170mm #00.580.2722</p>
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Various Sheet Metal Clips / Stops / Locks

 <p>44-X Paper Stop #66.013.051</p>	 <p>44-YY Forwarding Suckers Same as 36-PP Retainer Spring #66.028.055</p>	 <p>44-Z Roller Lock #43.012.067</p>	 <p>44-AA Feeder Board Lock #19.021.155</p>	 <p>44-HHH Blanket Lock GTO / MO #42.006.035</p>
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 <p>44-BB Powder Bowl #00.780.0288</p>	 <p>44-CC Powder Bowl Gasket #00.780.0289</p>	 <p>44-DD Air Gauge Air or Vacuum Gauge Call for details</p>	 <p>44-EE Lock Call for part number</p>	 <p>44-FF-1 Piston Clip φ 8mm Pin</p>	 <p>44-FF-2 Piston Clip φ 10mm Pin</p>
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 <p>44-GG Blanket Bar Lock</p>	 <p>44-HH Blanket Bar Lock #MV.031.577</p>	 <p>44-II Blanket Bar Lock GTO #42.006.034</p>	 <p>44-III Blanket Lock S Offset #01.001.009 #41.006.233</p>	 <p>44-JJJ Blanket Cyl. Claw GTO #42.006.033 F</p>
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 <p>44-JJ Ink Washup Tray Bolt -S Series #93.010.194 F</p>	 <p>44-KK Ink Washup Bolt -M Series #43.010.182</p>	 <p>44-LL Worm and Dog</p>	 <p>44-KKK Claw Comp. Spring #09.006.033 #01.001.009 #41.006.233F</p>	 <p>44-LLL 1. Ret. Spring D.S. #66.072.223 2. Ret. Spring O.S. #66.028.028 (Also Stream Feeder Head)</p>
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 <p>44-MMM Side Lay Lock Retainer Spring #58.022.319</p>	 <p>44-NNN Forwarding Sucker Lock #66.028.055</p>	 <p>44-OOO Forwarding Sucker Lock #66.028.055</p>
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Group 45 Ranger Drum - Infeed - Pad Bars

MO Sheet Compensating Bearing

45-A



Bearing Complete Assembly - MO
#63.013.003 F

45-B



Bearing Roller Only
#00.550.1105

72-102 S-Offset Sheet Compensating Bearing

45-C



Bearing Assembly Complete - 72 / 102 / SORS / Z
#51.013.103 F

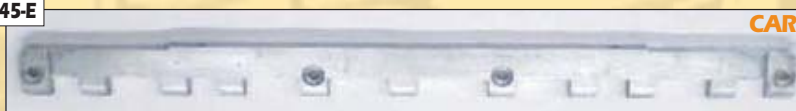
45-D



Bearing Roller Only
#00.550.1610

MO (one piece)

45-E



CAR

#43.013.020 F

72 Speedmaster (one piece)

45-F



CAR

#68.013.020 F

Later 72 Speedmaster (2 pieces)

45-G



CAR

Must Buy Set A+B
A (O.S.) #68.013.030 F +
B (D.S.) #68.013.020 F

Early 102 Speedmaster (one piece)

45-H



CAR

#41.013.020 F

Later 102 Speedmaster (two pieces)

45-I



CAR

Must Buy Set A+B
(O.S.) #41.013.030 F +
(D.S.) #41.013.020 F

SORK + SORKZ (one piece)

45-J



CAR

#58.013.020 F
#SORK 1320 F

SORM + SORMZ (one piece)

45-K



CAR

#68.013.020 F
#SORM 1320 F

SORM + SORMZ (two pieces)

45-L



CAR

SORM + SORMZ (two piece)
must buy set A+B
A (O.S.) #68.013.030 F +
B (D.S.) #68.013.020 F

SOR + SORZ (one piece only)

45-P



CAR

#SOR 1320 F
#66.013.020 F

SORD + SORDZ (one piece only)

45-M



CAR

#76.013.020 F
#SORD 1320 F

SORS + SORSZ (one piece)

45-N



CAR

#41.013.020 F

SORS + SORSZ (two pieces)

45-O



CAR

must buy set A+B
A (O.S.) #41.013.030 F +
B (D.S.) #41.013.020 F

MET Metal Standard
RUB Rubber Tipped
URE Urethane

Group 46 Gripper Pads - A

CAR Carborundum
STR Straight Cut Parallel
DIA-SC Diamond Straight Cut
DIA-CC Diamond Cross Cut



S-Letterpress - S-Diecutter See Group 101



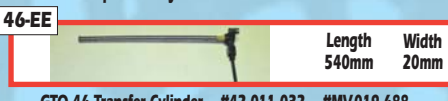
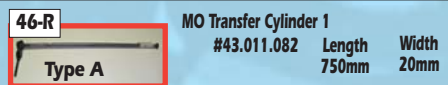
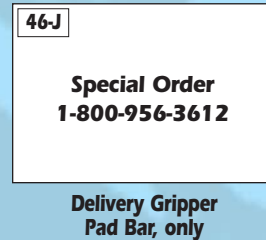
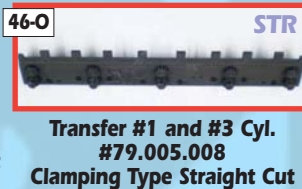
MO - Single Sheet Feed



K-Offset K-Letterpress K-Diecutter



GTO46 / GTO52



MO - Pad Bar - Configurations



MET Metal Standard
RUB Rubber Tipped
URE Urethane

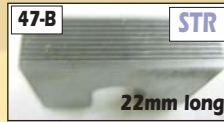
Group 47 Gripper Pads-B

CAR Carborundum
STR Straight Cut Parallel
DIA-SC Diamond Straight Cut
DIA-CC Diamond Cross Cut

S-Offset Imp. Pad Blocks



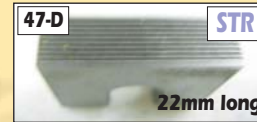
47-A **CAR**
 Ranger Drum / Infeed Pad Bar
 See group 45



47-B **STR**
 22mm long
 Transfer Cyl. Gripper Pad Straight Cut
 #58.011.020



47-C
 Gripper Pad Rail D.S.
 SORD/Z #96.005.011
 SORS/Z #51.005.011



47-D **STR**
 22mm long
 Impression Gripper Pad Straight Cut
 #58.011.020



47-E
 Gripper Pad Rail - Operator Side
 SORD/Z #96.005.012
 SORSZ #86.005.012

47-KK Demers Parts Buys
 Unused Offset Parts

Gripper Pad Rail Middle
 SORD/Z #96.005.012
 SORSZ #51.005.013

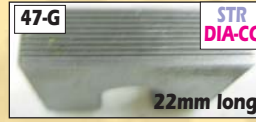


47-I
 Delivery Gripper Pad
 #09.014.036

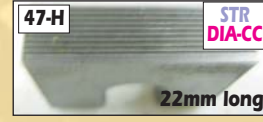
SM72 / 102 Earlier Model 22mm length



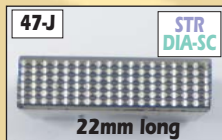
47-F **CAR**
 Ranger Drum / Infeed
 See group 45



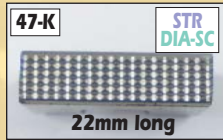
47-G **STR** **DIA-CC**
 22mm long
 Impression Cylinder Pad
 #58.011.020 - straight - parallel
 #58.711.101 - cross grooved



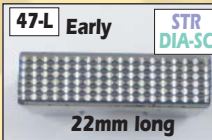
47-H **STR** **DIA-CC**
 22mm long
 #1 Transfer Cylinder Grip
 #58.011.020 - straight - parallel
 #58.711.101 - cross grooved
 #58.011.101 - cross grooved (older number)



47-J **STR** **DIA-SC**
 22mm long
 Double Drum Cylinder
 with and without perfecting
 #58.011.020 - straight - parallel
 #58.711.101 - cross grooved



47-K **STR** **DIA-SC**
 22mm long
 #3 Transfer
 (After Double Drum - Straight
 Printing)
 #58.011.020 - straight - parallel
 #58.711.101 - cross grooved



47-L Early **STR** **DIA-SC**
 22mm long
 Impression Cylinder,
 Newer version of 47-G

72 Series Impression Cylinder @ Perfecting Only



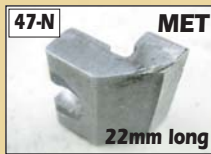
47-P Operator
 #93.581.022 parallel grooves
 #93.581.622 crossed grooves



47-Q Middle
 #91.581.020 parallel grooves
 #91.581.620 crossed grooves



47-R Drive Side
 #93.581.021 parallel grooves
 #93.581.621 crossed grooves



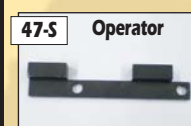
47-N **MET**
 22mm long
 Delivery Metal
 (IR/UV Dryer) Finger Pad
 102 #91.014.310
 72 #93.014.310
 For wider type



47-O
 22mm long
 Delivery Plastic
 Finger Pad
 102 #91.014.310
 72 #93.014.310

Can melt
 with heaters

102 Series Impression Cylinder @ Perfecting Only



47-S Operator
 #91.581.022 parallel grooves
 #91.581.622 crossed grooves

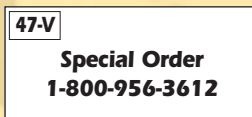


47-T Middle
 #91.581.020 parallel grooves
 #91.581.620 crossed grooves



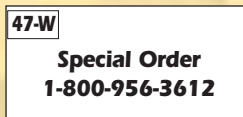
47-U Drive Side
 #91.581.021 parallel grooves
 #91.581.621 crossed grooves

SM74



47-V
 Special Order
 1-800-956-3612

Infeed - Swing Arm -
 Pad #M2.013.016



47-W
 Special Order
 1-800-956-3612

Gripper Feed Drum Pad Bar
 #M2.005.008



47-X

Impression Cylinder Pad Bar
 #M2.011.108



47-Y

Transfer Cylinder Pad Bar
 #M2.005.008



47-Z

Double Drum Cylinder Pad Bar
 parallel #M2.011.108

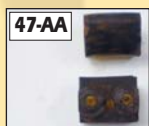
Quickmaster

TOK

SM52



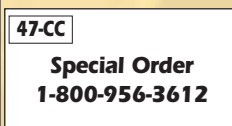
47-M **CAR**
 New Style Metal
 Delivery Grip Pad
 #93.525.310
 For narrow type



47-AA
 Delivery
 Gripper Pad
 #22.014.002

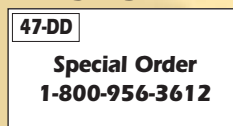


47-BB
 Delivery
 Gripper Pad
 #22.014.002



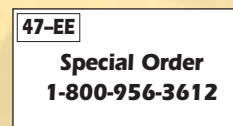
47-CC
 Special Order
 1-800-956-3612

Swing Arm - Infeed -
 AKA: Transfer Gripper Pad
 #M2.013.016



47-DD
 Special Order
 1-800-956-3612

Feed Drum Pad Bar Rail
 Transfer Cylinder
 #G2.005.008



47-EE
 Special Order
 1-800-956-3612

Impression Cylinder
 Pad Bar Rail
 #G2.011.108

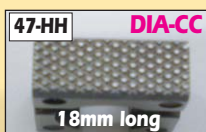
SM102 later model 18mm length



47-FF
 Transfer Gripper Pad
 #C4.313.107



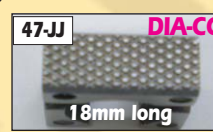
47-GG
 Feed Drum Pad
 #C3.011.820 parallel groove



47-HH **DIA-CC**
 18mm long
 Impression Cyl. Pad
 #C3.011.920 cross grooved



47-II **DIA-CC**
 18mm long
 Transfer Cyl. I & III
 #C3.011.820 parallel
 #C3.011.920 cross grooved



47-JJ **DIA-CC**
 18mm long
 Transfer - II Double Drum -
 Storage Imp. Cyl. After Perfect
 #C3.011.820 parallel



47-LL **DIA-CC**
 Demers Parts Buys
 Unused Offset Parts
 Imp. Cyl. w/perfecting
 #C3.581.920 cross grooved

Obsolete unused parts for sale ????. If you have any, contact Demers Parts 1-941-625-PART (7278)

New Factory Original,
Rebuilt, Sometimes
Good Used

Group 48 Perfecting Pincer Bar Assemblies



GTO46 Pincer Bar
9 Grippers 3/3/3
#52.580.328S



GTO52 / Printmaster
11 Grippers 4/3/4
#79.580.328S



MO-Offset
#53.580.328S
11 Grippers 3/2/3/3



72V
#93.580.328S
15 Grippers 3/3/3/3/3
#MV.023.627



Early 102 Speedmaster
15 gripper fingers
#91.580.328S
30mm Gear -
(Narrow Gear Type)



Early 102 Speedmaster
later 15 grippers 43mm wide gear
#91.580.328S



Later 102 Speedmaster
"newer" 19 grippers
43mm wide gear
#82.583.328 S



Later 102 Speedmaster
"newest" 19 grippers
46mm wide gear
#82.583.328 S



SM74
#M2.583.328S
14 gripper type

48-I

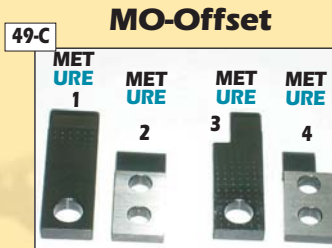
Special Order
1-800-956-3612

SM52
#G2.583.328S

Group 49 Perfecting Gripper Finger – Segment Tools – Misc.



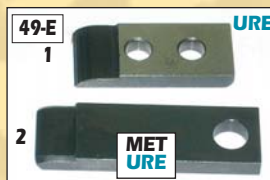
- GTO46 /52**
1. Pincer/Perfect/fixed/upper #52.580.338
 2. Pincer/Perfect/moveable/ top #52.580.337
 3. Pincer/Perfect/fixed/lower/cut out #52.580.363
 4. Pincer/Perfect/moveable/top/cut out #52.580.362



- MO-Offset**
1. Pincer/Perfect/fixed/upper 4X-MET #52.580.338
 - 2a. Pincer/Perfect/moveable/ top-MET #52.580.337
 - 2b. Pincer/Perfect/moveable/top URE #79.580.637
 3. Pincer/Perfect/fixed/lower/cut-out-MET #52.580.363
 - 4a. Pincer/Perfect/moveable/top/cut-out-MET #52.580.362
 - 4b. Pincer/Perfect/moveable/top/cut-out-URE #79.580.662



- 72 – 102**
1. Pincer/Perfect/Moveable/Top #91.580.337
72 – 10X 102 – 14X
 2. Pincer/Perfect/Fixed/Lower #91.580.338



- SM102 later**
1. Pincer/Perfect/Moveable/Upper #91.580.637
72 – 10X 102 – 14X
 2. Pincer/Perfect/Fixed/Lower #91.580.338

Perfecting Segment Gears – Call for others not shown



Drive Side 72 102
#91.580.309



72 / 102 Operator Side
#91.580.309



SM102 – and others
#82.583.309 – Drive Side



SM102 – and others
#82.583.309 – Operator Side



Drive Side GTO 52
#53.580.309

Vacuum Tail Bars – Complete Ass'y



Bearing – Blocks – MO



Block – Drive Side
#53.580.314



Block – Operator Side
#53.580.318

Crank



Handle Crank Assembly
#79.004.201 F

Handle



Handle Crank 102 /72

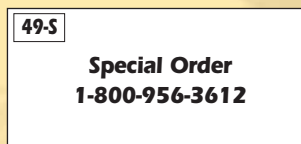
Tools



Perfecting Zero Gauges



Perfecting Zero Gauges
#82.806.805 F



Special Order
1-800-956-3612
Small White Pin Wrench
Setting Suction Bar
#43.024.136



Vacuum Ring/Seal
Double Drum
Call with specs

Also, not in catalog and "WHILE THEY LAST" Many one time available "original manufacture" parts call: 1-800-956-3612

Drive Belts A V - Poly - Multi



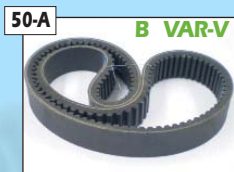
A-MULTI RIB
Poly / Multi / Ribbed



B VAR-V
Variable Speed
Pulley V-Belt



C V-BELT
V-Belt

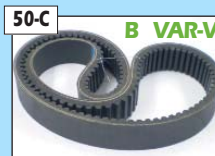


50-A **B VAR-V**
GTO46 early
(one color)
#00.270.0046
Variable Speed V-Belt



GTO 52 / 46

50-B **B VAR-V**
GTO52 / 46
(one color)
#00.270.0076
Main Motor Variable
V-Belt



50-C **B VAR-V**
GTOZP52 / 46
#00.270.0078
Main Drive Variable
Speed Belt



50-D **A-MULTI RIB**
GTO46 early
(one color)
#00.270.0047
Secondary - Multi-Poly



50-E **A-MULTI RIB**
GTO52
(one color)
#00.270.0072
Poly - Multi-Secondary

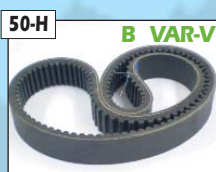


50-F **A-MULTI RIB**
GTOZP52 / 46
#00.270.0057
Secondary - Poly -
Multi Ribbed

50-X
GTOZP46 Belt
#00.270.0058



50-G **B VAR-V**
GTOVP52 / 46
#00.270.0071
Main Motor -
Variable Speed V-Belt



50-H **B VAR-V**
GTO52 late (one color)
#00.270.0091
Main Drive /
Variable Speed V-Belt



50-I **A-MULTI RIB**
GTOZP52 /
VP52 late (2C / 4C)
#00.270.0098
Main Drive - Poly-Multi



50-J **A-MULTI RIB**
GTOVP52 / 46
#00.270.0057
Secondary - Poly /
Multi Ribbed



50-K **A-MULTI RIB**
GTO52 late (one color)
#00.270.0072
Secondary / Poly -
Multi Ribbed

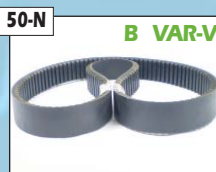


50-L **A-MULTI RIB**
GTO52 late (one color)
#00.270.0057
Secondary Drive -
Poly-Multi

MO PreCptronics



50-M **A-MULTI RIB**
GTOFP52 late
#00.270.0098
Main Drive -
Poly-Multi



50-N **B VAR-V**
MO / MOZ-S
#00.580.1337
Variable Speed
Main Drive



50-O **A-MULTI RIB**
MOV/P
#00.270.0086
Main Motor -
Multi - Poly -
Ribbed (longer)



50-P **A-MULTI RIB**
GTOFP52
#00.270.0088
Secondary Drive -
Poly-Multi



50-Q **A-MULTI RIB**
MO / MOZ-S
Variable Speed Pulley Type
#00.270.0104
Variable Speed Pulley Type
#00.270.0089
Multi Poly - Secondary
Pulley (short)



50-R **A-MULTI RIB**
MOV/P
#00.270.0075 &
#00.270.0086
Secondary -
Multi - Poly -
Ribbed (shorter)



50-S **A-MULTI RIB**
MOF/P - MOS/P
#00.270.0099
Main Motor - Poly Multi
(longer - narrow)



50-U **A-MULTI RIB**
MOZ/L/P/H
#00.270.0104
Main Motor - Poly - Multi Ribbed



50-V **A-MULTI RIB**
MOV/F/S
#00.270.0108
Main Drive -
Poly -
Multi Ribbed (2X)



50-T **A-MULTI RIB**
MOF/P - MOS/P
#00.270.0086
Secondary - Poly-Multi
(shorter - wider)



50-W **A-MULTI RIB**
MOV/F/S
#00.270.0108
Secondary -
Poly -
Multi Ribbed

Group 51 Drive Belts B V - Multi-Poly



MO CpTronics



MOZ/P/H
#00.270.0104
Main Drive - Multi-Poly



MOV/F/S+L/P/H
#00.270.0108
Main Motor Belt Drive - Multi-Poly



MOV/F/S/L/P/H
#00.270.0108
Secondary Drive - Multi-Poly

72 - 102 Speedmaster Early Type



72Z - 102Z/P
#00.270.0055
Main Motor Drive - Multi-Poly



72Z - 102Z/P
#00.270.0052
Secondary Pulley - Multi - Poly-V



72V/P - 102VP
#00.270.0051
Main Motor Drive - Multi - Poly - V (longer - narrow)



72V/P - 102VP
#00.270.0052
Secondary Pulley - Multi - Poly - V (shorter-wider)



72F/S/P - 102VP
#00.270.0084
Secondary Single Belt - Main Drive - Multi - Poly-V



72V - 102V/P
#00.270.0100
Single Belt Drive - Multi - Poly (long)



72F/S - 102F/S
#00.270.0084
Single Drive - Multi - Poly - Ribbed (shorter - wider)

102 / 72 Later



102 - Z+L+P
#00.270.0102
Main Single Belt Drive - Multi-Poly



102D/V/F/S/L/P
#00.270.0101
Main Single Belt Drive - Multi-Poly

Note: 60HZ or 50HZ State the type S-Offset



S-Offset (old black)
Single color
#SOR 9029
Variable Speed
Pulley Belt - (small)



SORK - SORM (black)
#SORK 9025 (60HZ Cycle)
#SORK 9005 (50HZ Cycle)
Secondary Drive Belt - Multi-Poly



SOR - SORD (black)
#SOR 9025 (60HZ Cycle)
#SOR 9005 (50HZ Cycle)
Secondary Drive Belt - Multi-Poly



SORK - SORM Call
Direct Drive - Multi - Poly - Ribbed



SORK/Z / SORM/Z / SOR/Z / SORDZ / SORSZ / (all 2 Color)
#00.270.0036
Main Drive Belt - 60HZ - Multi - Poly (long)



SORK/Z, MZ, RZ, DZ, SZ (all) 2 Color
#00.270.0035
Main Drive Belt - 50HZ - Multi - Poly (long)

SM74



SM74 - 2C - P / H
#00.270.0108
Main Motor - Multi-Poly



SM74 - 2C - P / H
#00.270.0137
Secondary - Multi-Poly



SM74 - 4C / L
#00.270.0133
Direct Drive - Multi-Poly



SM74 - 5-6-7-8
#00.270.0123
Direct Single - Poly



SM74
#00.270.0112
Single Belt

Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

Group 52 Variable Speed Pulleys

Group 52 Timing Belts



Variable Speed Pulleys AKA - Adjusting Disc



52-A
Stahl Folder
#11.213.16.920



52-B
K letterpress / Diecutter
#KS.100.048 F
φ 265mm



52-C
K-Offset
#KS.100.048 F
φ 265mm

Variable Speed Pulley for Windmill / Tiegal



52-T
10 x 15 Windmill



52-U
13 x 18 Windmill

AKA - Adjusting Disc



52-D
GTO46/52 - one color
#42.090.049
φ 185mm



52-E
GTO Z/P 46/52 color
#42.090.048 (1-Color)
#52.090.048 (2-Color)
#62.090.048 (4-Color)
Primary (Drive Motor) Pulley
φ 185mm



52-F
GTO V/P 52
#42.090.049 (1-Color)
#52.090.049 (2-Color)
#62.090.049 (4-Color)
Secondary Pulley
φ 185mm

S-Offset Early Black



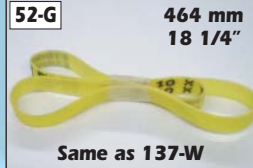
52-X
φ 265mm
SOR - 0948 F
SORK/SORM/SOR/SORD
Single Colors

GTO 52 / 46

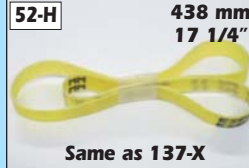


52-Y
φ 185mm
Variable Speed Pulley

Weko T-6 / T-66 Powder Spray



52-G 464 mm
18 1/4"
Same as 137-W
60HZ cycle
#00.780.0476
USA / CAN / MEX / S. AMER.



52-H 438 mm
17 1/4"
Same as 137-X
50HZ cycle
#00.780.0475
EUROPEAN

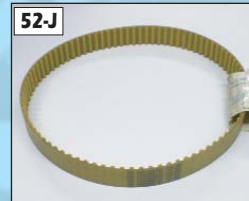


52-V
SM74 Clutch Collar
#00.580.3357

Alcolor Dampening - Motor Drive



52-I
GTO - Later
#00.580.2447

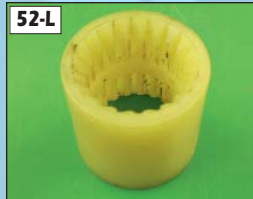


52-J
MO - Early
#00.580.1529



52-K
GTO52 - Early
#00.580.1755

Standard Dampening - Motor Drive



52-L
Dampening Clutch Collar -
72 / 102
#00.580.1485



52-M
MO-Offset
#00.580.1529



52-W
Demers Parts
Buys Unused
Offset Parts

Variable Speed - V Drive Belts (2X)



52-N C V-BELT
KS / KSB / KSBA
60HZ cycle
#KS.100.060
USA / CAN / MEX / S. AMER.



52-O C V-BELT
KS / KSB / KSBA
50HZ cycle
#KS.100.061
KS / KSB / KSBA
European



52-P C V-BELT
K-Offset
#KS.100.061 - 50HZ
#KS.160.060 - 60HZ

V-Belts

S-28 < 11,000 +/-



52-Q C V-BELT
Drive Belt (2X)
Part #B-85

S-SBG > 11,000 +/-



52-R C V-BELT
Drive Belt (2X)
Part #B-75

All SBD's



52-S C V-BELT
SBD Drive Belt
Part #B-67 (3X)

Group 53 Blanket Clamping Bars

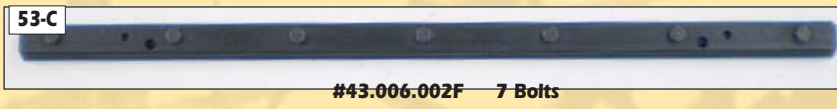
GTO46



GTO52



MO Offset



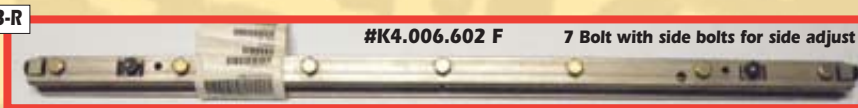
72



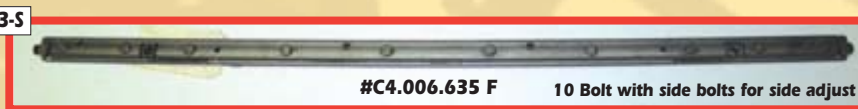
102



**Special 72
Coating Unit
Clamping Bar**



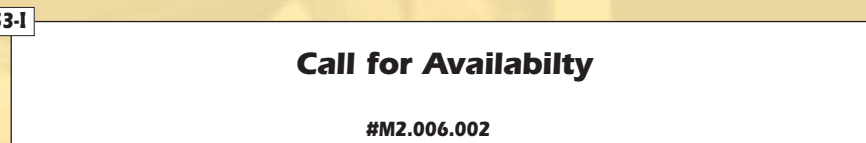
**Special 102
Coating Unit
Clamping Bar**



SM52



SM74



S Offset

- SORK/Z #58.006.002 F
- SORM/Z #68.006.002 F
- SOR/Z #66.006.002 F
- SORD/Z #76.006.002 F
- SORS/Z #09.006.035 F



SM102 Late



CD



Blanket Tightening Gears



Blanket Tightening Gears
72 / 102 / S-Offset
#66.006.031



Worm Gear Blanket Bar
72 / 102 - S-Offset
#66.006.029

Blanket Tightening Gears



Worm Gear
#42.006.031

MO / GTO52



Worm Gear Shaft
#42.006.029

Bolt Hex Head



Special Hardness
M8 x 22 hardened
#00.520.1037

Spring for Clamp Action



#01.012.012

**Factory Original
New / Used**

Group 54 Quick Action Plate Clamps A

Aftermarket

K-Offset



54-A
KOR #08.353.008 F Quick Clamp
#08.007.168 F Bolt Clamp
KORA #18.353.008 F Quick Clamp
#18.007.168 F Bolt Clamp
KORD62 Call



54-B
KORD64 #38.353.008 F Quick Clamp
#38.007.168 F Bolt Clamp
KORS #48.353.008 F Quick Clamp
#48.007.168 F Bolt Clamp

Complete – Proven – Guaranteed

54-M
Special Order
1-800-956-3612

KORD 64

54-N
Special Order
1-800-956-3612

KORS

GTO46 – One Color

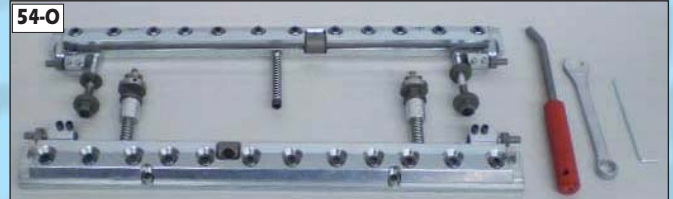


54-C
Lead Edge
Without Bacher GTO 0702 F
#42.007.002 F



54-D
Trail Edge
#42.007.032 F
GTO 0732 F
No Split No Bacher

GTO46 – One Color



Quick Clamps Complete Set W/Tools

GTO46 – Multicolor



54-E
Lead Edge
#52.478.001 F
Bacher Pins, 220mm
Register Dial



54-F
Trail Edge
#52.353.732 F
No Bacher

GTO46 – One Color/Multicolor

GTO46



Quick Clamps Complete Set W/Tools

GTO52 – One Color / Multicolor



54-G
Lead Edge Register Dials
Bacher 220mm #69.478.001 F
Bacher 425mm #69.478.201 F
Without Bacher #69.353.602 F



54-H
Trail Edge
#69.353.732 F
No Bacher No Split Clamp

GTO52 – One Color/Multicolor



Quick Clamps Complete Set W/Tools

M-Offset



54-I
Lead Edge Only Bacher 425

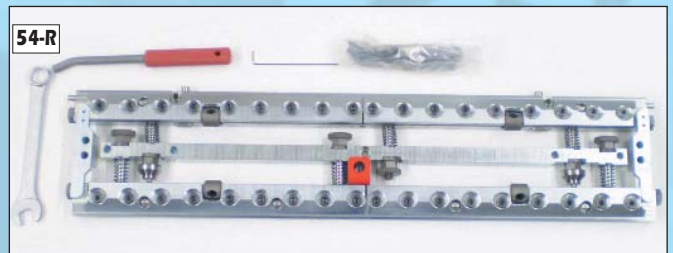
1. Quick-action clamp Pictured #43.007.801 F
2. Bolt Clamp Bar – Not Pictured #43.007.401 F



54-J
Trail Edge No Bacher

1. Quick-action clamp divided – Pictured #43.007.901 F
2. Quick-action clamp – Not Pictured Non divided #43.007.102 F
3. Bolt clamp divided – Not Pictured #53.007.901 F
4. Bolt clamp bar – Non divided Not Pictured #43.007.202 F

M-Offset Quick Clamps Tail Split w/Bacher 425



Complete Set W/Tools

SM52

54-K
Special Order
1-800-956-3612
Autoplate

SM74

54-L
Special Order
1-800-956-3612
Autoplate

Do It Yourself Installation

Factory Original
New / Used

Group 55 Quick Action Plate Clamps B

Aftermarket

72 Speedmaster Call for others

55-A



Front Edge

1. Quick-action clamp Bacher Control 2000
#93.457.201 F - with Ring Scale
#72.458.701 F without Scale
2. Quick action clamp
#93.353.001 F with Scale
#72.457.601 F with Scale
3. Plate Clamp with Bacher Control 2000
#93.478.001 F

55-B



Tail Edge

1. Quick-action clamp
divided tail
#72.458.705 F
#93.353.201 F
2. Quick-action clamp
"Non divided"
#72.457.605 F

102 - Lead Edge - AKA Front Call for others

55-C



Lead Edge

1. Quick-action clamp with Bacher
#09.457.706 F - "70cm"
#41.458.701 F - "70cm"
#09.457.206 F "69cm"
2. Quick-action clamp without Bacher
#41.457.601 F "70cm"
3. Clamping Bar with Bacher
#09.455.706 F "70cm"
4. #MV. 018.609

102 - Two Pieces - Tail Edge Call for others

55-D



ONE PIECE

Tail Edge

1. Quick-action clamp Tail OP. S
#41.458.706 F - "70cm"
#09.458.606 F - "70cm"
#09.458.006 F - "69cm"
2. Tail Drive Side
#41.458.704 F - "70cm"
#09.458.604 F - "70cm"
#09.458.004 F - "69cm"
3. Plate Clamp Tail Divided
#09.456.004 F - "69cm"
#09.456.604 F - "70cm"

S-Offset Call for others

55-E



Lead Edge Bacher Pins /Register Dials / Scopes SORS/Z 70cm

- SORK/Z #58.353.120 F
- SORM/Z #93.457.201 F
- SOR/Z #66.353.120 F
- SORD/Z #76.353.120 F
- SORS/Z #09.457.203 F (69cm)
- SORS/Z #09.457.706 F (70cm)

55-F



Tail Edge No Bacher Pins Split Tail

- SORK/Z #58.353.201 F
- SORM/Z #93.353.201 F
- SOR/Z #66.353.001 F
- SORD/Z #76.353.001 F
- SORS/Z #09.458.006 F Op. Side (69cm)
- SORS/Z #09.458.004 F Drive Side (69cm)

Bacher Punches / Benders - New & Second Hand

55-G



SM52, SM74, SM102 Bender
Heidelberg Plate Bender

55-H



- Bacher 2045 425mm W/ ring vision
for GTO52 - MO - 72
- Bacher 2042 425mm + 780mm
w/ring vision for
GTO - MO - 72 - 102 - SM74
- Bacher 220mm for GTO46
and some GTO52
- Bacher 2002, 2005 electric punch

Complete - Proven - Guaranteed 72 Speedmaster

Complete w/Bacher 2000, Tail Split, Tools

55-I



Lead & Tail Edge w/Tools

102

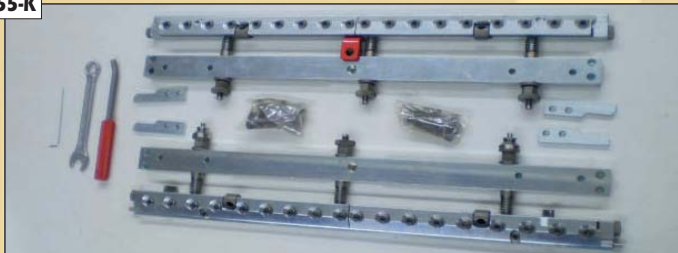
55-J



Lead & Tail Edge w/Tools

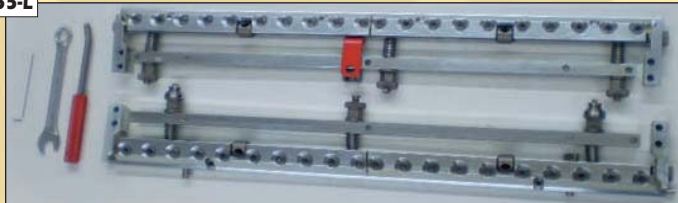
S-Offset

55-K



SORK + SORKZ

55-L



SORM + SORMZ

55-M



SORD + SORDZ - Tail Split

55-N



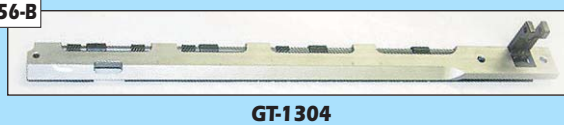
SORS + SORSZ - Tail Split

Group 56 Delivery Gripper Bars A

**10x15
Windmill -
Tiegal
Platen**



56-B

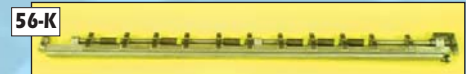
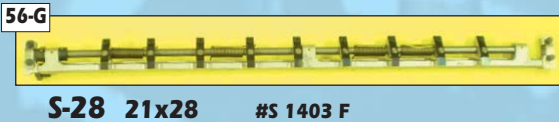


**13x18
Windmill -
Tiegal
Platen**

K-Letterpress / Diecutting



S-Letterpress



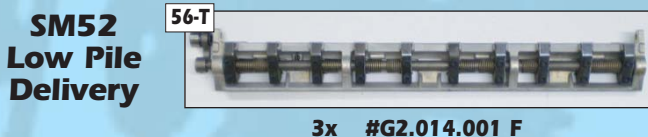
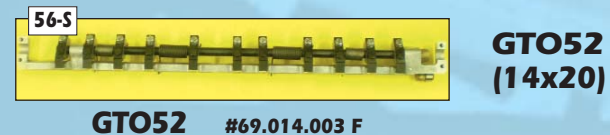
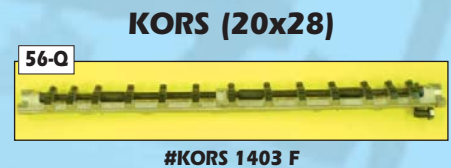
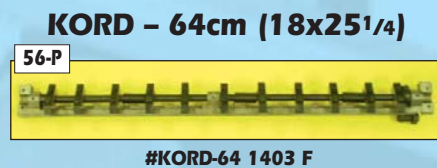
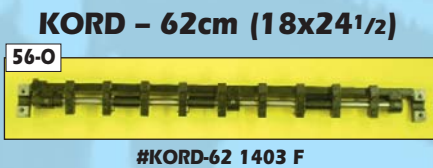
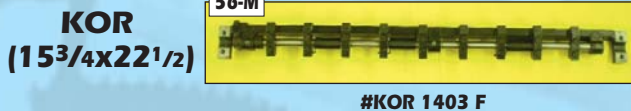
TOK for Delivery Type



Quickmaster



K-Offset



**102 UV Del. Bar
Chromed**

Group 57 Delivery Gripper Bars B

Delivery Grippers
See pages 57-61
For Gripper Pads
See pages 64-65

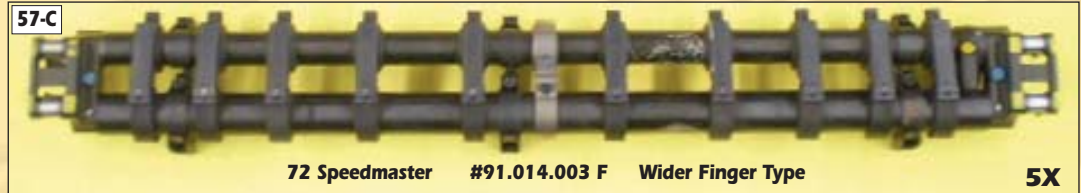
MO Low Pile Delivery



MO High Pile Delivery



**72 Speedmaster
10 Gripper Fingers**



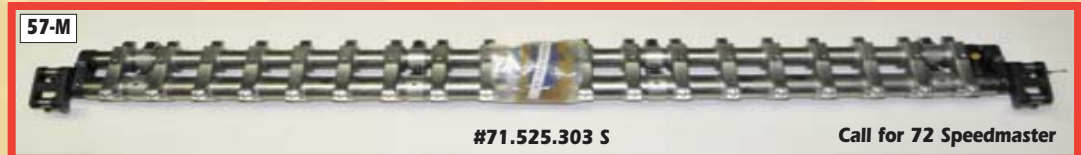
**102 Early
Speedmaster
14 Gripper Fingers**



**SM 102 Later
Speedmaster
18 Gripper Fingers**



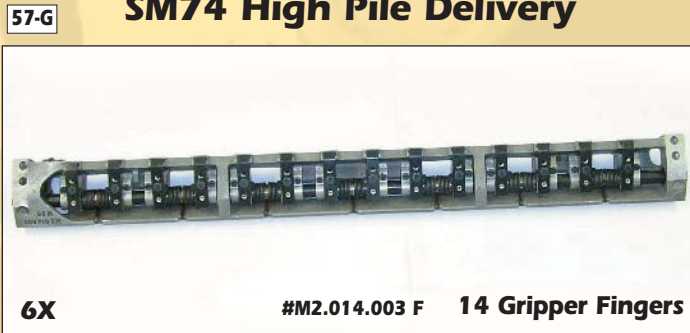
**SM 102 CD
Speedmaster
UV IR (Chromed)
18 Gripper Fingers**



SM74 Low Pile Delivery

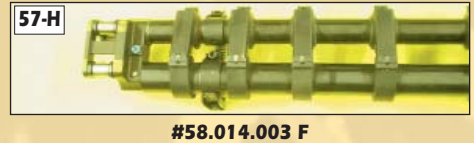


SM74 High Pile Delivery

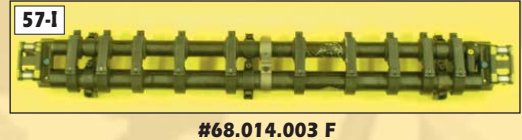


S-Offset – 1 color & 2 color

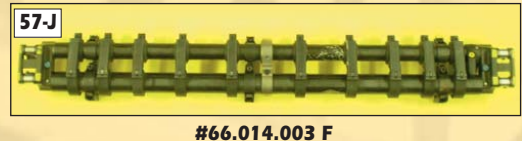
**SORK
SORK/Z**



**SORM
SORM/Z**



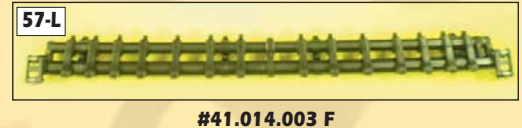
**SOR
SOR/Z**



**SORD
SORD/Z**







































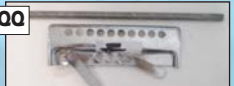










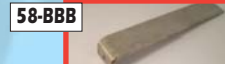


**SORS
SORS/Z**



Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

Group 58 Delivery Joggers

MODEL	Operator Side Jogger Paddle	Operator Side Bushing / Rod / Sleeve	Gear Side Bushing / Rod / Sleeve	Gear Side Jogger Paddle
K-Letterpress	58-A  KS 1570 Shaft KS 1564 Paddle	58-B  KS/KSBA #1549/1551	58-C  KS/KSBA #1550/1548	58-D  KS 1570 Shaft KS 1574 Paddle
K-Offset	58-E  KS 1570 Shaft KS 1564 Paddle	58-F  KS/KSBA #1549/1551	58-G  KS/KSBA #1550/1548	58-H  KS 1570 Shaft KS 1564 Paddle
S-Letterpress	58-I  S-15113 F SBD 14147 F S1563, S1565, S1566	58-J  #S15113F with 15108 Bolt	58-K  #S15111F with 15108 Bolt	58-L  #S-15111F SBD 14148 F S1563, S1565, S1566
TOK	58-M  #22.015.211S	Special Order 1-800-956-3612	Special Order 1-800-956-3612	58-N  #22.015.209S
GTO 46	58-O  #42.015.221 F	58-P  #42.015.230	58-Q  #42.014.225 F	58-R  #42.015.220 F
GTO 52	58-S  #69.015.221 F	58-T  #42.015.230	58-U  #42.014.225	58-V  #69.015.220 F
MO - Low Pile	58-W  #43.015.064 F	58-X  #43.015.049 #66.015.109	58-Y  #43.015.048	58-Z  #43.015.065 F
MO - High Pile	58-AA  #63.015.064 F #43.015.064 Small Sheet	58-BB  #43.015.049 #66.015.109	58-CC  #43.015.048	58-DD  #63.015.065 F #43.015.065 Small Sheet
72/102	58-EE  72 #93.015.436 F 102 #91.015.436 F	58-FF  #66.015.109	58-GG  #66.015.109	58-HH  72 #93.015.435 F 102 #91.015.435 F
SM 74	58-II Special Order 1-800-956-3612 #M2.015.465 F	58-JJ Special Order 1-800-956-3612 #M2.015.453	58-KK Special Order 1-800-956-3612 #M2.015.453	58-LL Special Order 1-800-956-3612 #M2.015.464 F
Printmaster	58-MM  #69.015.221 F	58-NN  #42.015.230	58-OO  #42.014.225	58-PP  #69.015.221 F
S-Offset	58-QQ  #66.015.114 F SORK/R #76.015.114 F SORM/D/S	58-RR  #66.015.109	58-SS  #66.015.109	58-TT  #66.015.113 F SORK/R #76.015.113 F SORM/D/S
SM 102 Later CD 102	58-UU  #91.889.114 F	58-VV  #66.015.109	58-WW  #66.015.109	58-XX  #91.889.113 F
Misc. Del. Paper Stops	58-YY  Guide Strap #42.015.240	58-ZZ  Paper Stop #93.015.363	58-AAA  Paper Stop #66.015.103 OP. S. #66.015.104 DR	58-BBB  Guide Stop #66.014.070

Group 59 Delivery Gripper Bar Chains

Sold as Sets

K-Letterpress, K-Diecutter, sold as set



59-A

KS #KS 1415/1416 Set
KSB #KS 1415/1416 Set
KSBA #KSB 1415/1416 Set
KSD Call

K Offset, sold as set



59-B

KOR #KOR 1415/16 Set
KORA #KORA 1415/16 Set
KORD62 #KORA 1415/16 Set
KORD64 #KORA 1415/16 Set
KORS #KORS 1415/16 Set

S-Letterpress S-Diecutter, sold as set



59-C

S-Letterpress / Diecutters



59-D

SBD

S-28 #S1415/1416 Set
SB #S1415/1416 Set
SBG #S1415/1416 Set
SBB #S1415/1416 Set

#SBD1415/1416 Set



59-E

TOK - Set
#22.014.015
Same Op. side &
Drive side



59-F

**Quickmaster
1 + 2 color**
#MV.027.288
Set -
O.S. & D.S.



59-G

GTO46
#42.014.015
#42.014.016

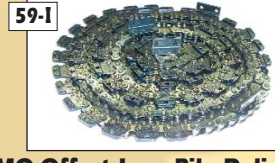
2X



59-H

GTO52
#42.014.015
#42.014.016

2X



59-I

MO-Offset Low Pile Delivery
#43.014.015 F - Set
#43.014.016 - O.S. only
#43.014.015 - Drive only



59-J

MO-High Pile Delivery Chain Set
#63.014.015 F - Set Op. drive - Sold as set
#63.014.015 - Drive side only
#63.014.016 - Operator side only



59-K

One Link Pictured

72 / 102 Speedmaster
#47.014.015
72 - 10X 102 - 12X



59-L

One Link Pictured

**S-Offset SORK/Z,
SORM/Z, SOR/Z,
SORS/Z, SORD/Z**
#47.014.015 F (6X)



59-M

**Delivery Dolly
Lowering Chains**
#66.015.015 F



59-N

Delivery Pile Chain Clip
#66.015.049
S-Offset
MO-Offset



59-O

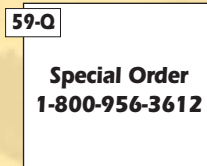
**Lubrication Cartridge
for high pile delivery**
#93.014.049

SM74



59-P

Low Pile Delivery
#M2.014.025 F



59-Q

Special Order
1-800-956-3612

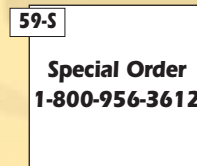
High Pile Delivery
#M4.014.025 F



59-R

Special Order
1-800-956-3612

**SM74 High Pile
Extended Delivery**
#M6.014.025 F



59-S

Special Order
1-800-956-3612

Low Pile Delivery
#G2.014.0075 O.S.
#G2.014.0065 D.S.



59-T

Special Order
1-800-956-3612

High Pile Delivery
#G4.014.006 F



59-U

Special Order
1-800-956-3612

Extended Delivery
#M6.014.025 F

72 / 102 Delivery Chain Rail Guide



59-V

Delivery Side Rail Drive
#93.014.020
Sheet P/U



59-W

Operator Side Sheet P/U
#93.014.021



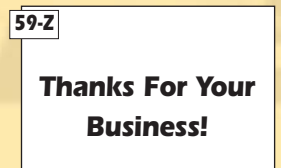
59-X

Drive Side Sheet Drop
#93.014.051



59-Y

Operator Side Sheet Drop
#93.014.051



59-Z

**Thanks For Your
Business!**

Group 60 Impression - Delivery Cams - Open/Close

Impression Cylinder

Delivery Sheet Pickup @ Imp. Cyl.

Delivery Sheet Drop-Off @ Pile Stop

K-Letterpress



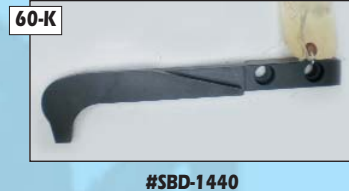
K-Offset



S-Letterpress
S-28
SB
SBG
SBB

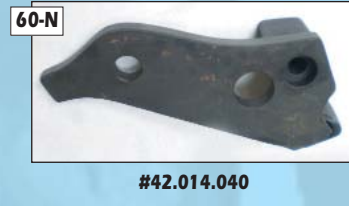


S-Letterpress
SBD only



GTO46
GTO52

60-M **Demers Parts**
Buys Unused
Offset Parts
#1 Unit (low pile delivery) #52.011.110
All other (low pile delivery) # 52.011.210



60-O **Special Order**
1-800-956-3612
#42.014.045

72 / 102
Early



102 Newer



S-Offset



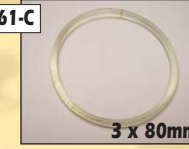
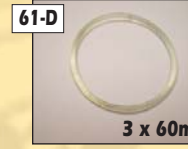








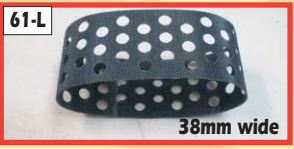




60-V **Special Order**
1-800-956-3612
#1 Unit Feeder End #86.011.110
#2 Unit Delivery End #86.011.210
All Except SORS / SORS/Z

60-W **Special Order**
1-800-956-3612
#66.014.040








Group 61

Delivery Vacuum Slow Down Wheels Devices

<p>GTO46 / GTO52 / Printmaster O Ring</p> <p>61-A</p>  <p>3 x 44mm</p> <p>#00.580.1069</p>	<p>MO-low pile / high pile O Ring</p> <p>61-B</p>  <p>3 x 44mm</p> <p>#00.580.1069</p>	<p>Early 72 / 102 O Ring</p> <p>61-C</p>  <p>3 x 80mm</p> <p>#00.580.0744 #00.580.1617</p>	<p>SM52 O Ring</p> <p>61-D</p>  <p>3 x 60mm</p> <p>#00.580.4270</p>	<p>CD / 102 O Ring</p> <p>61-FF</p> 
<p>Brake Shoe aka Sucker Drum GTO</p> <p>61-E</p>  <p>φ 35mm OD</p> <p>#62.015.520</p>	<p>Brake Shoe aka Sucker Drum MO</p> <p>61-F</p>  <p>φ 35mm OD</p> <p>#62.015.520</p>	<p>Early 72 / 102 Suction Shoe Double Wide</p> <p>61-G</p>  <p>φ 86mm OD</p> <p>#93.015.353</p>	<p>Early 72 / 102 Suction Shoe Single Narrow</p> <p>61-H</p>  <p>φ 86mm OD</p> <p>#93.524.353</p>	
<p>72 / 102 Black suction disc wide</p> <p>61-I</p>  <p>wider</p> <p>φ 90mm x 25mm ID</p> <p>#93.015.353</p>	<p>72 / 102 Black suction disc narrow</p> <p>61-J</p>  <p>narrow</p> <p>φ 90mm x 25mm ID</p> <p>#93.526.353</p>	<p>72 / 102 Suction air bracket</p> <p>61-K</p>  <p>For - 61 - I - J</p> <p>#91.015.350F</p>	<p>CD102 Slowdown belt</p> <p>61-L</p>  <p>38mm wide</p> <p>#C3.015.453</p>	
<p>MO - new style suction disc wide</p> <p>61-M</p>  <p>wider</p> <p>φ 80mm x 18mm</p> <p>#63.015.539</p>	<p>MO - new style suction disc narrow</p> <p>61-N</p>  <p>narrow</p> <p>φ 80mm x 18mm ID</p> <p>#63.015.538</p>	<p>72 / 102</p> <p>61-DD</p>  <p>For - 61 - G</p> <p>Distributor Straight Tube #62.015.501 K (Pictured) 90° Tube #62.015.502 K</p>	<p>61-EE</p>  <p>Newer Plastic Distributor</p>	

SM74 - low & high pile delivery and others

<p>61-O</p>  <p>No Rib / 20mm track</p> <p>Yellow flat</p> <p>#M2.015.878</p>	<p>61-P</p>  <p>5 mm Rib / 20 mm track</p> <p>Yellow raised</p> <p>#MV.032.934</p>	<p>61-Q</p>  <p>No Rib / 20mm track</p> <p>Grey flat</p> <p>#M2.015.881 F</p>	<p>61-R</p>  <p>9mm Rib / 20mm track</p> <p>Grey raised</p> <p>#MV.032.933</p>	<p>61-S</p>  <p>9mm Rib / 38mm track</p> <p>Pink raised</p> <p>#M2.015.357</p>
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Air Distributor Bracket

<p>61-T</p>  <p>5mm Rib / 38mm track</p> <p>Misc. Stock Call</p>	<p>61-U</p>  <p>9mm Rib / 20mm track</p> <p>Yellow raised</p>	<p>61-V</p>  <p>No Rib / 20mm track</p> <p>Pink flat</p>	<p>61-W</p>  <p>9mm Rib / 20mm track</p> <p>Pink raised</p>	<p>61-X</p> <p>Thank You For Your Business</p> <p>For 61-A and 61-B</p> <p>#62.015.501 F</p>
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<p>61-Y</p> <p>Demers Parts Buys Unused Offset Parts</p> <p>Suction Air Distributor C2.015.350 F</p>	<p>61-Z</p> <p>Demers Parts Buys Unused Offset Parts</p> <p>102 Cd / Suction Air Disc Plastic C2.015.353</p>	<p>61-AA</p>  <p>102 / 72 Guide Plate Complete #93.015.360</p>	<p>61-BB</p>  <p>102 / 72 Sheet Stop #93.015.364 #MV.005.249</p>	<p>61-CC</p>  <p>Connecting Link #93.015.354</p>
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Group 135

Drive Drive Gears – Alcolor – Blanket Wash

102 / 72 Speedmaster Gears



135-A
Plate Cylinder
#86.007.512



135-B
Blanket Cylinder
#66.006.012



135-C
Impression Cylinder
#66.011.002



135-D
Double Transfer Drum
#93.005.280



135-E
Typical Single Transfer
#93.005.070



135-F
Typical Single Transfer Perfecting
#91.580.170



135-G
1. Inside Small Gear #93.010.116
2. Outside Large Gear #93.010.118



135-H
Ink Oscillation
#93.010.117



135-I
25 Teeth
#86.010.113
Blanket Wash Drive



135-J
32 Teeth
#93.205.043
Blanket wash drive



135-K
Blanket Wash Pneumatic Coupling Ass'y
1. and 2. #00.580.2931
3. #61.184.1091



135-L
Blanket Wash Roller Gears
1. #81.205.025 29 Teeth
2. #81.205.020 20 teeth
3. #81.205.105 17 teeth

MO-Offset Gears



135-M
Plate Cylinder
#53.007.512



135-N
Blanket Cylinder
#43.006.012



135-O
Impression Cylinder
#43.022.002



135-P
Single Transfer
#53.005.070



135-Q
Double Transfer (Drum)
#53.005.280



135-R
SM 102 / 72 Alcolor D.S. Ass'y



135-S
MO Alcolor D.S. Ass'y



135-T
GTO Alcolor Drive Side Ass'y
#89.030.519 F

Sold as Assembly Pictured



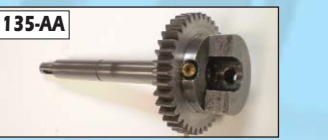
135-U
SM 102 Alcolor #71.030.210 F



135-V
102 CD Alcolor #MV.031.124



135-W
MO Offset Earlier long
#63.030.510 F



135-AA
SM 74 Alcolor Drive
#M2.030.510



135-X
MO Later Short #63.030.510 F

S-Diecutter Gear Train
See page 146-156

K Letterpress Diecutter Gears
See pages 126-127

K-Offset Gears See pages 123-124



135-Y
SM 102 / 72 Ink Distributor Oscillator Drive
#71.009.072 / KO2 Flats on End
1. #71.009.012 Journal D.S.
2. #71.009.072 Gear
Call for Others



135-Z
SM 102 / 72 Ink Distributor Oscillator Drive
#71.009.074 No Flats on End
1. #71.009.012 Journal D.S.
2. #66.010.114 Gear
Call for Others

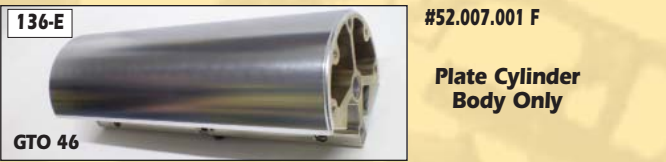
Group 136 Press Cylinders and Jackets

Call for other
Cylinders not shown

GTO 52



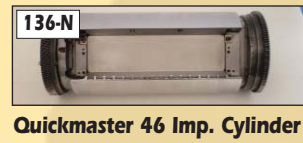
GTO 46



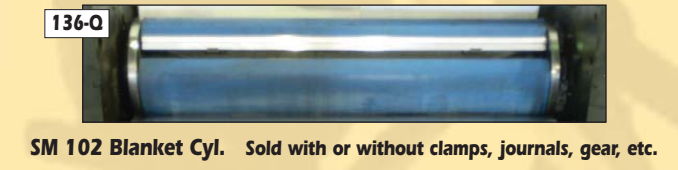
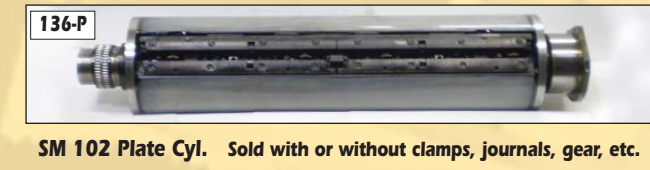
TOK



Quickmaster



Speedmaster 102



For
Transfer Shells
and
Black Transfer
Jackets
See pg. 186



Call for other Plate, Blanket, Impression and Transfer Cylinders not pictured

For Mueller Martini
Binders
DCLF - 80DV
See 62-M - 62-N

Group 62 - Werie-Rietschle

Compressor Vanes / Filters / Bearings / Kits-A

Actual parts may vary from photos shown

Werie-Rietschle Original Oil - Wet - Type (out of production)

	Rebuild Kit	Filter Kit	Vane Kit	Dry Replacement Unit w/o Motor	Motor Replacement
62-A  DCLF - 130 - DVVLs	62-D  3018	62-E  3018-F	62-F  502632 (12 Vanes)	62-B  Sold without Motor KTA-140/4	62-C  9.0 KW
62-G  DCLF - 80 - DVVLs	62-J  3017	62-K  3017-F	62-L  502395 (12 Vanes)	62-H  KTA-80/4	62-I  4.8 KW
62-M  Mueller Martini DCLF - 80 - DV Also Mueller Martini	62-P  3013	62-Q  3013-F	62-R  502395 (9 Vanes)	62-N  KTA-80/1	62-O  4.8 KW
62-S  DCLF - 60 - DVVLs	62-V  3016	62-W  3016-F	62-X  502366 (9 Vanes)	62-T  KTA-60/4	62-U  3.6 KW
62-Y  DCLF - 60 - DV	62-BB  3012	62-CC  3012-F	62-DD  502366 (9 Vanes)	62-Z  KTA-60/1	62-AA  3.6 KW
62-EE  DCLF - 40 - DV	62-HH  3011	62-II  3011-F	62-JJ  502244 (9 Vanes)	62-FF  KLT-40	62-GG  Motor Included
62-KK  CLFG - 41 - V	62-NN  3002	62-OO  3002-F	62-PP  513226 (6 Vanes)	62-LL  VTA-40	62-MM Note: Motor Inside Compressor
62-QQ  CL - 25 - DV	62-TT  3006	62-UU  3006-F	62-VV  502245 (6 Vanes)	62-RR  KLT-25	62-SS Note: Motor Inside Compressor

Original Dry (oil less) Replacement - Factory Supplied




62-WW  TR - 81 - DVV	62-ZZ  3121	62-AAA  3121-F	62-BBB  526311 (7 Vanes)	62-XX  KTA-80/4	62-YY  4.8 KW
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Group 63 - Werie-Rietschle













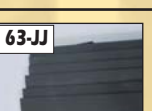
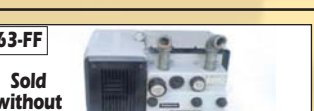



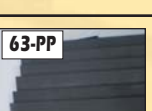




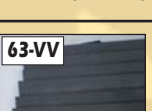




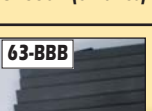




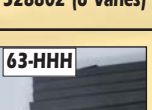


Compressor Vanes / Filters / Bearings / Kits-B

Actual parts may vary from photos shown

For Mueller Martini Binders
DCLF - 80DV
See 62-M - 62-N

Oil-Less Version	Rebuild Kit	Filter Kit	Vane Kit	Replacement Unit w/o Motor	Motor Replacement
63-A  TR - 61 - DVV	63-D  3120	63-E  3120-F	63-F  515642 (7 Vanes)	63-B  Sold without Motor KTA-60/4	63-C  3.6 KW
63-G  TR - 41 - DVV	63-J  3119	63-K  3119-F	63-L  518943 (7 Vanes)	63-H  Sold without Motor KLT-40	63-I Motor Included Built In
63-M  TR - 25 - DV	63-P  3024	63-Q  3024-F	63-R  513431 (7 Vanes)	63-N  KLT-25	63-O Motor Included Built In

Werie-Rietschle Oil-Less - New Style - Replacement Pump w/flange for Original Motor Hookup

	Rebuild Kit	Filter Kit	Vane Kit	No Motor - KTA Pump Only	KTA Motor Replacement w/Flange
63-S KTA - 140/4 (34) <ul style="list-style-type: none"> CpTronics only Flanged for quick bolt up w/original "130" series motor Supplied w/o motor 	63-V  3177	63-W  3177-F	63-X  526627 (12 Vanes)	63-T  KTA-140/4	63-U  9.0 KW
63-Y KTA - 80/4 (34) <ul style="list-style-type: none"> CpTronics version Flanged for original "80" series motor Supplied w/o motor 	63-BB  3175	63-CC  3175-F	63-DD  523851 (12 Vanes)	63-Z  Sold without Motor KTA-80/4	63-AA  4.8 KW
63-EE KTA - 80/4 (39) <ul style="list-style-type: none"> PreCpTronics Version Flanged for original "80" series motor Supplied w/o motor 	63-HH  3175	63-II  3175-F	63-JJ  523851 (8 Vanes)	63-FF  Sold without Motor KTA-80/4	63-GG  4.8 KW
63-KK KTA - 80/1 (01) <ul style="list-style-type: none"> PreCpTronics Flanged for original "80" series motor Supplied w/o motor 	63-NN  3175	63-OO  3175-F	63-PP  523851 (6 Vanes)	63-LL  Sold without Motor KTA-80/1	63-MM  4.8 KW
63-QQ KTA - 60/1 (31) <ul style="list-style-type: none"> PreCpTronics Flanged for "60" series Supplied w/o motor 	63-TT  3174	63-UU  3174-F	63-VV  528802 (6 Vanes)	63-RR  Sold without Motor KTA-60/1	63-SS  3.6 KW
125-WW KTA - 60/4 (34) <ul style="list-style-type: none"> CpTronic version Flanged for original "60" series motor Supplied w/o motor 	63-ZZ  3174	63-AAA  3174-F	63-BBB  528802 (6 Vanes)	63-XX  Sold without Motor KTA-60/4	63-YY  3.6 KW
125-CCC KTA - 60/4 (34) <ul style="list-style-type: none"> PreCpTronic version Flanged for original "60" series motor Supplied w/o motor 	63-FFF  3174	63-GGG  3174-F	63-HHH  528802 (6 Vanes)	63-DDD  Sold without Motor KTA-60/4	63-EEE  3.6 KW

Group 64 Motors – Main Drive

*Electrical Sensitivity

*State Main Electrical Voltage

*Exchange Core Required

10x15 – Windmill



110 / 220 / Single Phase
220 / 380 / 3 Phase

13x18 – Windmill



110 / 220 / Single Phase
220 / 380 / 3 Phase

TOK / TOM



#22.101.1311

Quickmaster 2 color



#A1.101.2004

Quickmaster DI



#A4.101.2005

K-Offset



with or without
Variable Speed Pulley
220 / 380 3 Phase

K-Letterpress



with or without
Variable Speed Pulley
220 3 Phase
380 3 Phase

S-Letterpress / Diecutters



2 belt – 2 Speed Pulley
S28 / SB / SBG
220 / 380 / 3 phase



3 Belt Single Pulley
230 /380 / 415
SBB



SBD Diecutter
230 / 380 Volt 3 ph.
Servo Motor type

S-Offset – 1 Color



SORK
SORM
SORD
SORS

Call

S-Offset – 2 Color



SORK/Z
#78.101.XXX
SORM/Z
#86.101.201
Call

SORD/Z
SORS/Z



6.5KW

12KW

Johannisberg 104/S



64-Z

GTO 1/C



NO BRAKE TYPE

#42.101.051
#79.101.3005
#42.101.271

GTO Z/P



#52.101.XXX Single Speed
#79.101.XXX Servo type

GTO V/P



#62.101.XXX Single Speed
#89.101.XXX Servo type

GTO F/P



6.5KW

#98.101.XXX

MOZ/P/CpTronic



64-EE

8KW

#53.101.2003

MOZ/P/S



6KW

#53.101.2003 / CpTronic
#53.101....10 PreCpT

MOV/P/H



14KW

#63.101.2004 CpTronic
#92.101...1 PreCpT

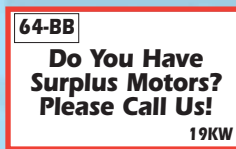
MOF/P/H



16KW

#92.101.2004 CpTronic
#92.101...1 PreCpT

MOS/P/H



19KW

Do You Have
Surplus Motors?
Please Call Us!

#67.101.....

Speedmaster Cptronic 102 F/P/L



64-CC

46KW

#87.101.2002

Speedmaster Pre CpTronic

72 Z/P



64-S

12KW

#91.101.XXX

72 / 102 / ZP /



64-T

15KW

#91.101.10...

102V / 72V



64-U

22KW
27KW

#93.101.XXX

102F/S



64-V

30KW 35KW 40KW

Call

102 SP/L CpTronic



64-DD

50KW

#58.101.2002

Group 65 Magnetic Brakes – aka S-4 Magnet

*Exchange Core
Required

NOTE: Previous 6th Edition
Catalog Error uses 64 number –
should have been 65.

<p>SBD</p> <p>65-A</p>  <p>S-4 Binder Brake</p>	<p>TOK / TOM</p> <p>65-B</p>  <p>BREMSE 24 Volt – 0.31 Amp</p>	<p>Quickmaster 1 + 2 Color</p> <p>65-C</p>  <p>Brake is inside motor</p>	<p>Quickmaster DI</p> <p>65-T</p>  <p>Brake is inside motor</p>	
<p>GTO52/46</p> <p>65-D</p>  <p>GTO 52 / Newest GTO 46 #00.780.3563</p>	<p>GTO Z/V/P</p> <p>65-E</p>  <p>#00.780.0299</p>	<p>GTO F/P</p> <p>65-F</p>  <p>#00.780.0299</p>	<p>Feeder Pile Pre CpTronic Brake</p> <p>65-Q</p>  <p>1.04 Amp #00.780.0297</p>	
<p>CpTronics MOZ/P</p> <p>65-G</p>  <p>50NM #53.101.2023</p>	<p>CpTronics MOV/F/P</p> <p>65-H</p>  <p>110NM #82.101.2022</p>	<p>CpTronics MOF/S/P</p> <p>65-I</p>  <p>110NM #82.101.2022</p>	<p>Delivery Pile Pre CpTronic Brake</p> <p>65-R</p>  <p>1.04 Amp #00.780.2101</p>	
<p>MOZ/P PreCpTronics</p> <p>65-J</p>  <p>#00.780.0299 #00.780.1910</p>	<p>MOV/P PreCpTronics</p> <p>65-K</p>  <p>#00.780.2498</p>	<p>MOF/S/P PreCpTronics</p> <p>65-L</p>  <p>#00.780.2101</p>	<p>Encoder for Feeder/Del. Pile Lift Motor</p> <p>65-S</p>  <p>CpTronic for 65-Y and Z #61.105.1031</p>	
<p>72 Z/P</p> <p>65-M</p>  <p>#00.780.2218</p>	<p>Pre CpTronic 102Z/P</p> <p>65-N</p>  <p>#00.780.0297</p>	<p>Speedmaster 72V/102V/P</p> <p>65-O</p>  <p>#00.780.2101</p>	<p>72/102/F/S</p> <p>65-P</p>  <p>#00.780.3444</p>	<p>CpTronic Feeder Pile Hoist Brake</p> <p>65-Y</p>  <p>#61.105.1021</p>
<p>102Z/P/L</p> <p>65-U</p>  <p>#82.101.2022</p>	<p>CpTronic 102V/P/L</p> <p>65-V</p>  <p>#61.101.2022</p>	<p>Speedmaster 102F/P/L</p> <p>65-W</p>  <p>#61.101.2022</p>	<p>102S/P/L</p> <p>65-X</p>  <p>#61.101.2022</p>	<p>CpTronic Delivery Pile Hoist Brake</p> <p>65-Z</p>  <p>#61.105.1021</p>

S-Offset Call – One Color – Two Color Brakes

Also, not in catalog and "WHILE THEY LAST" Many one time available "original manufacture" parts call: 1-800-956-3612

Group 66-A Main Drive Motor Carbon Brushes with Circuit Wire

Secondary Motor Brushes / Dampening & Others

4x5x21 66-A 	5x6x16 66-QQ 	6.4x7x13 66-B 	6.4x8x16 66-C 	6.4x10x21 66-RR 	6.4x10x26 66-D 	6.4x16x18 66-SS 
		#00.780.1767	#00.780.1767			

Main Drive Motor Carbons

6x25x25 66-TT 	6.4x10x22 66-UU 	6.4x12x30 66-E 	6.4x12x32 66-F 	6.4x16x20 66-VV 	6.4x16x23 66-WW 
		#00.780.0414		#00.780.1469	
6.3x16x32 66-XX 	6.4x20x25 66-G 	6.4x22x30 66-H 	6.4x22x30 66-I 	6.4x22x35 66-J 	8x16x21 66-YY 
#63.101.2014	#00.780.1171	#00.780.2292	#00.780.145		
8x16x23 66-M 	8x16x23.5 66-K 	8x16x25 66-ZZ 	8x16x28 66-L 	8x16x30 66-N 	8x19x28 66-AAA 
#00.780.3986	#00.780.2291		#00.780.0122		#00.780.2128
8x20x25 66-BBB 	8x20x32 66-CCC 	8x20x35 66-O 	8x20x40 66-P 	8x25x32 66-Q 	8x25x35 66-R 
	#00.780.0408			#00.780.1779	
8x25x47.5 66-S 	10x12x20 66-DDD 	10x12x25 66-T 	10x16x32 66-EEE 	10x16x40 66-U 	10x20x30 66-V 
#00.780.1978		#00.780.3928	#53.101.2013		
10x32x40 66-W 	10x32x40 66-FFF 	10x25x40 66-X 	16x20x35 66-Y 	16x25x40 66-GGG 	16x32x40 66-Z 
#61.101.2011			#71.101.3013		#9E.101.1325



Visa



MasterCard

Call Demers Parts Hotline @ 1-800-956-3612 ■ 1-941-625-PART (7278)

Group 66-B






Motor Carbon Brushes / Holders

<p>6.4x12x20</p> <p>66-AA</p>  <p>#00.780.3438</p>	<p>6.4x16x20</p> <p>66-HHH</p>  <p>#00.780.1469</p>	<p>6.4x16x25</p> <p>66-BB</p>  <p>#00.780.3684</p>	<p>8x16x20</p> <p>66-III</p>  <p>#00.780.3524</p>	<p>8x16x24</p> <p>66-CC</p>  <p>#00.780.0115</p>	<p>8x16x25</p> <p>66-DD</p>  <p>#00.780.0123</p>
<p>8x16x25</p> <p>66-EE</p>  <p>#00.780.0480</p>	<p>8x16x30</p> <p>66-FF</p> 	<p>8x20x32</p> <p>66-JJJ</p> 	<p>8x20x32</p> <p>66-KKK</p> 	<p>10x16x25</p> <p>66-GG</p>  <p>#00.780.0585</p>	<p>10x16x40</p> <p>66-LLL</p>  <p>#61.101.2012</p>
<p>10x20x25</p> <p>66-MMM</p>  <p>#00.780.0409</p>	<p>10x20x30</p> <p>66-HH</p> 	<p>10x20x32</p> <p>66-NNN</p>  <p>#00.780.2329</p>	<p>10x25x25</p> <p>66-II</p>  <p>#00.780.1782</p>	<p>12.5x20x40</p> <p>66-OOO</p>  <p>#87.101.2012</p>	<p>12x25x25</p> <p>66-PPP</p> 
<p>12.5x20x36</p> <p>66-QQQ</p>  <p>#82.101.2012</p>	<p>12.5x25x32</p> <p>66-RRR</p>  <p>#91.101.2013</p>	<p>12.5x25x40</p> <p>66-SSS</p>  <p>#C8.101.2012</p>	<p>16x20x35</p> <p>66-TTT</p>  <p>#71.101.3013</p>	<p>16x32x40</p> <p>66-JJ</p> 	<p>Demers Parts Buys Unused Electrical Items</p>

Slip Ring Holders

<p>80mm x 10mm</p> <p>66-KK</p>  <p>#00.780.3526</p>	<p>85mm x 10mm</p> <p>66-LL</p>  <p>#00.780.0117</p>	<p>80mm x 10mm</p> <p>66-XXX</p>  <p>#ZA3.210.605</p>	<p>100mm x 12mm</p> <p>66-MM</p>  <p>#00.780.0411</p>	<p>130mm x 12mm</p> <p>66-YYY</p>  <p>#00.780.1781</p>	<p>120mm x 15mm</p> <p>66-ZZZ</p>  <p>#00.780.1937</p>
--	--	---	--	--	--

Commutator Ring Holder

<p>Dual 6.4mm x 12mm Brushes Split</p> <p>66-NN</p> 	<p>Dual 6mm x 12mm 2x Brushes Split</p> <p>66-OO</p>  <p>#00.780.3528</p>	<p>Dual 6mm x 18mm 2x Brushes Split</p> <p>66-AAAA</p>  <p>#00.780.3529</p>	<p>Dual 8mm x 20mm 2x Brushes Split</p> <p>66-PP</p>  <p>Call</p>	<p>Dual 8mm x 19mm Brushes Not Split</p> <p>66-UUU</p>  <p>#00.780.2481</p>
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TECHNICAL NOTES: ELECTRICAL

Slip Ring with Mounted Brushes



Slip Ring Base 3 Phase



Slip Ring Base 3 Phase



Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

Group 137 Powder Sprayer / Oil Grease Parts

Graphix Exactotronic Powder Spray Control Box



Also 81-K
Powder #1 Black Box



Also 81-L
Powder #1 White Box
#61.164.1917



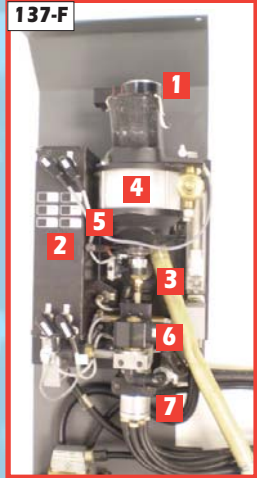
Also 81-AA
**Grafic Elektronik
Powder Spray Box**
#61.164.0001
#61.164.1550



Also 81-BB
Powder Unit Control Box
#61.164.1560
#61.164.1437



**Wekotronic
Powder Control Box**



Typical Graphix Powder

1. Agitator Motor
2. Control Box
3. Vibrator
4. Agitator Needle
5. Small Motor for Flow
6. Flow Magnet
7. Venturi



**TOK Powder Spray
Complete Ass'y**
#22.164.1601



**Quickmaster 46
2 color and 1 color
Powder Ass'y**



**Quickmaster DI
Powder Control**



**Weko T-6
Typical MO/GTO**



**Windmill
Single Tube Type
Bowl**



**K Offset
Bowl with
Dual Tube Sprayer**



**2 Tube Bowl Type K
Offset**



**Quickmaster
DI Air Pump**



Venturi 8 Hose



Venturi 6 Hose
#00.780.3111



Venturi 8 Hose



Venturi 10 Hose



Heater 1.5KW



Agitator 2 Needle

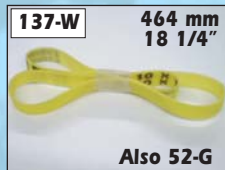


Agitator 1 Needle



Agitator 1 Needle

Weko T-6 / T-66 Powder Spray



464 mm
18 1/4"
Also 52-G
60HZ Cycle Belt
#00.780.0476
USA / CAN / MEX / S. AMER.
Shorter than 137-X



438 mm
17 1/4"
Also 52-H
50HZ Cycle Belt
#00.780.0475
EUROPEAN



Also 69-Y
**Electric
Powder Vibrator**
#00.780.3018



Also 69-Z
**Grafic
Exactomatt "M"
Agitator Powder Motor**
#00.780.3139



Also 69-Z
Weko Powder
#00.780.0851



Weko Powder
#00.780.2941
#00.780.0851



Also 69-T
**Pre CpTronic
Powder Spray Pump**
#43.164.1435



**Vogel Grease Pump
Motor Ass'y**



Also 69-U
**Oil Pump Early
Speedmaster**
#00.250.495



Also 69-V
**Oil Pump Late
Speedmaster**
#93.126.---



Oil Pump
Filter Canister
#00.580.1557



Cartridge
For 137-V
#00.580.1558

Group 67

Geared Motors – Delivery Slow Down – Suction Drum

Electrical
Voltage
Sensitivity

*Exchange
Core
Required

GTO52



#43.112.1311



#43.112.1311

Printmaster

**MO
Low Pile
Delivery
PreCpTronics**



#43.112.1311



#92.112.1311

**MO
High Pile
Delivery
PreCpTronics**

**MO CpTronics
Low Pile Delivery**

#92.112.1321
#MV.023.282



**MO CpTronics
High Pile Delivery**

#92.112.1321
#MV.023.282

**SM74
Low Pile Delivery
High Pile Delivery**



#M2.112.1311



#61.112.1311

**SM52
CpTronics**

**SM72/102
Early PreCpTronics
Some CpTronics
M-21**

#91.112.1311
#MV.023.024



#66.112.1312

**S-Offset
M-21**

**72/102 SM102 Feed Pile
Post CpTronics**



#98.105.1311

**102SM late model
12m3
Complete motor plus gearbox**



48V
1.7 AMP

#61.112.1311

**102CD motor plus
gearbox complete**



48V
60 WATT

#61.112.1341



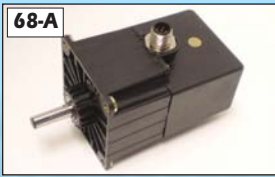
Visa MasterCard

Various parts in this catalog are "SPECIAL ORDER BASIS" Call: 1-800-956-3612 ■ 1-941-625-PART (7278)

***Exchange Core
Required**

Group 68 Intermittent Motors – Actuators

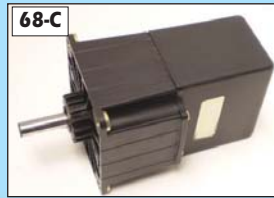
**Check Voltage
Sensitivity**



68-A
Feeder Chain Timing #61.144.1121
Preset Print #42.101.051
Preset Print #79.101.3005
Pressure #69.101.XXX



68-B
Preset Print Press - New
#61.144.1121NS



68-C
Plate Clamps, Side Guides
Preset - Diagonal (Silver)
#71.112.1311



68-D
Preset - Diagonal (Silver)
New Style
#71.112.1311.NS



68-E
Preset Servo Green
#62.105.5151



68-F
Preset Sidelay
#61.144.1141 (red long)
(red short)



68-G
Preset Sidelay (red long)
#G2.144.1141 (A)



68-H
Impression / Coating / Cooling Unit
Green Servo (long)
#M3.148.1311



68-I
CPC - Register Circumferential
(long gear) blue
#81.186.5141



68-J
CPC Register Lateral (short gear) blue
#81.186.5151



68-K
Preset Print Pressure (short gear) green
#MV.025.181
#61.144.1131



68-L
Servo Motor Main Drive
#00.780.0999



68-M
Ink Ductor Sweep Motor
#71.186.5121



68-N
Preset Gripper Height
#61.144.1101



68-O
GTO Servo Motor for Speed Control
#69.101.1511



68-P
Servo Motor Ass'y w/Cams
#83.101.1821



68-Q
Servo for Main Drive Motor
#L2.105.1311



68-R
Servo Motor
#G2.186.5151



68-S
Servo Motor
#61.144.1161



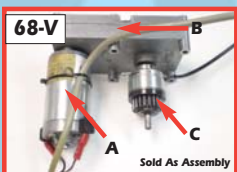
68-T
Power Unit Motor
#00.780.3139



68-U
QM 46 DI
#A4.114.1430



68-Z
Special Gear Box Drive
#91.105.1171



68-V
QM 46 DI
A - 24V DC Motor
B - Gear Box
C - 24V DC Clutch
Sold As Assembly



68-W
Main Drive Servo Motor
1.06 KW
83.101.1821



68-X
Speedmaster Drive Pilot Motor
0.06 - 0.72 KW
#00.780.34..



68-Y
Motor with Gear Box
#69.112.1311



68-AA
GTO Drive Motor
#42.101.271
#79.101.3005
#42.101.051

**Electrical
Sensitivity**

Group 69 Feeder Delivery Pile Motors – Blowers

***Exchange Core
Required**

PreCpTronic – MO – Pile Motors



69-A
Feeder Pile Lifting
#66.105.181



69-B
Feeder Auxiliary Pile / Non Stop
#66.105.181



69-C
High Pile Delivery
#66.105.181



69-D
Delivery Standard Pile
#93.105.181

CpTronic MO Pile Motors



69-E
Feeder Pile
Lift Motor
#61.105.1011



69-F
Feeder Auxiliary Pile /
Non Stop
#61.105.1011



69-G
Delivery High Pile
#61.105.1011



69-H
Delivery Standard Pile
#61.105.1011



69-I
CpTronic for
65-S, 65-Y and Z
Encoder for Feeder/Del.
Motor Lift
#61.105.1031

Pre CpTronics – 102 – 72



69-AA
SM 102 Feeder
Pile Lifting
#66.105.102



69-BB
SM 72 Feeder
Pile Lifting
#66.105.102



69-CC
SM 102/72
Feeder Auxiliary Pile / Non Stop
#66.105.102



69-DD
Delivery Pile Lifting
SM 102 #91.105.102
SM 72 #93.105.102

Post CpTronics – SM 102



69-EE
Feeder Pile Lifting
11M1
#61.105.1311



69-FF
Feeder Auxiliary Pile
Non Stop
#61.105.1011



69-GG
Delivery Pile
Lifting
#61.105.1311



102 CD
69-HH
Note Mount
2 Sprockets
102 CD
Feeder Pile Lifting
#C2.105.102

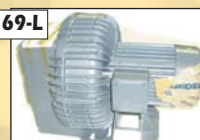
SKG – PreCpTronics Version



69-J
SKG 230
#66.179.1911

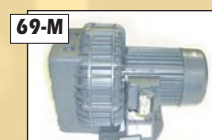


69-K
SKG 250
#91.185.1911



69-L
SKG 275
#61.189.1911

SKG – CpTronics Version



69-M
SKG 230
#81.179.1911



69-N
SKG 250
#81.185.1911



69-O
SKG 275
#81.189.1911

Ink – Fountain Motor Drives



69-P
#G2.144.5011



69-Q
#M2.186.5121

SM102



69-R
Biral Pump
Call



69-S
Grundfos
#91.170.1831 – 1 phase
#C7.170.0306 – 3 phase



69-T
Pre CpTronic
Powder Spray Pump
#43.164.1435

Oil Pumps



69-U
Oil Pump Early
Speedmaster
#00.250.0495



69-V
Oil Pump Late
Speedmaster
#93.126.126



69-II
Vogel Grease Pump
Motor MO CpTronic
Call for Non CpTronic



69-JJ
0.37 Kw
Oil Pump Motor
CpTronic
#81.126.131
Call for Non CpTronic

Oil Pump Filter



69-W
Filter Canister
#00.580.1557

Cartridge



69-X
For 69-W
#00.580.1558

Powder Vibrator



69-Y
#00.780.3018

Powder Motor



69-Z
#00.780.3139

Alcolor / Standard

**Group 70
Water Pan Roller Motors – Coating Tower**

***Exchange Core Required**

Alcolor PreCpTronics Early



Alcolor GTO
#63.198.1353



Alcolor Early MO
#63.198.1353



Early Alcolor 72
#91.198.1353



Early Alcolor 102
#91.198.1353

Alcolor Drive CpTronics later aka Geared Motor Complete



GTO-Later
#98.198.1253



SM52
#89.198.1283



SM74
#M2.198.1283*
#M2.188.1343
*common



MO-CpTronic
#63.198.1253*
#63.198.1353
*common



**SM72/SM102Later
CpTronics**
#61.198.1243



**SM72/102
Early CpTronics**
#61.198.1343

**Very Early Standard Conventional Dampening / aka Speed Comp.
Dampening / Motorized Water Pan Rollers Pre CpTronics**



MO Very Early
#93.178.1343



72 Early
#93.178.1343



102 Early
#93.178.1343 early
#93.188.1343 later

S-Offset Alcolor

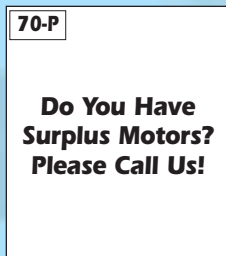


70-N
SORS/Z, SORD/Z, SORM/Z
#63.198.1353

Standard Dampening – CpTronics Version



MO CpTronic Standard
#93.178.1343
#63.178.1153



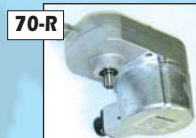
**Do You Have
Surplus Motors?
Please Call Us!**

102 Z/P/L only
#61.178.1343



72 Speedmaster
#93.178.1343

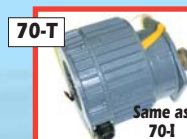
L / Lacquer Coating Tower



MO-Offset CpTronic
Later / GTO / SM52
#98.198.1253



MO/72/102 early
#63.198.1353

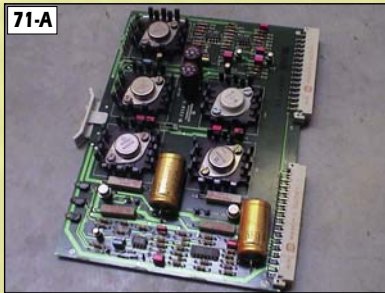


CD102
SM 102, Later SM72
#61.198.1243

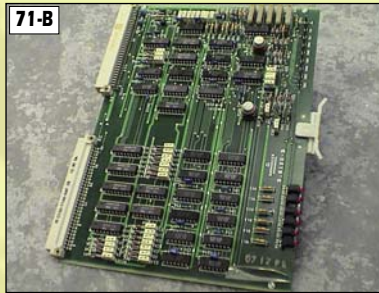
Same as
70-I

Printed Circuit Boards – Alcolor / Standard Damp.

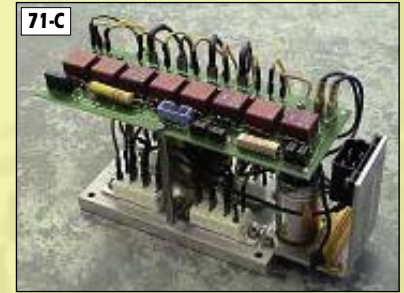
Alcolor PreCpTronic



71-A
SPV Power Supply
#91.198.1443



71-B
SLO Logic PCB
#91.198.1453



71-C
POWER PORT LT DC Drive Module
#91.198.1333



71-D
WAN Roller Activator
#91.198.1463



71-E
SRI Current Regulator
#91.198.1473

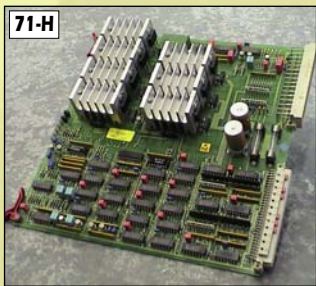


71-F
Armature Choke
#00.780.2337
KA 1-6

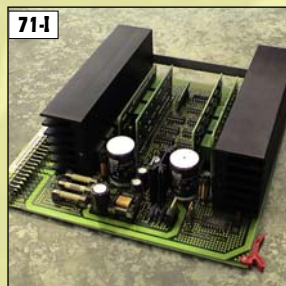


71-G
Power Choke
#00.780.2336
KN 1-6

CpTronic – Alcolor and Standard Dampening



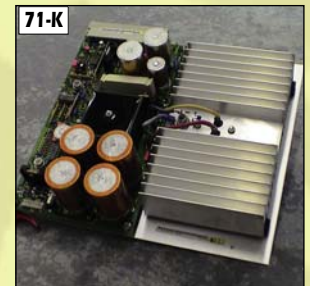
71-H
LTK 50
Power Port Board 50W
#91.144.8021



71-I
BLA
#98.198.1153



71-J
LTK500 Silver
91.144.8062

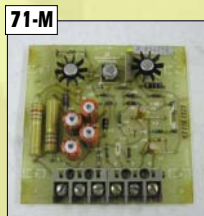


71-K
Power Port Board 500W
91.144.8031
NT85 00.781.2083

Standard Dampening – PreCpTronic

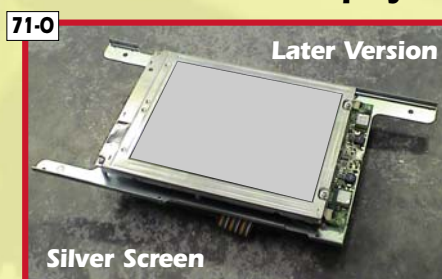


71-L
Conventional THY Early Standard DAMP
#93.178.1333



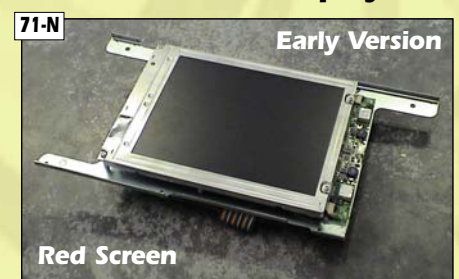
71-M
Early Standard Control Board
#93.178.1323

ZID / Tift Silver Plasma Display



71-O
Silver Screen
#MV.036.387
#00.785.0353

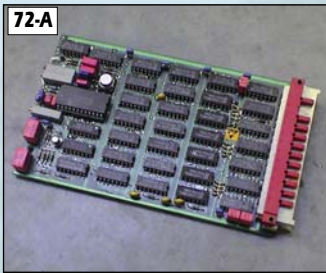
ZID / Tift Red Plasma Display



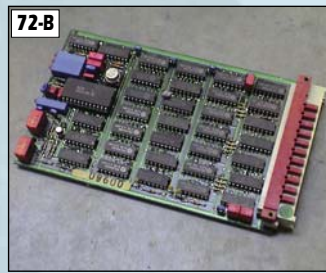
71-N
Red Screen
#MV.036.387
#00.785.0353

Group 72

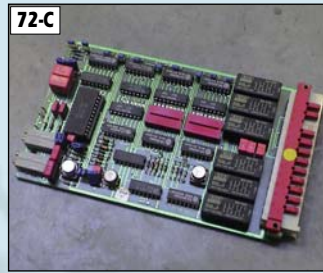
Printed Circuit Board CPC 1 CPC 1.01



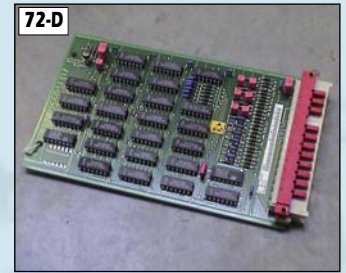
**PCB For
Lateral Register**
#71.186.3331



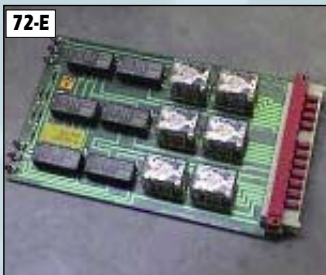
**PCB For Circumferential
Register 4 Zones**
#71.186.3341



**PCB For
Ink Fountain Roller Ductor**
#71.186.3351



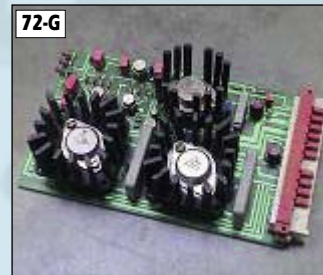
PCB For Control System
#71.186.3361



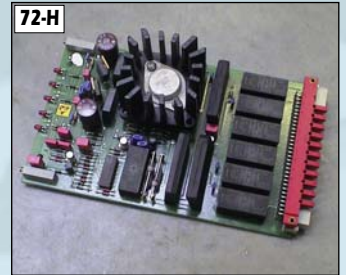
PCB with Relays
#71.186.3371



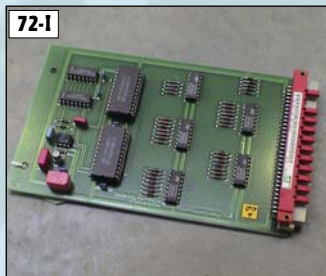
PCB For Servo Motors
#71.186.3381



PCB for Electronic Supply
#71.186.3391



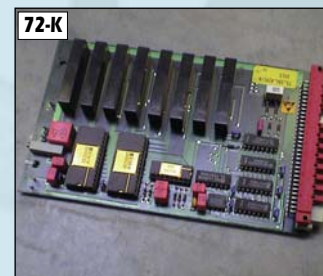
PCB Ink Key Motor
#71.186.4361



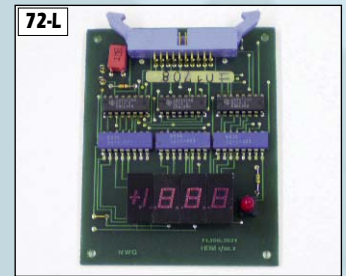
PCB Decoding Zone
#71.186.4371



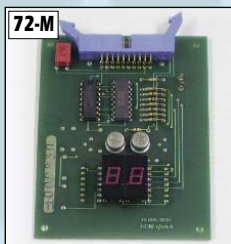
PCB Decoding Data
#71.186.4381



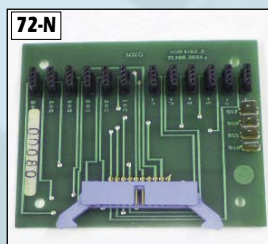
PCB MUX ADC
#71.186.4391
Multi Plexor



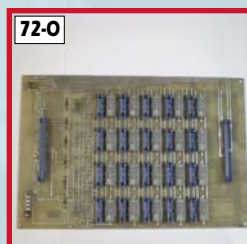
Digital Display
#71.186.3671



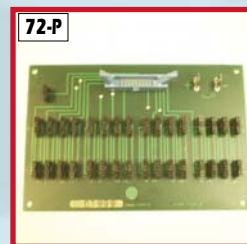
Digital Display
#71.186.3681



Distributor Board
#71.186.3651



Master Board
#71.186.4331



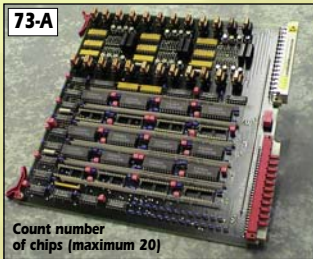
Distributor PCB
"Ink Fountain Zone"
#71.186.4321



**FZA-8
Ink Zone Display**
#81.186.5545

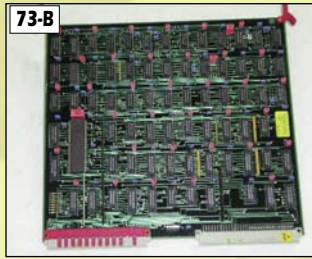
Group 73 Printed Circuit Board CPC 1.02 CPC 1.03

*Exchange Core Required

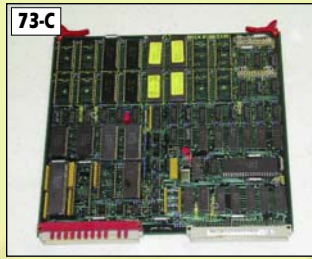


Count number of chips (maximum 20)

MOT Motor Board
#81.186.5315
#00.785.0201



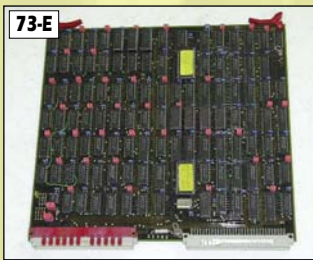
TAS Keyboard
#81.186.5325



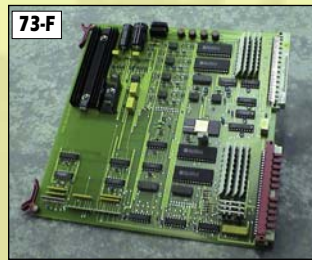
REK Computer
#81.186.5335



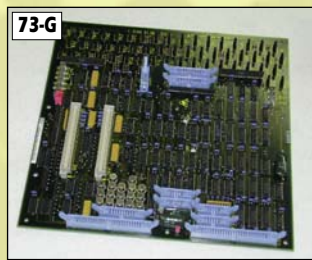
SPK Memory Board
#81.186.5355



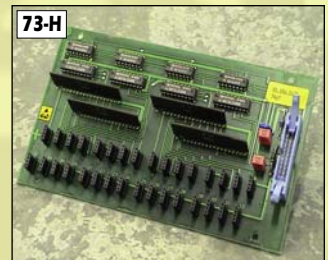
ANZ Display
#81.186.5375



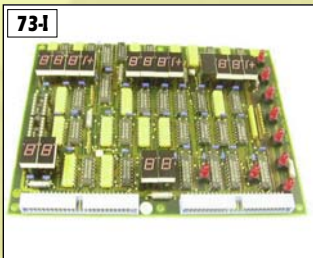
MWE Data Logging
#81.186.5385
#00.785.0202



ATV Display & Keyboard Distribution
#81.186.5515



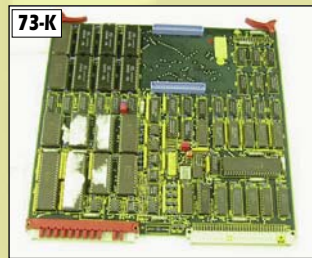
FZT Distribution PCB for ink zone keys
#81.186.5625



IDI Data Display
#81.186.5525



CP 1.03 Interface Adapter
#81.186.5585



RGP Basic Computer P.C.B.
#81.186.5435



Power Supply Unit 8 volt 10 AMP
#81.186.5145



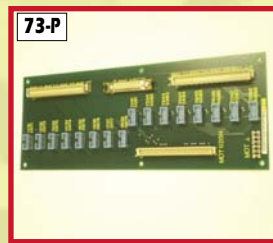
Power Supply Unit 12 volt 20 AMP
#81.186.5135



Power Supply Unit 5 volt 20 AMP
#81.186.5125



NT85 Power Supply Unit
#81.186.5155



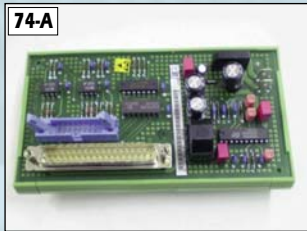
DVP Distribution PCB For Printing Unit
#81.186.5615



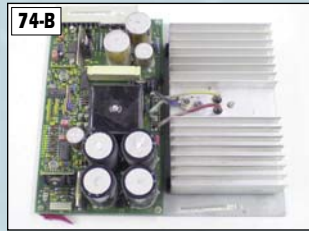
FZA 8 Ink Zone Display For Printing Unit
#81.186.5545
#00.781.0841

Group 74-A Printed Circuit Boards

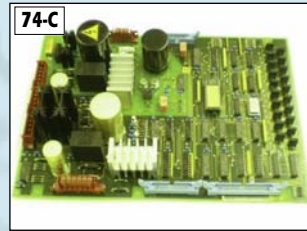
*Exchange Core Required



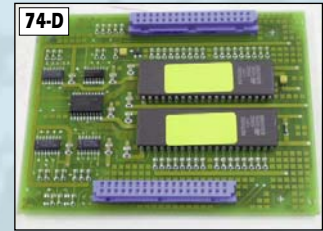
SSA
Flat Assembly
#00.785.0032



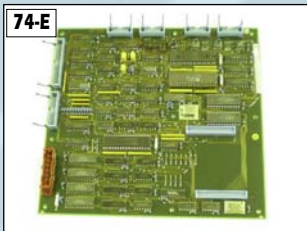
NTK Power Supply Board
#81.186.5155
#00.701.2003



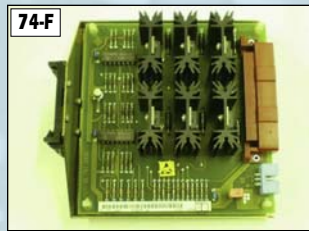
DNK Display Power Supply Board
#91.150.0081
#00.785.0067
#63.150.0081



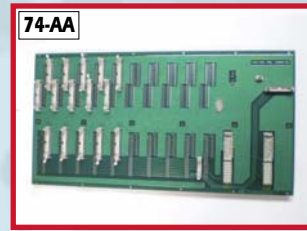
EPHROM-7
#00.785.0112



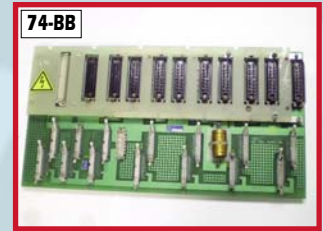
DGP
Motherboard
#91.150.0051



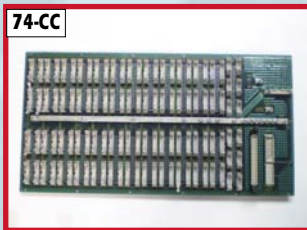
USM2 VSM-2
#91.144.3201
#00.785.0004
#00.781.2950



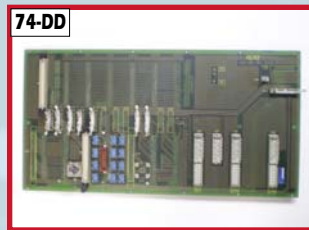
HAR
Rear Panel Auxillary Drive
Plug-in unit
#00.781.2320



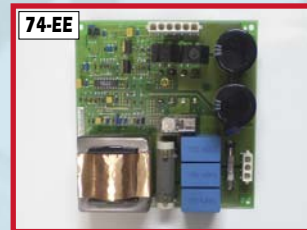
LTR
Rear Panel of Power Part
Plug-in unit
#00.781.2329



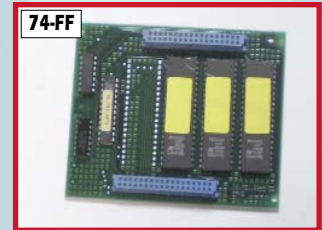
EAR
Rear Panel input/output
Plug-in unit
#00.781.2428



RER 2
Rear Panel Computer
Plug-in unit
#00.781.2747



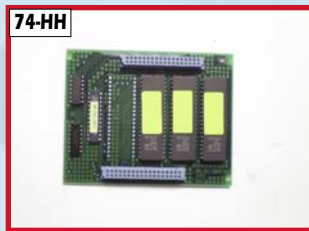
NEK
Board
A1.144.9121
#00.781.3924



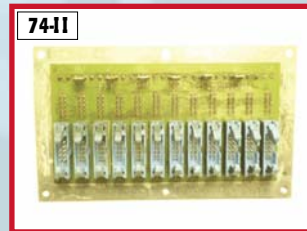
TRM 4
Module
#00.785.0041



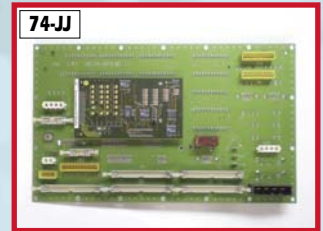
SEK 4
Flat Assembly
#00.785.0128



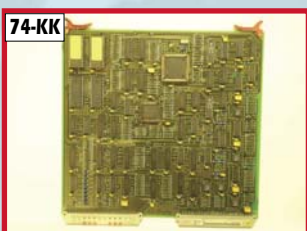
EPM9
EPHROM 9
#00.785.0141



FFK
#00.785.0386



SLK
Flat Assembly
#00.785.0398



TSK
Flat Assembly
#00.785.0412



PDDM
#00.785.0535



HRK3
#00.785.0544



KVT
#00.785.0546

Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

CPC Console Functions – Buttons / Motors / Displays

CPC Ink Fountain (See pg 98 #74-OO)



74-G

Servo Motor for CPC Ink Fountain Slides New Style
#61.186.5311



74-H

Early Servo Motor for CPC Ink Fountain Slides
#71.186.5311
#63.186.5321



74-I

Special Ink Slide Potentiometer
#71.186.5321



74-J

Servo Motor for CPC Ink Fountain Slides
#71.186.5311



74-K

CPC Ink Ductor Motor
#71.186.5121



74-L

CPC Register Lateral (short gear) blue
#81.186.5151



74-M

CPC - Register Circumferential (long gear) blue
#81.186.5141



74-N

CPC Lite Pen
#81.186.5555



74-O

TFT / ZID Plasma Display
#MV.036.387
Old #00.785.0353



74-P

KSG (DEK) Cassette Unit
#81.186.5202
#81.186.5205



74-Q

CPC Cassette Unit
#81.186.5215



74-R

Smart Card Reader Unit (UA21)
#81.186.5206



74-S

Control Console Display
#63.150.0031
#91.150.0031



74-Y

CPC Key
#71.186.3631



74-Z

CPC Key Switch
#81.186.3643
#81.186.3675

Lite Only - No Action No Cable



74-SSS

18x24mm
2 Pin

Red Signal Lamp Complete



74-TTT

18x24mm
2 Pin

Blue Signal Lamp Complete



74-UUU

18x24mm
2 Pin

Yellow Signal Lamp Complete



74-VVV

18x18mm
2 Pin

White Signal Lamp Complete
#81.186.3815



74-WWW

18x18mm
2 Pin

Yellow Signal Lamp Complete

Momentary Push-Action with Lite No Cable



74-XXX

18x24mm
4 Pin

Red Luminous Push Button Action



74-YYY

18x24mm
4 Pin

Green Luminous Push Button Action



74-ZZZ

18x24mm
4 Pin

White Luminous Push Button Action



74-AAAA

18x18mm
4 Pin

White Luminous Push Button Action



74-MMMM

Red



74-NNNN

Green



74-BBBB

18x18mm
4 Pin

Yellow Luminous Push Button Action

Lite Only - No Action - Threaded with Cable



74-CCCC

18x24mm
5 Pin Cable

Red Signal Lamp Complete



74-DDDD

18x24mm
5 Pin Cable

Blue Signal Lamp Complete



74-EEEE

18x24mm
5 Pin Cable

Yellow Signal Lamp Complete



74-FFFF

18x18mm
5 Pin Cable

White Signal Lamp Complete



74-GGGG

18x18mm
5 Pin Cable

Yellow Signal Lamp Complete

Momentary Push-Action with Lite - Threaded with Cable



74-HHHH

18x24mm
5 Pin Cable

Red Luminous Push Button Action



74-IIII

18x24mm
5 Pin Cable

Green Luminous Push Button Action



74-JJJJ

18x24mm
5 Pin Cable

White Luminous Push Button Action



74-KKKK

18x18mm
5 Pin Cable

White Luminous Push Button Action



74-OOOO

Red



74-PPPP

Green



74-LLLL

18x18mm
5 Pin Cable

Yellow Luminous Push Button Action

Later - Push-In Type - No Cable

Early - Threaded w/Cable (5 Pin)

CPC Ink Fountain Motor Assembly

Group 74-C Printed Circuit Boards

*Exchange Core Required

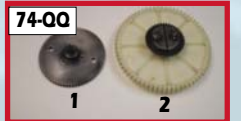


74-00
Ink Fountain CPC Slides
102 / 72 / MO / GTO 52

1. Ink Fountain Servo Motor #71.186.5311
2. Special Potentiometer #71.186.5321
3. Adjusting Collar #91.008.103 F
4. Connecting Link #91.008.108
5. Threaded Bolt Cpl. #91.008.101 F
Connecting Link # 91.008.016
6. Ink Flow Adjuster Cpl. #91.008.008 F



74-PP
Plate Cyl. Lateral Adj.
1. #71.007.904
2. #71.007.903



74-QQ
Ink Fountain Sweep O.S. Gears
1. #71.008.521
2. #71.008.008



74-RR
Plate Cyl. Circumferential Adjustment Drive Side Gear #93.007.908



74-SS
Potentiometer #71.186.5171



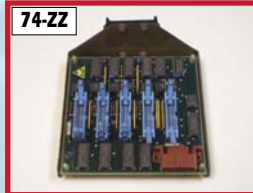
74-TT
Preset Print Pressure #61.144.1121

74-UU
For TOK / TOM Printed Circuit Boards
See pg 120-122



74-YY
SPK #00.781.2110

74-VV
For Quickmaster 2c + 1c Printed Circuit Boards
See pg 120-123



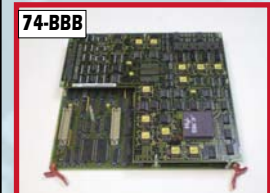
74-ZZ
SVM #00.781.2195

74-WW
For Quickmaster DI - 4c Printed Circuit Boards
See pgs 120 & 123



74-AAA
RGP 2 #00.781.2420

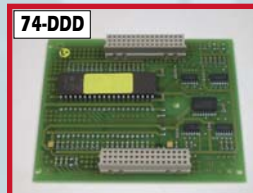
74-XX
Sell Us Your Unused Printed Circuit Boards



74-BBB
RGP 3 #00.785.0025
with RRM #00.785.002



74-CCC
EWM 2 #00.785.0096
with ZTK #MV.036.524



74-DDD
BEK #00.785.0596



74-EEE
EAM 004 #M2.150.1011



74-FFF
HRK #00.785.0015



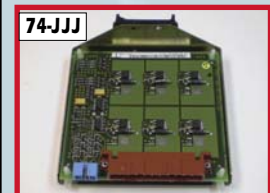
74-GGG
ZSK #M2.144.5011



74-HHH
MWE #00.781.2107



74-III
MR Motor Regulation PC Board #22.110.1501



74-JJJ
USM 2 #00.785.0383



74-KKK
RRM 2 #00.785.0181
#00.781.4802



74-LLL
EPM 9 #00.785.0113



74-MMM
HAK 2-B31.1 #00.785.0307



74-NNN
HAK 2-R-36 #00.785.0750



74-000
Same as 81-Q
TSV-023 #00.270.0449



74-PPP
Same as 81-R
TSV-090 #00.270.1071



74-QQQ
Same as 81-S
TSV-063 #00.270.0496

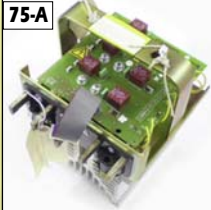


74-RRR
TSV-031

Group 75 Printed Circuit Board Power Supply

***Exchange Core
Required**

Power Bridge Module 80a



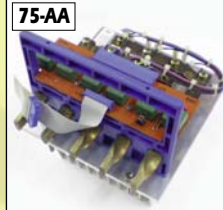
75-A
SBM-1 Siemens
#53.101.1122
Same as #91.101.1051

Power Bridge Module 80a



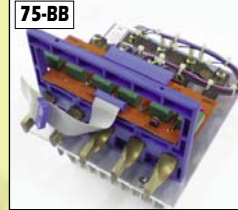
75-B
SBM-2 Siemens
#53.101.1122
Same as #91.101.1051

Power Bridge Module 160a



75-AA
SBM-1 BBC
#61.101.1121

Power Bridge Module 160a



75-BB
SBM-2 BBC
#61.101.1121

Power Bridge Module 220a



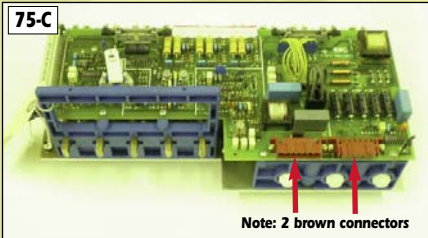
75-Q
SBM-1 & SBM-2 BBC
#S9.101.1121

Power Bridge Module 220a



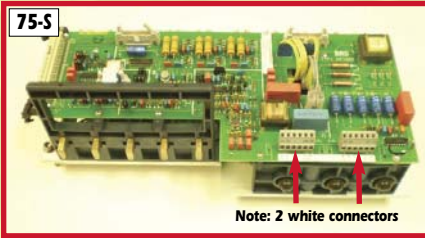
75-R
SBM-1 & SBM-2 Siemens
#S9.101.1121

Connecting part of the power converter



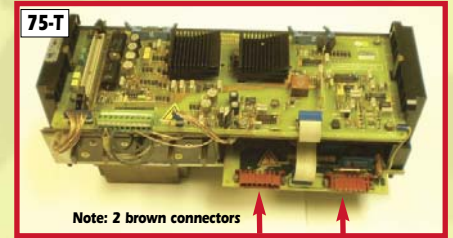
75-C
SVT - BBC
#91.101.1111

Note: 2 brown connectors



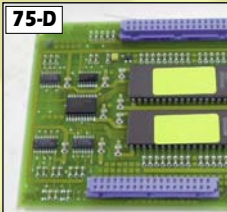
75-S
SVT - BBC
#91.101.1141

Note: 2 white connectors



75-T
SVT Siemens
#91.101.1112

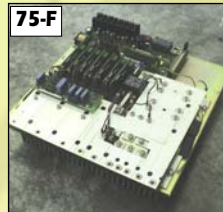
Note: 2 brown connectors



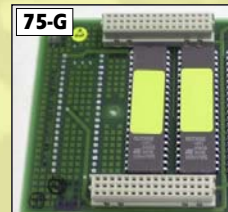
75-D
BLT-1
#98.101.1051



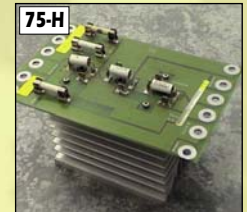
75-E
BLT-2
#M2.144.2011



75-F
BLT-4
#M4.144.5222
Power Port



75-G
BLT-5
#00.785.0745



75-H
GRM-5
#91.144.2111
5 Volt Power Supply



75-I
GRM-24
#91.144.2121
24 Volt Power Supply



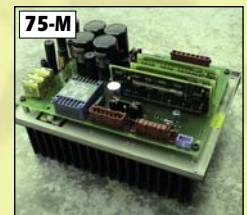
75-J
GRM-48
#91.144.2121
48 Volt Power Supply



75-K
GRM-120
#91.144.2231
120 Volt Power Supply



75-L
NT85-2
#00.785.0213



75-M
KLM
#M2.144.2111
Power Module

75-N

**Sell Us Your
Surplus
Printed Circuit
Boards**

SLT
#91.101.1051
Power Converter
Power Part 80a

75-O

**Sell Us Your
Surplus
Printed Circuit
Boards**

SLT
#61.101.1051
Power Converter
Power Part 160a

75-P

**Sell Us Your
Surplus
Printed Circuit
Boards**

SLT
#S9.101.1051
Power Converter
Power Part 220a

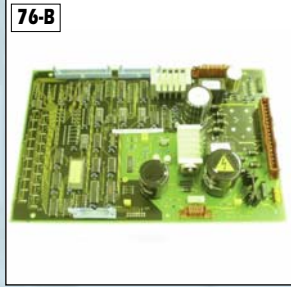
Group 76

Main Control Cabinet – (CpTronics Version)

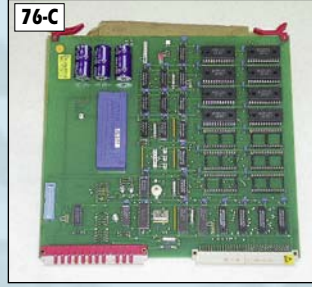
*Exchange Core
Required



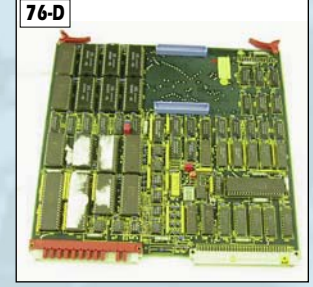
76-A
NT85
NTK-85
Power Supply Board
#81.186.5155



76-B
DNK-2
#00.785.0082



76-C
SPK
Memory Board
#81.186.5355



76-D
RGP
Basic Computer PCB
81.186.5435



76-E
SRK
Power Converter Board
#91.101.1011



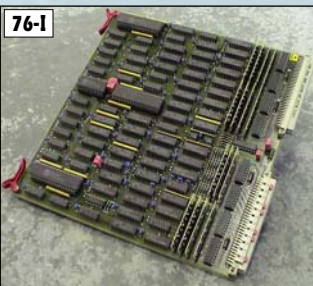
76-F
EPHROM-4
Power Converter Board
#91.150.0061



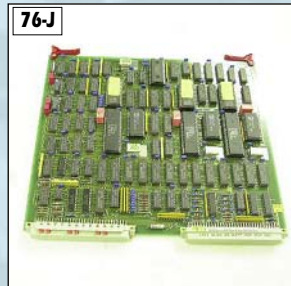
76-G
NTK-85
Power Supply Board
#81.186.5155



76-H
EAK
Input/Output Board
#91.144.6011



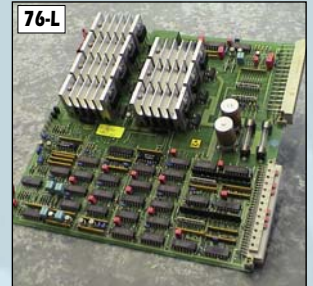
76-I
SEK
Safety Input Board
#91.144.6041



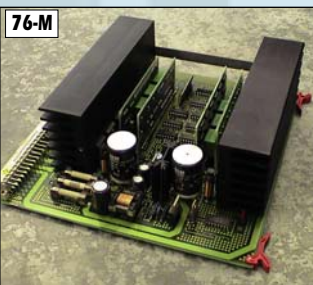
76-J
HAK
Auxillary Drive Board
#91.144.7021



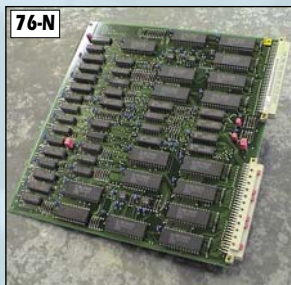
76-K
STK
Pile Control Board
#91.144.8011



76-L
LTK-50
Power Port Board 50w
#91.144.8021



76-M
LTK-500
Power Port 500 w
#91.144.8062



76-N
EAK-2
Input/Output Board
#91.144.6021



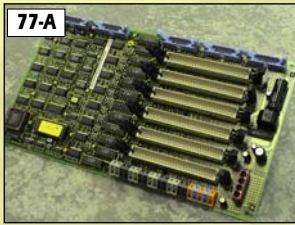
76-O
NT-85
Power Supply Board
#81.186.5155



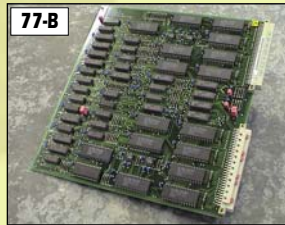
76-P
LTK500 - Silver
Power Port Board 500w
#91.144.8031 Silver

Group 77-A Printed Circuit Boards / Power Control

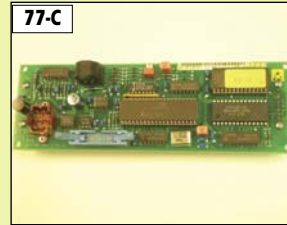
*Exchange Core
Required



77-A
EAM
#00.785.0131



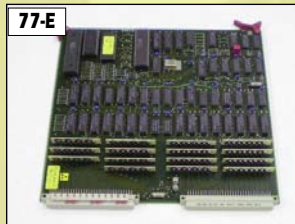
77-B
EAK2
Input/Output Board
91.144.6021



77-C
BLA
#98.198.1153



77-D
BAK
91.144.7031



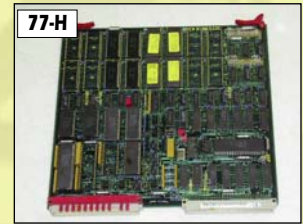
77-E
SEK
Safety Input Board
#91.144.6041



77-F
NT85
Power Supply Board
#81.186.5155



77-G
NTK 500
Power Port
#91.144.8062 Black
#00.781.2083 Silver



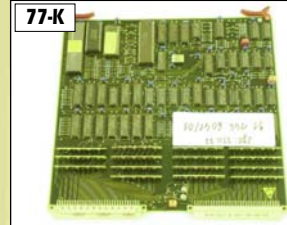
77-H
REK
81.186.5335
Computer Board



77-I
NT85-2
#00.785.0213



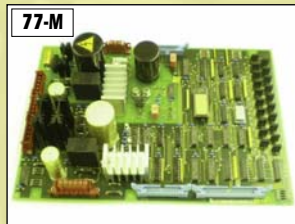
77-J
EPHROM 4
#91.150.0061
EPROM (EPM4)



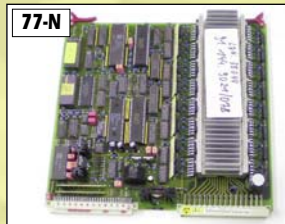
77-K
SEK
Safety Input Board
#91.144.6041



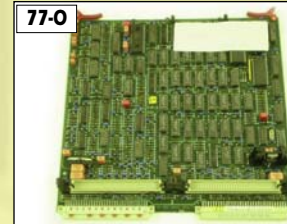
77-L
Console Control Display
ZID Tift Plasma Display
#MV.036.387
#00.785.0353



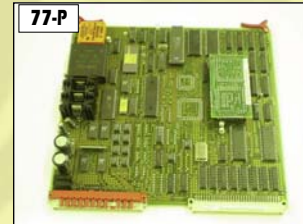
77-M
DNK
Display Power Supply Board
#91.150.0081



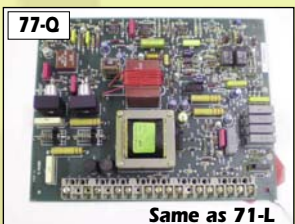
77-N
SSK-1
Servo Drive Control Board
#91.144.9021



77-O
MSK
Motor Control Board
#98.144.5021



77-P
SAK 2
#91.144.5072



77-Q
Same as 71-L
THY
Early Standard Damp
#93.178.1333



77-R
NTK85
#00.701.2003



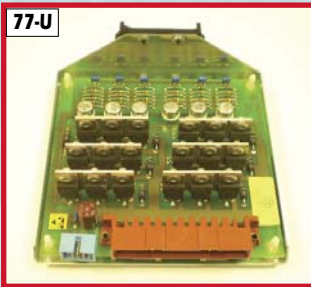
77-S
ESK
Input/Output Control Board
#91.144.5031



77-T
Same as 71-L
Conventional THY
Early Standard Damp
#93.178.1333

Group 77-B Printed Circuit Boards

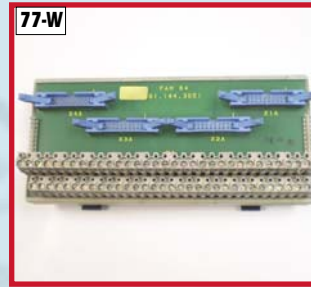
*Exchange Core Required



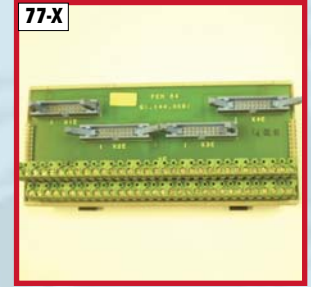
77-U
VSM
Amplifier Module
#91.144.3031



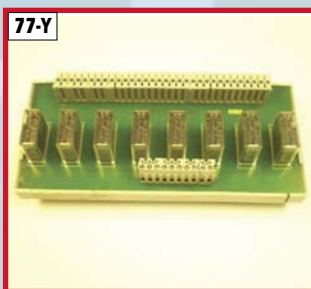
77-V
SVM
Interface Distributor Module
#91.144.3041
#00.781.2195



77-W
15X FAM 64
Flat Cable Output Module
w/64 Outputs
#91.144.3051



77-X
15X FEM 64
Flat Cable Input Module
w/64 Inputs
#91.144.3061



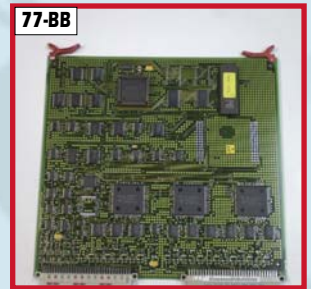
77-Y
SAM
Interface Output Module
#91.144.3431



77-Z
SAK
Memory Analog Board
#91.144.5071
#00.781.2740



77-AA
EPHROM 3
EPROM Module
#91.144.5121
#00.781.2518



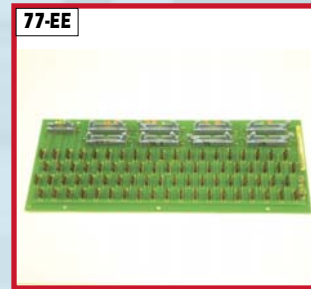
77-BB
HAK 2
Flat Assembly
#91.144.7061



77-CC
MID
Press Display
#91.145.1010
#00.781.2196



77-DD
15X FEM 10
Flat Cable Input Module
w/10 Inputs
#91.145.1021



77-EE
TVK
Key Distributor Board
#91.150.0071
#00.781.2204



77-FF
MRK
Flat Assembly
#A1.144.9112



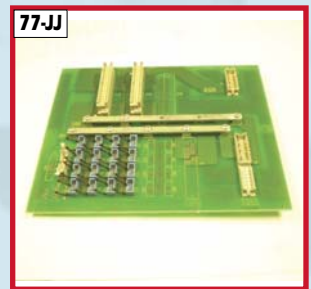
77-GG
SPM
Memory Analog Board
Module
#92.144.3012



77-HH
TTK
Flat Assembly
#98.144.1101
#00.781.3027



77-II
SLM
Power Module
#G2.144.9201



77-JJ
SSR
Rear Panel, Servo Drive
Plug-In Unit
#M5.144.8111
#00.781.2753

Also, not in catalog and "WHILE THEY LAST" Many one time available "original manufacture" parts call: 1-800-956-3612

Group 78-A Printed Circuit Boards

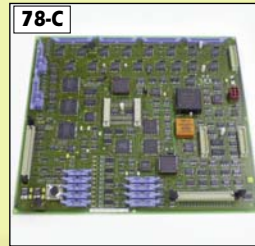
*Exchange Core Required



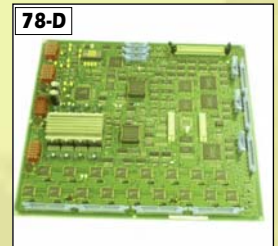
78-A
NTM
Power Supply Module
#M2.144.2031



78-B
ZSK
Flat Assembly
#M2.144.5010 #00.785.0017



78-C
ZSK
Flat Assembly
#M2.144.5010 #00.785.0071



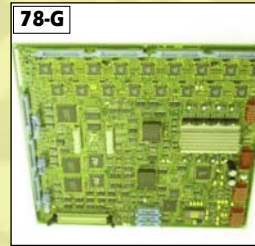
78-D
EWK
Flat Assembly
#M2.144.5022 #00.785.0071



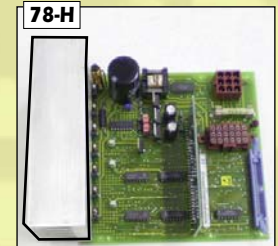
78-E
STM
#M2.144.5031



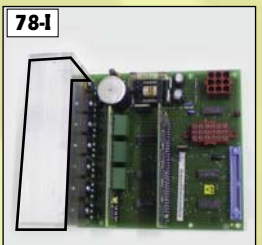
78-F
AEM
Module
#M2.144.5032



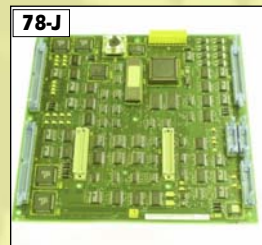
78-G
EWK
Flat Assembly
#M2.144.5022 #00.785.0071



78-H
LTM 100
Power Module
#M2.144.5041



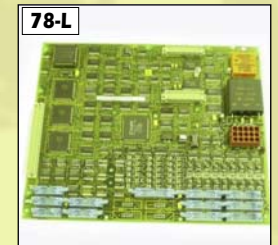
78-I
LTM-300
Power Module
#M2.144.5051



78-J
ZTK
#A1.144.9114
#00.785.0428



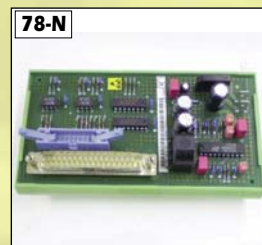
78-K
SVK
#A1.144.9115



78-L
BEK
#CR186.5564



78-M
3 Piece Set
#CP186.6150



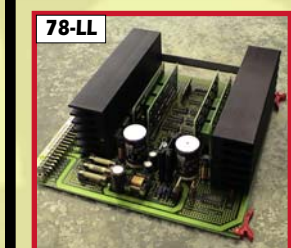
78-N
SAA
#00.780.0032



78-O
BSM
#CR186.5554



78-KK
LTM 100
#M2.144.5041



78-LL
LTK-500
Early Version
Power Port Board 500w
#91.144.8062



78-MM
LTK-500
Later Version
Power Port Board 500w
#91.144.8062



78-NN
LTK-500 - Silver
Power Port Board 500w
#91.144.8031



78-OO
LTK-500
Power Port Board 500w
#91.144.8062
with KKM 500



Visa



MasterCard

Call Demers Parts Hotline @ 1-800-956-3612 ■ 1-941-625-PART (7278)

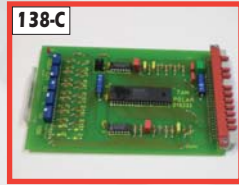
POLAR PAPER CUTTER Printed Circuit Boards



138-A
PS+5
#PO.016152
Power Supply



138-B
Power Supply 24
#PO.016222



138-C
TAM
#PO.016233



138-D
IHR
#PO.016241
Interface Main Computer



138-E
IAR
#PO.016251



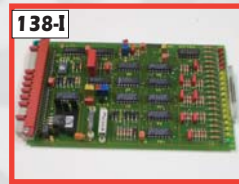
138-F
KK
#PO.016262



138-G
KK
#PO.016263
Monitoring Channel Card



138-H
ML
#PO.016292



138-I
HK
#PO.016331
Card Rack w/out
Automatic Cutting



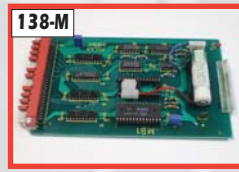
138-J
AR
#PO.019451
Positioning Computer



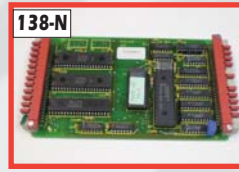
138-K
Control Panel
#PO.058254



138-L
KDI
#PO.019912



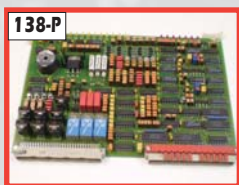
138-M
MBI
#PO.019940



138-N
AR
#PO.020002



138-O
PSM
#PO.020121
Power Supply Card Cpl



138-P
SK
#PO.020162
Cutting Circiut
w/Automatic Knife



138-Q
KUP
#PO.020321



138-R
Video Color Card
#PO.020622



138-S
BR
#PO.023024
Keyboard



138-T
HR
#PO.023043
Main Computer



138-U
CPU
#PO.027293
C.P.U. Board



138-V
#PO.014179
CPU Board EM-MOM



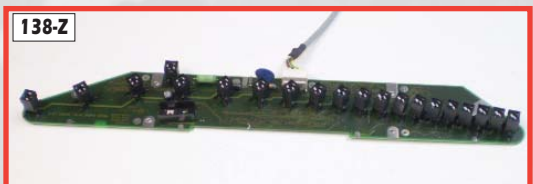
138-W
ADA-D
#PO.029368
Card Rack



138-X
Foot Switch ADA-D
#PO.030691
PCB ADA-D Cpl.



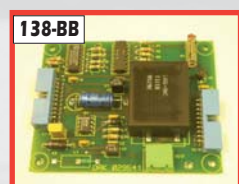
138-Y
SKU
#PO.040269
Printed Circuit Board



138-Z
#PO.040163
Light Barrier Sender



138-AA
24
#PO.012975



138-BB
DAK
#PO.029541
Display Adapter Cpl.







































138-CC
Control Panel
#PO.275744

Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

Group-139

Exchange Core Required

POLAR PAPER CUTTER Electrical Mechanical Parts

<p>139-A</p>  <p>Cover Band #PO.033960</p>	<p>139-B</p>  <p>S 2/2 Valve Grounded #PO.035132</p>	<p>139-C</p>  <p>Circulating Ball Valve #PO.035135</p>	<p>139-D</p>  <p>Solenoid #PO.211726</p>	<p>139-E</p>  <p>Slot Covering Tape #PO.224650</p>
<p>139-F</p>  <p>See pg 111-113 Contactor #PO.227041</p>	<p>139-G</p>  <p>Cam Disk #PO.017134</p>	<p>139-H</p>  <p>Toothed Wheel #PO.245254</p>	<p>139-I</p>  <p>Brush Holder #PO.225903</p>	<p>139-J</p>  <p>Toothed Plate #PO.256697</p>
<p>139-K</p>  <p>Pinion Gear #PO.256696</p>	<p>139-L</p>  <p>Substitutional Board #PO.019548</p>	<p>139-M</p>  <p>Distance Washer #PO.245025</p>	<p>139-N</p>  <p>Knife Holder Cpl. #PO.010113</p>	<p>139-O</p>  <p>Clutch Handle #PO.010958</p>
<p>139-P</p>  <p>Shear Bolt #PO.230364</p>	<p>139-Q</p>  <p>Hexagon Head Screw Special Hardness #PO.409569</p>	<p>139-R</p>  <p>Mini PC Boards #PO.404806</p>	<p>139-S</p>  <p>Axle #PO.258560</p>	<p>139-T</p>  <p>Hydraulic Valve Pump #PO.028393</p>
<p>139-U-1 Dark Gray 139-U-2 Light Gray 139-U-3 Off White</p>  <p>Operation Cut Switch #PO.027293</p>	<p>139-V</p>  <p>Safety Bolt f/Pressure Arm Flatted Head 70mm Length</p>	<p>139-W</p>  <p>Pneumatic Cylinder #PO.029368</p>	<p>139-X</p>  <p>Foot Switch Pedal Call for part number</p>	<p>139-Y</p>  <p>"Keyed" Main Power #PO.212114</p>
<p>139-Z</p>  <p>Plastic Helical Gear Big</p>	<p>139-AA</p>  <p>Plastic Helical Gear Small</p>	<p>139-BB</p>  <p>Air Table Valve 28mm Long</p>	<p>139-CC</p>  <p>Air Table Valve 38mm Long</p>	<p>139-DD</p>  <p>T Junction 47mm x 47mm</p>
		<p>139-EE</p>  <p>Safety Bolt f/Pressure Arm M9 Pine Pitch 62.5mm Long</p>		<p>139-FF</p>  <p>Plug 14.5mm Long</p>
		<p>139-GG</p>  <p>Air Table Valve 53mm Long</p>	<p>139-HH</p>  <p>T Junction 64mm x 39mm</p>	<p>139-II</p>  <p>T Junction 49mm x 38mm</p>
				<p>139-JJ</p>  <p>Scanning Head #PO.026661</p>

Electrical voltage sensitive
(110 volt AC or 220 volt AC)

Group 78-B Delivery Lamps – Counters – Fuses

Delivery Lamps



78-P
TOK #22.117.1301
Quickmaster 22.117.301



78-Q
GTO46 #42.117.130
GTO52 #79.117.1301



78-R
KORD #08.116.130



78-S
MO Offset #43.117.301



78-JJ
72 Speedmaster
#58.117.030



78-II
102 Speedmaster
#66.117.030

Electrical Counters – Pre CpTronic



78-T
6-Digit Resetable
Sheet Counter
#00.780.1904
U20I



78-U
8-Digit Non-Resetable
Totalizer
#00.780.1836
U20II



78-HH
Dual Counters
#00.780.2290
(Ass'y 78-T and 78-U)

Speed Indicators



78-V
GTO/MO
#63.169.1321



78-W
72/102 Speedmaster
#00.780.3345

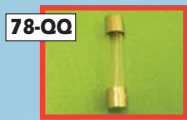


78-X
Tacho Generator
for 78-W
#00.780.1329

Ceramic and Glass Fuses – European Type



78-PP
Small Glass
800mA



78-QQ
Small Glass
200mA



78-RR
Small Glass
2.5 Amp



78-SS
Short
Ceramic 4 Amp



78-TT
Small Glass
6.3 Amp



78-UU
Small Glass
10 Amp



78-VV
Sand Filled
Slow Blow 10 Amp



78-WW
Small Glass
16 Amp



78-XX
Small Ceramic ABC
30 Amp



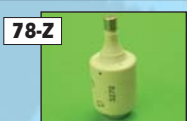
78-YY
D-1 Type 2 Amp



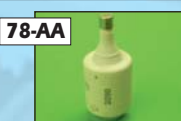
78-Y
D-1 Type 4 Amp



78-ZZ
Skinny D-1 Type
6 AMP



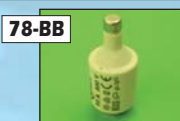
78-Z
D1-Type 6 Amp



78-AA
D1-Type 10 Amp



78-AAA
Skinny D-2 Type
10 Amp



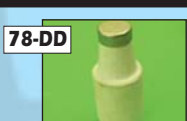
78-BB
D2-Type 10 Amp
#00.780.0609



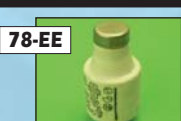
78-CC
D2-Type 16 Amp



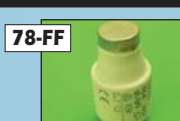
78-BBB
D-3 Type 20 Amp



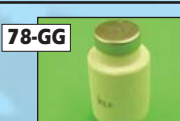
78-DD
D3-Type 25 Amp



78-EE
D3-Type 35 Amp



78-FF
D3-Type 50 Amp



78-GG
D3-Type 63 Amp



78-CCC
Bolt Down
80 Amp



78-DDD
Bolt Down
160 Amp



78-EEE
Larger Blade Type
63 Amp



78-FFF
Larger Blade Type
125 Amp



78-GGG
Larger Blade Type
160 Amp

***Exchange
Core Required
Voltage Sensitivity**

Electrical Components Timers / Relays / Boxes

Electrical voltage sensitive
(110 volt AC or 220 volt AC)






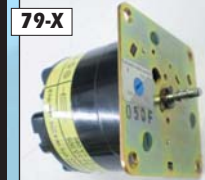


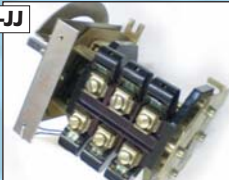

ART

**Voltage Control Monitors, Timers and Delays







<p>79-A</p>  <p>CPTronics Voltage Monitor GHC 458 #91.144.3091</p>	<p>79-B</p>  <p>ART 22.4 volts - 32.5 volts #00.780.2012</p>	<p>79-C</p>  <p>ART NNR2 - HDM #00.780.3409</p>	<p>79-D Voltage Fluctuation Monitor</p>  <p>22.4 - 32.5 U-28 SW-HDM/1 #00.780.2012</p>	<p>79-E</p>  <p>2.75 sec N12/1Uv #00.780.3632</p>
<p>79-G</p>  <p>ART 0.05-1.0 seconds NE1/2Uv #00.780.1829</p>	<p>79-H D114</p>  <p>ART 0.1-2.0 seconds NW2/2Uv #00.780.2054</p>	<p>79-I D355</p>  <p>ART 0.5-10 seconds NE1/1Uv #00.780.1827</p>	<p>79-J D27</p>  <p>ART 1.2-30 seconds NE1/1Uv #00.780.2056</p>	<p>79-K D207</p>  <p>ART 1.0-20 seconds #00.780.2006</p>
<p>79-L</p>  <p>SWE-30 0.06 - 0.6 sec #00.780.3942</p>	<p>79-YY</p>  <p>AW-HDM2 #00.780.2375</p>	<p>79-ZZ</p>  <p>NAK2-HDM #00.780.2493</p>	<p>79-AAA</p>  <p>NWE1/2.75</p>	<p>79-BBB</p>  <p>NWE2/1/2U ART 0.05-1 seconds</p>
<p>79-CCC</p>  <p>TPD11 DIL</p>	<p>79-M</p>  <p>ART 04 - 10 sec</p>	<p>79-N</p>  <p>SBD IMP Magnet</p>	<p>79-O</p>  <p>Horn #66.165.1514</p>	<p>79-W</p>  <p>Error Signal #89.107.1011</p>
<p>79-P 5vdc</p>  <p>4WI Encoder #G2.110.2571</p>	<p>79-Q</p>  <p>Fluid Detector #61.127.1311</p>	<p>79-DDD</p>  <p>NE1/30 ART 1.5 - 30</p>	<p>79-EEE</p>  <p>28v-MZS CpTronic Cabinet #81.186.5565</p>	<p>79-FFF</p>  <p>ART MRMS/18T old mechanical black press timer</p>
<p>79-GGG 23v</p>  <p>Herion Air Valve 4-8 Bar #92.184.1041</p>	<p>79-HHH 230vac</p>  <p>Vogel 20 Bar #00.250.1053</p>	<p>79-III 230vac</p>  <p>Control Box Powder Vibrator Electronic SVG-6.54</p>	<p>79-JJJ 250vac</p>  <p>Vogel 12 Bar #00.250.0721</p>	<p>79-KKK</p>  <p>Sheet Countdown #42.169.1501</p>
<p>79-R</p>  <p>Time - Delay ART 04 - 10 sec</p>	<p>79-S</p>  <p>ART #00.780.3685</p>	<p>79-T</p>  <p>Kaesar Air Pressure Switch #00.780.2355</p>	<p>79-U</p>  <p>ART Delay Timer</p>	<p>79-LLL</p>  <p>Early (Black) Timer E1/10/SD/T</p>

Main Power Disconnects – Cabinet Cooling Fans

Main Power Disconnects

<p>79-V</p>  <p>60 Amp 3 Phase</p>	<p>79-MMM</p>  <p>PI-32 30 Amp #00.780.3388</p>	<p>79-LL</p>  <p>60 Amp 3 Phase</p>	<p>Klockner Moeller</p> <p>79-KK</p>  <p>KM. 60 Amp 3 Phase</p>	<p>79-NNN</p>  <p>Typical QM 46 2c 40 Amp #A1.144.9119</p>
<p>79-X</p>  <p>1 - 1.36 Amp #00.780.2030</p>	<p>79-Y</p>  <p>1.6 - 12 Amp #00.780.2033</p>	<p>79-Z</p>  <p>4 - 6 Amp #00.780.2037</p>	<p>79-JJ</p>  <p>K-Offset K-Letterpress</p>	<p>79-000</p>  <p>Typical TOK - TOM T1 - 1 - 102 16 Amp #22.107.1311</p>

Main Power Disconnect – Klockner Moeller – Enclosed

<p>79-MM</p>  <p>#NZM6-63 Amp #00.780.3402</p>	<p>79-PPP</p>  <p>#NZM6-80 AMP #M4.144.9122</p>	<p>79-NN</p>  <p>#NZM6-100 Amp #91.144.1051</p>	<p>79-OO</p>  <p>#NZM6-160 Amp #00.780.1315 #71.144.1061</p>	<p>79-QOO</p>  <p>#NZM6-200 AMP #81.144.1061</p>	<p>79-PP</p>  <p>#NZM9-250 Amp #81.144.1051</p>
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Fans and Blowers

<p>79-BB</p>  <p>Crossflow Fan (short) 372 mm #61.115.2401</p>	<p>79-CC</p>  <p>Crossflow Fan (long) 522 mm #71.115.2501</p>	<p>79-DD</p>  <p>SM 74 High Efficiency Blower #M2.179.1912</p>	<p>79-EE</p>  <p>Fan Cooling Cabinet Call</p>		
<p>79-HH</p>  <p>Delivery Fan with 4 wire cable SM74 #M2.115.2411</p>	<p>79-GG MO/72/102</p>  <p>115vac Delivery Fan #93.115.2411 110v / 50Hz 120v / 60Hz</p>	<p>79-QQ MO/72/102</p>  <p>220vac Delivery Fan #93.115.2411 220-50Hz 230-60Hz</p>	<p>79-RR</p>  <p>Blower #A4.170.0070 Note: no filter</p>	<p>79-UU</p>  <p>Blower #A4.170.0069 Note: has small filter</p>	<p>79-VV</p>  <p>Blower SM 52 #G2.179.1501</p>
<p>79-FF</p>  <p>Electrical Box Cooling Fan #93.115.2411</p>	<p>79-ll</p>  <p>Blower Suction Under Feeder SM52/74 #98.179.1911</p>	<p>79-SS</p>  <p>Delivery Fan 24v D.C.</p>	<p>79-TT</p>  <p>.08KW .12KW Ventilator Blower</p>	<p>79-WW</p>  <p>Ventilator Motor #89.101.1831 .09/.12Kw</p>	<p>79-XX</p>  <p>Q.M. 46 DI #A4.179.1501 240v</p>

*Exchange Core
Some Items

Group 80 Electronics – Sensors – Light Barriers

Red Eye (IR) RL2 – Light Barrier



Red Eye RL2
#68.110.1322

MO
72
102
S-Offset

White Eye (reflective) RL1 Light Barrier



White Eye (6 Prong Cable, early)
#71.110.1321

Early
S-Offset



White Eye (4 Prong cable, very early)
Call #SOR 110.032 #61.110.032

Blanket Detectors



#61.110.1431

Sheet Register Control RL4



#61.110.1461
RL 12
Reflex Sensor Converter
w/Signal

72/102 Post CpTronic Sidelay



SUM 1 #61.165.1561

Frontlay



SUM 2 #61.110.1341



RL4, Impression Control
#93.110.1321



RL4, Perfecting Sheet Control
#91.110.1321



Answering Switch, ASU2
#93.110.1331



Sheet Detector Sensor
#61.110.1492



Baumer - IR
#22.161.1411

Sheet Control Switching

MSS Sensor (Reed Magnet)



M2.110.1411

Eye



#91.161.1321

Eye



#91.161.1311

Weko - CTK



#61.110.1371

Optical Detector



#66.110.1491

Proximity Switch



#61.110.1331

Weko



Ref 51 - Driveside
#66.165.1521

REF 73



Ref 73 Operator Side
#66.165.1531

REF 70



#91.165.1621

REF 70



#91.165.1521

Temp-Sensor



QM 46 1 & 2Color
QM 46 DI 4 Color
Sheet Detector
#A1.144.1012



#61.178.1576



RL4-1 Visolux 18-30v
#61.110.1321



Visolux
ML 4-8



Pressure Switch
#91.145.1271



Water Pan Detector
#61.198.1553



Weko CTK
#61.110.1371



Klaschxa OAS/L/A



Feeder Sensor
#61.110.1495
#MV.037.756



Water Pan Detector B32
#61.198.1563



Visa



MasterCard

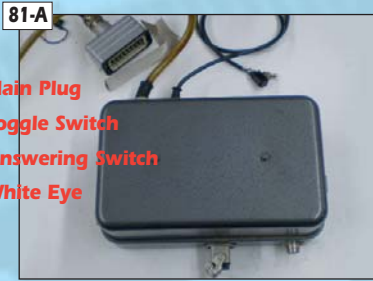
Various parts in this catalog are "SPECIAL ORDER BASIS" Call: 1-800-956-3612 ■ 1-941-625-PART (7278)

Group 81

*Exchange Core
Required

Electronics – Sheet Control Boxes – AKA Feed Control – U2

U2 – Weko – All black and Early S-Offset – Need Serial # & Model



Main Plug
Toggle Switch
Answering Switch
White Eye

WEKO (very early) w/Toggle Switch
+ one white eye
#SOR.110.030



Main Plug
Toggle Switch
Answering Switch
White Eye

Verify
Serial #
& Model

WEKO (early) [2 white lights
+1 answer switch type]
#68.110.030

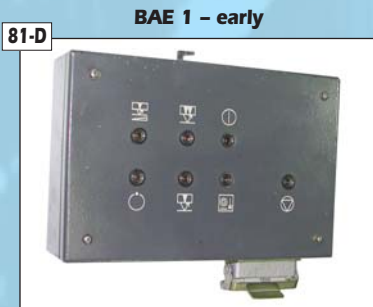


Main Plug
Empty plug
Answering Switch
3 White Eyes

Verify
Serial #
& Model

#68.110.1311 – SORM/Z
#58.110.031 – SORK/Z
#41.110.031 – SORS/Z

U2 – Teldex – MO / 72 / 102 / S-Offset (Pre CpTronic)



BAE 1 - early

#68.110.1312



BAE-2

#68.110.1312



BAE3 - later

#68.110.1312

Sheet Detector – U13 102 72 Speed – only



Weko HE 24 Straight Print
#93.110.1311



Weko HE 25 Perfector
#91.110.1311

CpTronics Version



Side Lay Amp
#61.165.1561



Front Lay Amp
#61.110.1341



Powder #1 Black Box Early
#61.164.1917



Powder #1 White Box
#61.164.1917

Graphix
Exactotronic
Powder
Spray
Control Box



Grafix Elektronik
Powder Spray Box
#61.164.0001
#61.164.1550



Grafix Powder (Black) Control Box
#61.164.1560

Del. Fan Potentiometer



#00.780.1326

Temp Regulator



#00.780.2440



CP 2000
Touch Screen
only
No inside
PCB



Weko DBA F/Side Guide
#69.850.0001
#91.161.1511

Early Weko Box Mini PCB



#TSV-023
#00.270.0449



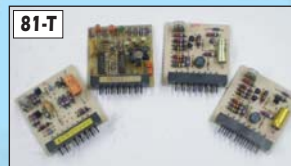
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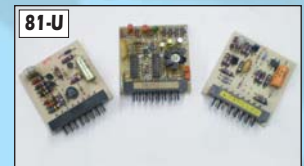
#TSV.063
#00.270.0496



TSV-031



Set of 4 PC Boards
81-Q, 81-R, 81-S, 81-CC



Set of 3 PC Boards
81-Q, 81-R, 81-S

Group 82 & 83 Early Relays + Contactors

State Coil Voltage

- 110 Volt AC Typical U.S.
- 220 Volt AC Typical European
- 24 Volt DC/AC

NO – Normally Open
NC – Normally Closed
When Not Energized

4 Pole

Early Relays

8 Pole



82-U
HS 6.22.40
NO 4
NC 0

Check 110 VAC
Coil or
220 VAC Coil



82-II
HS 6.22.22
NO 2
NC 2

Check 110 VAC
Coil or
220 VAC Coil



82-JJ
HS 6.22.31
NO 3
NC 1

Check 110 VAC
Coil or
220 VAC Coil



82-KK
HS 6.42.80
NO 8
NC 0

Check 110 VAC
Coil or
220 VAC Coil



82-LL
HS 6.42.44
NO 4
NC 4

Check 110 VAC
Coil or
220 VAC Coil



82-MM
HS 6.42.62
NO 6
NC 2

Check 110 VAC
Coil or
220 VAC Coil



82-X
DIL 00L-40
NO 4
NC 0

Check 110 VAC
Coil or
220 VAC Coil



82-NN
DIL 00L-22
NO 2
NC 2

Check 110 VAC
Coil or
220 VAC Coil



82-OO
DIL 00L-31
NO 3
NC 1

Check 110 VAC
Coil or
220 VAC Coil



82-PP
DIL 00L-80
NO 8
NC 0

Check 110 VAC
Coil or
220 VAC Coil



82-QQ
DIL 00L-44
NO 4
NC 4

Check 110 VAC
Coil or
220 VAC Coil



82-RR
DIL 00L-53
NO 5
NC 3

Check 110 VAC
Coil or
220 VAC Coil

Klockner Moeller – early Contactors



83-M
DIL 0-11

Check 110 VAC
Coil or
220 VAC Coil

**Sell Us Your
Surplus
Electronics**



83-N
DIL-1-22

Check 110 VAC
Coil or
220 VAC Coil



83-O
DIL-2-22
#00.780.1264

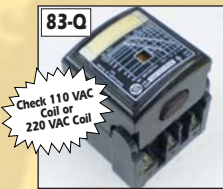
Check 110 VAC
Coil or
220 VAC Coil



83-P
DIL 3-22
#00.780.0705

Check 110 VAC
Coil or
220 VAC Coil

ART 3 Phase Contactor – very early years – black model offset presses and most diecutters



83-Q
DLS-10

Check 110 VAC
Coil or
220 VAC Coil



83-R
DLS-18

Check 110 VAC
Coil or
220 VAC Coil



83-S
DLS-25

Check 110 VAC
Coil or
220 VAC Coil



83-T
DLS-30

Check 110 VAC
Coil or
220 VAC Coil



83-U
DLS-40
#00.780.0062

Check 110 VAC
Coil or
220 VAC Coil

Thermal Overload



83-Z
PKZM 0 - 0.4



83-V
PKZM 1 - 0.6



83-W
PKZM 1 - 0.4
#00.780.3475
#00.780.1253



83-JJ
PKZM 1 - 1
with or without NHi10



83-GG
PKZM 1 - 1.6
with or without NHi10
#00.780.3478 #00.780.1256



83-X
PKZM 1.2 - 4



83-Y
PKZM 1 - 4



83-KK
PKZM 1 - 6
with or without NHi10



83-LL
3VET010-8K
5 - 8



83-AA
PKZM 0 - 16
#00.780.3483
#00.780.1253



83-MM
PKZM 1 - 16



83-NN
PKZM 1 - 25
with or without NHi10



83-OO
PKZM .63 - 1



83-PP
PKZM 0 - 1.6



83-QQ
PKZM 0 - 10



83-RR
PKZM 0 - 20



83-SS
PKZM 0 - 25

**Sell Us Your
Surplus
Electronics**






NO - Normally Open
NC - Normally Closed
When Not Energized

Group 82 "D" Relays

State Coil Voltage
 ● 110 Volt AC Typical U.S.
 ● 220 Volt AC Typical European
 ● 24 Volt DC/AC

Secondary Voltage
 Determines Coil Voltage
 See Below




Klockner Moeller - Latest Version

 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-EE Klockner Moeller 4 NO DILA-4/0 0 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-FF Klockner Moeller 2 NO DILA-2/2 2 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-GG Klockner Moeller 3 NO DILA-3/1 1 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-HH Klockner Moeller 8 NO DILA-8/0 0 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-UU Klockner Moeller 4 NO DILA-4/4 4 NC</p>
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Siemens 4 Pole / 4 Contacts - Latest Version

 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-A 3RH1140 4 NO 0 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-B 3RH1122 2 NO 2 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-C 3RH1131 3 NO 1 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-SS Klockner Moeller 5 NO DILA-5/3 3 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-TT Klockner Moeller 6 NO DILA-6/2 2 NC</p>
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Siemens 8 Pole / 8 Contacts - Later Version

 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-D 3TH4280 8 NO 0 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-E 3TH4262 6 NO 2 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-F 3TH4244 4 NO 4 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-G 3TH4253 5 NO 3 NC</p>
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82-Y

 Tagged Coil Voltage
 Siemens

Siemens 10 Pole / 10 Contacts

 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-H 3TH4382 8 NO 2 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-I 3TH4355 5 NO 5 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-J 3TH4373 7 NO 3 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-K 3TH4364 6 NO 4 NC</p>
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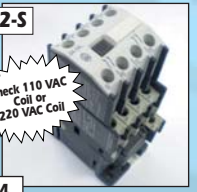

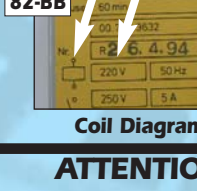
**Thank You
For Your
Business**

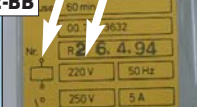
82-Z

 Tagged Coil Voltage
 Typically Klockner Moeller


82-AA

 Old Coil Version


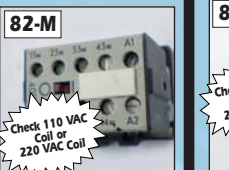


Klockner Moeller - Later Version

 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-P DILR 40 4 NO 0 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-Q DILR 31 3 NO 1 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-R DILR 22 2 NO 2 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-S DILR 04 0 NO 4 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-T DILR 62 6 NO 2 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-U DILR 44 4 NO 4 NC</p>
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82-BB

 Coil Diagram

ATTENTION:

 Coil Voltage
 "NOT" labeled here

4 Pole Stepping Relays

 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-L 3TF 2 10E 4/0 4 NO 0 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-M 2/2 2 NO 2 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-N DILR 62 6 NO 6/2 2 NC</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>82-O DILR 80 8 NO 8/0 0 NC</p>
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**Sell Us Your
Surplus Relays**

82-DD






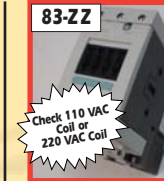
 Coil Voltage
 "NOT" labeled here

Group 83 "C" Contactors 3 Phase















State Coil Voltage
- 110 VAC
- 220 VAC
Motor Starters

Primary Main
Press Voltage
Coil Voltage is
usually half






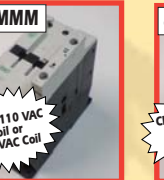
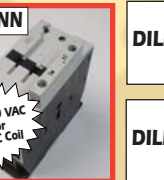
Siemens – 3 Phase Latest Version

 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-UU</p> <p>3RT1016</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-VV</p> <p>3RT1023</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-WW</p> <p>3RT1026</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-XX</p> <p>3RT1035</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-YY</p> <p>3RT1036</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-ZZ</p> <p>3RT1045</p>	<p>83-AAA</p> <p>Call For Other Siemens Contactors</p> <p>3RT1054</p>
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Siemens 3 Phase Contactors – Later

 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-A</p> <p>3TF-40</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-B</p> <p>3TF-41</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-C</p> <p>3TF-43</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-BBB</p> <p>3TF-44</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-D</p> <p>3TF-46</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-CCC</p> <p>3TF-48</p>	 <p>Note: 24VDC</p> <p>83-DDD</p> <p>3TF20-10 24VDC</p>
 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-E</p> <p>3TB-40</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-F</p> <p>3TB-41</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-G</p> <p>3TB-43</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-EEE</p> <p>3TB-44</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-H</p> <p>3TB-46</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-FFF</p> <p>3TB-48</p>	 <p>Note: 24VDC</p> <p>83-GGG</p> <p>3TB43 24VDC</p>

Klockner Moeller – Latest Type

 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-HHH</p> <p>DILM-9</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-III</p> <p>DILM-12</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-JJJ</p> <p>DILM-17</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-KKK</p> <p>DILM-25</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-LLL</p> <p>DILM-32</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-MMM</p> <p>DILM-40</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-NNN</p> <p>DILM-50</p>	<p>DILM-65</p> <p>DILM-80</p>
---	---	---	---	--	---	---	-------------------------------

Klockner Moeller – Later Type

 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-I</p> <p>DIL OOM</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-J</p> <p>DIL OAM</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-K</p> <p>DIL 1M</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-000</p> <p>DIL 1AM</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-L</p> <p>DIL 2M</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-PPP</p> <p>DIL 2AM</p>	 <p>Check 110 VAC Coil or 220 VAC Coil</p> <p>83-M</p> <p>DIL 0-11</p>
--	---	--	---	---	---	--

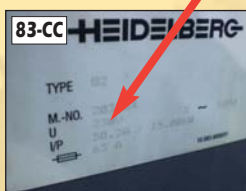
Below helps to determine press main voltage – especially Secondary Coil Voltage for above



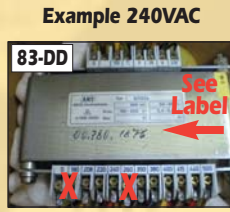
To Note Your Voltage

- 600
- 415
- 380
- 230
- 208

Voltage @ Wall Disconnect

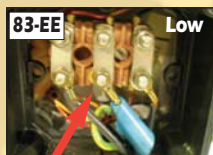


HBG Plaque @ Feeder Electric Panel states secondary Voltage

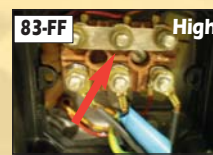


Example 240VAC

2 - Input Tap Wires determines secondary Voltage



3 Shunts on most as shown up and down for lower Voltage. Typically 110vac or 230vac

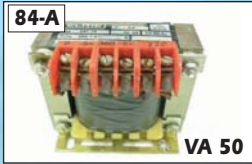


Shunts across 3 posts on most 3 phase motors. Typically 220vac or 380vac

Call For Contactors Not Listed

Group 84-A Transformer - Switching

Single Phase Transformers Secondary



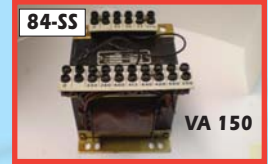
84-A
VA 50
380 volt / 220 volt -
50va - 50/60 cycle



84-QQ
VA 100
Pri 220 +/- 5%
Sec 220v



84-RR
VA 130
QM 46 2 color
#Al.144.9117
Pri 230v Sec 32v



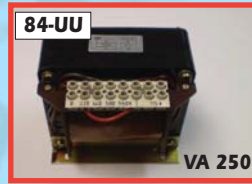
84-SS
VA 150
Pri 350.....500v
Sec 220v



84-TT
VA 200
#91.145.0021
Pri 21v Sec 15/2*20v
Sec 27v



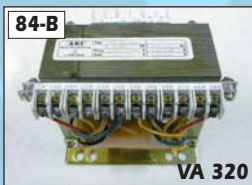
84-E
VA 227
TOK-TOM
#22.107.1331
Pri 220v Sec 36v



84-UU
VA 250
S-28
Pri 220.....550v
Sec 115v



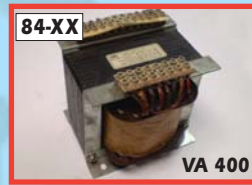
84-VV
VA 280
SBD
Pri 190.....500v Sec 220.....30v
Aux 28, 30, 32, 24



84-B
VA 320
ART Stepdown, 380/220,
#00.780.1946
Aux 20v - 28v



84-WW
VA 350
K Offset & K Letterpress
Pri 220-500v
Sec 115v



84-XX
VA 400
Pri 350.....550v
Sec 220.....20v
Aux 28, 30, 32, 24



84-C
VA 460
ART Stepdown 460VA,
#00.780.1876
Aux 20v - 28v



84-YY
VA 800
Pri 380.....400v
Sec 230v

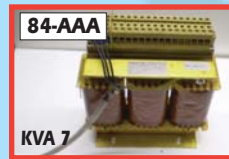


84-D
VA 1100
ART Stepdown 1100VA,
190-500 volts
#00.780.3616

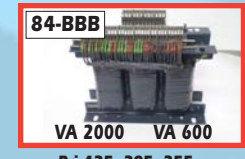


84-ZZZ
VA 1360
Typical CPC Console
#81.186.4014
Pri 240v Sec 28v

3 Phase Transformers



84-AAA
KVA 7
Pri 3x420v
Sec 3x380v



84-BBB
VA 2000 VA 600
Pri 435, 395, 355v
Sec 264, 220, 110, 90v
Sec 37, 26, 24v
#61.144.1031



84-G
Position Switch
#00.780.2015



84-H
Limit Switch
#00.780.2014



84-J
Perfecting Switch
#00.780.3401



84-K
Clutch Magnet S-21
See pg. 46



84-Q
Motor / Brake Switch



84-CC
Delivery Fan Switch
#00.780.1326



84-DD
ATO-11
#91.145.1141



84-EE
ATO-02-1-IA
#00.780.0366



84-FF
AT11-2-1



84-GG
AT-21-3-I



84-HH
AT11-A-I



84-II
AT11-1-I



84-CCC
AT11A-S-I



84-DDD
3SE3100-OE
#00.780.1944

Note: Voltage Sensitivity

Solenoids



84-JJ
Impression Magnet
MO/GTO
#MV.050.142



84-KK
Impression Magnet
72/102
#66.111.032



84-LL
GTO Feeder Magnet
#MV.019.838



84-MM
Front Lays,
S-3 SM72/102,
S Offset # 66.111.031



84-NN
Weko Powder
#00.780.0851



84-OO
Weko Powder
#00.780.2941
#00.780.0851



84-PP
#00.780.2943

NC – Normally Closed
NO – Normally Open

Group 84-B Push Buttons – 22mm Type

*110 Volt AC
*220 Volt AC
*24 Volt DC

Early Original Manufacturer 22mm Square – While Supply Lasts –



84-EEE
For Locking White Push Button w/Lite



84-T
Selector Ass'y



84-R
Emergency Stop

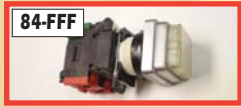


84-U
For Locking Blue Push Button w/Lite



84-V
Tilting Toggle Ass'y

"Momentary Action" Push Button – No Light – 2 Contacts 1NO 1NC



White



Green



Red



Blue



Black

"Light Only" No Action No Contacts



White / Clear



Green



Red



Blue



Yellow

22mm Round Buttons with Chromed Plastic Ring



84-JJJ
For Locking White Push Button w/Lite



84-KKK
Selector Ass'y



84-LLL
Emergency Stop



84-MMM
For Locking Blue Push Button w/Lite



84-NNN
Not Available
See 84-WWW

"Momentary Action" Push Button – No Light – 2 Contacts 1NO 1NC



White



Green



Red



Blue



Black

84-TTT

Yellow

"Light Only" No Action No Contacts



White / Clear



Green



Red



Blue



Yellow

22mm Square Type Late Original Manufacturer



84-ZZZ
For Locking White Push Button w/Lite



84-AAAA
Selector Ass'y



84-BBBB
Emergency Stop



84-CCCC
For Locking Blue Push Button w/Lite



84-DDDD
Tilting Toggle Ass'y

"Momentary Action" Push Button – No Light – 2 Contacts 1NO 1NC



White



Green



Red



Blue



Black

84-JJJJ

Yellow

"Light Only" No Action No Contacts



White / Clear



Green



Red



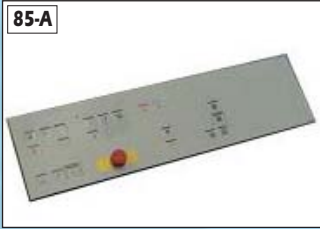
Blue



Yellow

Group 85 Push Button Touch Pads

**Operator
Button Panel**



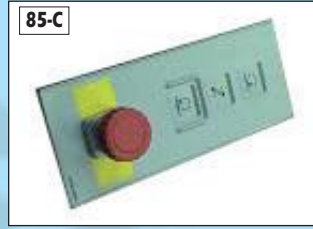
#10.105.9799

**Stream Feed
Early SM52**



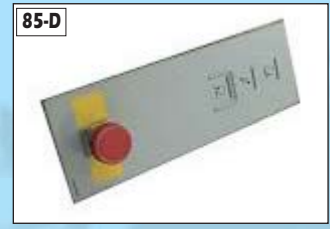
#10.106.0799

**SM102 CP2000
Drive Side**



#10.106.7299

**SM74 - CP2000
Drive Side**



#10.104.5299

**SM74 - CP2000
Coating Unit**



#10.111.9999

**SM102
Pre Cp2000**



#10.107.4099

**SM74 / SM102 -
CP2000**



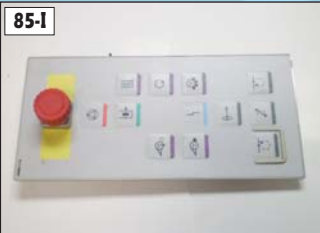
#10.111.9599

**SM74 -
PreCpTronics**



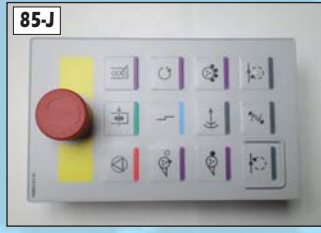
#10.104.5399

**SM102 -
PreCp2000**



#10.111.9899

SM52 Later Model



#10.112.3199
#G2.090.9019

Main Operator / Speaker



#10.106.5999

Main Operator / Speaker



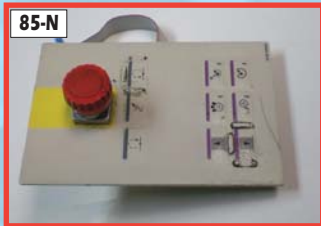
#10.106.6799

**Main Operator //
CpTronic**



#10.107.0499

QM DI



#10.107.3499

QM DI



#10.107.3699

QM DI / Main Panel



#A4.144.9111
#V8.519.050

**QM 2 Color
Operation Panel**



#10.106.8999

**QM 2 Color
Feeder Panel**



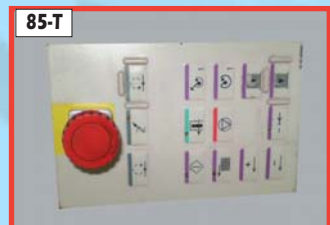
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**GRAFIX
Dryer Control**



85-S

QM DI



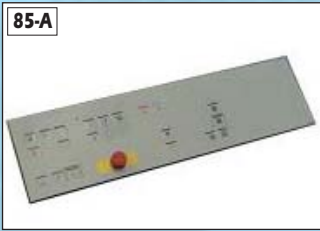
85-T

#10.107.9299

"WHILE THEY LAST" Many one time available "original manufacture" parts call: 1-800-956-3612

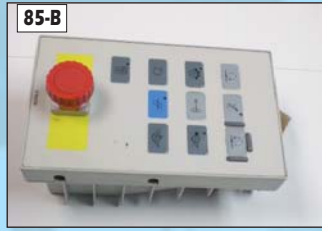
Group 85 Push Button Touch Pads

**Operator
Button Panel**



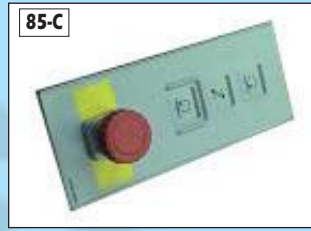
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**Stream Feed
Early SM52**



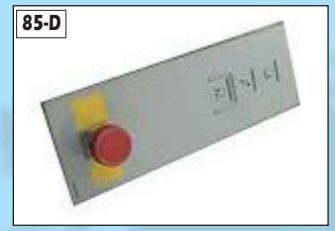
#10.106.0799

**SM102 CP2000
Drive Side**



#10.106.7299

**SM74 - CP2000
Drive Side**



#10.104.5299

**SM74 - CP2000
Coating Unit**



#10.111.9999

**SM102
Pre Cp2000**



#10.107.4099

**SM74 / SM102 -
CP2000**



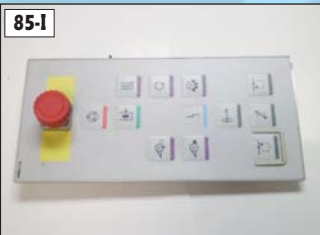
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**SM74 -
PreCpTronics**



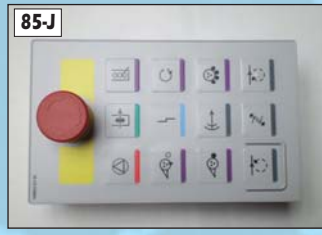
#10.104.5399

**SM102 -
PreCp2000**



#10.111.9899

SM52 Later Model



#10.112.3199
#G2.090.9019

Main Operator / Speaker



#10.106.5999

Main Operator / Speaker



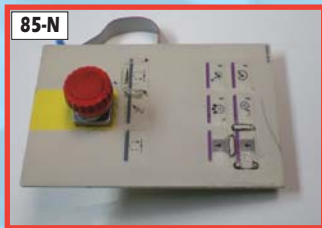
#10.106.6799

**Main Operator //
CpTronic**



#10.107.0499

QM DI



#10.107.3499

QM DI



#10.107.3699

QM DI / Main Panel



#A4.144.9111
#V8.519.050

**QM 2 Color
Operation Panel**



#10.106.8999

**QM 2 Color
Feeder Panel**



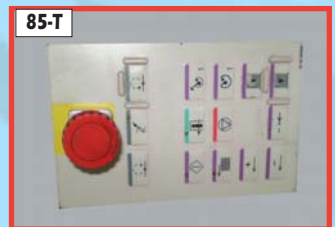
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**GRAFIX
Dryer Control**



85-S
























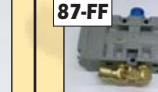










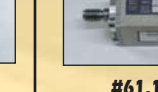
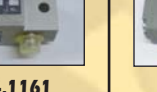




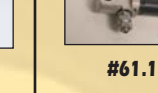

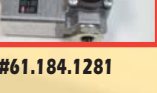
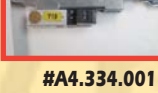
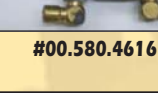
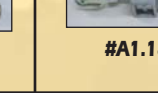
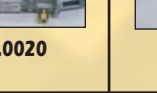

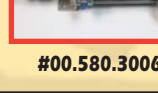
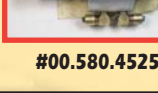
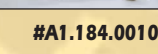
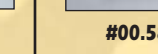
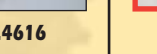
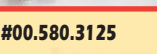

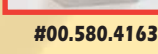
QM DI



#10.107.9299

"WHILE THEY LAST" Many one time available "original manufacture" parts call: 1-800-956-3612

Group 86-87 Pneumatics-C - Valves - Tubing

86-DD  Thick Wall 4mm O.D. 1.5mm I.D. 1.25mm Wall	87-AA Typical  Thin Wall 4mm O.D. 2.5mm I.D. 0.75mm Wall	87-BB Typical  Typical 6mm O.D. 4mm I.D. 1mm Wall	87-CC  Typical 8mm O.D. 5.5mm I.D. 1.25mm Wall	87-DD  Woven 10mm O.D. 8mm I.D. 1mm Wall	87-Z Typical Main  Woven 11.5mm O.D. 9mm I.D. 1.25mm Wall	86-EE  Thick Wall 12mm O.D. 5mm I.D. 3.5mm Wall	86-FF  Thinner Wall 12mm O.D. 8mm I.D. 2mm Wall
86-GG  4mm	86-HH  4mm	86-II  6mm	86-JJ  8mm	86-KK  10mm	86-LL  6mm (1 port) 4mm (1 port) #00.580.5843	86-MM  12mm	86-NN Tubing Sold By Foot, Meter or Box
86-OO  4mm #00.580.4309	86-PP  4mm #00.580.4309	86-QQ  6mm #00.580.4310	86-RR  6mm (1 port) 4mm (2 ports)	86-SS  #00.580.3369	86-TT  #S9.184.1051	86-GGG  #L2.335.051 #L2.375.051	
87-EE  #00.580.1789	87-FF  #92.184.1041	87-GG  #61.184.1041	87-HH No Photo Available Demers Parts Hotline 1-800-956-3612 727-372-1200 #00.580.1265	87-AAA  #G4.334.007	87-BBB  #00.580.4101		
87-II  #00.580.2291	87-JJ  #61.184.1051	87-V  #00.580.2756	87-W  #61.184.1131	87-CCC  #00.580.4625	87-DDD  #A1.184.0010		
87-X  #88.580.4616	87-Y  #61.184.1161	87-KK  #98.184.1041	87-LL  #92.184.1021	87-EEE  #A1.184.0020	87-FFF  #00.580.3909		
87-MM  #M2.184.1051	87-NN  #61.184.1031	86-UU  #61.184.1281	86-VV  #M2.184.1011	87-GGG No Photo Available Demers Parts Hotline 1-800-956-3612 727-372-1200 #L2.325.023	87-HHH  #A4.334.001		
86-X  #00.580.4616	86-Y  #A1.184.0020	86-Z  #00.580.3910	86-AA  #61.184.1181	87-III  #00.580.3006	87-JJJ  #00.580.4525		
86-BB  #A1.184.0010	86-CC  #00.580.4616	86-WW  #00.580.3125	86-XX  #61.184.1101	87-KKK  #00.580.3365	87-LLL  #00.580.4163		






























Visa



MasterCard




















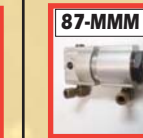















Call Demers Parts Hotline @ 1-800-956-3612 ■ 1-941-625-PART (7278)

Group 86 Pneumatics-A – Pistons

	Ink Forms	Feeder Air	Feeder Vacuum	Gripper Headstop	Alcolor OP + Drives	Standard Damp. Forms	Water Doctor
GTO52					 <p>86-A #00.580.1514</p>		
MO Early					 <p>86-B #00.580.1103</p>		→
MO Later CpTronics		 <p>86-C #61.184.1142</p>	 <p>86-D #61.184.1131</p>	 <p>86-E New Style #00.580.3387</p>		 <p>86-G #61.184.1131</p>	
S-Offset					 <p>86-H #00.580.1514</p>	 <p>86-I #00.580.1017</p>	→
72 / 102 Speedmaster Early		 <p>86-J #00.580.1103</p>	 <p>86-K #00.580.1103</p>		 <p>86-L #00.580.1514</p>	 <p>86-M #00.580.1017</p>	
72 / 102 Speedmaster Later	 <p>86-N #00.580.1103</p>	 <p>86-O #00.580.1103</p>	 <p>86-P #00.580.2143</p>	<p>86-Q No Photo Available Demers Parts Hotline 1-800-956-3612 727-372-1200</p> <p>86-Q #61.184.1151</p>	 <p>86-R #00.580.1514</p>	 <p>86-S #00.580.1017</p>	→
SM74	<p>86-T No Photo Available Demers Parts Hotline 1-800-956-3612 727-372-1200</p> <p>86-T #00.580.3410</p>	 <p>86-U #00.580.4127</p>	 <p>86-V #00.580.3478</p>	<p>86-FFF Thank You For Your Business</p> <p>86-FFF #61.184.1131</p>	 <p>86-W #00.580.3909</p>		
Quickmaster 1 + 2 Color	Plate #1 Unit #2 Unit	Misc.		Water To Ink		Ink Form To Plate	
	 <p>86-YY #A1.184.0020</p>	 <p>86-ZZ #00.580.4564</p>	 <p>86-AAA #G3.334.001</p>	 <p>86-BBB #A1.184.0020</p>	 <p>86-CCC #A1.184.0020</p>	 <p>86-DDD #A1.184.0020</p>	 <p>86-EEE #A1.184.0020</p>

Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.





Group 87 Pneumatics-B - Cylinders

	Ink Forms	Ink Ductor	Impression Ink Unit	Ink Washup	Coating Unit Impression	Bridge & Intermediate	Blanket Wash	Misc.
GTO52								
MO Early →				 #00.580.3387				
MO Later CpTronics	 #00.580.3200	 #61.184.1311	 #92.184.1001	 #00.580.3387	 #92.184.1001	 #92.184.1011	 #00.580.2836	
S-Offset →	 #00.580.1017	 #00.580.1103	 #00.580.2489					
72 / 102 Speedmaster Early		 #00.580.1103						
72 / 102 Speedmaster Later →	 #00.580.1017	 #00.580.1103	 #00.580.2489	 #61.184.1111	 Also Racking Delivery #00.580.1103	 #00.580.3385	 #00.580.3125	 Bridge Roller #00.580.3384
SM74	 #00.580.4300	 #61.184.1133	 No Photo Available Demers Parts Hotline 1-800-956-3612 727-372-1200 #M2.184.1011	 New Style #00.580.3387 #00.580.3909	 No Photo Available Demers Parts Hotline 1-800-956-3612 727-372-1200 #M2.184.1101	 #92.184.1011	 #00.580.3910	
Quickmaster 1 + 2 Color (Continued from 87-UU)	Plate To Blanket		Blanket To Impression	Numbering Unit/Form Roller On	Numbering Unit Advanced	Numbering Unit On Impression	Misc.	Misc.
	 #G4.334.007	 Plate to Blanket Imp. Cyl. #A1.184.0020	 Blanket to Imp. Cyl. #A1.184.0010	 #A1.184.0020	 #A1.184.0020	 #A1.184.0020	 #92.184.1011	 #M2.148.2011





Group 88 TOK / TOM / Quickmaster - A


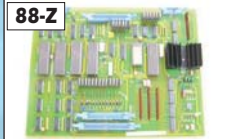







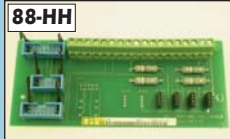

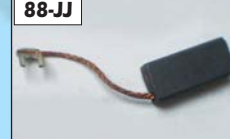
Call For Other Parts

Jumbo Ink Form  175 mm ϕ #22.010.020F	Hard Rubber Geared  #22.030.020	Soft Rubber Idler  #22.030.240A	Rilsan Oscillator  #MV.025.934
Rilsan Ryder Rubber  #22.009.025	Soft Rubber w/OSC ends  #22.205.036F	Soft Rubber Geared  #A1.205.036F #A1.205.512F	Rubber Ryder  #22.030.340
#4 Ink Transfer  #22.010.050	Hard Water Roller  #A1.630.201F	Cloth Covered  #22.009.008F	Rubber Ryder Roller  #A1.030.206
Ink Fountain Roller  #22.008.001 F	Cloth Covered  #22.203.135	Ink Transfer - Quickmaster  #MV.024.476	

88-KK  Ink Fountain Clutch Quickmaster 46 DI 4 color #A4.008.514 F	88-LL  Ink Fountain Clutch Quickmaster 46 2 color + 1 color #A1.008.014 F	88-P  Transformer #22.107.1331	88-Q  Magnet #22.111.1311
--	--	--	--

Washup Blade  #22.204.003	Ink Fountain Blade  #22.008.045	88-T  Pump Carbon Vanes #22.102.1211
--	---	--

Drive Motor / Brake  #22.101.1311	Delivery Light  #22.117.1301	Magnet 24 Volt  #22.111.1421	Impression Grip Finger  #22.011.032
---	--	---	---

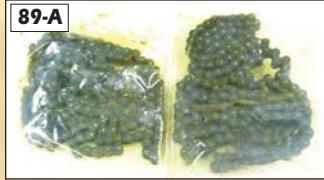
Typical TOK / TOM Printed Circuit Boards Electrical Parts Exchange Core Required	88-Y  Operation Display #22.110.1301	88-Z  Printed Circuit Board #22.110.1401 aka(#00.781.1744)	88-AA  Printed Circuit Board, Motor #22.110.1501 aka(#00.781.1722)	88-BB  Printed Circuit Board #22.110.1601	
	88-CC  Sheet Detector Exchange Core #22.161.1331	88-DD  Switch #22.108.1711	88-EE  Special Motor #22.101.1421	88-FF  Main Power Switch #22.107.1311	
	88-GG  Cable Kit #22.108.1902	88-HH  Printed Circuit Board #22.110.2001	88-II  Filter #22.107.1321	88-JJ  Brush & Wire #22.101.1311	

Group 89

TOK / TOM / Quickmaster - B

Call For Other Parts
Not Listed

Delivery Chain Set



#22.014.015 F #TOK 1415 F

TOK Delivery Grip Bar



New 5 Finger (Shown)
Older 4 Fingers #22.014.001 #TOK 1401
Newer 5 Fingers #22.014.001 #TOK 1401

Quickmaster Delivery Grip Bar



#22.007.050
#TOK 0750

Plate Inserter Manual



#22.040.301F #TOK 40301 F

Plate Inserter Automatic



#22.040.801 F #TOK 40801 F

Plate Ejector



#22.050.201 F #TOK 50201 F

Delivery Cylinder



#22.014.017 F #TOK 1417 F

In Feed Upper Bracket



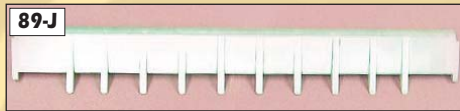
#22.013.030 S #TOK 1330

In Feed Roller



#22.013.010 F #TOK 1310 F

Ejector Finger



#22.050.255 #TOK 50255

Sell Us Your
Surplus
Quickmaster
TOK
TOM
Parts

Powder Drive Belt



#22.040.832 #TOK 40832

Quickmaster



#A1.016.327 11X



Grip Shaft Only
#22.007.015N #TOK 0715



Plastic Delivery Wheel
#22.014.061 #TOK 1461



Plastic Delivery Wheel
#22.014.062 #TOK 1462

Same as 122-P

Rubber Suckers

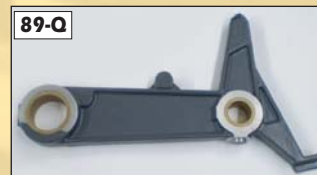


TOK / TOM #22.016.008



Small Gear w/Hub
#22.004.103 #TOK 04103

Same as 122-R



Linkage
#22.006.010 #TOK 0610



Linkage
#22.019.505 F #TOK 19505 F



Tray
#22.205.147 S #TOK 205147



Plastic Gear w/Hub
#22.030.016 #TOK 3016



Linkage
#22.030.090 F #TOK 3090 F



Plastic Water Dams
#22.030.428 #TOK 30428



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Various parts in this catalog are "SPECIAL ORDER BASIS" Call: 1-800-956-3612 ■ 1-941-625-PART (7278)

Call For Other Parts
Not Listed

Group 122 TOK / TOM



122-A
Plate Cyl. Complete w/Gears -
Clamps
#TOK 1124 #22.001.024



122-B
Del. Cylinder Complete
#TOK 1417
#22.014.017



122-C
Plate Inserter
#TOK 40501 F
#22.040.501 F



122-D
Delivery Plexi Guard
#TOK 3306
#22.033.006



122-E
Ink Fountain Plexi Guard
#TOK 3304
#22.033.004



122-F
Limited Stock
Water Bottle @ Del. End
#TOK 3070
#22.030.070 F



122-G
Linkage
#TOK 1070
#22.010.070



122-H
Linkage
#TOK 0660
#22.006.060



122-I
Lever
#TOK 3012
#22.030.012



122-J
Shown Drive Side
Swiveling Lever - D.S.
#TOK 0619
Call for O.S. #TOK 0610



122-K
Lever
#TOK 20320 F
#22.020.320 F



122-L
Feeder Lever
#TOK 1701
#22.017.001



122-M
Cam Lever
#TOK 40117
#22.040.117 S



122-N
Mounting Support
w/Linkage/Levers
#TOK 1024 #22.010.024



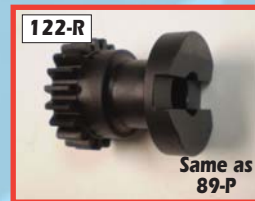
122-O
Mounting Support
#TOK 15216 F
#22.015.216 F



122-P
Same as
89-N
Plastic Delivery Wheels
#TOK 1462 / B
#22.014.062



122-Q
Inker Drive Gears
#TOK 1055 F
#22.010.055 F



122-R
Same as
89-P
Gear w/Clutch
#TOK 04103
#22.004.103



122-S
Infeed Plate
#TOK 1332
#22.013.032 S



122-T
Infeed Plate
#TOK 40310
#22.040.310



122-U
Plate Cyl. Clamps - Set
#TOK 353101 F
#22.353.101 F



122-V
Drive Belt Pulley
#TOK 0411
#22.004.011



122-W
Impression Cyl. Shaft
#TOK 1125
#22.011.025



122-X
Infeed Roller - f Plate
#TOK 40839 F
#22.040.839 F



122-Y Microswitches
1 2
1. 1 Pole #22.108.1791
2. Common - 1 NO 1 NC
#22.108.1781



122-Z
Lever
#TOK 30515
#22.030.515



122-AA
Pawl
#TOK 19516
#22.019.516



122-BB
Latch
#TOK 205055
#22.205.055



122-CC
Pawl Support
#TOK 0825 F
#22.008.025 F



122-DD
Rotary Piston
#TOK 1806
#22.018.006

Group 123

Quickmaster 2c + 1c Quickmaster DI - 4c

Call For
Other Parts

Quickmaster 2c + 1c



123-A
Quickmaster 46 2 color
Main Drive Motor



123-B
TOK
Compressor



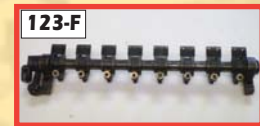
123-C
TOK
Powder Spray
Complete
Ass'y
#22.164.1601



123-D
Plate Cylinder
See pg. 81 for others



123-E
Misc. Handles



123-F
Imp. Cyl. Gripper Bar
QM 46



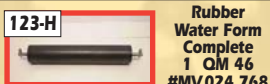
123-X
Quickmaster DI
#A4.101.2005



123-Y
Compressor



123-G Inker Washup Tray
#2 Del. End
#A1.203.001 F



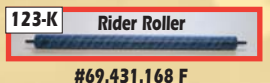
123-H Rubber
Water Form
Complete
1 QM 46
#MV.024.768



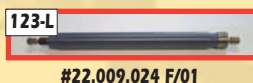
123-I Rilsan Hard Roller
#22.009.005



123-J
#22.009.004



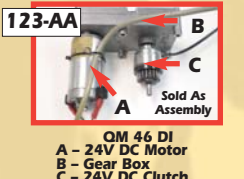
123-K Rider Roller
#69.431.168 F



123-L
#22.009.024 F/01



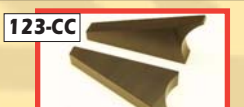
123-Z
QM 46 DI
#A4.114.1430



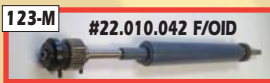
123-AA
QM 46 DI
A - 24V DC Motor
B - Gear Box
C - 24V DC Clutch
Sold As
Assembly



123-BB
QM DI / Main Panel
#A4.144.9111
#A8.519.050



123-CC
#A4.008.324 Drive
#A4.008.323 O.S.



123-M #22.010.042 F/OID



123-N #A1.030.301 F



123-O 1. #22.111.1421
2. #22.111.1311



123-DD
#G2.144.9201 SLM



123-EE
Pneumatics
See pg 117-119



123-P Encoder
#G2.110.1571 / B



123-Q Solenoids
#22.101.1321
/ KOI



123-R Ink Fountain Blade Assy.



123-FF
#A1.144.9112 MRK 004



123-GG
Servo Motor for
CPC Ink Fountain Slides
#71.186.5311



123-HH
Encoder
#A4.110.1321



123-II
Coolant Valve
#00.580.4723



123-JJ
Diode Module
#A4.114.1240



123-KK
#A4.110.1321
Servo - #61.186.5311



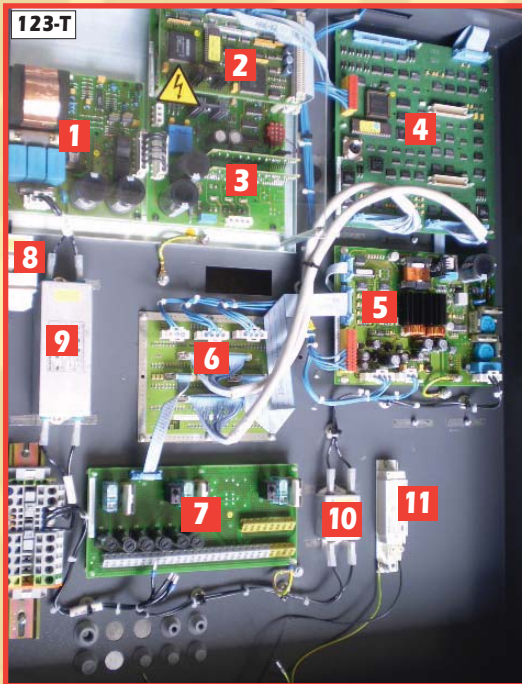
123-LL
Laser Box



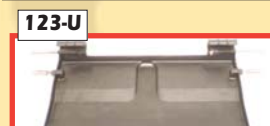
123-MM
Blanket Wash

- #00.781.3924 "NEK"
- #A1.144.9112 "MRK"
- #00.781.3926 "TRK"
- #00.785.0156 "ZTK"
- #00.785.0206 "SUKS"
Other Type SVK2 78-K pg 103
- #00.785.0189 "UFK"
- #A1.144.9116 "HUK"
- Main Power disconnect
- Z1 Line Electric Filter
- Z2 Electric Filter
- Lamp Ballast 1 amp

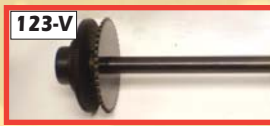
Typical Quickmaster 2c and 1c Main Panel



123-S
Dampening Pan closest to Feeder
#A1.630.301



123-U
Dampening Pan closest to Delivery
#A1.030.304



123-V
Delivery Cylinder



123-W
Hard Roller Sold Separate
#A1.030.201 F #MV.033.761



123-NN
Quickmaster DI 4 Color



123-OO
Plate Wash

Group 90

K Series Offset – A

KOR – KORA – KORD62 – KORD64 – KORS

Delivery Gripper Bars

90-A
KORD 64  **#KORD 1403F**
#KORD 1403F

90-B
KOR / KORA  **#KSB 1403F**

DRIVE SIDE
#KOR 1415
#KORA 1415
#KORS 1415

See pg. 74 for all Delivery Gripper Bars

Delivery Chains

Sold as Set

90-C



OPERATOR SIDE
#KOR 1416
#KORA 1416
#KORS 1416


Impression Gripper

90-D


#KOR 1127F
See pg. 57


Sheet Separators

90-F

45° - **#KS 1783**
See pg. 53

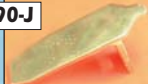
90-G

90° - **#KS 1784**
See pg. 53

Sheet Stops Delivery

90-H

#KORD 2282F
#KS 15112F

90-I

#KS 1586F
#KORD 1571F

Delivery Stop

90-J

#KORD 1594F

Wide Middle Stop

90-K

#KSB 1590 F
#KORD 1590 F

Delivery Tripping Plate

90-L


Delivery Tripping Plate **#KS 1587**

Delivery Cables – Pair

90-M

#KS 1539

Swing Arm


90-N

#KSB 1309 **#KORD 1309**

Travel Feed Bd Grip Assy.

90-O

#KS 2030

Del. Grip Fingers (Rubber Tip/Support)


90-P

1. **#KSB 1404 F**
2. **#KSB 1441**
See pg. 57

Water Fountain Roller

90-Q

#KOR 0945 F **#KORD 0945 F**
#KORS 0945 F

Water Fountain – Pan

90-R

#KOR 1014 F
#KORD 1014 F
See pg. 44

Water Pan Block

90-S

#KOR 10104

Water Trough Support

90-T

#KOR 10102

Water Spicket with Holder


90-U

#08.230.010 **#KOR 23010**

Plate Clamp Assembly – Call

90-V

KOR / KORA / KORD62 / KORD 64 / KORS
Ask About New Quick Clamps See pg. 72

90-W



Ink Fountain Blade

#KSB 0817 F
#KORD 0817 F
See pg. 35

Brush Assembly

90-X

#KRZ 1234
#KORD 1234

Jumbo Pan Ryder

90-Y

KORS **#38.008.005** **#KORD 0805**

Feeder Pile Finger

90-Z


#T 2219F

Brake

90-AA

#08.008.015 **#KOR 0815**

Variable Speed Pulley

90-BB

#KS 100.048 F

Water Clutch w/Driver

90-CC

See pg. 30 P/Q/R
#KOR 0821

K-Offset

90-DD

See pg. 30 P/Q/R
3 piece set
1X-20-R 2X-20-P

Delivery Adj. Sprocket

90-EE

OR S
#04.014.026 **#KS 1426**
#04.014.028 **#KS 1428**

Ink Clutch

90-FF

#KSB 0805

Delivery Drive Sprocket

90-GG

OR S D.S.
#04.014.027 **#KS 1427**

Also, not incatalog and "WHILE THEY LAST" Many one time available "original manufacture" parts call: 1-800-956-3612

K Series Offset – B

Group 91 KOR – KORA – KORD62 – KORD64 – KORS

Sheet Smoothers



91-A

Short #KS 2224F



91-B

Long #KORS 2224F

Feeder Arm Left & Right



91-C

#KOR 1779F
#KOR 1778F
#KSB 1779F
#KORD 1779F



91-D

Bracket Only
#KS 1777

Back Spring – Foot



91-E

#T 2214



91-F

#S 1730

Rubber Suckers See pg. 47



91-G

Flat Red #S 1630



91-H

Grey Cup #KS 1671

Steadier Brush



91-I

#KS 2285F

Water – Bearings – Ink



91-J

Water #18503
Narrow



91-K

See
pg. 49

Ink #18504
Wider



91-L

#KS 1048

Water Adjust Cam



91-M

#KOR 10342



91-X

KORD – Imp. Cyl. Cam Fol.
(wider) #38.011.046
#KORD 1146



91-Y

Ductor Bracket
#08.010.078
#KOR 1078



91-Z

Oscilating Ass'y Shaft
#08.010.136
#KOR 10136



91-AA

Bracket
#08.008.005/K01
#KOR 0805



91-BB

Powder Tube
#14.117.032
#KSB 11732



91-CC

Imp. Cyl. Cam Fol. Ass'y
(narrow) #08.011.049
#KOR 1149 F



91-DD

Roller Spindle w/ Bearings
#08.010.013
#KOR 1013



91-EE

Imp. Cyl. Cam
#08.012.055
#KOR 1255



91-FF

Del. Chain Guide
#08.014.021
#KOR 1421



91-GG

Del. Chain Guide
#08.014.020
#KOR 1420

Water Form Journal Complete



91-N

O.P.S

#08.010.502F #KOR 10502

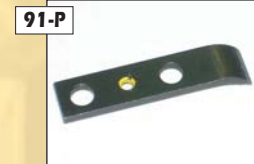
Resettable 6 Digit Counter



91-O

#T 2501

Imp. Cyl. Grippers



91-P

#S 1127 F See pg. 57

Weight Holder



91-Q

#04.015.110 #KS 15110

Weight



91-R

#04.015.100 #KS 15100

Contactors / Relays



91-S

#DLS-10A1-2x
See pg. 111-113



91-HH

Cyl. Cam – Swing Arm
#38.011.005
#KORD 1105



91-II

Hub – Kit
#08.007.288
#KOR 07288 F



91-JJ

Imp. Arm
#08.012.081
#KOR 1281



91-KK

Cyl. Hub
#24.010.039
#KSZ 1039



91-T

Small Disc. w/ Bearing
Call



91-U

Kit – Drive Ass'y
#08.008.005/K03
#KOR 0805 F



91-V

Large Disc.
Call



91-W

Ink Journal
#08.010.348



91-LL

Handle
#08.008.008
#KOR 0808



91-MM

Brush
#08.731.030
#KOR 73130

Group 126

K Series Offset – C KOR – KORA – KORD62 – KORD64 – KORS



126-A
Dampening Roller Adjustment
#KOR 10353 F



126-B
Ink Unit Roller Guide
#KOR 12120



126-C
Feeder Threaded Elevator Shaft
#KSB 1756



126-D
Inker Oscillator
Connecting Liner
#KOR 10115



126-E
Control Lever
#KSBZ 1958



126-F
Delivery Gripper
Opening Cam
#KOR 1440



126-G
Feeder Tray Support O.S.
#KS 1754 #KSBA 1754



126-H
Feeder Tray Support D.S.
#KS 1755 #KSBA 1755



126-I
Lever for Impression
#KS 1903



126-J
Delivery Cam for Gripper Bar
#KORD 1439



126-K
Cyl. Gripper Cam
#KOR 1255



126-L
Intermediate Bushing O.S.
#KOR 1037



126-M
Intermediate Water Ductor Shaft
#KOR 1013



126-N
Inker Bushing D.S.
#KOR 1038



126-O
Water Ductor Journal Box O.S.
#KOR 1082



126-P
Water Form Journal O.S.
#KOR 10502



126-Q
Water Ductor Roller Lever D.S.
#KOR 1078
Call for 1080 O.S.



126-R
Water Form Journal Box D.S.
#KOR 10503



126-S
Water Journal Box D.S.
#KOR 10501
#08.010.501



126-T
Drive Control Lever for Feeder
#KS 2028



126-U
Individual Sucker Complete
#SB 1607 F



126-V
Washup Sludge Basin #KORD 10191 F KORS #38.010.191



126-W
Impression Cylinder Gripper Ass'y #KOR 1108 F



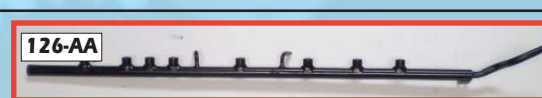
126-X
KSB Sucker Bar #KSB 1617 F #KORS 1617 F #KORD 1617 F



#S 1335 – Arm f/Roller Type
#S 1336 – Arm f/Flat Top
#KS 1333 – Cam Lever Shaft



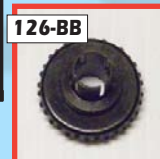
126-Z
Blower Bar
#KSBA 1701
#KORS 1607



126-AA
#KSB 1947



126-CC
Star Wheel Shaft –
#KOR 1411 F #KORD 1411 F #KORS 1411 F



126-BB
Delivery Star
Wheel Spur Type
#S 1413 F



126-DD
Delivery Smooth
Wheel – #S 1446 F



126-EE
Delivery Wheel
Pointed

Group 127

K Series Offset – D

KOR – KORA – KORD62 – KORD64 – KORS



127-A
Del. Gripper Bar Lever
#KS 1407



127-B
Torsion Spring f/Swing
Gripper Cam
#KS 12109



127-C
Del. Gripper Bar Spring
#KS 1409



127-D
Roller Bearing Latch
#KS 1046



127-E
KOR KORA
Smoother Ass'y
#KS 2224



127-F
Guide Piece
#KS 1777



127-G
Side Guide D.S.
#KS 2204 #KSB 2204



127-H
Del. Front Sheet Stop
#KORD 1590



127-I
Feeder Side Spring
#KORD 1782



127-J
Gear Rack Bracket O.S.
#KSB 1552



127-K
"K" Series - Forward /
Reverse Lever
#KOR 10361



127-L
Water Trough Bracket
#KOR 1015



127-M
Del. Jogger Bracket D.S.
#KSB 1550



127-N
Del. Jogger Bracket O.S.
#KSB 1551



127-O
T-Knob f/Delivery Jogger
#KORD 1589



127-P
Imp. Cam
#KSB 1155



127-Q
Drive Gear
#KOR 1429



127-R
Feeder Drive Gear
#KOR 1450



127-S
Del. Intermediate Gear
#KOR 1447



127-T
Ink Distributor Gear
#KSB 0913



127-U
Water Guide Piece
#KOR 0824



127-V
Speed Handle w/Gear
#KSB 9032 F



127-W
Del. Weighted Lever
#KS 15100



127-X
Front Stop Guide Bracket D.S.
#KORD 1554



127-Y
Front Stop Guide Bracket O.S.
#KORD 1555



127-Z
Ink Oscillator Regulator - Lever
#KOR 1204
1. Thicker Profile
2. Thinner Profile



127-AA
Plate Cyl. Tail Clamp Adjust
#KOR 349006



127-BB
Inker Bearing Block
#KOR 10334



127-CC
Sheet Steadier Bar
#KS 1778



127-DD
Control Lever
#KOR 0805 O.S.



VISA



MasterCard

Call Demers Parts Hotline @ 1-800-956-3612 ■ 1-941-625-PART (7278)

Group 92

K-Series Letterpress – Diecutter – A

KS – KSB – KSBA – KSD

Swing Arm Assembly



#KSB 1309 #KORD 1309

Swing Arm Plunger – Straight



#KS 1342

Swing Arm Plunger w/Hook Cutout



#KS 1343

45° Separator Spring



See pg. 53

#KS 1783

90° Separator Spring



See pg. 53

#KS 1784

Delivery Paper Stop / Fence



#04.015.090F

Travel Feed Bd Assy



#KS 2030 F

Del. Gripper Finger



#KS 2035F Rubber Tip

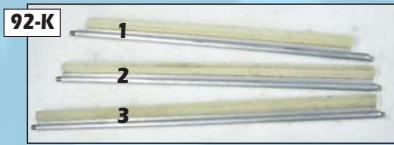
Imp. Cyl. Grip



#KOR 1127F

**Thank You
For Your
Business**

Brush Assembly



1. #KS 1270 F 2. #KSB 1270 F 3. #KSD 1270 F



Spring Paper Side Guide
#KS/KSBA 2246 F



Side Guide Movement Spring
#KS 2236 F

Sheet Smoothers



#KOR 1779 F Longer
#KS 2224 F Shorter

Feeder Arm Left and Right



#KOR 1779F



Bracket Only #KS 1777 F

Delivery Chain Guide D.S.



#08.014.020 #KOR 1420

Backsprings



#T 2214

Foot weight



#S 1730



Contactors 3 Phase
Type: DLS 10A-1
See pg. 111, 113



Relays
See page 111-112



Chases

1. KS
 2. KSB
 3. KSBA
 4. KSD
- Ask for Split Chase

Delivery Cables



#KS 1539

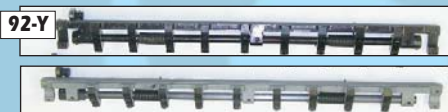
Sold in Pairs

All Jackets



See page 26

Delivery Gripper Bar Assembly



#KS 1403 F

#KSB 1403 F

Also KSBA See page 74

Delivery Grip Finger



Rubber Tipped #S 1404F

Drive Belts



#KORD 9060
50 Cycle Motor is 1800mm
60 Cycle Motor is 1900mm

Timer



See page 107

Variable Speed Pulley



#KS 100.048F

Joggers



See page 76

Ink Fountain Clutch



See page 31

Motor



- 230 – 1 Phase
 - 230 – 3 Phase
 - 380 – 3 Phase
- See pg. 84

**Sell Us Your
Surplus K Series
Parts**

Group 93

K-Series Letterpress – Diecutter – B KS – KSB – KSBA – KSD

Rubber Suckers See pg. 47



93-A
Thick #KS 1630
 26mm x 6mm hole
 x 2mm thick
Thin #T 1650
 25mm x 5mm hole
 x 1mm thick



93-B
Grey Cup Sucker
#KS 1671

Impression Gripper Assy.



93-C
#KSB 1108

Rubber Finger Spring

93-T
 No Photo Available
 Demers Parts Hotline
 1-800-956-3612
 1-941-505-PART (7278)

Ductor Bracket



93-U
#14.015.061
#KSB 1561

Offset – Teflon Bolt



93-V
#41.010.419



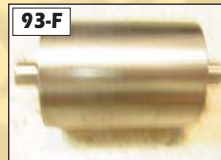
93-D
Brush Frame
#KS 1285F
 Same as 130-Q

Brush w/Shaft



93-E
#KSB 1270F #KS 1270 F

Bed Roller



93-F
#S 0603

Speed Control Handle



93-W
#14.090.032 F
#KSB 9032 F

Upper Bed Drive Gear Rack



#KS 0702



93-H
Tufnol Outer – Shorter #KS 0601



93-I
Tufnol Outer Longer #KS 0621



93-J
Tufnol Inner / Long #KS 0622



93-K
Tufnol Inner Short #KS 0602

Cyl. Parallel Adj. Bracket



93-X
#14.014.013F
#KSB 1413 F



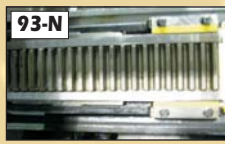
93-Y
#KS 1778

Bull Gear



#KS 0305F

Lower Bed Drive Gear Rack



#KS 0106

Roller Carriage Gear Rack Upper and Lower



KS 0117

Del. Chain Sprocket



93-Z
#04.014.028
#KS 1428

Bed



#KSB 0701 #KSBA 0701

Pinion Gear and Shaft For Winged Casting



#S 0609
#KS 0607

Winged Casting



#KS 0607

Steadier Brush



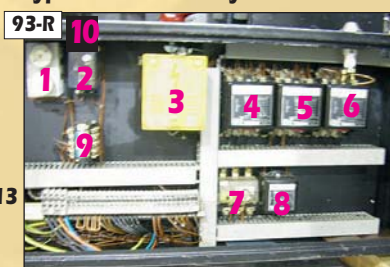
#KS 2285F

93-BB
 Call For Many
 Other Parts
 Not Listed
 In This Catalog

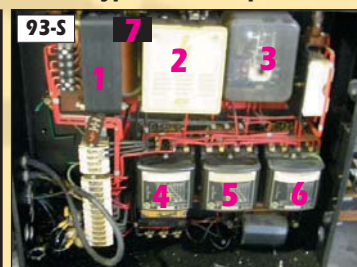
Electrical Box Components

- 1. Fuses pg 106
- 2. Timers pg 107
- 3. Rotary Switch pg 108
- 4. Contactors pg 111, 113
- 5. Contactors pg 111, 113
- 6. Contactors pg 111, 113
- 7. Thermal Overload ... pg 111
- 8. Contactors pg 111, pg 113
- 9. Relays pg 111, 112
- 10. Starter Switch pg 155

Typical K-Offset Early Black Machine



Typical K-Letterpress



- 1. Transformer pg 114
- 2. Rotary Switch pg 108
- 3. Timer pg 107
- 4. Contactors pg 111-113
- 5. Contactors pg 111-113
- 6. Contactors pg 111-113
- 7. Starter Switch pg 155

K Series Diecutter – Letterpress-C

KS – KSB – KSBA – KSD

 <p>130-A Brake Shoe #KS 0437 F</p>	 <p>130-B Reservoir #S 0202 Valve Housing #S 0204</p>	 <p>130-C Impression Jack Screw #KS 1208</p>	 <p>130-D Call for OP. S Imp. Gear Track D.S. #KS 1210</p>	 <p>130-E Pump Drive Stud / Piston #KSB 1809</p>
 <p>130-F Ratchet Pawl Lever #KS 1534</p>	 <p>130-G Del. Table Lowering Ratchet #KSB 1535 with #KS 1746</p>	 <p>130-H Chase Lock #S 0708 D.S. #S 0709 OP. S</p>	 <p>130-I Front Guide Complete #KS 13100 F</p>	 <p>130-J Ink Fountain End Block OP. S #KSB 0813</p>
 <p>130-K Ink Fountain End Block D.S. #KSB 0812</p>	 <p>130-L Journal Guide Box D.S. #KS 1045</p>	 <p>130-M Journal Guide Box OP. S #KS 1047</p>	 <p>130-N Removable Type Side Guide Base Upper #KS 2206</p>	 <p>130-O Tripping Cam Lever #KSB 1909</p>
 <p>130-P Chain Del. Sprocket #KS 1426 D.S. #KS 1428 OP. S</p>	 <p>130-Q Same as 93-D Brush Lever Ass'y #KS 1285 F</p>	 <p>130-R Support Bracket #KS 1507</p>	 <p>130-S Operator Side Guide Ass'y #KS 2205</p>	 <p>130-T Powder Tubes #KSB 232032</p>
 <p>130-U Trip Reset Lever #KS 15110</p>	 <p>130-V Spring Torsion #KS 1816</p>	 <p>130-W Chase Bolt #S-0705</p>	 <p>130-X Chain Guide #KOR 35704</p>	 <p>130-Y Call for other Guides Del. Chain Plastic Guides #KOR 1499 – Top #KOR 1449 – Bottom</p>
 <p>130-Z Sheet Guide #KOR 3313</p>	 <p>130-AA Del. Paper Guide – Special #KS 1592</p>	 <p>130-BB Journal Box Bolt #KS 1036</p>	 <p>130-CC Chain Wheel OP. S #KS 1428</p>	 <p>130-DD Water Unit Drive KOR Assembly</p>

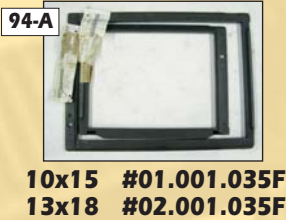
Group 94

10x15-T / 13x18-GT Tiegal-A

Note: We have a number of other parts not pictured. Call or Email

Platen Windmill - Call For Other Parts

Chase



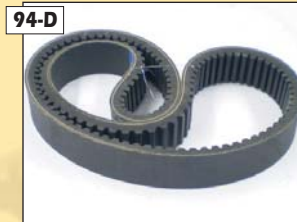
10x15 #01.001.035F
13x18 #02.001.035F

Variable Speed Pulley



10x15 #01.010.023
13x18 Call

Drive Belt



50 Cycle #T-6001
60 Cycle Call
Have serial number ready

Bowden Cable/Flag



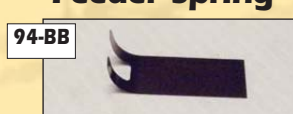
10x15 #T-2148
13x18 #GT 2148

Feeder Spring



#T1249F

Feeder Spring



#T1203F

Lay Pins Assorted (15 Pieces)



#T 02146

10x15 Gripper Bar



#T-1304 F

10x15 Ink Form Plastic Bearer



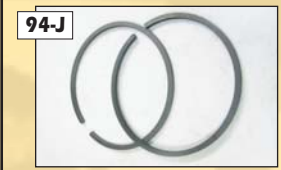
#T-0911
Bearing #00.520.0119

Brass Lay Gauge Pair 2x for 1mm Margin



Holes for 94-F
#T-0264 #T-0265

Air Piston Rings



#T-1804 #GT-1804

13x18 Gripper Bar



#GT-1304

13x18 Ink Form Plastic Bearer



#GT 0912

Head w/Pinion



#T-1406

Ink Form Arm



#01.007.008

Resettable Counter 6 Digit



#T-2501

Pressure Ring 10x15



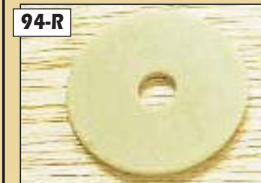
#T-0152

Pressure Ring 13x18



#GT-1724

Rubber Suckers



#T-1650 See pg. 47

Frisket Bar



#T2002

Ink Fountain Blade



See pg. 35

1. 10x15 #01.008.017F #T 0817 F
2. 13x18 #02.008.017F #GT 0817 F

Ink Washup Blade/s



See pg. 32

10x15 #T 06105F
13x18 #GT 06105F

Ink Washup Tray



10x15

#01.006.102F #T 06102 F

Platen Jackets



1. 10x15
2. 13x18



Side Post
#01.010.072F



Pile Hoist Gearing
#01.011.001



Chase Lock
#01.001.005



Nickel Gauges
#T-0241F /
#T-0242F

Group 95

Platen and Windmill 10x15-T / 13x18-GT Tiegal-B

Gripper Gear Rotation Cam



#01.015.009
#T-1509

Pile Ratchet with Weight



#01.011.003
#T-1103 + #T-1138

Ratchet Only



#01.011.003
#T-1103

Main Drive Shaft



#02.004.010
#T-0410

Clutch ring



#01.004.003
#T-0403

Brake / Flywheel



#01.004.026
#T-0426

Pile Adj. Ass'y



#01.016.035F
#T-1635 F

OSC Arm



#01.060.002
#T-6002

Lever for Throw-Off



#01.016.048
#T-1648 F

Index Lever



#01.014.008
#T-1408

Vacuum Plunger for Automatic Throw-Off



#01.016.022
#T-1622

Frisket - Wide - Left Side



#01.020.008
#T-2008

Frisket - Narrow - Right Side



#01.020.020
#T-2020

Frisket - Narrow - Not Serrated - Long



#01.020.016
#T-2016

Temperature Controller



Call

Journal Pin / Shaft



#1.006.010
#T-0610

Top / Powder Bowl



#01.232.001

Box Spanner aka T-Wrench



#02.017.018
#GT-1718

Piston Ring



#GT 1804

Piston Ring for 1803



#T 1804

ART Heat Control



#01.560.300 F

Group 133

Call For Other Parts
Not Shown

Platen 10 x15-T / 13x18-GT Tiegal-C

<p>133-A</p>  <p>Same as 95-E</p> <p>Clutch Ring T 0403 10x15 GT 0403 13x18</p>	<p>133-B</p>  <p>Piston without Rings for 1801 T 1803</p>	<p>133-C</p>  <p>Clutch Cone T 0402</p>	<p>133-D</p>  <p>Ink Oscillating Track for Crescent T 0628</p>	<p>133-E</p>  <p>Same as 95-F</p> <p>Locking Disc Brake T 0426</p>
<p>133-F</p>  <p>Housing</p>	<p>133-G</p>  <p>Inverted Brake Cone Complete T 0436</p>	<p>133-H</p>  <p>Lever For Pump Drive T 0513</p>	<p>133-I</p>  <p>Feeder Ratchet Gear Bevel T 1101</p>	<p>133-J</p>  <p>1. Small Bevel Pinion T 1405 2. Large Bevel Gear T 1437</p>
<p>133-K</p>  <p>Feeder Gear Wheel T 1108</p>	<p>133-L</p>  <p>Intermediate Ratchet Wheel for 0801 T 0805</p>	<p>133-M</p>  <p>Inter. Double Gear for Inking Cyl. T 0607</p>	<p>133-N</p>  <p>Main Gear Wheel with T 0503 Pin T 0502 F</p>	<p>133-O</p>  <p>Helical Gear Smaller w/Shaft T 1510</p>
<p>133-P</p>  <p>Ass'y</p> <p>10x15 lay gauge complete T 0223 F</p>	<p>133-Q</p>  <p>Ass'y</p> <p>13x18 lay gauge complete GT 0223 F</p>	<p>133-R</p>  <p>Bar Operator Cam f/1413 T 1419</p>	<p>133-S</p>  <p>Double Lever T 0450</p>	<p>133-T</p>  <p>GT 0273</p>
<p>133-U</p>  <p>Angle Lever GT 0450 #MV.017.788</p>	<p>133-V</p>  <p>Ductor Bracket T 0618</p>	<p>133-W</p>  <p>Connecting Link for Roller Carriage T 0701</p>	<p>133-X</p>  <p>Call for part number</p> <p>Feeder Air/Vacuum Valve Ass'y</p>	<p>133-Y</p>  <p>Clutch Lever Handle Ass'y T 1901</p>
<p>133-Z</p>  <p>Clutch Lever T 0405 F</p>	<p>133-AA</p>  <p>Right Side Slotted Feed T 1008 F</p>	<p>133-BB</p>  <p>Left Side Slotted Feed T 1016 F</p>	<p>133-CC</p>  <p>Roller Carriage Spindle T 0708</p>	<p>133-DD</p>  <p>Roller Carriage and Spring T 0709</p>



Visa



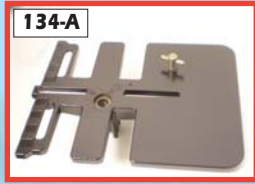
MasterCard

Call Demers Parts Hotline @ 1-800-956-3612 ■ 1-941-625-PART (7278)

Call For Other Parts
Not Shown

Group 134

Platen 10x15-T / 13x18-GT Tiegal



134-A
Feed Table
T 1005



134-B
Rear Guide Plate
T 1044 F



134-C
Roller Track - Right Side
Gear Side
T 0605



134-D
Roller Track - Left Side -
Operator Side
T 0604



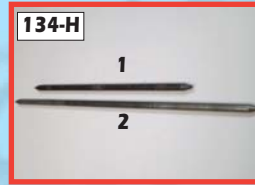
134-E
Lever Attached to 2002
T 2005



134-F
Bar Carrying
Sheet Steadier Springs
T 2205



134-G
Pile Horizontal K Bar
T 1605



134-H
1. Short Tympar Bar T 0208
2. Long Tympar Bar T 0207



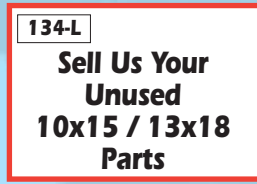
134-I
Feed Control Rod
T 1615



134-J
Compression Spring
T 6014



134-K
Compression Spring for 1407
T 1416



**Sell Us Your
Unused
10x15 / 13x18
Parts**



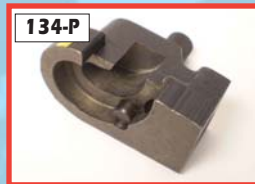
134-M
Sucker Bar Complete
T 1617 F



134-N
Sludge Trough - Wash Up Tray
GT 06113 F



134-O
Special Bolt for 1104
T 1109



134-P
Journal Box for Ink Roller
GT 0703



134-Q
Lever for Side Lay Gauge
T 0219



134-R
Bearing with Adjust Screw
and Compression Spring
T 0647 F



134-S
T 1935



134-T
Lever for Throw-Off
T 1648 F



134-U
Pawl for Ratchet Wheel
T 1103



134-V
Air Pump
T 1801 F



134-W
Spring Catch f/Ink
Distribution
T 0699 F



134-X
1. GT 0693
2. T 0693



134-Y
1. Med Spring - T 1815
2. Thin Spring - T 1812



134-Z
1. Lifting T 685
2. Handle T 1218
3. Speed Crank T 1124 F



134-AA Friskets
1. T 2009
2. GT 2009
3. GT 2011
4. T 2028
5. Call



134-BB Guide Plates
1. Left Side GT 1047
2. Right Side GT 1043
3. Left Side T 1047
4. Right Side T 1043



134-CC
Sucker Bar Slide
1. Large - GT 1689
2. Med - T 1689
3. Small - Call



134-DD
Main Flywheel Cover
10x15
T-3005

Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

Group 140 Offset Numbering Units – Assy.

Call For Other Parts

GTO 46 12 5/8 x 18 inches Inking Unit

140-A



Shaft

140-B



Shaft length 22 3/8"

#42.431.001 F

#GTO 431.001 F

Mounting Rings

140-C



#42.431.310

#GTO 431.310

140-D



#42.431.320

#GTO 431.320

GTO 52 14 x 20 1/2 inches Inking Unit

140-E



Shaft

140-F



Shaft length 24 1/8"

#69.431.370 F

Mounting Rings

140-G



#69.431.310

Indexing Arms aka Cams

140-H



Cam RH
#69.431.321

140-Y



Cam LH
#69.431.320

MO 19 x 25 1/2 inches Inking Unit

140-I



Shaft

140-J



Shaft length 28 1/2"

#43.431.370 F

Mounting Rings

140-K



#43.431.510

Indexing Arms aka Cams

140-L



Cam LH
#43.431.320

140-Z



Cam RH
#43.431.321

Numbering Units – Gothic 3/16" high

GTO 46 / 52

MO

140-M



Forward / Across
#42.431.302

140-N



Forward / Convex
#42.431.304

140-O



Forward / Across
#43.431.302

140-P



Forward / Convex
#43.431.304

140-Q



Backward / Across
#42.431.301

140-R



Backward / Convex
#42.431.303

140-S



Backward / Across
#43.431.301

140-T



Backward / Convex
#43.431.303

140-U



Printing Block Holder
#42.431.330

140-V



Printing Block Holder
#42.431.331

140-W



Rotary Shell
#69.410.001

140-X



GTO 46
Cross Perforating Kit

Group 141

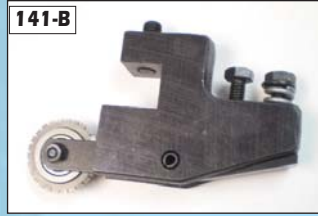
Perforating / Scoring / Slitting

Call For Other Parts

GTO 46



Holder Complete
#42.731.034 F



Perforating Block Complete
#42.731.001 F



GTO 46
Changeover Kit from Minus
Version to Plus Version
#42.431.000



Support Bar w/ Angle Piece
#42.731.025

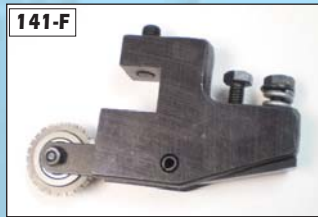


Cross Perforating Bar
#42.731.801

GTO 52



Holder Complete
#42.731.034 F



Perforating Holder Complete
#42.731.001 F



Support Bar #69.731.025



Perforating Bar #69.731.801

K-Offset



Perforating Head Complete
#S 731.001 F

K-Letterpress

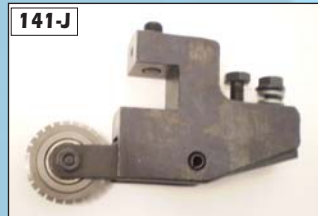


Perforating Head Body
#S 731.003

MO



**Holder for Perforating
Disc Complete**
#43.731.040 F



**Perforating Block
Complete**
#42.731.001 F



**Holder for
Perforating
Saw Complete**
#43.731.801 F



Cross Bar #43.731.025

SM 72

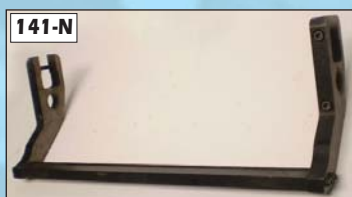


Perforating Head Complete
#93.731.001 F

GTO 46



Cross Perforating Kit



Perforating Holder



#68.731.040



26 Teeth
#03.731.126 F



Slitting
#03.731.009 F



Scoring
#03.734.010 F



6 Teeth
#03.731.106 F



8 Teeth
#03.731.108 F



10 Teeth
#03.731.110 F



12 Teeth
#03.731.112 F



14 Teeth
#03.731.114 F



30 Teeth
#03.731.130 F



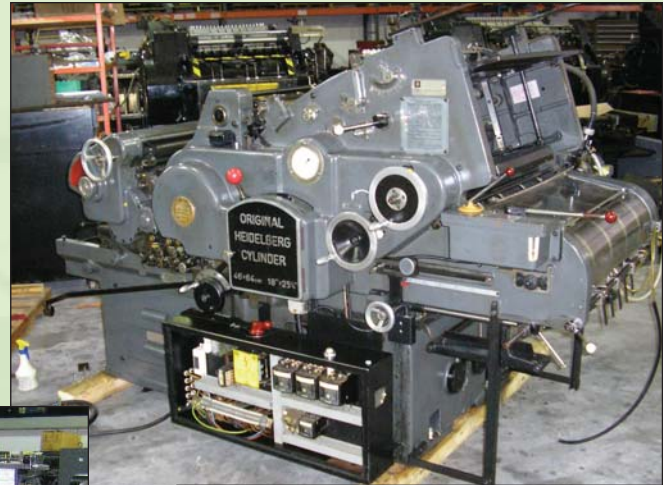
36 Teeth
#03.731.136 F



48 Teeth
#03.731.147 F

Heidelberg Diecutters

Expanded Parts Catalog



**Guard Kit
We Can Install**

S-28
SB
SBG
SBB
SBD

Copyright ©2014 8th Edition Catalog
1-941-625-7278

Group 96 Boxmaker - Diecutting Jackets - Bed Plates

S-Series Diecutter - All sizes in stock - Boxmaker Industry Standard

96-A 96-B
.030 Thick 35 Rockwell Hardness .030 Thick

S-28 - SB - SBG SBB - SBD

K-Diecutter - All sizes ready to ship - Boxmaker Industry Standard

96-C 96-D
.030 Thick 35 Rockwell Hardness .030 Thick

KS, KSB K5BA, K5D

CNC Machine Made - Quality Assurance

96-E 96-F
Lead Edge Plates Multi-Plated
Front Edge Plates Cool Edge System

CNC MACHINE - NO SHARP EDGES

Windmill 10x15 Minerva Jackets 96-G
Windmill 13x18 Grande Minerva 96-H
T-Platen GT Platen

Copyright ©2014 8th Edition Catalog
1-941-625-7278

Group 97 Quoins - Keys - Furniture

S-Series Kit 97-A
DEM 530 KIT

K-Series Kit 97-B
DEM R23 KIT

10x15 Kit 97-C
DEM 15 KIT

13x18 Kit 97-D
DEM 15 KIT Plus DEM 18 KIT

Quoin Type A 97-F
Quoin Key A 97-G

Quoin Type B 97-H
Quoin Key B 97-I

Dead Blow Hammer 97-J
Rubber - Does Not Bounce 97-K

Planer 97-L

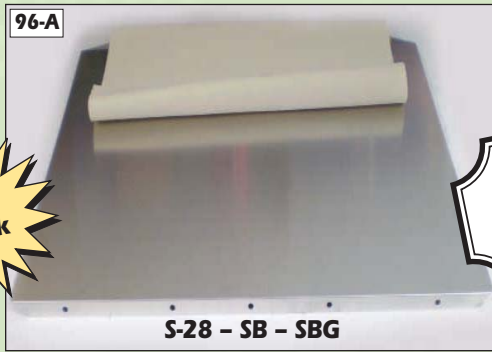
Cylinder Bed Plates

SBG 22x30 97-M
SBB 22x32 97-N
SBG 22x30 97-P
SBB 22x32 97-Q
.030" .5mm .030" .5mm
.030" .75mm .030" .75mm

**Thank You
For Your
Business**

Group 96 Boxmaker – Diecutting Jackets – Bed Plates

S-Series Diecutter – All sizes in stock – Boxmaker Industry Standard



**.030
Thick**

**35
Rockwell
Hardness**



**.030
Thick**

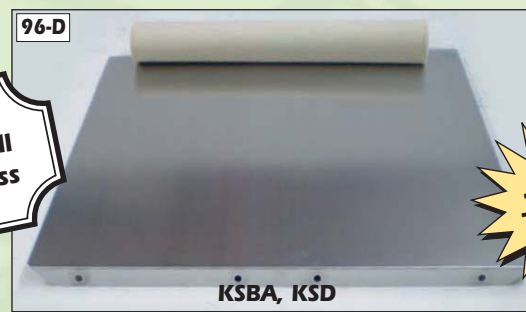
**Johannisberg
J-104
29 x 41
Boxmaker
Call**

K-Diecutter – All sizes ready to ship – Boxmaker Industry Standard



**.030
Thick**

**35
Rockwell
Hardness**



**.030
Thick**

CNC Machine Made – Quality Assurance



CNC MACHINE – NO SHARP EDGES

Windmill 10x15 Minerva Jackets

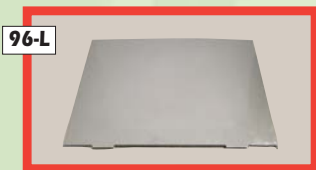


Windmill 13x18 Grande Minerva



S Diecutter– Cylinder Bed Plates

S-28 21x28



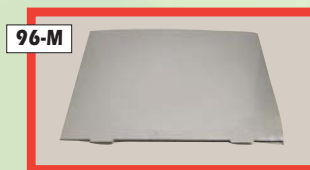
.020" .5mm

SB 21x30



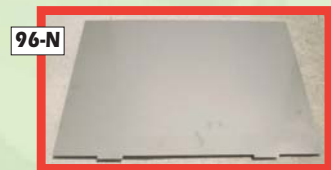
.020" .5mm

SBG 22x30



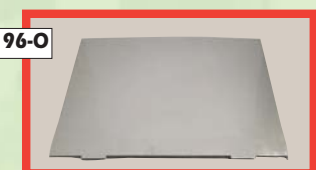
.020" .5mm

SBB 22x32



.020" .5mm

S-28 21x28



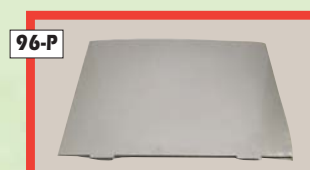
.030" .75mm

SB 21x30



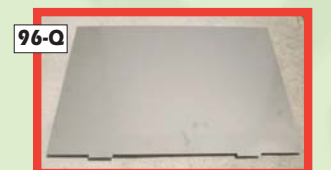
.030" .75mm

SBG 22x30



.030" .75mm

SBB 22x32



.030" .75mm

Group 97 Kiln Dried Hickory Wood Quoins – Keys – Furniture

S-Series Kit – Wood Furniture



DEM S30 KIT

K-Series Kit – Wood Furniture



DEM K23 KIT

10x15 Kit – Wood Furniture



DEM 15 KIT

97-D 13x18 Kit – Wood Furniture

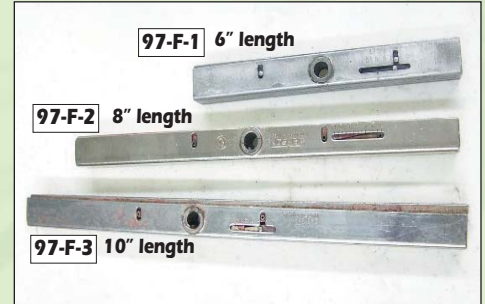


DEM 15 KIT



Plus
DEM 18 KIT

Quoin Type A



97-F-1 6" length

97-F-2 8" length

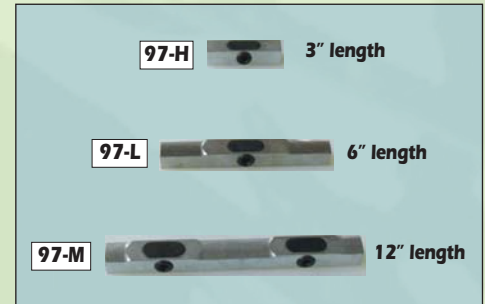
97-F-3 10" length

Quoin Key A



Star shaped for 97-F

Quoin Type B



97-H 3" length

97-L 6" length

97-M 12" length

Quoin Key B



Square shaped for 97-H 97-L 97-M

Dead Blow Hammer



Rubber – Does Not Bounce

Plastic Mallet



Planer



Visa



MasterCard

Various parts in this catalog are "SPECIAL ORDER BASIS" Call: 1-800-956-3612 • 1-941-625-PART (7278)

Group 98-B Tools - Letterpress - Offset

Ink Distributor Removal Tool



#66.024.002

Vernier



Metric or Inch

Roller Bearing Installer



#66.024.013

Perfecting Zero Wrenches



#52.024.102F

Perfecting Locating Bolt



#91.806.805F

**17mm Box End
Perfector Wrench**



#00.600.0177

K Offset Shell Removal



#34.024.066

10mm Quick Wrench



#66.353.011S

11mm GTO Wrench



#42.024.005

Long Form Adjust Screwdriver



#42.024.008

Long Allens - 5 & 6mm



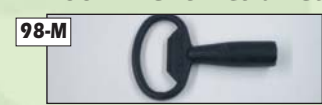
Call

Infeed Tool Adjustment



#27.024.005

Door Wrench Cabinet



#00.780.0854

Small Pin Wrench



#03.024.021

Large Pin Wrench



#08.024.020

Ink Form Adj. Tool



#66.027.003

**Sell Us Your
Surplus Parts**

HBG Oil Gun



#KS 2461

HBG Grease Gun



#KS 2462

Oil Gun Aftermarket



Call

**Oil Grease
Guns**

Side Guide Adj.



#66.024.018

8mm T Wrench



#66.024.011

10mm T Wrench



#66.024.019

13mm T Wrench



#42.024.007

17mm T Wrench Short



#09.024.010

17mm T Wrench Long



#09.024.001

19mm T Wrench Short



#03.024.006

19mm T Wrench Long



#03.024.006

19mm Wrench



#00.600.0178

Plate Wrench



#09.457.015F

Red Plastic Wedge



#66.024.012

17mm Socket Attached



#93.024.022

5mm Allen Attached



#89.024.502

8mm T Wrench



#01.024.016

**Wrenches 10-13,
10-14, 24-27**



Call

**Large Plate Wrench
w/Pin**



#09.457.015F

17mm Plate Adj.



#00.520.0616

10mm Long T Wrench



#42.731.010

**Ball Handle
Shell K Offset**



#KSZ-2462

Hook Black Jacket



#52.024.030F

Jacket Hook



Call

Technical Support

Index



Comes with guard kit installed noted here.

GUARD KITS with / without optional electrical safety swithcing. The same Demers kit used for 25 years. Guard kit is easily installed with removed inker.



Guard Kit See pg. 157

S-Series Heidelberg (Wieslock) Factory Production

1950	196 - 1 240	1961	16 952 - 19 900	1972	36 952 - 37 535
1951	1 241 - 1 809	1962	19 901 - 22 098	1973	37 536 - 38 018
1952	1 810 - 2 794	1963	22 099 - 24 369	1974	38 019 - 38 482
1953	2 795 - 3 947	1964	24 370 - 26 729	1975	38 483 - 38 686
1954	3 948 - 5 207	1965	26 730 - 28 582	1976 -	38 687 - 38 872
1955	5 208 - 6 930	1966	28 583 - 30 404	1977 -	38 873 - 39 033
1956	6 931 - 9 173	1967	30 405 - 31 756	1978 -	39 034 - 39 115
1957	9 174 - 10 977	1968	31 757 - 33 275	1979 -	39 116 - 39 199
1958	10 978 - 12 717	1969	33 276 - 35 050	1980 -	39 200 - 39 210
1959	12 718 - 14 560	1970	35 051 - 36 276	1981	PRODUCTION HALT
1960	14 561 - 16 951	1971	36 277 - 36 951		

Technical Information 1950-1981

Specializing in Heidelberg Presses throughout the World.

Original Heidelberg S-Letterpress Factory specs from first year production 1950 through last year production 1981 (Halt)

MODEL	MAXIMUM SHEET SIZE	MINIMUM SHEET SIZE	STANDARD CHASE INSIDE	SKELETAL CHASE INSIDE	FORM BETWEEN BEARERS	MAXI MUM SPEED	NET WEIGHT	ELECTRIC. DEMAND	GRIPPER MARGIN
S28	21 1/4 X 28 3/8	4 1/2 X 6 3/8	21 1/16 X 26 7/16	21 1/16 X 27 3/16	28	4,000 IPH	10,846 #	5.2 KW 6.9 HP	5/16 - 3/8
SB	21 1/4 X 30 1/4	4 1/2 X 6 3/8	21 1/16 X 28 3/8	21 1/16 X 29 1/8	30	4,000 IPH	11,176#	6.2 KW 8.24 HP	5/16 - 3/8
SBQ	22 X 30 1/4	4 1/2 X 6 3/8	21 5/8 X 28 3/8	21 5/8 X 29 1/8	30	4,000 IPH	11,376#	6.2 KW 8.24 HP	5/16 - 3/8
SBB	22 1/2 X 32 1/4	4 1/3 X 7 1/4	22 X 30 3/8	22 X 31 1/8	32 7/16	4,000 IPH	11,785#	6.2 KW 8.24 HP	5/16 - 3/8
SBD	25 1/4 X 35	7 1/2 X 11 7/16	24 3/8 X 33 7/16	24 3/8 X 34 1/4	35 7/16	4,000 IPH	14,330#	9.5 KW 12.7 HP	5/16 - 3/8
SGS	28 1/4 X 41	15 3/4 X 21 3/4	27 3/16 X 38 3/8	NA	41	4,000 IPH	17,780 #	14.1 KW 18.76 HP	NA
KSBA	18 X 23	5 1/2 X 7 1/8	17 7/8 X 21 1/8	17 7/8 X 21 7/8	22 3/4	5,000 IPH	6,680 #	5 KW 6.8 HP	5/16 - 3/8
KSB	15 3/4 X 23	4 15/16 X 5 7/8	15 1/2 X 21 1/8	15 1/2 X 21 7/8	22 3/4	5,000 IPH	6,630 #	4 KW 5.5 HP	5/16 - 3/8

Index to Die Cutting Parts

Page

128-130	K-Letterpress
131-134	10x15 13x18 Windmill
138	Jackets
139	Furniture / Quoins / Keys
140	Tools

S-Diecutter
































142-144	Feeder
145-147	Swing arm - impression cylinder
148-150	Base / Bed / Chains
151-154	Delivery
154	Delivery gripper bar
155	Electrical
156-157	Misc. parts
158	Chases

Index to Maintenance / Basics

Page

159	"How to use this catalog"
160	Greasing
161	Oiling
162	Leveling of base
163	Electrical
164	New jacket installation
165	Replace / adjust bed guides
166	Bed / cylinder bearer pressure
167	Suction bar setting
168	Traveling feedboard gppers
169	Pump, air testing and Pump, vacuum testing
170	Impression cylinder grippers
171	Delivery chain tension
172	Del. chain replacement
173	Del. grip bar grip finger
174	Factory timing marks
175	Distance chain grip to cyl.
176	Chain grip bar open timing
177	Adj. of carriage grippers
178	Timing del. grippers / carriage

Group 100-A Feeder S-Diecutter

<p>100-A</p>  <p>S28 SB SBB SBG</p>	<p>100-B</p>  <p>SBD</p>	<p>100-C</p>  <p>Ratchet Lever #S 1745</p>		
<p>Feeder Ratchet Handwheel #S 1781</p>	<p>Feeder Ratchet Handwheel SBD #SBD 1781</p>	<p>100-D Same as 103-S</p> 	<p>100-E</p> 	
<p>100-F</p> 	<p>100-G</p> 	<p>100-H</p> 	<p>100-I</p> 	<p>100-J</p> 
<p>Tilt Adjusting Screw #S 1613</p>	<p>Handle #S 1760</p>	<p>Ratchet Drum Handle #S 1579</p>	<p>Cup Washers #KS 1671</p>	<p>Small Ratchet Pawl #S 1746</p>
<p>100-K</p> 	<p>100-L</p>  <p>See pg 47 26mm</p>	<p>100-M</p> 	<p>100-N</p> 	
<p>Feeder Table Lift Gear 21/24 Teeth #S 1796</p>	<p>Flat Sucker-Red #S 1630</p>	<p>Feed Table Lift Gear 19/24 Teeth #S 1796 S</p>	<p>100-SS</p> 	
<p>100-O</p> 	<p>100-P</p> 	<p>100-Q</p> 		<p>100-R</p> 
<p>Feed Table Lift Gear 27 Teeth #S 1793</p>	<p>Feeder Control Pointer #S 1726</p>	<p>Sheet Smoother with Spring #S 2224 F</p>		<p>Feed Table Lift Gear 29 Teeth #S 1793 S</p>
<p>100-S</p> 	<p>100-T</p> 	<p>100-U</p> 	<p>100-V</p> 	
<p>Flanged Gear #S 1752</p>	<p>Pivot Stud #S 1568</p>	<p>Sheet Smoother #S 2236 F</p>	<p>Sheet Steadier Brush #S 2285 F</p>	
<p>100-TT</p> 	<p>100-UU</p> 	<p>100-VV</p> 	<p>100-WW</p> 	
<p>Swinging Lever #S 2004</p>	<p>Pull Rod Complete #S 2005</p>	<p>Connecting Fork #S 2055</p>	<p>Sucker Bar Control Lever #S 1653</p>	
<p>100-XX</p> 	<p>100-YY</p> 	<p>100-ZZ</p> 	<p>100-AAA</p> 	
<p>Lever f/ Impression Trip #S 1238</p>	<p>Pull Rail Right / Left #SBD 2242</p>	<p>Travel Gripper Mount Bracket #S 2031</p>	<p>Connecting Rod #S 2020</p>	

Also, not in catalog and "WHILE THEY LAST" Many one time available "original manufacture" parts call: 1-800-956-3612

Group 100-B Feeder S-Diecutter



Sheet Detector Bracket
#S 2266



Sheet Weight Complete
#S 1730 F



Sheet Holder Side
T 2219



Sheet Extended Holder - Complete
#S 1774 F



Sheet Separator 45°
#S 1783 See pg. 53



Sheet Separator 90°
#S 1784 See pg. 53



Travel Feed
Grip Finger 4x
#S 2035
See pg 57 4x



Standard Tail Holder
#T 2214 F



Side Guide Drive
#S 2204



Backing Plate
#S 2045



Air Pump Guard #S 2156



Assembly



Clack Valve Striker
#S 1823



#S 1829



Travel Feed Board Gripper Assy. #S 2030 F



Sliding Holder w/End #S 1777 F



Sliding Holder
#S 1777



Feed Table Guide
Extended
Complete Assy
#S 1768 F



Feeder Board
Slide



Extension



Nut & Bolt
#S 1799



T Bolt



Side Guide Bearing D.S.
#S 2205



Side Guide Clamping Lever
#S 2203



Side Guide Lay Complete
#S 2228 F



T-Bolt AKA Clenching Screw
#S 2225 Top #S 2226 Bottom



Feeder Guide Rail
SBD 2046



Feeder Guide Rail
#S 2046



Device f/ Double Sheeter
#KS 2266 F



**Sell Us Your
Unused
Diecutting
Parts**

Group 100-C Feeder S-Diecutter S-Heidelberg Diecutters



100-JJJ
Impression Jacket Plates
See page 26
Impression Die Plates
See page 27



100-KKK
Guide Bearing D.S.
#S 2237



100-LLL
Guide Bearing O.P.S.
#S 2241



100-MMM
Air Pump Mounting Bracket
#S 1806



100-NNN
Pump Driving Gear
#S 1644



100-OOO
Lever for Tilt Control
#S 1623



100-PPP
Lever for Side Guide Clamp O.P.S.
#S 2219



100-QQQ
#S 1675



100-RRR
#T 1844
Air Filter



100-SSS
Thimble Filter for Cyl. Air Pump
#00.250.0086



100-TTT
Oil Filter for Cyl. Oil Tank
#00.250.0128



100-UUU
Fork Lever
#SB 1283



100-VVV
Vacuum Cam Segment
#S 1637



100-WWW
Pivot Stud for Air Pump
#S 1813



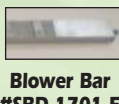
100-XXX
Bearing Bracket D.S.
#S 1646



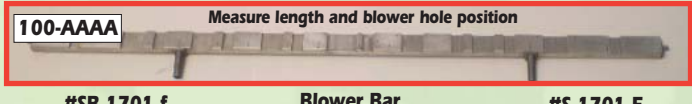
100-YYY
Intermediate Gear & Gear Shaft
#S 1650 #S 1649



100-ZZZ
Measure length and blower hole position



Blower Bar
#SBD 1701 F



100-AAAA
Measure length and blower hole position
#SB 1701 f Blower Bar #S 1701 F



100-BBBB
Cyl. Brush
#SB 1270
D.S.



100-CCCC
Sheet Guide #S 1243



100-DDDD
Lifting Nozzle Spring Loaded Sucker
#S 1607



100-EEEE
Measure length and count number of suckers
Feeder Sucker Bar
#S 1617 F
#SB 1617 F
#SBB 1617 F



100-FFFF
Lower Guide Rail O.S.
#S 2053



100-GGGG
Lower Guide Rail D.S.
#S 2052



100-HHHH
Also
#S 2001 #SBB 2001 #SBD 2001
Feedboard #SB 2001

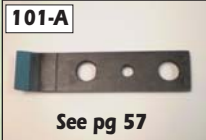


100-IIII
Pump Arm
#S 1809

Feeder and Delivery Boards Call

Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

Group 101-A Swing Arm - Imp. Cyl. S-Diecutter

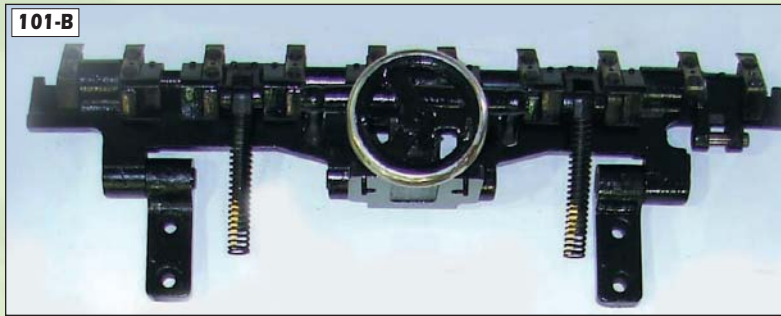


101-A
Cyl. Gripper
Finger
#S 1127 F

See pg 57



101-C
Imp. Cylinder
Grip Double
#SBB 1185



101-B
Imp. Cyl.
Gripper Complete
#S 1108 F
#SB 1108 F
#SBB 1108 F



101-D
Farthest from Cyl.
Ratchet Pawl f/Packing
#S 1137



101-E
Imp. Handwheel Clamp Shaft Bolt
S 1114



101-F Closest to Cyl.
Ratchet Pawl f/Packing
#S 1136



101-G
Tachometer



101-H
Ratchet Control Lock
#S 1139



101-I
Resettable
6 Digit
Counter
#T 2501



101-J
Jacket Ratchet Wheel
#S 1135



101-N
Imp. Jack Screw
#S 1208



101-K
Pivot Stud
#S 1463



101-L
Impression Cam
#SB 1155



101-M
11 Teeth
Segment Gear - Drive
#S 1215 D/S



101-O 11 Teeth
Segment Gear -
Operator
#S 1214 O/S



101-P
Flange - Sprocket Drive
#SB 14184



101-Q
Gripper Plunger
Swing Arm -
Outer
#S 1342



101-PPP
Imp. Trip Block
#S 1305



101-QQQ
Spacer



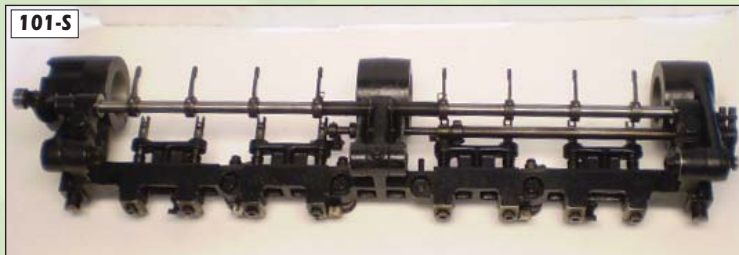
101-RRR inside
Space
Bolted
Roller Lever #S 1365



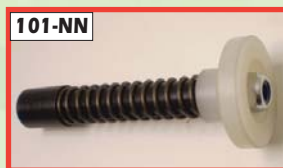
101-R
Gripper Plunger
Swing Arm -
Center - Cutout
#S 1343



101-SSS Outside
Pinned
Roller Lever #S 1366



101-S
Swing Gripper Assy. #S 1309 F #SB 1309 F #SBB 1309 F



101-NN
Index Bolt w/Nylon Roller
#SB 1981



101-OO
Gripper Housing
#S 1128



101-PP
Tension Spring
#S 1747



101-QQ
Bracket Support
#S 1117



101-RR
Screw
#R 21116



101-SS
Shaft for
Replacing Handwheel
#R 21114

Group 101-B

Swing Arm - Impression Cyl. S-Diecutter



101-TT
Feeder Tray Mount
#SB 1754 O.S #SB 1755 D.S.



101-T
Imp. Arm Stop
#S 14160



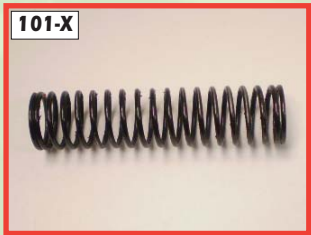
101-W
Need exact part number engraved in casting
Helical Cylinder Gear #S 1107



101-U
Inside / Bolted
Imp. Detector Roller
#S 1366



101-V
Outside / Pinned
Imp. Detector Roller
#S 1365



101-X
Plunger Swing Arm Swing
#S 1377



101-Y
Index Lever O.S.
#S 1212



101-Z
6d Cam
#S 1905



101-AA
Flange
#S 14184



101-BB
Imp. Gripper Cam Lever
#S 1253



101-CC
On / Off Cam Lever Arm
#S 1951 #S 1911



101-DD
Ratchet Wheel for Jacket Packing
#S 1135



101-EE
Main Control for Brake
Pre 10,000 Serial #
#S 1930



101-FF
Impression Handle Cam
#SBD 1909



101-GG
Impression Handle Cam
#SB 1910



101-HH
Main Control for Brake
Post 10,000 Serial #
#S 1930



101-II
Index f/Imp. Trip
#S 1225



101-JJ
Imp. Cut-off Pawl
#S 1922



101-KK
Imp. Gripper Bar Lever
#S 1147



101-LL New style Handwheel
19mm
Clamp Bar Handwheel Bracket
new style
#S 1119



101-MM
Head Lay Stop Plate
#SBD 1384



101-OOO
Headstop
#S 1384

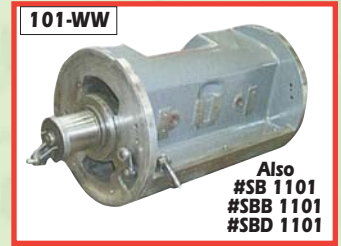
Group 101-C Swing Arm - Imp. / Cyl. S-Diecutter



Straight Cut Cylinder Gear
#S 1102/9d



Helical Cylinder Gear
#SB 1102



Main Impression Cylinder
#S 1101

Also
#SB 1101
#SBB 1101
#SBD 1101



Impression Cam Lever
#S 1271



Diecutting Jackets
See page 26



Drive Gear
#S 1430



Impression Operating Lever
#S 1901



Operating Lever
#SB 1901



Eccentric Hub
#SBB 1645



Eccentric Bearing
#S 1173



Front Guide Ass'y
#S 1355



Front Guide Ass'y
#S 1356
#S-1355



Imp. Operating Rack D.S.
#S 1224



Imp. Operating Rack O.S.
#S 1210



Imp. Arm Lever
#S 1901



Bracket for
Compression Spring
#S 1413



Lever Lifting
Impression
#SB 1902



Bearing Bracket
#S 1916



Main Imp. Lever
#S 1281



Guide Fork
#S 1258

Group 102-A Base / Bed / S-Diecutter



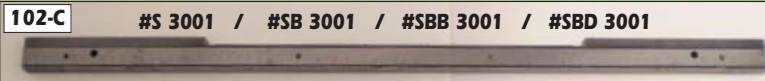
102-A
Upper Bed Drive Rack #SB 0702 #SBB 0702



102-HH
Lower Bed Drive Rack #S 0106 #SB 0106 #SBB 0106



102-B #S 3002 / #SB 3002 / #SBB 3002 / #SBD 3002
Split Chase Bed Tail Bar #S 3002



102-C #S 3001 / #SB 3001 / #SBB 3001 / #SBD 3001
Split Chase Gripper Head Bar #S 3001



102-D
Pinion Gear for Rack #S 0609



102-E
Chase Lock Bolts For 102-K #S 0710 F



102-FFF
Chase Lock Support Bolt #S 0705 For 102-I and 102-J



102-F
Bed Drive Block #S 0720 #SBB 0720



102-G
Guide Plate Only #S 0714



102-H
Spindle F / Gear #S 0610



102-I
Chase Lock Support D.S. #S 0709



102-J
Chase Lock Support O.S. #S 0708



102-K
For 102-E
Chase Lock Nut #S 0711



102-L
Distance Piece F / Tufnol #S 0605



102-M
Bed Rack Roller #S 0603



102-N
Winged Casting - 158mm (L) #SB 0607

#S 0607
#SBD 0607
#SBB 0607



102-O
Roller Carriage Rack Gear #S 0117 #SB 0117



102-JJ
Roller Carriage Rack Gear #SBB 0117 #SBD 0117

Group 102-B

Base / Bed / Lower Drive S-Diecutter

S28
SB
SBG
SBB
SBD

102-P



Tufnol Side Plate - 1111mm #SB 0601

102-Q



Tufnol Side Plate - 950mm #SB 0622

102-S



Tufnol Strip - 413mm #SBD 0602

102-R



Measure the length

Spacer Bar - Adj.
#S 0608
#SB 0608
#SBB 0608
#SBD 0608

102-T



Shaved Cyl. Bushing
#S 0306

Sold As Set

102-U



Cylinder Gear Rack - Drive Side #SB 0703 D/S

102-V



Cylinder Gear Rack - Operator Side #SB 0704 O/S

102-W



Guide Frame
#S 0105

102-X



Rack Carrier D.S.
#S 0109

102-Y



Rack Carrier O.S.
#S 0108

102-Z



Brake Release
#SB 0505

102-AA



Brake Lever
#KS 0438

102-BB



Main Cam O.S.
#S 0505

102-CC



Main Cam D.S.
#S 0506

102-DD



Intermediate Gear
#SB 0423

102-EE



100mm
Wide Teeth

Bed Drive Pinion
AKA Bull Gear Later #S 0305 F

102-FF



100mm
Wide Teeth

Bed Drive Pinion AKA Bull Gear
#SBG 0305 F

102-GG



115mm
Wide Teeth

Bed Drive Pinion AKA Bull Gear
#SBD 0305 F

102-II



Bed Drive Pinion Ass'y
#SBB 0305 F



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Call Demers Parts Hotline @ 1-800-956-3612 ▪ 1-941-625-PART (7278)

Group 102-C Base / Bed / Guards S-Diecutter



102-KK
Bed Guard - Front
#S 0617



102-LL
Bed Guard - Rear
#S 0733



102-MM
Journal Box O.S.
#S 1027



102-NN
Journal Box D.S.
#S 1029



102-OO
Measure LxW
Oil Guard



102-PP
Crank / Cam Guard O.S.
#S 0157 F



102-QQ
Crank / Cam Guard D.S.
#S 0156 F



102-RR
Crankshaft Bearing Cap
#S 0102



102-SS
Crankshaft Cover Complete
#S 1597 F



102-TT
Motor Bracket Bas Ass'y
#S 0123 / #S 0124



102-UU
Roller Carriage Guard
#SB 1540



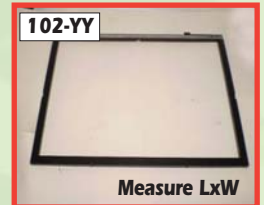
102-VV
Flywheel Guard
#S 2132



102-WW
Key Ways



102-XX
Guard f/Rack Inspection
#S 0165



102-YY
Measure LxW
Chases
#S 299.001 F
Call for sizes



102-ZZ
Bearing
Rail Guard D.S.
#SB 0618



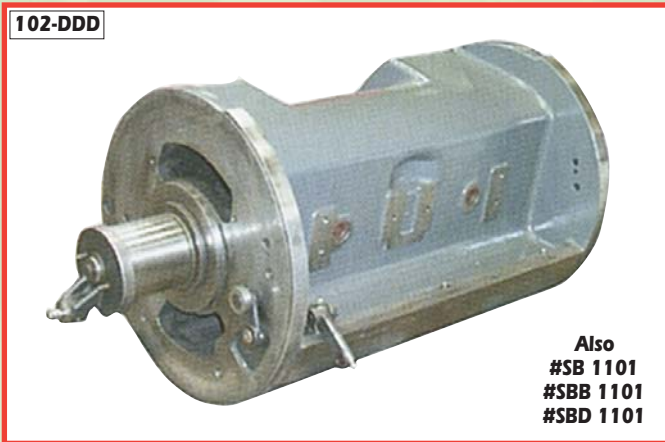
102-AAA
Bed Guard - Front
#S 0734
#SB 0734 / #SBD 0734



102-BBB
Bearing
Rail Guard O.S.
#SB 0619



102-CCC
Measure LxWxD
Nylon Rack (Blank) with no holes
You align / copy and drill



102-DDD
Main Impression Cylinder
#S 1101

Also
#SB 1101
#SBB 1101
#SBD 1101



102-EEE
Oil Guard D.S.
#S 2128



102-FFF
Oil Guard
#S 2134



102-GGG
Oil Guard
#S 2137



102-HHH
Guard Kit

Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

Group 103-A S-Diecutter Delivery



103-A
Pivot Stud for 103-B
#S 1463



103-C
Pivot Stud #S 14115



103-B
Early S Slow Down Crank #S 1466



103-D
Early S Track Cam Kit - Delivery #S 1472

1. #S 1472
2. #SB 1472
3. #SBB 1472



103-E
Del. Intermediate Gear O.S.
#S 1474

43 Teeth



103-F
Segment Gear #S 1448

39 Teeth



103-G
Collar Adjust
#S 1458



103-H
Intermediate
Gear Ass'y
25 Teeth
#S 1418

25 Teeth



103-I
Delivery Wire Rope Cable
#S 1539

Sold in
Pairs



103-J
Track Cam 55 Teeth Gear with 1467 #S 1468

55 Teeth



103-K
Pivot Stud -
OH1468
#S 1467



103-L
Ratchet Pawl
for #S 1533
#S 1537



103-M
Ratchet Drum Handle
#S 1579



103-N
Chrome Jogger Plate - Small
#S 15116



103-P
Chrome Jogger Plate - Large
#S 15115



103-O
Delivery Ratchet Drum
#S 1569



103-Q
Delivery Ratchet Arm
S 1533



103-R
Center Shaft -
F1472
#S 1469



103-S
Bushing
Drum
#SDM 010

For
103-O

Group 103-B S - Diecutter Delivery



103-T
Drive Carriage Pinion Gear
#S 1462



103-U
Sheet Steadier
#SBB 1557



103-Y
Spring Brake New Style
#S 1508



103-V
Connecting Link
#S 1465



103-W-1
S28
SBG
SBB
#S 1415 / 16



103-X
Chain Guide - O.S.
#S 1420 O.S.



103-W-2
SBD
Delivery Chain/Pair
#SBD 1415 / 16



103-AA
Chain Guide - D.S.
#S 1419 D.S.



103-Z
18/19 Teeth
Del. Lift Gear 18/19 Teeth
#S 1530



103-BB
Del. Lift Gear
19 Teeth
w/ 2 Stubs
#S 1528



103-CC
Del. Lift Gear
20 Teeth
#S 1529



103-EE
Sheet Guide Complete
#S 1485 F



103-FF
Sheet Guide Complete
#S 1486 F



103-DD
Brake Housing
#S 1509 F



103-II
Delivery Carriage Rod Oldstyle
#S 1459 Early



103-GG
Slow Down Crank
#SB 1466 Later



103-HH
Plate
#S 1743



103-JJ
Del. Shaft Mount
Bracket OPS.
#S 1452



103-MM
Del. Pile Shaft
Bracket D.S.
#S 1442



103-KK
Chain Sprocket
for
Geared Shaft
#S 1427
OPS
& D.S.



103-LL
Chain Sprocket for
Idler Shaft
(non driven)
#S 14183
OPS
& D.S.



103-NN
Quadrant Bracket
#S 14151



103-OO
#S 14103



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Group 104-A S - Diecutter Delivery

S28
SB
SBG
SBB
SBD 153



104-M
Sheet Jogger Collar
#S 15112 F D.S.



104-N
Del. Jogger Body
#S 15106
O.R.S.



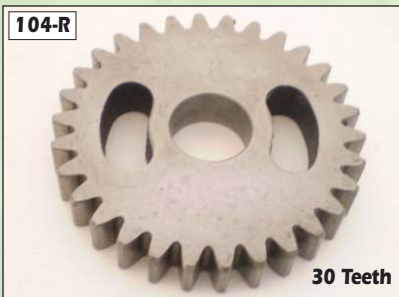
104-O
Jogger Lock Screw
#S 15114



104-P
Sheet Del. Bar Complete
#S 1459F



104-Q
Star Wheels
#S 1413 F



104-R
Carriage Drive Gear 30 Teeth
S1461



104-S
Ejector Bracket Shaft D.S.
#S 1519
D.S.



104-U
Drive Collar
#S 1457



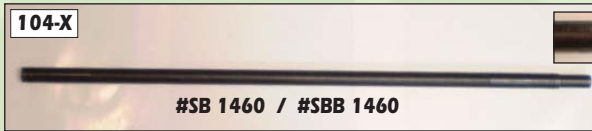
104-T
Count teeth
Carriage Drive Gear O.R.S. #S 1450



104-V
Del. Bracket O.P.S.
#S 1525
O.P.S.



104-W
#S 1411 F / #SB 1411 F / #SBB 1411 F / #SBD 1411 F
Del. Star Wheel Shaft #SBB 1411 F



104-X
#SB 1460 / #SBB 1460

Shaft F/Drive Carriage
#S 1460



104-Y
Carriage Torsion Spring
#S 1456



104-Z
Carriage Gripper Finger
#S 1451 F

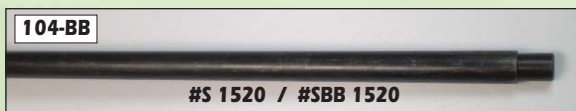


104-AA
#SB 1447 / #S 1447

Del. Carriage Casting - Only
#SBB 1447

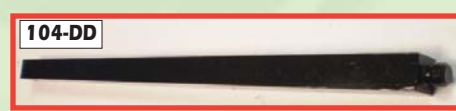


104-CC
Driving Rack for Delivery Carriage D.S.
#S 1449
D.S.



104-BB
#S 1520 / #SBB 1520

Shaft F/Ejector Fingers
#SB 1520



104-DD
Delivery Pile Rail



104-EE
Count teeth
D.S.
#S 1757

Table Rack D.S.
#S 1757



104-FF
Count teeth
O.P.S.
#S 1756

Table Rack O.P.S.
#S 1756



104-GG
Double Cam
#S 14153



104-HH
Delivery Chain Tension Guide / Lower D.S.
#S 1499



104-II
Delivery Chain Guide Upper
#S 1498
Nylon



104-JJ
Delivery Chain Guide Upper
#S 1498
Metal

S28
SB
SBG
SBB
SBD

Group 104-B S - Delivery S-Diecutter



Strip Finger - 105mm #S 1521 A



Strip Finger - 110mm #S 1521 B



60 Teeth
Delivery Drive Gear D.S.
#S 1429



Del. Grip
Bar Springs
#S 1409



Del. Grip Holder
#S 1405



Impression
Stop
#S 14160



66 Teeth
Intermediate Gear
#S 1649



Del. Grip Bar Lever
#S 1407



Del. Grip Bar Lever
#SBD 1407



45 Teeth
Feed Drive Gear w/Stud
#S 1650



Delivery Pile Ass'y Bracket #S 1544 #S 1545



S28 21 x 28
Del. Gripper Bar Complete #S 1403 F



104-L
Del. Grip Finger - Rubber
#S 1404 F



SBB 20 x 32
Del. Gripper Bar Complete #SBB 1403 F



104-NN
Gripper Cam
Deliver End
#S 1439



SBG 22 x 30
Comes in 9 / 11 Grippers
Del. Gripper Bar Complete #SBG 1403 F Also SBD 1403



104-MM
Back Plate
#KSB 1441



104-RR
Del. Gripper Bar Complete #SBD 1403



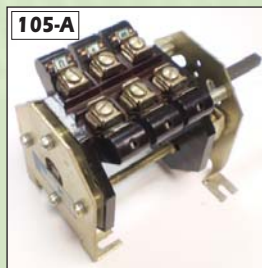
104-PP
Imp. Cyl. Roller Lever
#S 1454



104-QQ
Delivery Cam for Gripper
#S 1439

Group 105-A Electrical S-DieCutter

S28
SB
SBG
SBB
SBD



105-A Main 3 Phase Power Switch



105-B Main Power Handle



105-JJ New Style Rotary Switch
Select 10 or 12 position



105-KK 2 belt - 2 Speed Pulley S28 / SB / SBG
220 / 380 / 3 phase



105-LL 3 Belt Single Pulley 230 / 380 / 415
SBB



Check 110 VAC
Coil or
220 VAC Coil

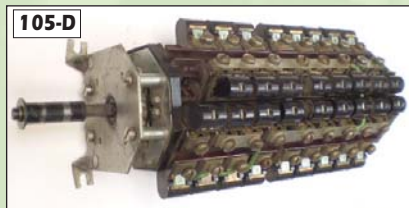
105-C Relay
See pg 111-112



105-MM SBD Diecutter 230 / 380 Volt 3 ph.
Servo Motor type



105-NN 24 VDC
SBD Brake f/Main Motor



105-D 15 Speed Motor Control



105-E 10 Speed Motor Control



105-F Transformer
Pri 220.....550v
Sec 115v



105-G Contactor
See pg 111



105-K Motor Brush
S - SB - SBG - SBB



105-L 6 Amp Fuse
See page 106

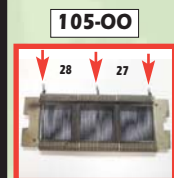


105-H-1 Red Light Base

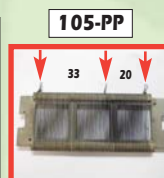


105-J-1 Start/Stop Switch
1 Pole

Individual Resistor Plates



105-OO



105-PP



105-H-2 Light Housing



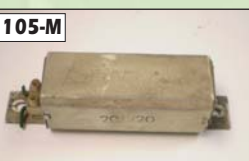
105-J-2 Start/Stop Switch
2 Pole



105-QQ Powder Sprayer Ass'y



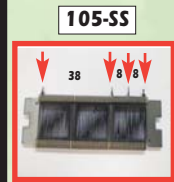
105-RR Imp. Solenoid
State 110v or 230v



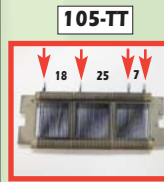
105-M Lamp Ballast



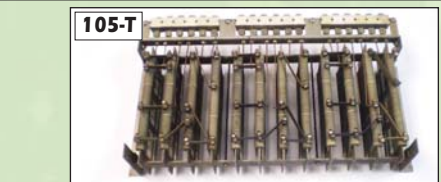
105-S Motor / Blower
narrow type



105-SS



105-TT



105-T Motor Drive Resistor Bank State type of machine & size



105-CC Motor Blower
wider type



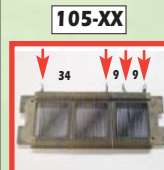
105-UU Slip Ring
Brush Holder



105-VV SBD Commutator
Brush



105-WW



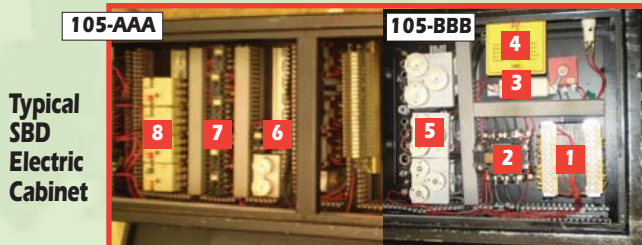
105-XX



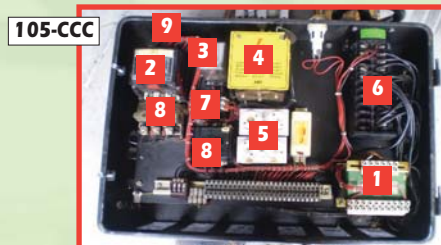
105-YY SBD Brush for Slip Ring



105-ZZ 0.42 KW
SBD Delivery
Slow Down Motor



105-AAA Typical SBD Electric Cabinet



105-CCC Typical Electric Cabinet

- | | |
|----------------------------------|--------------------------------------|
| 1. Transformer pg 114 | 5. Fuses pg 106 |
| 2. Contactor pg 113 | 6. Contactor pg 113 |
| 3. Ballast pg 155 | 7. Control Relays pg 111 & 112 |
| 4. Power Disconnect pg 108 | 8. Thermal Overload pg 111 |

- | | |
|----------------------------------|--------------------------------------|
| 1. Transformer pg 114 | 6. Rotary Switch pg 155 |
| 2. Contactor pg 113 | 7. Control Relays pg 111 & 112 |
| 3. Timer pg 107 | 8. Thermal Overload pg 111 |
| 4. Power Disconnect pg 108 | 9. Start Switch pg 155 |
| 5. Fuses pg 106 | |

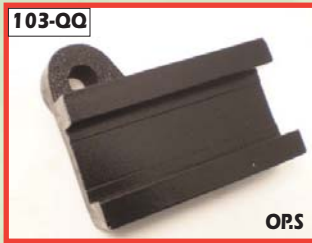
103-C is out of sequence



103-PP

See pg 78

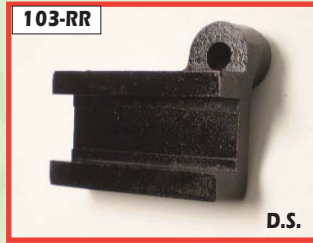
**Gripper Operating Cam
#SBD 1440**



103-QQ

OPS

**Bracket for Del. Rear Fence
#S 1553 O.S**



103-RR

D.S.

**Bracket for Del. Rear Fence
#S 1544 D.S.**



103-SS

**Roller Lever
#S 1301**



103-TT

**Lifting Imp. Lever
#SB 1903**



103-UU

**Roller Lever
#S 1276**



103-VV

**Throw Off Lever Trip
#KSZ 1978**



103-WW

**Intermediate Inker Gear
w/Support Shaft
#S 1019**



103-XX

Dia. 115mm

36 Teeth

**Del. Intermediate Gear D.S.
#S 1436**



103-YY

66 Teeth

Dia. 205mm

**Drive Gear
#SB 1431**



103-ZZ

**Swing Arm Connecting Lever
#S 1302**



103-AAA

**Crank Shaft Bearing Cap
w/White Metal Bearing
#S 0102**



103-BBB

**Swing Gripper Operating Cam
#S 1105**



103-CCC

40 Teeth

#S 1103 Early



103-DDD

46 Teeth

Dia. 540mm

**Cylinder Segment Gear without Hole
#S 1103 O.S.**



103-EEE

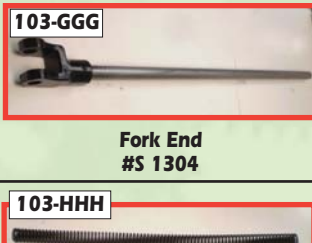
46 Teeth

**Cylinder Segment Gear with Hole
#S 1104 D.S.**



103-FFF

**Feeder Drive Housing
#S 1634**



103-GGG

**Fork End
#S 1304**



103-HHH

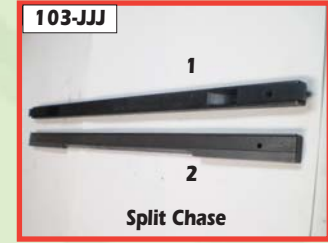
**(Compression Spring used with #S 1304)
Spring #S 1312**



103-III

54 Teeth

**Intermediate Gear
#S 1432**



103-JJJ

**1. Head Bar #SBD 3001
#S 3001 / #SB 3001 / #SBB 3001
2. Tail Lockup Bar #SBD 3002
#S 3002 / #SB 3002 / #SBB 3002**



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Group 105-B S-Diecutter Misc.

S28
SB
SBG
SBB
SBD



105-O

Tools
7, 8, 10, 13, 14 mm



105-P

Tools
17, 19, 24 mm



105-Q

Safety Kit for ink removal with non breakable lexan. You install or we install.

Guard Kit
We Can Install

S-28
SB
SBG
SBB
SBD



105-U

Pin Wrench Small #S 2421



105-V

Pin Wrench Large #S 2420



105-DDD

Connecting lever #SB 1179



105-R

Lubrication
#S 2462



105-W

Call for others

Cylinder Brush
#SB 1270



105-AA

Call for others

Cylinder Brush
#S 1270



105-X

Plate
#S 1185 F



105-Y

Index Lever
#S 1226/3



105-Z

Op. Lever/Brush #S 1229



105-BB

Cam Roller Lever
#S 2220



105-CC

Bearing Bracket
#S 2017



105-DD

Flanged Shaft
#S 1435



105-EE

Pin
#S 1277



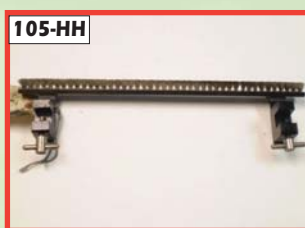
105-FF

Support Bracket
#S 1642



105-GG

Cover Plate
#SBD 0426



105-HH

Brush Complete with Holder
#S 7330 F



105-II

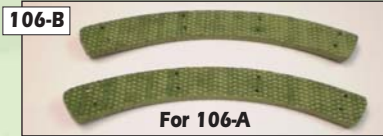
Guide Fork
#S 1258

Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

Group 106 S-Diecutter Chases - Misc.



106-A
Brake Shoe with pads Complete #S 0437 F



106-B
Brake Linings/Pad-2X #S 0449



106-W
Impression Cylinder #S 1101
Call with details



106-C
Del. Gide Bracket - OP.S. #SBD 1550 OP.S.



106-D
Worm Gear #SBD 1509
D.S.



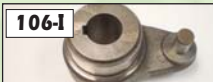
106-E
Worm Gear #SBD 1508
OP.S.



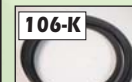
106-F
Del. Guide Arm #SBD 1551
D.S.



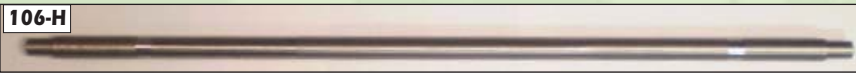
106-G
Shaft F Drive Carriage #S 1460 #SB 1460 #SBB 1460



106-I
Ink Clutch #S 0805



106-K
B85 Early Belt



106-H
Delivery Sprocket Shaft #S 1424 #SB 1424 #SBB 1424



106-X
Op. Lever #S 1291



106-L
B75 Drive Belt

Original Chases / Used



106-J-1
S 28



106-J-2
SB
Call

106-J-2
SBG

**Call For
Split
Chases
See pg. 156**



106-M
Bed Drive Pinion AKA Bull Gear #SBB 0305



106-J-3
SBB



106-J-4
SBD



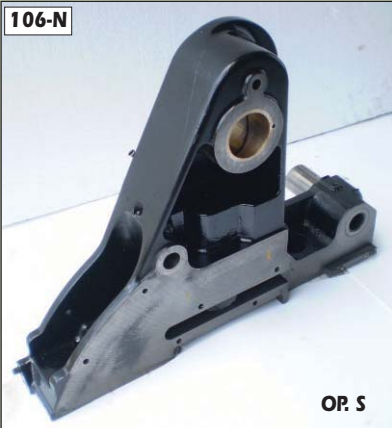
106-O
Filter - Vacuum #T 0183



106-P
Air Pump Valve Spring #S 1833



106-Q
Pump Pivot Stud - Straight #S 1813



106-N
Side Frame Top - OP. S #S 1204



106-Y
Side Frame Top - D.S. #S 1203



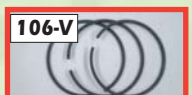
106-R
Air Filter #S 1844 F



106-S
Pump Pivot Bushing #S 1805



106-T
Pump Pivot - Shoulder #S 1812



106-V
Pump Ring #GT 1804



106-U
Air Pump - Assy. #S 1801 F

LOCATION	NEW 2003 CAT #	PART DESCRIPTION	S	S B	S B G	S B B	S B D	C A L L
CYLINDER	SBD 018.951	LEADING SPINDLE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
CYLINDER	SBD 018.952	STRETCHING BOLT	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	B 67	17X1700 MAIN DRIVE VEE BELT	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	B 75	17X1900 MAIN DRIVE VEE BELT	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0102A	CRANKSHAFT BEARING CAP D/S	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	S 0102B	CRANKSHAFT BEARING CAP O/S	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SBD 0102A	BEARING CAP	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	S 0105	GUIDE FRAME FOR BED RACK	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0106	MOVEABLE BOTTOM MAIN RACK	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SB 0106	MOVEABLE BOTTOM MAIN RACK	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	S 0107	FLANGED GUIDE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0108	RACK GEAR	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0108F	RACK CARRIER COMPLETE O/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0109	RACK GEAR	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0109F	RACK CARRIER COMPLETE D/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0112	ROLLER	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	S 0113	GUIDE LEVER ROLLER	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0115	GUIDE PLATE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBD 0115	GUIDE PLATE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0117	ROLLER CARRIAGE RACK GEAR	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBD 0117	ROLLER RACK CARRIAGE GEAR	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0122	MOTOR BRACKET PIVOT SHAFT	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SBD 0122	MOTOR BRACKET SHAFT	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	S 0123	MOTOR BRACKET BASE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0134	CRANKSHAFT WHITE METAL	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBD 0134	CRANK SHAFT BEARING	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	S 0143	MOTOR BRACKET SHAFT	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0147F	DOUBLE PINION GEAR COMPLETE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0156	MAIN CAM COVER PLATE D/S	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SB 0156	MAIN CAM COVER PLATE D/S	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SBB 0156	MAIN CAM COVER PLATE D/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SBD 0156	MAIN CAM COVER PLATE D/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	S 0157	MAIN CAM COVER PLATE O/S	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SB 0157	MAIN CAM COVER PLATE O/S	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SBB 0157	MAIN CAM COVER PLATE O/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SBD 0157	MAIN CAM COVER PLATE O/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	S 0165E	GUARD FOR EARLY S DIECUTTER	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBD 0165	COVER PLATE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBD 0166	GUIDE BAR	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
DELIVERY	S 0201	OIL TANK BODY	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
DELIVERY	S 0202	OIL TANK AND BODY COMPLETE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
DELIVERY	S 0203	PLUNGER (OIL TANK)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
DELIVERY	S 0208	FILLER CAP	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	00. 250.0128	CYLINDER OIL TANK OIL FILTER	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
DELIVERY	SB 281.013F	TWO UP HOLDER DELIVERY	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0301	CONNECTING ROD	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBD 0301	CONNECTING ROD	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	S 301.001	HEAD BAR GRIPPER EDGE	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SB 301.001	HEAD BAR GRIPPER EDGE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SBB 301.001	HEAD BAR GRIPPER EDGE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>



The following is a brief and condensed view of S-LETTERPRESS REPAIR / SERVICE TIPS. Ask your mechanic/engineer, to review the more detailed factory HEIDELBERG DRUCK MASCHINEN service manual. Please view, flipping pages 52-71 from this angle. See index on page 43.



Visa



MasterCard

Various parts in this catalog are "SPECIAL ORDER BASIS" Call: 1-800-956-3612 ■ 1-941-625-PART (7278)

LOCATION	NEW 2003 CAT #	PART DESCRIPTION	S	S B	S B G	S B B	S B D	C A L L
BASE	SBD 301.001	HEAD BAR GRIPPER EDGE					X	
BASE	S 301.002	LOCK UP BAR BACK EDGE	X					
BASE	SB 301.002	LOCK UP BAR BACK EDGE		X	X			
BASE	SBB 301.002	LOCK UP BAR BACK EDGE				X		
BASE	SBD 301.002	LOCK UP BAR BACK EDGE					X	
BASE	S 301.003	INDEX PIECE FOR LOCK UP BAR	X					
BASE	S 301.003	LOCK UP BAR TONGUE STANDARD						X
BASE	SB 301.003	INDEX PIECE FOR LOCK UP BAR		X	X			
BASE	SBB 301.003	INDEX PIECE FOR LOCK UP BAR				X		
BASE	SBD 301.003	INDEX PIECE FOR LOCK UP BAR					X	
BASE	S 0302	BEARING CAP FOR S0301						X
BASE	S 0303	COVER PLATE O/S						X
BASE	S 0304	COVER PLATE D/S						X
BASE	S 0305	MAIN BED DRIVE PINION GEAR	X					
BASE	SB 0305	MAIN BED DRIVE PINION GEAR		X				X
BASE	SBD 0305	MIN PINION GEAR					X	
BASE	SBD 0307	SHAFT						X
BASE	KS 0316	CON ROD WHITE METAL BEARING						X
BASE	S 0316	CON ROD METAL BEARING 100MM						X
BASE	SBD 0316	CON ROD METAL BEARING110MM					X	X
BASE	S 0401	DRIVING SHAFT BRACKET						X
BASE	SBD 0401	DRIVING SHAFT BRACKET					X	X
BASE	S 0410	DRIVING SHAFT	X					
BASE	SB 0410	DRIVING SHAFT		X	X			X
FEEDER	SBB 0410	FLYWHEEL SHAFT				X		
BASE	S 0412	BRAKE PIVOT SHAFT		X	X	X	X	
BASE	SBD 0412	BRAKE SHOE PIVOT SHAFT					X	
BASE	KS 0413	BRAKE TREADLE						X
BASE	S 0417F	DOUBLE GEAR (GEAR BOX)						X
BASE	SBD 0417F	DOUBLE GEAR (GEAR BOX)						X
BASE	S 0426	DETACHABLE LEDGE PLATE						X
BASE	SBD 0426F	COVER PLATE			X	X	X	X
BASE	S 0437F	BRAKE SHOE COMPLETE (EXCH)						X
BASE	SBD 0437F	BRAKE SHOE COMPLETE						X
BASE	KS 0438	BRAKE LEVER						X
BASE	KS 0444	COMPRESSION SPRING						X
BASE	S 0449	BRAKE LININGS INC SMALL PAIR						X
BASE	S 0449A	BRAKE LININGS INC LARGE PAIR						X
BASE	SBD 0450	TREADLE			X	X	X	X
BASE	S 0452F	DIP STICK	X	X	X	X	X	
BASE	KS 0476	BRAKE LEVER SPRING SHAFT						X
BASE	SB 0501	CRANKSHAFT		X	X			
BASE	S 0505	CAM O/S						X
BASE	SBD 0505	MAIN CAM O/S						X
BASE	S 0506	AUXILIARY CAM D/S						X
BASE	SBD 0506	AUXILIARY CAM O/S						X
BASE	S 0511	CRANK PIN (POWDER SPRAY PUMP)	X					
FEEDER	687. 584	BALL WHEEL FOR PRE-LOADER						X
BASE	SB 0601	TUFNOL SIDE PLATE 1111LONG		X	X			X
BASE	SBD 0601	TUFNOL SIDE PLATE LONG 1156MM					X	X



Bull Gear S 0305

GREASING - MAINTENANCE. There are few greasing points. A. The 2 main drive motor bearings, monthly. B. Variable speed pulley. C. Inside track cam part # S-1472. Open the operator side round door, lowest to the right, hand apply grease way in to the 1" opening, monthly. D. Under the feeder board (7 track cams pinned on shaft). Hand apply grease inside of 6 cams, outside on one cam @ gear side, monthly. E. All inking roller bearing journals, if applicable. E. Note: Heidelberg manual suggest greasing bull gear and the upper and lower rack gear: experience shows consistent oiling is better than greasing, grease holds collected paper bits, where as oil seems to help cut it and push it away.



Impression Cam S 0505

LOCATION	NEW 2003 CAT #	PART DESCRIPTION	S	S B	S B G	S B B	S B D	C A L L
BASE	SB 0602	TUFNOL STRIP LONG 413	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBD 0602	TUFNOL SIDE PLATE EX-SHORT	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0603	BED RACK ROLLER	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	S 0604	THREADED COLLAR BED RACK	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0605	DISTANCE PIECE BED RACK	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0606	SPACER FOR GEAR IN WINGED	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	S 0607	WINGED CASTING 158MM	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SB 0607	WINGED CASTING 185MM WIDE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SBB 0607	WINGED CASTING 220MM WIDE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SBD 0607	WINGED CASTING	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	SBG 0607	WINGED CASTING	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SB 0608	SPACER BAR (BOWL RAIL)	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBB 0608	SPACER BAR	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SBD 0608	SPACER BAR	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	S 0609	SMALL PINION GEAR UNDER BED	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	S 0610	SPINDLE FOR SMALL PINION GEAR	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	S 0617E	BED GUARD FRONT EARLY S SERIES	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SBB 0617F	BED RAIL GUARD FRONT	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SBD 0617	BED RAIL GUARD - FRONT	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SB 0618	BEARING RAIL GUARD D/S	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBB 0618	BEARING RAIL GUARD D/S	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBD 0618	BEARING RAIL GUARD D/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	SB 0619	BEARING RAIL GUARD O/S	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBB 0619	BEARING RAIL GUARD O/S	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBD 0619	BEARING RAIL GUARD O/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	SB 0621	TUFNOL STRIP LONG 1225	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBD 0621	TUFNOL SIDE PLATE 1270MM	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SB 0622	TUFNOL STRIP LONG 950MM	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBD 0622	TUFNOL SIDE PLATE 922MM	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0701	CYLINDER TYPE BED	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SB 0701	CYLINDER TYPE BED	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SBB 0701	CYLINDER TYPE BED	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SBD 0701	CYLINDER TYPE BED	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	S 0702	UPPER BED DRIVE RACK	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBD 0702	UPPER BED DRIVE RACK	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	KSBA 0703	CYLINDER RACK GEAR	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0703	CYLINDER GEAR RACK	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	SBB 0703	REGISTER RACK D/S	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	S 0704	CYLINDER GEAR RACK	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBB 0704	REGISTER RACK O/S	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	S 0705	CHASE LOCK PIVOT BOLT	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	S 0710F	CHASE LOCKING BOLT WITH NUT	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	S 0712	CHASE LUG	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	S 0714	GUIDE PLATE UNDER BED 150MM	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBD 0714	GUIDE PLATE UNDER BED	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0720A	BED GUIDE BLOCK D/S UNIVERSAL	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBD 0720	GUIDE BLOCK FOR O/S+D/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBD 0726A	BED GUIDE BLOCK FRONT	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SBD 0727	GUIDE BLOCK O/S FRONT	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	SB 0730	ECCENTRIC BOLT	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>

S/SB/SBB 0607



Carriage Rack Gear

S 0609

SEE OILING CHART. Locate the chart on your press and in the operation manual. Activate red pump handle twice daily. "Red" is daily. "Yellow" is weekly. "Green" is every 6 months. Keep gearbox dip stick @ proper level. Too low, oil can't climb the gear train; too high, oil is sloshing and noisy.

S 1783

S 0708/9

Chase Lock

S 14160

S 1784

Feeder Springs

S 0705



LOCATION	NEW 2003 CAT #	PART DESCRIPTION	S	S B	S B G	S B B	S B D	C A L L
BASE	S 0733	BED GUARD REAR	X					
BASE	SB 0733	BED GUARD REAR		X	X			
BASE	SBB 0733	BED GUARD REAR				X		
BASE	SBD 0733	BED GUARD REAR					X	
BASE	S 0734	BED GUARD FRONT	X					
BASE	S 0734E	BED GUARD FRONT EARL S SERIES	X					
BASE	SB 0734	BED GUARD FRONT		X				
BASE	SBB 0734	BED GUARD FRONT			X	X		
BASE	SBD 0734	BED GUARD FRONT					X	
BASE	S 0736F	CHASE	X					
BASE	SB 0736F	CHASE		X				
BASE	SBB 0736F	CHASE				X		
BASE	SBD 0736F	CHASE					X	
BASE	SBG 0736F	CHASE			X			
DELIVERY	SB 801.001	SWIVEL BLOW FITTING		X				X
DELIVERY	SB 801.003	BLOW DOWN TUBE DELIVERY		X				X
DELIVERY	SB 801.008	BLOWING PIPE COMPLETE		X				X
BASE	SBB 1009	PULLEY 60 CYCLES				X		X
CYLINDER	S 1085	LEVER						X
CYLINDER	S 1101	MAIN IMPRESSION CYLINDER	X					
CYLINDER	SB 1101	MAIN IMPRESSION CYLINDER		X	X			
CYLINDER	SBB 1101	MAIN IMPRESSION CYLINDER				X		
CYLINDER	SBG 1101	MAIN IMPRESSION CYLINDER			X			
CYLINDER	SBB 1102a	CYLI GEAR HELICAL TEETH SBBS				X		
CYLINDER	S 1103	SEGMENT GEAR O/S						X
CYLINDER	S 1104	SEGMENT GEAR D/S						X
CYLINDER	SBD 1105	SWINGING GRIPPER MOVEMENT CAM					X	
CYLINDER	S 1106	SWINGING GRIPPER OPENING CAM	X					X
CYLINDER	SBB 1106	SWINGING GRIPPER CAM			X	X		
CYLINDER	SBD 1106	SWINGING GRIPPER CAM					X	
CYLINDER	S 1107	DRIVE GEAR STRAIGHT TEETH (# 2)						X
CYLINDER	SB 1108	IMPRESSION PACKING CLAMP		X	X			X
CYLINDER	SBB 1108	PACKING CLAMP ASSEMBLY				X		
CYLINDER	S 1110	INNER BEARING						
CYLINDER	S 1111	BEARING SUPPORT	X	X	X	X		
CYLINDER	S 1114	IMPRESSION CLAMP HANDWHEEL	X					X
CYLINDER	SBB 1114	IMPRESSION CLAMP HANDWHEEL			X	X		
CYLINDER	SBB 1114	HANDWHEEL SHAFT			X	X		
CYLINDER	S 1119	HANDWHEEL CLAMP BAR	X					X
CYLINDER	SBB 1119	HANDWHEEL CLAMP BAR			X	X		
CYLINDER	SBB 1119	HANDWHEEL CLAMP BAR SBB1114			X	X		
CYLINDER	S 1124	SPRING FOR COMPRESSION	X	X	X	X	X	
DELIVERY	S 1124	SPRING FOR COMPRESSION	X					X
CYLINDER	S 1127F	CYLINDER GRIPPER RUBBER TIPPED	X	X	X	X		
CYLINDER	S 1127-S	IMPRESSION GRIPPER -STEEL TIP	X	X	X	X	X	
CYLINDER	SBD 1127F	CYLINDER GRIPPER RUBBER TIPPED					X	
CYLINDER	S 1129	GRIPPER BLOCK	X	X	X			
CYLINDER	SBB 1129	GRIPPER BLOCK				X		
CYLINDER	S 1130	GRIPPER BLOCK	X	X	X	X		
CYLINDER	S 1134	TYMPAN REEL	X					



LEVELING . A. Locate press/oil pan position with cleaned floor. B. Glue oil pan to floor, suggest one quart of contact cement for entire leveling process. C. Position press onto oil pan "without" leveling pads. D. Install (one) 3 mm pad size 8"x10" and one 2mm pad under each of 4 corners. Leave sticking out 1/2" and mark the exact location of each pad. E. With machinists level mark position on bed location , both directions. F. Use 1 mm and .5 mm thickness pads to level. To rock press, use floor jack to jack up only under the bed frame off center toward gear side, insert 2 pieces of 2"x4" wood , under middle gear box and under left side of electrical box, just off weight center to the right (toward delivery). G. When leveled, tap the pads under each of 4 corners and they should be tight. H. To glue pads together, repeat , rocking press by inserting 2 pieces of 2"x4" wood , under middle gear box and under left side of electrical box, just off weight center to the right (toward delivery). I. Remove leveling pads and heavily glue all sides to each other, including oil pan side and under frame side. J. Lower press down and let dry for at least one hour. You are finished.



LOCATION	NEW 2003 CAT #	PART DESCRIPTION	S	S B	S B G	S B B	S B D	C A L L
CYLINDER	SB 1134	TYMPAN REEL	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CYLINDER	SBB 1134	TYMPAN WHEEL	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CYLINDER	SBD 1134	TYMPAN REEL	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1135	RATCHET WHEEL ON S 1134	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1136	RATCHET PAWL	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1137	RATCHET PAWL FOR IPACKING BAR	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1142	GUIDE PIN	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1143	BRUSH CAM	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
CYLINDER	S 1146	LEVER FOR GRIPPER MOVEMENT	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
CYLINDER	S 1147	PIN FOR GRIPPER CONTROL	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
CYLINDER	S 1148	PIN FOR S1147	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
CYLINDER	S 1149	LEVER FOR GRIPPER SHAFT	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
CYLINDER	S 1155	CYLINDER JACKET GRIP PIN	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
CYLINDER	SB 1155	IMPRESSION CAM	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1170	COVER PLATE FOR 1101	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	SBD 1173	ECCENTRIC BEARING	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1175	COVER PLATE FOR S 1101	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
CYLINDER	S 1179	CONNECTING LINK ONLY	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
CYLINDER	SBD 1179	CONNECTING LINK IMP CYLINDER	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1181	FIXING PLATE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1185F	DOUBLE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
CYLINDER	SBB 1185F	DOUBLE GRIPPER	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
CYLINDER	S 1203	SIDE FRAME TOP CAP D/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
CYLINDER	S 1204	SIDE FRAME TOP CAO O/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
CYLINDER	S 1207	IMPRESSION JACK 1208 COMPLETE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
CYLINDER	S 1208	IMPRESSION SCREW COMPLETE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1210	IMPRESSION OPERATING RACK O/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
CYLINDER	S 1211	GUIDE PLATE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1212	INDEX LEVER	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1213	SHAFT	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CYLINDER	SB 1213	SHAFT	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CYLINDER	SBB 1213	SHAFT	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1214	SEGMENT GEAR O/S	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1215	SEGMENT GEAR FOR S1213 D/S	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1217	JOURNAL SCREW	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1220	ROLLER LEVER	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CYLINDER	SBD 1220	ROLLER LEVER	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1221	CYLINDER GUARD O/S	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1222	CYLINDER GUARD D/S	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1224	IMPRESSION OPERATING RACK D/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
CYLINDER	S 1225	IMPRESSION CUT OUT LEVER	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1226	INDEX LEVER	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1227	PIVOT BOLT FOR S1226	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1229	OPERATING LEVER FOR CYL BRUSH	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1230	SEGMENT GEAR FOR IMPRESSION	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CYLINDER	SBB 1230	IMPRESSION LEVER ONLY	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1231	ENGAGING PIECE	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CYLINDER	S 1232	SUPPORT BAR	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CYLINDER	SB 1232	SUPPORT BAR	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CYLINDER	SBB 1232	SUPPORT BAR	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

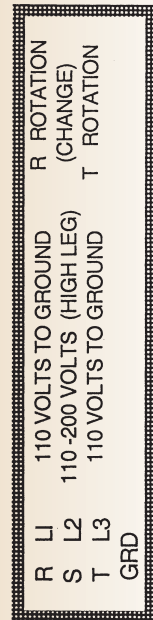
**Impression
Screw
Jack**



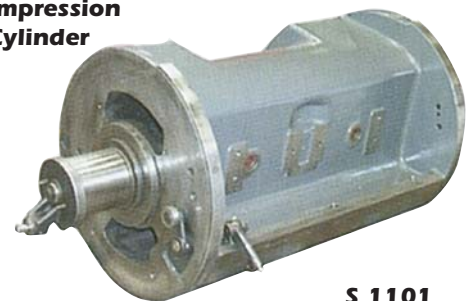
S-1207-8

ELECTRIC TAP CONNECTION

Most presses for USA require 230/208 volt, 3 phase, 30 amps, 60 cycles.
 R.S.T. OR L1, L2, L3, are used on K & S series cylinder letterpresses.
 T OR L3 determine high leg, test "high leg" to ground <120 - 220 volts> always change taps with power off.
 R & S OR L1 & L2, determine rotation, with power off, change here for rotation, do not run press backwards, jog minimally.



**Impression
Cylinder**



S 1101

LOCATION	NEW 2003 CAT #	PART DESCRIPTION	S	S B	S B G	S B B	S B D	C A L L
CYLINDER	S 1236	GUIDE BLOCK						X
CYLINDER	S 1237	SPINDLE	X	X	X	X	X	
CYLINDER	S 1238	CUT OUT LEVER WITH S1290 PIN	X					
CYLINDER	SB 1238	CUT OUT LEVER WITH S1290 PIN		X	X	X		
CYLINDER	SBD 1238	CUT OUT LEVER WITH S1290 PIN					X	
CYLINDER	S 1243F	SHEET GUIDE COMPLETE						X
CYLINDER	SBB 1243	CYLINDER SHEET GUIDE BAR				X		
CYLINDER	S 1244	SHEET GUIDE BAR	X					
CYLINDER	SB 1244	SHEET GUIDE BAR		X	X			
CYLINDER	SBB 1244	SHEET GUIDE BAR				X		
CYLINDER	SBD 1244	SHEET GUIDE BAR					X	
CYLINDER	S 1246	SHAFT FOR IMPRESSION LEVER S1247	X					
CYLINDER	SB 1246	SHAFT FOR IMPRESSION LEVER S1247		X	X			
CYLINDER	SBB 1246	SHAFT FOR IMPRESSION LEVER S1247				X		
CYLINDER	SBD 1246	SHAFT FOR IMPRESSION LEVER S1247					X	
CYLINDER	S 1247	ECCENTRIC COLLAR	X	X	X	X	X	
CYLINDER	S 1253	SWING GRIPPER OPENING CAM	X	X	X	X		
CYLINDER	S 1255	CYLINDER GRIPPER OPENING CAM						X
CYLINDER	SBD 1255	CYLINDER GRIPPER OPENING CAM					X	X
CYLINDER	S 1256	IMPRESSION WEDGE						X
CYLINDER	S 1258	GUIDE FORK	X	X	X	X	X	
CYLINDER	S 1259	GUIDE PIECE	X	X	X	X	X	
CYLINDER	S 1263F	CYLINDER BEARING COMPLETE O/S	X	X	X	X	X	
CYLINDER	S 1264F	CYLINDER BEARING COMPLETE D/S	X	X	X	X	X	
CYLINDER	S 1266	KNOB FOR S1267 AT S1213/1226	X	X	X	X	X	
CYLINDER	S 1267	INDEX BOLT COMPLRETE	X	X	X	X	X	
CYLINDER	S 1268	LARGE BOLT FOR TOP CAP						X
CYLINDER	S 1270F	CYLINDER BRUSH	X					
CYLINDER	SB 1270F	CYLINDER BRUSH COMPLETE		X	X			
CYLINDER	SBB 1270F	CYLINDER BRUSH COMPLETE				X		
CYLINDER	SBD 1270F	CYLINDER BRUSH COMPLETE					X	
CYLINDER	S 1276	ROLLER LEVER ON S1277 IN S1263	X	X	X	X	X	
CYLINDER	SB 1281	MAIN IMPRESSION LEVER						X
CYLINDER	S 1285F	BRUSH ASSEMBLY PLATE COMPLETE	X	X	X	X	X	
CYLINDER	S 1288	FIXING BOLT	X	X	X	X	X	
CYLINDER	S 1291	LEVER FIR IMPRESSION SHAFT	X	X	X	X	X	
CYLINDER	S 1294	CONNECTING ROD ONLY	X	X	X	X	X	
CYLINDER	S 1297	DIRT BASIN	X					
CYLINDER	SB 1297	DIRT BASIN		X	X			
CYLINDER	SBB 1297	DIRT BASIN				X		
CYLINDER	SBD 1297	DIRT BASIN					X	
CYLINDER	S 1298	IMPRESSION HANDLE STOP PIN	X					X
CYLINDER	S 1301	ROLLER LEVER SWING ARM	X	X	X	X	X	
CYLINDER	S 1302	CONNECTING LEVER	X	X	X	X	X	
CYLINDER	S 1305	TRIP BLOCK FOR CUT OUT	X	X	X	X	X	
CYLINDER	S 1306F	SWINGING GRIPPER LEVER D/S	X	X	X	X	X	
CYLINDER	S 1307	SWINGING GRIPPER LEVER O/S	X	X	X	X	X	
CYLINDER	S 1310	GRIPPER SHAFT	X					
CYLINDER	SB 1310	GRIPPER SHAFT		X	X			
CYLINDER	SBB 1310	GRIPPER SHAFT				X		

Brush Assembly



S 1270F

FIRST TIME "NEW" JACKET INSTALL. A. Put 1" wide masking tape, about 6 layers, onto the cutting area of the jacket, both sides. B. Clean cylinder and wipe on film of oil on cylinder and bed. C. Mount new jacket and turn wheel clockwise for medium tension. With hammer and old wood furniture, tap firmly down on lead edge. Repeat 3-4 times turning wheel cw adding more tension each time on clamp of jacket. D. Reel up trailing edge keeping jacket parallel and tight. Test with hand knocking on the jacket, sound should be firm (deadening). E. Run 2 sheets on "impression", checking for cuts in masking tape. Keep adding .010 packing until just cutting into first layers of tape. F. when tape is cut, halfway, then remove all tapes, then add .005 until paper mostly cut. then add .001-.003 until cut through. Do not let the die, cut into any of the jacket. **AFTERWARDS**, replace new jacket using existing paper packing. Confirming the same jacket thickness, usually .030" with micrometer.

SBB 1520F



Delivery Joggers

LOCATION	NEW 2003 CAT #	PART DESCRIPTION	S	S B	S B G	S B B	S B D	C A L L
CYLINDER	S 1312	COMPRESSION SPRING FORK END	X					X
FEEDER	S 1317	PIN	X					
CYLINDER	S 1330	COMPRESSION SPRING	X					X
CYLINDER	S 1331	PIVOT STUD	X	X	X	X	X	
CYLINDER	S 1333	ROLLER LEVER	X	X	X	X	X	
CYLINDER	S 1339	BOLT	X					X
CYLINDER	S 1340	END PIECE	X	X	X	X	X	
CYLINDER	S 1341	GRIPPER LEVER	X					X
CYLINDER	SBD 1341	GRIPPER LEVER					X	
CYLINDER	SBD 1342	PLUNGER /SWING ARM OUTER	X	X	X	X	X	
CYLINDER	SBD 1343	PLUNGER /SWING ARM CENTRE	X	X	X	X	X	
CYLINDER	S 1355	FRONT LAY COMPLETE	X	X	X	X	X	
CYLINDER	S 1356	FRONT LAY COMPLETE	X	X	X	X	X	
CYLINDER	S 1357	KNURLED LOCK NUT	X	X	X	X	X	
CYLINDER	S 1361	THREADED COLLAR	X	X	X	X	X	
CYLINDER	S 1374	CUT OUT ENGAGING SCREW	X	X	X	X	X	
CYLINDER	S 1375	CUT OUT PLUNGER	X	X	X	X	X	
CYLINDER	S 1384	HEAD LAY SHEET STOP	X	X	X	X		
CYLINDER	SBD 1384	HEAD LAY SHEET STOP					X	
DELIVERY	S 1401	DELIVERY SIDE FRAME D/S	X					X
DELIVERY	S 1402	DELIVERY SIDE FRAME O/S	X					X
DELIVERY	S 1403F	DELIVERY GRIPPER BAR COMPLETE	X					
DELIVERY	SB 1403F	GRIPPER BAR COMPLETE (9 OR 11)		X	X			X
DELIVERY	SBB 1403F	DELIVERY GRIPPER BAR COMPLETE				X		
DELIVERY	SBD 1403F	DELIVERY GRIPPER BAR COMPLETE					X	
DELIVERY	S 1404F	CHAIN GRIPPER RUBBER TIP	X	X	X	X	X	
DELIVERY	S 1405	GRIPPER HOLDER	X	X	X	X	X	
DELIVERY	S 1406	SHIM PLATE	X	X	X	X	X	
DELIVERY	S 1407	GRIPPER BAR OPENING LEVER	X	X	X	X	X	
DELIVERY	S 1408	SPACING COLLAR(GRIPPER BAR)	X	X	X	X		
DELIVERY	S 1409	GRIPPER BAR TORSION SPRING	X	X	X	X		
DELIVERY	S 1411F	STAR WHEEL SHAFT	X					
DELIVERY	SB 1411F	STAR WHEEL SHAFT		X	X			
DELIVERY	SBB 1411F	STAR WHEEL SHAFT				X		
DELIVERY	SBD 1411F	STAR WHEEL SHAFT					X	
DELIVERY	S 1413F	STAR WHEEL	X	X	X	X	X	
DELIVERY	S 1417	SPACING COLLAR FOR S1498/99						X
DELIVERY	S 1418F	DELIVERY GEAR WITH ADJ FLANGE	X	X	X	X		
DELIVERY	S 1419	CHAIN GUIDE D/S	X	X	X	X		
DELIVERY	S 1420	CHAIN GUIDE O/S	X	X	X	X		
DELIVERY	S 1421	ECCENTRIC PIVOT STUD FOR S14142	X	X	X	X		
CYLINDER	SBD 1421	CHAIN GUIDE REAR O/S						X
CYLINDER	SBD 1422	CHAIN GUIDE REAR D/S						X
DELIVERY	S 1424	DELIVERY DRIVE SHAFT	X					
DELIVERY	SB 1424	DELIVERY DRIVE SHAFT		X	X			
DELIVERY	SBB 1424	DELIVERY DRIVE SHAFT				X		
DELIVERY	S 1427	CHAIN WHEEL FOR 1428	X	X	X	X		
DELIVERY	SBD 1427	CHAIN SPROCKET D/S AND O/S						X
DELIVERY	S 1428	DELIVERY SPROCKET DRIVE SHAFT	X					
DELIVERY	SB 1428	DELIVERY SPROCKET DRIVE SHAFT		X	X			



BED GUIDE BLOCK S/SBD 0720 REPLACEMENT/ ADJUST.

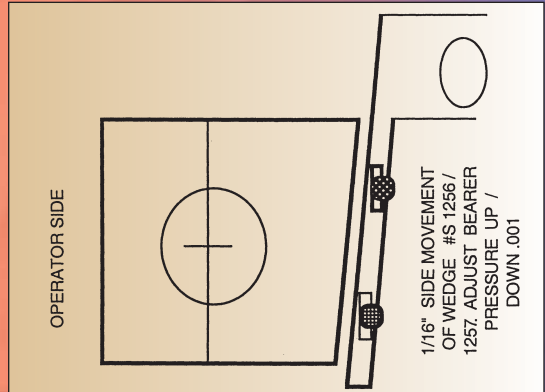
A. To adjust, Up and down, with new blocks adjust .002", with used blocks adjust to .004".

B. To adjust, side to side, with new blocks adjust .002", with used blocks .005".

Note use prize bar to push bed against pinned operator side frame. Adjust non pinned drive side.



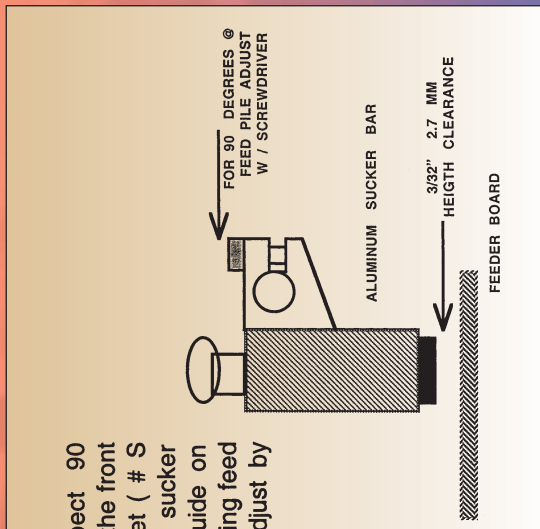
LOCATION	NEW 2003 CAT #	PART DESCRIPTION	S	S B	S B G	S B B	S B D	C A L L
DELIVERY	SBB 1428	DELIVERY SPROCKET DRIVE SHAFT				X		
DELIVERY	SBD 1428	DELIVERY CHAIN SPROCKET SHAFT					X	
DELIVERY	S 1429	DELIVERY DRIVE GEAR D/S	X	X	X	X		
DELIVERY	SB 1430	SPROCKET DRIVE GEAR		X	X	X		
DELIVERY	SBB 1430	SPROCKET DRIVE GEAR				X		
DELIVERY	S 1431	DRIVE GEAR D/S	X	X	X	X		
DELIVERY	S 1432	GEAR	X					
DELIVERY	SBB 1432	GEAR			X	X		
DELIVERY	SBD 1432	GEAR					X	
DELIVERY	S 1435	FLANGED SHAFT	X	X	X	X		
DELIVERY	S 1436	DELIVERY INTERMEDIATE GEAR D/S	X	X	X	X		
DELIVERY	S 1438	SPIGOT FOR INTERMEDIATE GEAR	X	X	X	X		
DELIVERY	S 1439	GRIPPER CAM DELIVERY END	X	X	X	X		
DELIVERY	SBD 1439	GRIPPER OPENING CAM					X	
DELIVERY	S 1440	GRIPPER CAM CYLINDER END	X	X	X	X		
DELIVERY	SBD 1440	GRIPPER CAM CYLINDER END					X	
DELIVERY	S 1441	BACKING PLATE FOR S1404	X	X	X	X		
DELIVERY	S 1442	DELIVERY PILE BRACKET	X	X	X	X		
DELIVERY	S 1446F	PAPER TRANSPORT WHEEL	X					
DELIVERY	S 1447	DELIVERY CARRIAGE CASTING ONLY	X					
DELIVERY	SB 1447	DELIVERY CARRIAGE CASTING ONLY		X	X			
DELIVERY	SBB 1447	DELIVERY CARRIAGE CASTING ONLY				X		
DELIVERY	S 1448F	SEGMENT GEAR	X	X	X	X		
DELIVERY	S 1449	CARRIAGE DRIVING RACK D/S	X					
DELIVERY	SB 1449	CARRIAGE DRIVING RACK D/S		X	X			
DELIVERY	SBB 1449	CARRIAGE DRIVING RACK D/S				X		
DELIVERY	S 1450	CARRIAGE DRIVING RACK O/S	X	X	X			
DELIVERY	SB 1450	CARRIAGE DRIVING RACK O/S		X	X			
DELIVERY	SBB 1450	CARRIAGE DRIVING RACK O/S				X		
DELIVERY	S 1451F	CARRIAGE GRIPPER	X	X	X	X		
DELIVERY	S 1454	ROLLER LEVER FOR S1453	X	X	X			
DELIVERY	SBB 1454	ROLLER LEVER FOR S1453				X		
DELIVERY	S 1455	GRIPPER HOLDER ON DEL CARRIAGE	X	X	X	X		
DELIVERY	S 1456	CARRIAGE GR BAR TORSION SPRING	X	X	X	X		
DELIVERY	SBB 1456	CARRIAGE GR SHAFT UNIVERSAL				X		
DELIVERY	S 1457	DRIVING COLLAR FOR S1460/1461	X	X	X			
DELIVERY	SBB 1457	DRIVING COLLAR FOR S1460/1461				X		
DELIVERY	S 1459F	SHEET DELIVERY BAR COMPLETE	X	X	X	X		
DELIVERY	S 1460	SHAFT FOR DRIVE CARRIAGE	X					
DELIVERY	SB 1460	SHAFT FOR DRIVE CARRIAGE		X	X			
DELIVERY	SBB 1460	SHAFT FOR DRIVE CARRIAGE				X		
DELIVERY	S 1461	DRIVE CARRIAGE GEAR	X	X	X	X		
DELIVERY	S 1462	DRIVE CARRIAGE PINION GEAR	X	X	X	X		
DELIVERY	S 1463	DRIVING CRANK PIVOT STUD	X	X	X	X		
DELIVERY	S 1465	SLOW DOWN ASSEMBLY	X	X	X	X		
DELIVERY	S 1466	SLOW DOWN DRIVING CRANK	X	X	X	X		
DELIVERY	S 1466E	DRIVING CRANK EARLY S MODEL	X					
DELIVERY	SBD 1466	LATCH CASTING ONLY					X	
DELIVERY	S 1467	TRACK CAM PIVOT STUD	X	X	X	X		
DELIVERY	S 1468	TRACK CAM GEAR W S1467 STUD	X	X	X	X		



BEARER PRESSURES, BETWEEN CYLINDER AND BED. Simple method, clean all 4 bearers with alcohol, spot ink using (fingerprint) onto 2 impression cylinder bearers every 2". Check position "light form". Run 2 sheets on impression, inspecting ink transfer to bed bearers, all of the ink fingerprints should be smudged onto imp. cyl. bearer. To adjust or add impression, reset imp. wedge (# S 1256, 1257). MARK ZERO POINT BEFORE ANY MOVE. Note: 1/16" lateral move is approx. .001" move up / down. Repeat if necessary.



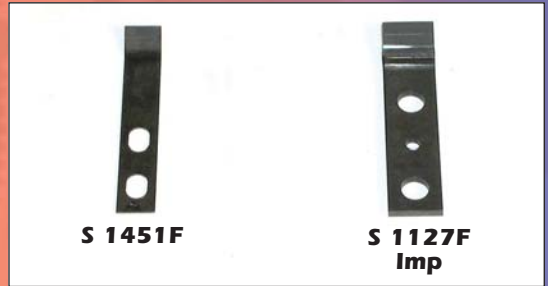
LOCATION	NEW 2003 CAT #	PART DESCRIPTION	CALL					
			S	SB	SBG	SBB	SBD	
DELIVERY	S 1469	CENTRE SHAFT (SLOW DOWN CAM)						
DELIVERY	S 1470	DISTANCE BOLT SUPPORT RAIL	X	X	X	X		
DELIVERY	S 1472	DELIVERY SLOW DOWN TRACK CAM	X					X
DELIVERY	SB 1472	DELIVERY SLOW DOWN TRACK CAM		X	X			X
DELIVERY	SBB 1472	DELIVERY SLOW DOWN TRACK CAM			X	X		X
DELIVERY	S 1473	SPIGOT FOR INTERMEDIATE GEAR	X	X	X	X		
DELIVERY	S 1474	DELIVERY INTERMEDIATE GEAR O/S	X	X	X	X		
DELIVERY	S 1475	DELIVERY CARRIAGE GRIPPER CAM	X	X	X	X		
DELIVERY	S 1479	CABLE PULLEY	X	X	X	X		
DELIVERY	S 1480	CABLE PULLEY PIVOT STUD	X	X	X	X		
DELIVERY	S 1481	SHEET GUIDE BAR	X					
DELIVERY	SB 1481	SHEET GUIDE BAR		X	X			
DELIVERY	SBB 1481	SHEET GUIDE BAR				X		
DELIVERY	SBD 1481	SHEET GUIDE BAR					X	
DELIVERY	S 1482	BEARING BRACKET FOR S1481	X					
DELIVERY	S 1483	DELIVERY PULLEY COVER O/S						X
DELIVERY	S 1484	TUFNOL GUIDE STRIP FOR CHAIN	X	X	X	X		
DELIVERY	S 1485F	SHEET GUIDE COMPLETE	X	X	X			X
DELIVERY	S 1486F	SHEET GUIDE COMPLETE	X	X	X	X		X
DELIVERY	S 1488	WASHER FOR S1465	X					
DELIVERY	S 1492	DELIVERY PULLEY COVER D/S	X					X
DELIVERY	SBD 1494	AIR BLAST TUBE					X	
DELIVERY	S 1496	AIR BLAST TUBE	X					
DELIVERY	SB 1496	AIR BLAST TUBE		X	X			
DELIVERY	SBB 1496	AIR BLAST TUBE				X		
DELIVERY	SBD 1496	AIR BLAST TUBE					X	
DELIVERY	S 1498	CHAIN GUIDE	X	X	X	X		
DELIVERY	S 1499	CHAIN STRETCHER	X	X	X	X		
DELIVERY	SBD 1499	CHAIN STRETCHER					X	
DELIVERY	S 1501	GUIDE BAR	X	X	X	X		
FEEDER	S 1502F	DELIVERY BOARD FRAME COMPLETE	X					
FEEDER	SB 1502F	DELIVERY BOARD FRAME COMPLETE		X	X			
FEEDER	SBB 1502F	DELIVERY BOARD FRAME COMPLETE				X		
FEEDER	SBD 1502F	DELIVERY BOARD FRAME COMPLETE					X	
DELIVERY	S 1503	STAY BAR	X					
DELIVERY	SB 1503	STAY BAR		X	X			
DELIVERY	SBB 1503	STAY BAR				X		
DELIVERY	S 1508	SPRING BRAKE HAND WHEEL	X					X
DELIVERY	SBD 1508	WORM GEAR O/S					X	
DELIVERY	S 1509	HOUSING FOR HAND WHEEL BRAKE	X					X
DELIVERY	SBD 1509	WORM GEAR D/S					X	
DELIVERY	S 1510F	STEEL DELIVERY TROLLEY	X					X
DELIVERY	SB 1510F	STEEL DELIVERY TROLLEY		X	X			
DELIVERY	SBB 1510F	STEEL DELIVERY TROLLEY				X		
DELIVERY	SB 1515	DELIVERY BACK PLATE		X	X	X		
DELIVERY	S 1519	EJECTOR FINGER BRACKET D/S	X					X
DELIVERY	S 1520F	SHAFT FOR EJECTOR FINGER	X					
DELIVERY	SB 1520F	SHAFT FOR EJECTOR FINGER		X	X			
DELIVERY	SBB 1520F	SHAFT FOR EJECTOR FINGER				X		
DELIVERY	S 1521A	STRIPP FINGER HIEGHT -TOP 105MM	X					X



SETTING SUCKER BAR. A. At "0" tilt, inspect 90 degrees position between , bottom of suction feet to the front paper guide. Adjust individual aluminum suction feet (# S 1607). B. A distance of 3/8" between metal pickup sucker and lead edge paper guide. Adjust by moving the paper guide on each side, must be parallel. C. At release point of traveling feed board gripper , heigth clearance should be 3/32 " . Adjust by cam follower and lever (# S 1619) under feed board.

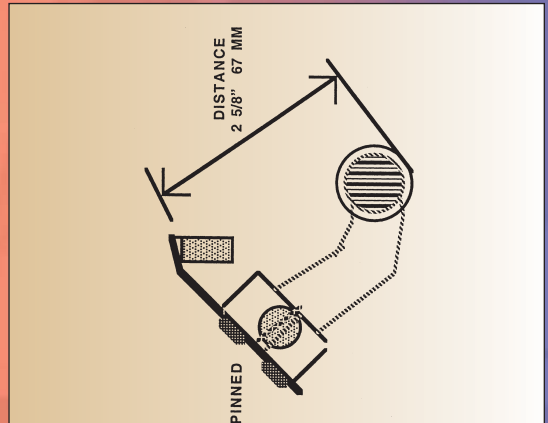


LOCATION	NEW 2003 CAT #	PART DESCRIPTION	S	S B	S B G	S B B	S B D	C A L L
DELIVERY	S 1521B	STRIPP FINGER HIEGHT- TOP 110MM	X					X
DELIVERY	S 1522	STRIPPING FINGER SHAFT LINKAGE	X	X	X	X		
DELIVERY	S 1522	STRIPPING FINGER SHAFT LINKAGE	X	X	X	X		
DELIVERY	SBD 1523	SPROCKET DELIVERY TABLE LIFT					X	
DELIVERY	S 1525	DELIVERY STRIPPING SHAFT	X					X
DELIVERY	S 1527	PILE DELIVERY SHAFT	X					
DELIVERY	SB 1527	PILE DELIVERY SHAFT		X	X			
DELIVERY	SBB 1527	PILE DELIVERY SHAFT				X		
DELIVERY	S 1528	DELIVERY TABLE LIFT GEAR 19 T	X	X	X	X		
DELIVERY	S 1529	DELIVERY TABLE LIFT GEAR 20 T	X	X	X	X		
DELIVERY	S 1530	DELIVERY TABLE GEAR 18/19 TEETH	X	X	X	X		
DELIVERY	S 1531	HUB FOR DELIVERY CABLE	X					X
DELIVERY	S 1532	LEVER FOR S1533	X	X	X	X		
DELIVERY	S 1533	DELIVERY RATCHET ARM	X	X	X	X		
DELIVERY	SBD 1533	RATCHET LEVER					X	
DELIVERY	S 1537	RATCHET PAWL FOR S 1533	X	X	X	X		
DELIVERY	S 1537	RATCHET PAWL FOR S 1533	X	X	X	X		
DELIVERY	SBD 1537	RATCHET PAWL					X	
DELIVERY	S 1539	DELIVERY WIRE ROPE	X	X	X	X		
DELIVERY	S 1544	ARM SUPPORT	X					X
DELIVERY	S 1550	DELIVERY GUIDE BRACKET O/S	X					
DELIVERY	SBD 1550	WORM GEAR WITH SHAFT D/S					X	
DELIVERY	S 1551	DELIVERY GUIDE BRACKET D/S	X					
DELIVERY	SBD 1551	WORM GEAR WITH SHAFT O/S					X	
DELIVERY	S 1553	GUIDE BRACKET O/S	X	X	X			
DELIVERY	SBB 1553	GUIDE BRACKET O/S				X		
DELIVERY	S 1554	GUIDE BRACKET D/S	X	X	X			
DELIVERY	SBB 1554	GUIDE BRACKET D/S				X		
DELIVERY	S 1555	SHEET GUIDE HOLDER	X					
DELIVERY	SB 1555	SHEET GUIDE HOLDER		X	X			
DELIVERY	SBB 1555	SHEET GUIDE HOLDER				X		
DELIVERY	S 1557	SHEET STEADIER	X	X	X	X		
FEEDER	SBB 1557	SHEET STEADIER				X		
DELIVERY	S 1560	SHOULDERED BOLT FOR S1557	X	X	X	X		
DELIVERY	S 1561	SHEET GUIDE HOLDER	X					
DELIVERY	S 1562	SHEET JOGGER HOLDER ONLY						X
DELIVERY	S 1563	SHEET GUIDE SHAFT	X					
DELIVERY	S 1564	GUIDE RAIL TO SUPPORT DEL FENCE	X	X	X	X		
DELIVERY	S 1568	SPINDLE FOR S1569	X	X	X	X		
DELIVERY	S 1569	DELIVERY RATCHET HAND WHEEL	X	X	X	X		
DELIVERY	SBD 1569	DELIVERY RATCHET HAND WHEEL					X	
DELIVERY	S 1571	HAND WHEEL BUSH OVER SIZE	X					
DELIVERY	S 1579	RATCHET DRUM HANDLE	X	X	X	X		
DELIVERY	SBD 1579	RATCHET DRUM HANDLE					X	
FEEDER	S 1601	FEEDER SIDE FRAME D/S	X					
FEEDER	SB 1601	FEEDER SIDE FRAME D/S		X	X	X		
FEEDER	S 1602	FEEDER SIDE FRAME O/S	X					
FEEDER	SB 1602	FEEDER SIDE FRAME O/S		X	X	X		
FEEDER	S 1604	LEVER FOR FEED CONTROL	X	X	X	X	X	
FEEDER	S 1606	SUCKER BAR CARRIER						X



S 1451F

S 1127F
Imp



OPENING TIMING OF TRAVELING FEED BOARD GRIPPER ASS'Y. With the cam follower away from cam, measure a distance of 2 5/8" from outside of cam follower to the gripper finger base. Major adjust with repinning. Minor adjustment by bending/forming one of the four new gripper fingers. Adjust/form the other three grippers to the same pull tension using .003" paper. Note: With medium gripper bite, sheet should drop/fall about 2 mm before touching head stops. Gravity will allow to continue the sheet drop to the head stops. Gripper bite 1/4"-5/16".



S 1745

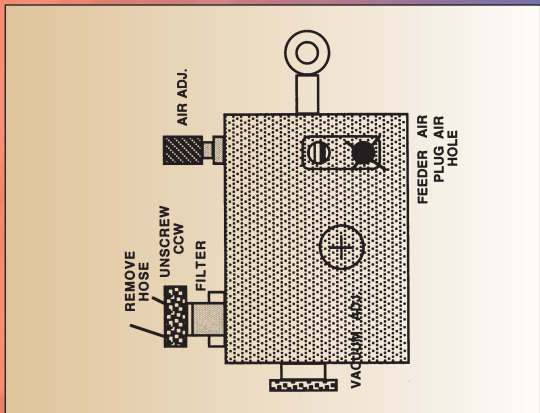
S 1537

Ratcheting Levers

S 1533

LOCATION	NEW 2003 CAT #	PART DESCRIPTION	C A L L					
			S	S B	S B G	S B B	S B D	
FEEDER	S 1607	SUCKER COMPLETE WITH SPRING	X					
FEEDER	S 1609	COUPLING	X	X	X	X	X	
FEEDER	S 1613	TILTING ADJUSTING SCREW	X	X	X	X	X	
DELIVERY	SBD 1613	TILT ADJUSTING SCREW					X	
FEEDER	S 1616	SHAFT	X					
FEEDER	SB 1616	SHAFT		X	X			
FEEDER	SBB 1616	SHAFT				X		
FEEDER	SBD 1616	SHAFT					X	
FEEDER	S 1617F	SUCKER BAR COMPLETE	X					
FEEDER	SB 1617F	SUCKER BAR COMPLETE		X	X			
FEEDER	SBB 1617F	SUCKER BAR COMPLETE				X		
FEEDER	SBD 1617F	SUCKER BAR COMPLETE					X	
FEEDER	S 1623	TILTING LEVER	X					
FEEDER	SBD 1623	TILTING LEVER		X	X	X	X	
FEEDER	T 1625	BEIGE CUP SUCKERS	X	X	X	X	X	
FEEDER	S 1627	PINION SHAFT	X	X	X	X	X	
FEEDER	S 1628	CONTROL LEVER	X	X	X	X	X	
FEEDER	S 1630	RED SUCKER 26MM	X	X	X	X	X	
FEEDER	S 1631	SHAFT (PIVOT)	X	X	X	X	X	
FEEDER	S 1632	FEED CONTROL BAR	X					
FEEDER	SB 1632	FEED CONTROL BAR		X	X			
FEEDER	SBB 1632	FEED CONTROL BAR				X		
FEEDER	SBD 1632	FEED CONTROL BAR					X	
FEEDER	S 1633	LEVER	X	X	X	X		
FEEDER	SBD 1633	LEVER					X	
FEEDER	S 1634	HOUSING COVER PLATE	X	X	X	X	X	
FEEDER	S 1635	COLLAR	X	X	X	X	X	
FEEDER	S 1637	CAM SEGMENT	X	X	X	X	X	
FEEDER	S 1638	CAM SHAFT	X					
FEEDER	SB 1638	CAM SHAFT		X	X			
FEEDER	SBB 1638	CAM SHAFT				X		
FEEDER	SBD 1638	CAM SHAFT					X	
FEEDER	S 1642	SUPPORT BRACKET	X	X	X	X		
FEEDER	SBD 1642	SUPPORT BRACKET					X	
FEEDER	S 1643	SIDE GUIDE GAUGE CAM	X	X	X	X		
FEEDER	S 1644	DRIVING GEAR FOR S1638 DRIVE SIDE	X	X	X	X		
FEEDER	SBD 1644	DRIVING GEAR FOR S1638 DRIVE SIDE					X	
FEEDER	S 1645	ECCENTRIC HUB	X	X	X	X	X	
FEEDER	S 1646	BEARING BRACKET FOR S1650 D/S	X	X	X	X	X	
FEEDER	S 1649	INTERMEDIATE GEAR	X	X	X	X		
FEEDER	SBD 1649	FEEDER DRIVE GEAR					X	
FEEDER	S 1650	FEEDER DRIVE GEAR WITH SHAFT	X	X	X	X		
FEEDER	SBD 1650	FEEDER DRIVE GEAR WITH SHAFT					X	
FEEDER	S 1653	SUCKER BAR CONTROL PIN	X					
FEEDER	S 1654	STUD FOR AIR PUMP CON ROD PIVOT	X	X	X	X	X	
FEEDER	S 1659	TILTING LEVER	X	X	X	X		
FEEDER	SBD 1659	TILTING LEVER					X	
FEEDER	S 1662	GUIDE RAIL CAM	X					
FEEDER	S 1663	TRAVELING GRIPPER CAM (FEEDER)	X	X	X	X		
FEEDER	S 1664	TRAVELING GRIPPER CAM	X	X	X	X		

Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

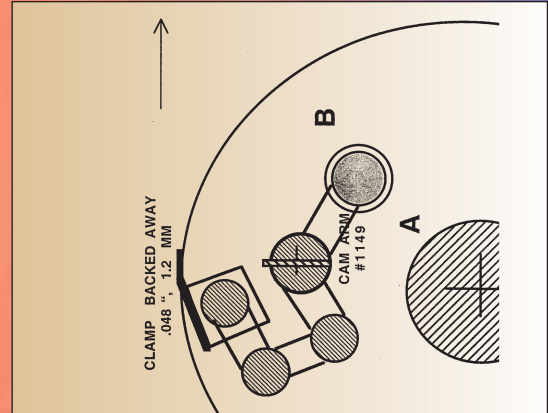


VACUUM TEST. Pull off hose connected to sucker tube ass'y, put operation red handle in "paper" position. Substantial vacuum should be felt @ pickup point. Put thumb into disconnected vacuum hose. Remedy . A. Clean out vacuum filter . B. Close off screw clockwise, @ pump. C. CHECK Clack valves inside pump, rusted, broken, or dirty . D. Inspect hoses.

AIR BLOWER TEST. Close off 1" black valve (clockwise) on top, shaft end, of pump. B. Remove lower air supply on side of pump, obsolete. Close off with plastic cap Top port remains for the air to feeder pile . To test, remove hose and run on "paper" ; substantial air should be felt. C. Check air blast with feeder pile board lowered.



LOCATION	NEW 2003 CAT #	PART DESCRIPTION	S					C A L L
			S	B	B G	B B	B D	
FEEDER	S 1665	SUCKER BAR LIFT CAM	X	X	X	X		
FEEDER	S 1666	SUCKER BAR SWING CAM	X					
FEEDER	SBB 1666	SUCKER BAR SWING CAM		X	X	X		
FEEDER	SBD 1666	SUCKER BAR SWING CAM					X	
FEEDER	S 1667	BOLT FOR TILT ADJUSTING SCREW	X	X	X	X		
FEEDER	SBD 1667	BOLT FOR TILT ADJUSTING SCREW					X	
FEEDER	S 1668	COLLAR FOR S1667	X	X	X	X		
FEEDER	SBD 1668	COLLAR FOR S1667					X	
FEEDER	KS 1671	GREY CUP SUCKER	X	X	X	X	X	
FEEDER	S 1676	COVER PLATE	X	X	X	X	X	
FEEDER	S 1684	LEVER	X	X	X	X		
FEEDER	SBD 1684	LEVER					X	
FEEDER	S 1691	SUPPORT BRACKET	X	X	X	X	X	
FEEDER	S 1698	HUB FOR S16100	X					
FEEDER	SB 1698	HUB FOR S16100		X	X			
FEEDER	SBB 1698	HUB FOR S16100				X		
FEEDER	SBD 1698	HUB FOR S 16100					X	
FEEDER	S 1701F	BLOWER BAR COMPLETE	X					
FEEDER	SB 1701F	BLOWER BAR COMPLETE		X	X			
FEEDER	SBB 1701F	BLOWER BAR COMPLETE				X		
FEEDER	SBD 1701F	BLOWER BAR COMPLETE					X	
FEEDER	S 1709	TOP CROSS BAR	X					
FEEDER	SBB 1709	TOP CROSS BAR		X	X	X	X	
FEEDER	S 1711	BAR FOR FRONT STANDARD	X	X	X	X	X	
FEEDER	S 1713	BAR FOR FRONT STANDARD	X	X	X	X	X	
FEEDER	S 1716	CONNECTING LINK FEEDER	X	X	X	X	X	
FEEDER	S 1720	SHAFT FOR BLOW BAR	X					
FEEDER	SB 1720	SHAFT FOR BLOW BAR		X	X			
FEEDER	SBB 1720	SHAFT FOR BLOW BAR				X		
FEEDER	SBD 1720	SHAFT FOR BLOW BAR					X	
FEEDER	S 1723	ADJUSTMENT PLATE	X	X	X	X		
FEEDER	S 1724	ANGLE PIECE	X	X	X	X	X	
FEEDER	S 1725	LEVER ONLY FEED PILE	X	X	X	X		
FEEDER	SBD 1725	LEVER ONLY FEED PILE					X	
FEEDER	S 1726	INDICATING POINTER	X	X	X	X		
FEEDER	SBD 1726F	LEVER					X	
FEEDER	S 1727	FEED CONTROL GUIDE BLOCK	X	X	X	X		
FEEDER	S 1728	FEED CONTROL GUIDE BLOCKI	X	X	X	X	X	
FEEDER	S 1729	ADJ SCREW COLLAR FEED PILE	X	X	X	X		
FEEDER	S 1730F	SHEET WEIGHT COMPLETE	X	X	X	X	X	
FEEDER	S 1731	THREADED COLLAR	X	X	X	X	X	
FEEDER	S 1732	SPINDLE PILE HIEGHT	X	X	X	X		
FEEDER	SBD 1732	SPINDLE PILE HIEGHT					X	
FEEDER	S 1733	SETTING COLLAR FOR 1728	X	X	X	X	X	
FEEDER	S 1734	FEED CONTROL ROD	X	X	X	X	X	
FEEDER	S 1735	TRIP LEVER	X	X	X	X	X	
FEEDER	S 1736	AIR TUBE EXTENSION	X					
FEEDER	S 1737	SPRING BOLT	X	X	X	X	X	
FEEDER	S 1738	COMPRESSION SPRING	X	X	X	X	X	
FEEDER	SBD 1738	CONNECTING LINK L/H THREAD					X	



ADJ / REPINNING OF IMP CYL GRIPPER CAM FOLLOWER. With no jacket or packing, open gripper clamp by .048", this takes out the pretension. With pinned end gripper type, place .032" under each gripper to remove final pretension. For presses (without the pinned grippers) all grippers are spring loaded.

A. Inside position: from 4301 - 30750 distance is 4.125", from imp shaft to inside of cam follower.
 from >30751 distance is 4.300"

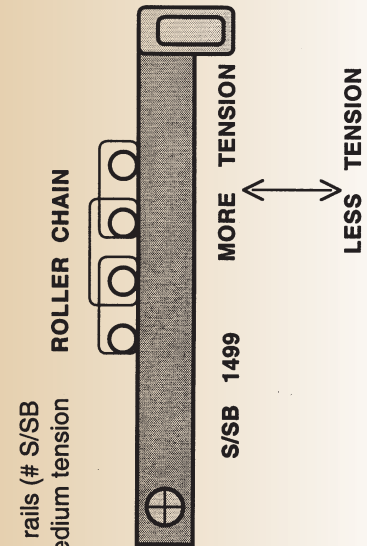
B. Outside position from 4301 - 30750 distance is 2.500" from imp shaft to inside of cam follower.
 >30751 distance is 2.300"

Adjust minor parallel with rest of imp. grippers slightly by forming bending each gripper slightly.



LOCATION	NEW 2003 CAT #	PART DESCRIPTION	S	S B	S B G	S B B	S B D	C A L L
FEEDER	S 1739	GUIDE BLOCK	X	X	X	X	X	
FEEDER	S 1741F	ROD WITH LEVER S1748 SPINDLE	X	X	X	X	X	
FEEDER	S 1742	LEVER FOR FEED PILE HIEGHT	X	X	X	X	X	
FEEDER	S 1745	FEEDER RATCHET PAWL FOR S1744	X	X	X	X	X	
FEEDER	SBD 1745	EXTENSION HANLE ONLY FOR S1745					X	
FEEDER	S 1746	FEEDER SMALL RATCHET PAWL	X	X	X	X		
FEEDER	SBD 1746	FEEDER SMALL RATCHET PAWL					X	
FEEDER	S 1747	TENSION SPRING	X	X	X	X	X	
FEEDER	S 1748	SPINDLE	X	X	X	X	X	
FEEDER	S 1749	FEED TABLE LIFT SHAFT	X					
FEEDER	SB 1749	FEED TABLE LIFT SHAFT		X	X			
FEEDER	SBB 1749	FEED TABLE LIFT SHAFT				X		
FEEDER	SBD 1749	FEED TABLE LIFT SHAFT					X	
FEEDER	S 1752	FLANGED GEAR FEEDER PILE SHAFT	X	X	X	X		
FEEDER	S 1753	FEED TABLE LIFT GEAR	X	X	X	X		
FEEDER	S 1754	TABLE BRACKET O/S	X					
FEEDER	SB 1754	TABLE BRACKET O/S		X	X	X		
FEEDER	SB 1755	FEED TABLE BRACKET D/S		X	X			
FEEDER	SBD 1755	TABLE BRACKET D/S					X	
FEEDER	S 1756	VERTICAL TABLE RACK O/S	X	X	X	X	X	
FEEDER	S 1757	VERTICAL TABLE RACK D/S	X	X	X	X	X	
FEEDER	S 1758	LEVER FOR FEED CONTROL O/S	X					
FEEDER	S 1760	SHOULDERED BOLT HANDLE	X	X	X	X		
FEEDER	SBD 1760	SHOULDERED BOLT HANDLE					X	
FEEDER	S 1763F	FEED TABLE WOOD	X					
FEEDER	SB 1763F	FEED TABLE WOOD		X	X			
FEEDER	SB 1763M	FEED TABLE METAL		X	X			
FEEDER	SBB 1763F	FEED TABLE WOOD				X		
FEEDER	SBD 1763F	FEED TABLE WOOD					X	
FEEDER	SBD 1764	SCALE 900MM FOR FEED BOARD					X	
FEEDER	KS 1766	BUSHING FOR FEEDER SIDE	X					
FEEDER	SB 1769F	SIDE STANDARD COMPLETE		X	X	X		
FEEDER	S 1774F	EXTENDED SHEET STEADIER HOLDER	X	X	X	X	X	
FEEDER	S 1777	SLIDING HOLDER	X	X	X	X		
FEEDER	S 1777F	SLIDING HOLDER WITH END PIECE	X	X	X	X		
FEEDER	SBD 1777	SLIDING HOLDER					X	
FEEDER	SBD 1777F	SLIDING HOLDER WITH END PIECE					X	
FEEDER	S 1778	END PIECE	X	X	X	X		
FEEDER	S 1779F	SHEET STEADIER BAR WITH S1778	X	X	X	X		
FEEDER	SBD 1779F	SHEET STEADIER BAR WITH S1778					X	
FEEDER	S 1780	PIVOT STUD FOR S1746	X	X	X	X	X	
FEEDER	S 1781	FEED TABLE RATCHET DRUM	X	X	X	X		
FEEDER	SBD 1781	FEED TABLE RATCHET DRUM					X	
FEEDER	S 1782F	HOLDER	X	X	X	X	X	
FEEDER	S 1783	SHEET SEPERATOR 45 DEGREE	X	X	X	X	X	
FEEDER	S 1784	SHEET SEPERATOR 90 DEGREE	X	X	X	X	X	
FEEDER	SBD 1784	RUBBER TIP FOR SHEET SEPERATOR					X	
FEEDER	S 1785	HOLDER FOR TRIPPING SPRING	X	X	X	X	X	
FEEDER	S 1790F	AIR VALVE	X	X	X	X	X	
FEEDER	S 1793	FEED TABLE LIFT GEAR	X	X	X	X	X	

Sliding Holder Feeder for the Spring



DELIVERY CHAIN TENSION. Loosen bottom rails (# S/ SB 1499) and pull up to eliminate play in chain with medium tension about 3/8" distance pull.

Delivery Chain Sprocket



S1427



Visa



MasterCard

Various parts in this catalog are "SPECIAL ORDER BASIS" Call: 1-800-956-3612 ■ 1-941-625-PART (7278)

LOCATION	NEW 2003 CAT #	PART DESCRIPTION	S	S B	S B G	S B B	S B D	C A L L
FEEDER	S 1793S	FEED TABLE LIFT GEAR 29 TEETH						X
FEEDER	S 1796	FEED TABLE LIFT GEAR 21/24 TEETH						
FEEDER	S 1796S	FEED TABLE LIFT GEAR 19/24 TEETH						X
FEEDER	S 1799	ADJUSTING NUT	X					
FEEDER	S 1801	AIR PUMP CYLINDER	X	X	X	X	X	
FEEDER	T 1804	PISTON RING FOR AIR PUMP						X
FEEDER	S 1805	PUMP PIVOT BUSH	X	X	X	X	X	
FEEDER	SBD 1806	OUTBORD BEARING BRACKET	X	X	X	X	X	
FEEDER	S 1812	PUMP PIVOT STUD SHOULDERED	X	X	X	X	X	
FEEDER	S 1813	PUMP PIVOT STUD STRAIGHT	X	X	X	X	X	
FEEDER	S 1814	BACK END COVER FOR AIR PUMP	X	X	X	X	X	
FEEDER	T 1816	AIR VALVE NOZZLE	X	X	X	X	X	
FEEDER	S 1817	NOZZLE	X	X	X	X	X	
FEEDER	S 1820	SUCTION ADJUSTING SCREW	X	X	X	X		
FEEDER	S 1822	LEVER	X	X	X	X		
FEEDER	S 1823	CLACK VALVE STRIKING LEVER	X	X	X	X	X	
FEEDER	S 1825	CLACK VALVE	X	X	X	X	X	
FEEDER	S 1827	CONNECTING ROD	X	X	X	X		
FEEDER	SBD 1827	CONNECTING ROD					X	
FEEDER	S 1829	LEVER FOR AIR PUMP VALVE	X	X	X	X		
FEEDER	S 1833	AIR PUMP VALVE SPRING	X	X	X	X		
FEEDER	S/GT 1834	PACKING END COVER ON AIR PUMP	X	X	X	X	X	
FEEDER	T 1844F	AIR FILTER 00.250.0086	X	X	X	X	X	
DELIVERY	S 1901	CONTROL LEVER	X					
DELIVERY	SB 1901	CONTROL LEVER		X	X	X	X	
DELIVERY	S 1902	CONNECTING ROD	X					
DELIVERY	SB 1902	CONNECTING ROD		X	X	X	X	
DELIVERY	S 1903	IMPRESSION LEVER ON S1906	X					
DELIVERY	SB 1903	IMPRESSION LEVER		X	X	X	X	
DELIVERY	S 1904	CONNECTING ROD FOR IMP LEVER	X					
DELIVERY	SB 1904	CONNECTING ROD FOR IMP LEVER		X	X	X		
DELIVERY	S 1905	CAM FOR S1901 WITH S1905 LEVER	X					
DELIVERY	S 1909	PIVOT BOLT DISTANCE PIECE CAM	X					
FEEDER	SBD 1909	TRIPPING CAM FOR IMPRESSION					X	
DELIVERY	SB 1910	LEVER		X	X	X		
DELIVERY	S 1911	SWITCH CONTROL LEVER	X	X	X	X		
CYLINDER	S 1916	BEARING BRACKET ON GEAR BOX	X					X
CYLINDER	S 1918	LEVER ON S1997 O/S	X					X
CYLINDER	S 1922	CUT OUT LEVER ON S1921 O/S	X					X
DELIVERY	SBB 1922	TRIPPING PAWL				X		
CYLINDER	S 1928	SWINGING GRIPPER CUT OUT BAR	X					X
DELIVERY	S 1930	BRAKE RELEASE CAM	X					
DELIVERY	SB 1936	HANDLE WITH BALL KNOB						X
DELIVERY	S 1951	ANGLE BRACKET	X					
DELIVERY	S 1952	OPERATING SWITCH CAM	X	X	X	X		
DELIVERY	S 1960	QUICK STOP CABLE INSERT	X					X
DELIVERY	KSZ 1965F	SPRING HOUSING						X
DELIVERY	KSZ 1969	SPRING ROD						X
DELIVERY	SB 1975	IMP TRIP LINK SUPPORT BOLT		X	X	X	X	
DELIVERY	SB 1979	IMP TRIP LEVER SUPPORT BOLT		X	X	X	X	



Pile Lifting Drive Gears
 S 1796
 S 1530
 S 1528



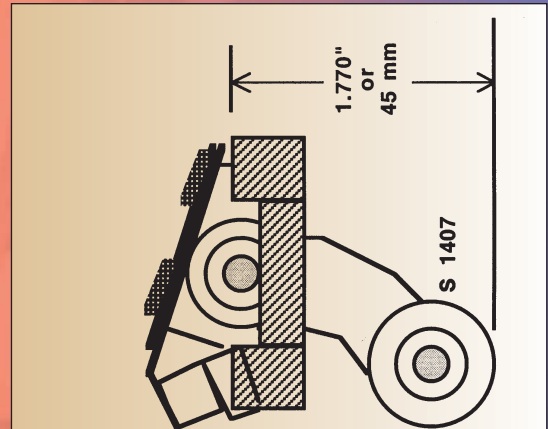
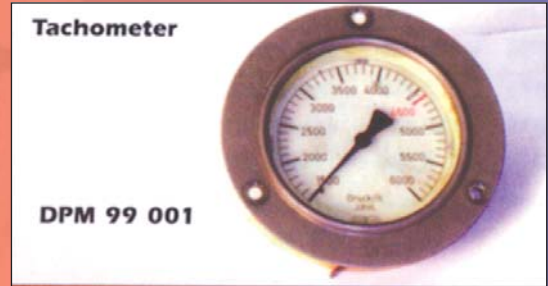
Delivery Drive Chain

REPLACING DELIVERY CHAIN: Remove delivery gripper bar, attention to the special shims. Loosen tension of both tensioners @ delivery chain rail, if necessary. Mark/ scribe each chain gripper bar link to all four sprockets. Hook on new chain, one side at a time. Hook up master link. Check chain tension.



Original Contactor **New Relay & Contactor**
 Call for part no.

LOCATION	NEW 2003 CAT #	PART DESCRIPTION	C A L L					
			S	S B	S B G	S B B	S B D	
DELIVERY	SB 1981	INDEX BOLT	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
DELIVERY	SB 1982	INDEX BOLT ROLLER	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
DELIVERY	SB 1984	SPRING FOR INDEX BOLT	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2001	FEED BOARD ALUMINUM	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SB 2001	FEED BOARD ALUMINUM	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBB 2001	FEED BOARD ALUMINIUM	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBD 2001	FEED BOARD ALUMINUM	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2002	FIXING PLATE D/S	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SB 2002	FIXING PLATE D/S	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBB 2002	FIXING PLATE D/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBD 2002	FIXING PLATE D/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2003	FIXING PLATE O/S	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SB 2003	FIXING PLATE O/S	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBB 2003	FIXING PLATE O/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBD 2003	FIXING PLATE O/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2004	SWINGING LEVER	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBB 2004	SWINGING LEVER	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBD 2004	SWINGING LEVER	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2005F	PULL ROD COMPLETE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBB 2005F	PULL ROD COMPLETE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBD 2005F	PULL ROD COMPLETE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2010	GUIDE PLATE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2011	PIVOT BOLT	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2012	PIVOT BOLT	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2015	STUD (ECCENTRIC)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2017F	BEARING BRACKET ON S2011/12	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBD 2017F	BEARING BRACKET ON S2011/12	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2020	CONNECTING ROD FOR S2004	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBB 2020	CONNECTING ROD FOR S2004	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBD 2020	CONNECTING ROD FOR S2004	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2030	INFEED TRAVELING GRIPPER FRAME	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2030F	TRAVELING GRIPPER COMPLETE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2031	PLATE	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SB 2031	PLATE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBB 2031	PLATE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBD 2031	PLATE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2034	FIXED GRIPPER ON LEVER	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2035	FEED GRIPPER FINGER	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2036	TORSION SPRING LEFT HAND WIND	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2037	TORSION SPRING RIGHT HAND WIND	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2038	TRAVELING FEED GRIPPER SHAFT	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2039	BEARING SPINDLE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2041	STUD (PIVOT)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SB 2041	STUD (PIVOT)	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2043	GUIDE BLOCK	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2045	BACKING PLATE ON FEED GRIPPER	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2046	GUIDE RAIL	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBD 2046	GUIDE RAIL	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2047	BEARING BRACKET	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 2051	TOP GUIDE RAIL O/S	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>



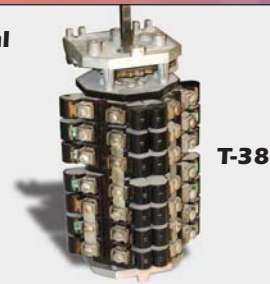
POSITION OF DEL GRIPPER BAR CAM FOLLOWER.
 Check position of pinned gripper finger on shaft. Check the distance of 1.770 between outside of cam follower to the mounting base of gripper bar chain link attachment. Repin for major adjust or bend gripper for minor adjustment. Set all other grippers with .003" paper, adjust accordingly.



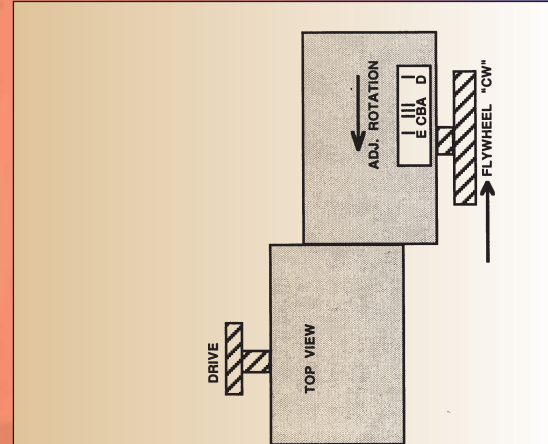
Fuses
 Call for part no.

LOCATION	NEW 2003 CAT #	PART DESCRIPTION	S	S B	S B G	S B B	S B D	C A L L
FEEDER	SBD 2051	TOP GUIDE RAIL O/S					X	
FEEDER	S 2052	LOWER GUIDE RAIL D/S	X	X	X	X		
FEEDER	SBD 2052	LOWER GUIDE RAIL D/S					X	
FEEDER	S 2053	LOWER GUIDE RAIL O/S	X	X	X	X		
FEEDER	SBD 2053	LOWER GUIDE RAIL O/S					X	
FEEDER	S 2054	ECCENTRIC STUD FOR 2046	X	X	X	X		
FEEDER	S 2056F	PULL AND PUSH ROD	X	X	X			
FEEDER	SBB 2056F	PULL AND PUSH ROD				X		
FEEDER	SBD 2056F	PULL AND PUSH ROD					X	
BASE	SBB 2103	GUARD D/S						X
BASE	S 2104	FRONT FOOT BOARD						X
BASE	S 2105	CRANKSHAFT COVER PLATE	X					X
BASE	SBB 2105F	CRANKSHAFT COVER PLATE				X		
BASE	S 2108	PULLEY GUARD						X
BASE	S 2111	STEEL FOOT BOARD O/S						X
FEEDER	S 2114	OIL DRIP RAIL	X					
FEEDER	SB 2114	OIL DRIP RAIL		X	X			
FEEDER	SBB 2114	OIL DRIP RAIL				X		
FEEDER	SBD 2114	OIL DRIP RAIL					X	
DELIVERY	S 2121	CYLINDER SHEET GUIDE HOLDER O/S	X	X	X	X		
DELIVERY	S 2122	CYLINDER SHEET GUIDE HOLDER D/S	X	X	X	X		
CYLINDER	S 2126	OIL GUARD	X					
CYLINDER	SBB 2126	OIL GUARD		X	X	X	X	
DELIVERY	S 2127	OIL GUARD	X					
DELIVERY	S 2128	OIL GUARD	X					
DELIVERY	SBB 2128	OIL GUARD		X	X	X	X	
DELIVERY	S 2134	OIL GUARD	X					
DELIVERY	S 2135	OIL GUARD	X					
DELIVERY	SBB 2135	OIL GUARD		X	X	X		
DELIVERY	S 2137	OIL GUARD	X	X	X	X		
BASE	S 2141	ANGLE TUBE FOR HOSE	X	X	X	X	X	
FEEDER	SBD 2160F	FINGER GUARD					X	
FEEDER	S 2201	BEARING BLOCK S2003 O/S	X	X	X	X		
FEEDER	SBD 2201	BEARING BLOCK S2003 O/S					X	
FEEDER	S 2202	BEARING BLOCK D/S	X	X	X	X		
FEEDER	SBD 2202	BEARING BLOCK D/S					X	
FEEDER	S 2203	SIDE GUIDE CLAMPING LEVER	X	X	X	X		
FEEDER	S 2204	SIDE GUIDE BEARING O/S	X	X	X	X		
FEEDER	SBD 2204	GUIDE PIECE (COFFIN)					X	
FEEDER	S 2205	SIDE GUIDE BEARING D/S	X	X	X	X		
FEEDER	S 2206	SIDE GUIDE BEARING	X					
FEEDER	S 2209	SHAFT	X					
FEEDER	SB 2209	SHAFT		X	X			
FEEDER	SBB 2209	SHAFT				X		
FEEDER	SBD 2209	SHAFT					X	
FEEDER	S 2212	SIDE GUIDE CAM LEVER D/S	X	X	X	X		
FEEDER	S 2213	SIDE GUIDE CAM LEVER O/S	X	X	X	X		
FEEDER	S 2214	GUIDE BEARING WITH 2221 SLIDE PIN	X	X	X	X		
FEEDER	T 2214	HOLDER FOR T2215	X	X	X	X	X	
FEEDER	T 2214F	SPRING SHEET STEADIER ROD	X	X	X	X	X	

Electrical Drive Starter



T-38



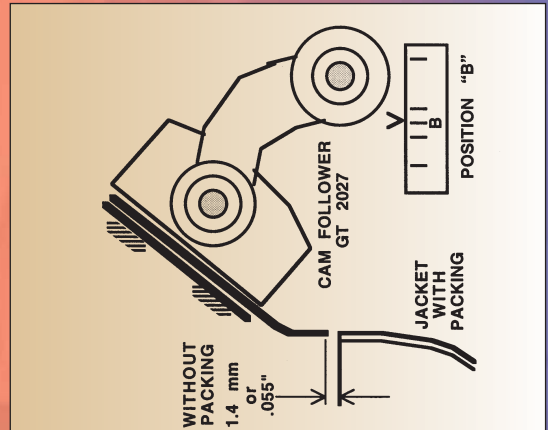
FACTORY OPEN CLOSE TIMING MARKS, On gear box, top side, note "5" factory scribe lines for setting the factory paper transfer points. A. delivery grip bar just closes. B. Mid point, delivery grip. bar imp cyl gap area. C. Imp. cyl grippers just open. D. opening point of swing grippers to imp. cyl. During C-D dwell, swing grippers are closed.

Travel Feed Board Gripper Assembly



S 2030F

LOCATION	NEW 2003 CAT #	PART DESCRIPTION	S	S B	S B G	S B B	S B D	C A L L
FEEDER	S 2215	GUIDE BEARING	X	X	X	X		
FEEDER	T 2215	SHEET STEADIER SPRING	X	X	X	X	X	
FEEDER	22. 2215.25	RUBBER TOP OF FEED BOARD						X
FEEDER	S 2216	SIDE GUIDE ROCKER ARM	X	X	X	X		
FEEDER	S 2217	SIDE LAY PIVOT BOLT	X	X	X	X		
FEEDER	S 2218	LEVER FOR SIDE LAY CLAMP D/S	X	X	X	X		
FEEDER	S 2219	OPERATING LEVER FOR SIDE LAY O/S	X	X	X	X		
FEEDER	T 2219	HOLDER COMPLETE/ CHROME PLATE	X	X	X	X	X	
FEEDER	S 2220	CAM ROLLER LEVER	X	X	X	X		
FEEDER	S 2223F	SHAFT WITH S2237 AND 2241	X					
FEEDER	SB 2223F	SHAFT WITH S2237 AND 2241		X	X			
FEEDER	SBB 2223F	SHAFT WITH S2237 AND 2241				X		
FEEDER	S 2224F	SHEET SMOOTHER COMPLETE	X	X	X	X		
FEEDER	SBD 2224F	SHEET SMOOTHER COMPLETE					X	
FEEDER	S 2225	CLENCHING SCREW	X	X	X	X		
FEEDER	S 2226	CLENCHING SCREW	X	X	X	X		
FEEDER	S 2228F	SIDE LAY COMPLETE	X	X	X	X		
FEEDER	S 2230F	SHEET SMOOTHER O/S	X	X	X	X		
FEEDER	SBD 2230F	SHEET SMOOTHER D/S					X	
FEEDER	S 2232	SIDE GUIDE ROCKER ARM	X	X	X	X		
FEEDER	S 2233F	BRACKET FOR SIDE LAY D/S	X	X	X	X		
FEEDER	SBD 2233F	SHEET SMOOTHER D/S		X	X		X	
FEEDER	S 2236	SHEET SMOOTHER	X	X	X	X		
FEEDER	S 2236F	SHEET SMOOTHER	X	X	X	X		
FEEDER	SBD 2236	SHEET SMOOTHER					X	
FEEDER	SBD 2236F	SHEET SMOOTHER					X	
FEEDER	S 2238	SPRING FINGER SHEET SMOOTHER	X	X	X	X	X	
FEEDER	S 2238F	SHEET SMOOTHER BRAKE COMP	X	X	X	X		
FEEDER	S 2239	TOMMY BAR SCREW	X	X	X	X	X	
FEEDER	S 2240	COLLAR	X	X	X	X		
FEEDER	SBD 2242	TRACK FOR PULLING GUIDE					X	
FEEDER	S 2246F	SIDE LAY SHEET SMOOTHER	X	X	X	X		
FEEDER	SBD 2246F	SIDE LAY SHEET SMOOTHER					X	
FEEDER	SBD 2247F	SHEET SMOOTHER O/S					X	
FEEDER	S 2248	SPRING GUIDE FOR S2246F	X	X	X	X	X	
FEEDER	S 2248F	SIDELAY SHEET SMOOTHER COMP	X	X	X	X		
FEEDER	S 2250F	SHEET SMOOTHER COMPLETE						
FEEDER	S 2266F	DEVICE TO PREVENT DOUBLE	X	X	X	X		
FEEDER	SBD 2266F	DEVICE TO PREVENT DOUBLE					X	
FEEDER	S 2268	SHEET CALIPER COMPLETE						
FEEDER	SBD 2273	PAPER SIDE LAY SPRING					X	
FEEDER	SBD 2279C	CARD SIDE LAY SPRING CARD					X	
FEEDER	SBD 2279P	SIDELAY COMPRESSION SPRING					X	
FEEDER	SBD 2280F	CIRCULAR BRUSH AND HOLDER					X	
FEEDER	S 2285F	SHEET STEADIER BRUSH COMPLETE	X	X	X	X		
FEEDER	SBD 2285F	SHEET STEADIER BRUSH COMPLETE					X	
CYLINDER	S 2405	SIDE TABLE	X					
CYLINDER	SBB 2405	SIDE TABLE		X	X	X		
FEEDER	24. 2415.33	R/H TORSION SPRING FEED BOARD						X
FEEDER	2415.34	L/H TORSION SPRING FEED BOARD						X

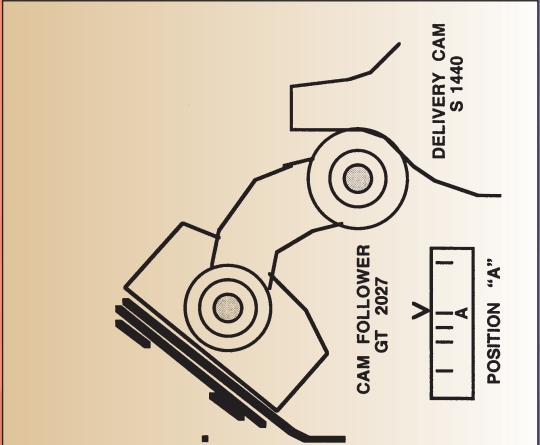


ADJ THE DEL. CHAIN GRIPPER SPACING/POSITION TO THE GAP OF THE IMP. CYL. With press in exact mid transfer point "point B", a space of .055" should be measured. Adjust by the gear flange S/SB 1430 up to serial # 11200, after #11201 adjust flange S/SB 14184 with gear S/SB 1430. Note: jacket needs to be installed, with proper packing; making sure as normal, paper packing is not rolled under or into jacket clamp.



Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

LOCATION	NEW 2003 CAT #	PART DESCRIPTION	S	S B	S B G	S B B	S B D	C A L L
CYLINDER	S 2503	COUNTER PUSH ROD LEVER	X	X	X	X	X	
CYLINDER	SBB 2503	COUNTER PUSH ROD LEVER				X		X
CYLINDER	S 2504	OPERATING LEVER	X	X	X	X	X	
CYLINDER	S 2505	SHOULDERED STUD	X	X	X	X	X	
BASE	S 3309	CONNECTING ROD	X	X	X	X	X	
DELIVERY	S 4002	DOUBLE GEAR 16/18 TEETH	X					
FEEDER	S 4003	GEAR FEEDER 29 TEETH	X					X
FEEDER	S 4004	GEARVFEED TABLE LIFT 19/24	X					X
BASE	S 4723	SIDE TABLE LEG	X	X	X	X		
BASE	S 0706/7	ONE SET OF BED BEARERS						X
BASE	S 0708/9	CHASE LOCKING CATCH	X	X	X	X	X	
CYLINDER	SBD 1102/2A	CYL GEAR HELICAL TEETH SBB/SBD						X
CYLINDER	S 1102/9B	CYL GEAR STRAIGHT CUT TEETH						X
CYLINDER	S 1102/9B	CYL GEAR STRAIGHT CUT TEETH (S)						X
CYLINDER	S 1102/9b	GEAR STRAIGHT CUT TEETH (SB)						X
CYLINDER	S 1102/9D	CYL GEAR STRAIGHT CUT TEETH (S)						X
CYLINDER	S 1102/9d	GEAR STRAIGHT CUT TEETH (SB)						X
CYLINDER	SB 1102/9d	CYLINDER GEAR		X	X			X
CYLINDER	SBB 1102/9d	GEAR HELICAL CUT TEETH SBBE				X		
CYLINDER	S 1105/1A	SWINGING GRIPPER MOVEMENT CAM	X	X	X	X		
CYLINDER	S 1107/7D	OUTER CYL DRIVE GEAR STRAIGHT						X
CYLINDER	SB 12102	CONNECTING ROD		X	X			X
BASE	S 0123/24	MOTOR BRACKET	X	X	X	X		
DELIVERY	S 14103	SPRING BAR BEARING BRACKET	X	X	X	X		
DELIVERY	S 14104	GUIDE RAIL D/S	X	X	X			
DELIVERY	SBB 14104	GUIDE RAIL				X		X
DELIVERY	S 14105	GUIDE RAIL O/S	X	X	X			
DELIVERY	SBB 14105	GUIDE RAIL O/S				X		
DELIVERY	S 14106	SHAFT FOR CHAIN GRIPPER BAR	X					
DELIVERY	SB 14106	SHAFT FOR CHAIN GRIPPER BAR		X	X			
DELIVERY	SBB 14106	SHAFT FOR CHAIN GRIPPER BAR				X		
DELIVERY	S 14112	BEARING RETAINING PLATE	X	X	X	X		
DELIVERY	S 14115	PIVOT STUD FOR DRIVING CRANK	X	X	X	X		
DELIVERY	S 14116	SUPPORT BAR	X					
DELIVERY	SB 14116	SUPPORT BAR		X	X			
DELIVERY	SBB 14116	SUPPORT BAR				X		
DELIVERY	S 14119	CARRIAGE GRIPPER COVER PLATE	X	X	X	X		
DELIVERY	S 14121	NIPPLE FOR HOSE	X	X	X	X		
DELIVERY	S 14126	AIR BLAST NOZZLE	X					X
DELIVERY	S 14128	BLOWER CONNECTION DELIVERY	X					X
DELIVERY	SBB 14130	AIR VALVE HOUSING				X		X
DELIVERY	S 14142	ANGLE LEVER W ECCENTRIC STUD	X					X
DELIVERY	SBD 14147	SIDE JOGGER COMPLETE O/S					X	
DELIVERY	SBD 14148	SIDE JOGGER COMPLETE D/S					X	
DELIVERY	S 14151	PILE SHAFT SUPPORT BRACKET	X					
DELIVERY	SB 14151	PILE SHAFT SUPPORT BRACKET		X				X
DELIVERY	S 14153	GRIPPER OPENING DOUBLE CAM	X	X	X	X		
DELIVERY	S 14160	IMP STOP BOLT (MANUAL ONLY)	X					
DELIVERY	SB 14160	IMP STOP BOLT (MANUAL IMP ONLY)		X	X	X		
DELIVERY	S 14171	PIPE SOCKET						X

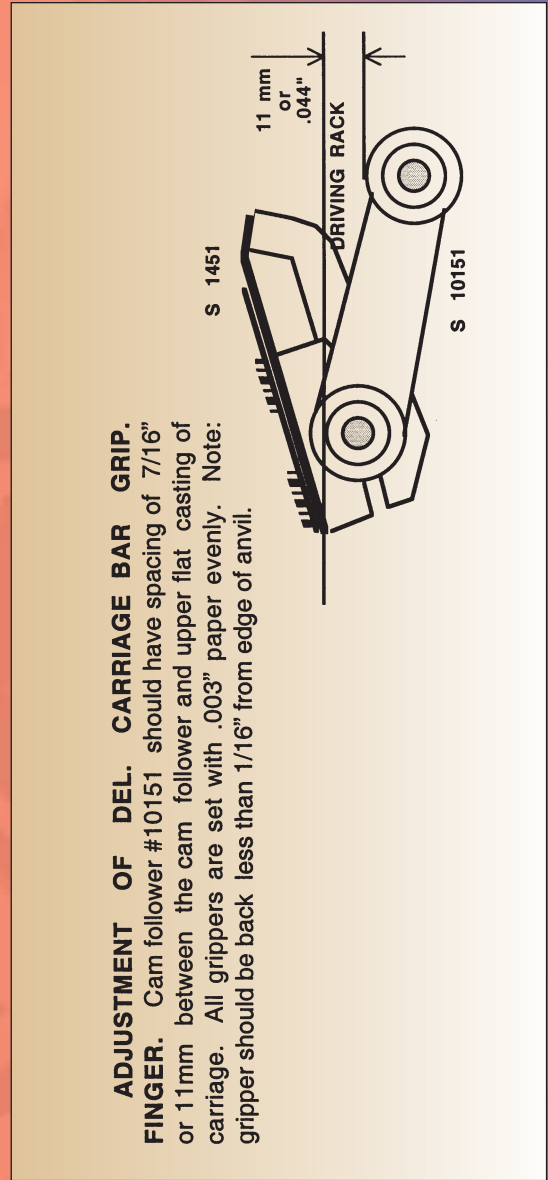


CLOSING POINT OF DELIVERY CHAIN GRIPPER FINGERS / CAM ADJ. Position press @ timing mark "point A". Delivery chain del gripper fingers just close. Move cam slightly to adjust transfer. Final check, see both delivery gripper fingers and imp cylinder grippers will hold sheet together for about 5/16" travel or 4MM.

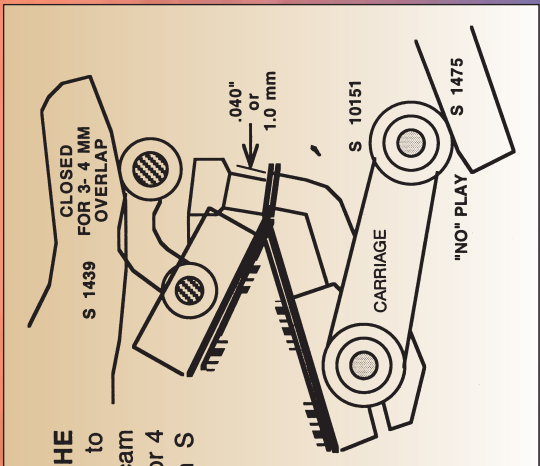
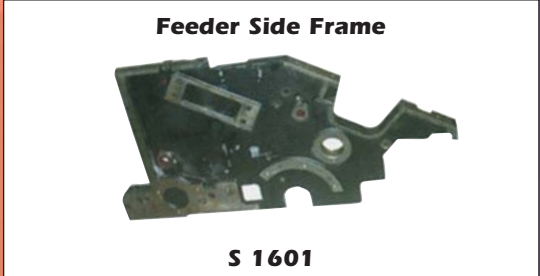
NOTE: Sheet must be flat/parallel during transfer from imp cyl gripper to del chain grip bar, add/ subtract shims at the gripper bar chain links.



LOCATION	NEW 2003 CAT #	PART DESCRIPTION	S	SB	SBG	SBB	SBD	C A L L
DELIVERY	S 14173	AIR VALVE DELIVERY	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X
DELIVERY	SBD 14182	SUCTION SLOW DOWN GEAR FLANGE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X	<input type="checkbox"/>
DELIVERY	SBD 14183	SUCTION SLOW DOWN GEAR SMALL	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X	<input type="checkbox"/>
DELIVERY	S 14184	SPROCKET DRIVE GEAR FLANGE	X	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
DELIVERY	SB 14184	SPROCKET DRIVE GEAR FLANGE	<input type="checkbox"/>	X	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X
DELIVERY	SBB 14184	SPROCKET DRIVE GEAR FLANGE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X	<input type="checkbox"/>	X
DELIVERY	SBD 14184	SUCTION SLOW DOWN GEAR LARGE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X	<input type="checkbox"/>
DELIVERY	SBD 14185	SHEET GUIDE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X	<input type="checkbox"/>
DELIVERY	SBD 14185A	SHEET SMOOTHER	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X	<input type="checkbox"/>
DELIVERY	S 14186	SWIVEL STOP BLOW DOWN TUBE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X
DELIVERY	SBB 14193	COMPRESSION SPRING	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X	<input type="checkbox"/>	X
DELIVERY	S 14201	PIVOT STUD (STRIPPING FINGERS)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X
DELIVERY	S 15103	SHEET JOGGER	X	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X
DELIVERY	SBD 15108	LEVER FOR SBD15110	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X	<input type="checkbox"/>
DELIVERY	SBD 15110	SHEET JOGGER ALUMINUM	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X	<input type="checkbox"/>
DELIVERY	S 15111	SHEET JOGGER BAR ONLY	X	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X
DELIVERY	S 15111F	SHEET JOGGER D/S MADE(ORDER)	X	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X
DELIVERY	SBB 15111	JOGGER BAR ONLY (WITH PLATE)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X	<input type="checkbox"/>	<input type="checkbox"/>
DELIVERY	SBB 15111F	SHEET JOGGER D/S COMPLETE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X	<input type="checkbox"/>	<input type="checkbox"/>
DELIVERY	S 15113	ALUMINUM (JOGGER ARM ONLY)	X	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X
DELIVERY	S 15113F	SHEET JOGGER O/S MADE (ORDER)	X	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X
DELIVERY	SBB 15113	DELIVERY SIDE JOGGER CHROME	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X	<input type="checkbox"/>	<input type="checkbox"/>
DELIVERY	SBB 15113F	SHEET JOGGER O/S COMPLETE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X	<input type="checkbox"/>	<input type="checkbox"/>
DELIVERY	S 15114	JOGGER LOCKING SCREW	X	X	X	X	<input type="checkbox"/>	<input type="checkbox"/>
DELIVERY	S 15115	CHROME JOGGER PLATE LARGE	X	X	X	X	<input type="checkbox"/>	<input type="checkbox"/>
DELIVERY	S 15116	CHROME JOGGER PLATE SMALL	X	X	X	X	<input type="checkbox"/>	<input type="checkbox"/>
DELIVERY	S 15117	JOGGER LOCATING PIN	X	X	X	X	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 17099	LOCATING STUD	X	X	X	X	X	<input type="checkbox"/>
FEEDER	S 17100	TABLE RAIL O/S	X	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SB 17100	TABLE RAIL O/S	<input type="checkbox"/>	X	X	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBB 17100	TABLE RAIL O/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 17101	TABLE RAIL D/S	X	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SB 17101	TABLE RAIL D/S	<input type="checkbox"/>	X	X	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SBB 17101	TABLE RAIL D/S	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 17107	SHAFT FOR FEED TABLE INDEX PINS	X	X	X	X	X	<input type="checkbox"/>
FEEDER	S 17108	GUIDE ROD FEED TABLE SUPPORT	X	X	X	X	X	<input type="checkbox"/>
FEEDER	S 17109	GUIDE BLOCK	X	X	X	X	X	<input type="checkbox"/>
CYLINDER	KD 99002	KORD 62 STAINLESS CYL JACKET	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X
DELIVERY	DPM 99003	CARRIAGE BRASS PLATE	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X
CYLINDER	KD 99004	KORD 64 STAINLESS CYL JACKET	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X
CYLINDER	DPM 99010	KS STAINLESS CYLINDER JACKET	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X
CYLINDER	DPM 99012	KSBA STAINLESS CYLINDER JACKET	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X
CYLINDER	DPM 99016	S STAINLESS CYLINDER JACKET	X	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CYLINDER	DPM 99017	SB/SBG STAINLESS CYLINDER	<input type="checkbox"/>	X	X	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CYLINDER	DPM 99018	SBB STAINLESS CYLINDER JACKET	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X	<input type="checkbox"/>	<input type="checkbox"/>
CYLINDER	DPM 99019	SBD STAINLESS CYLINDER JACKET	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	X	<input type="checkbox"/>
BASE	DPM 99020	BED PLATE "S" 40 THOU -590X 720MM	X	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	DPM 99021	BED PLATE "S" 60 THOU -590X720MM	X	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	DPM 99022	PLATE "SB" 40 THOU -590X770MM	<input type="checkbox"/>	X	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	DPM 99023	PLATE "SB" 60 THOU -590X770MM	<input type="checkbox"/>	X	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>



LOCATION	NEW 2003 CAT #	PART DESCRIPTION	S	S B	S B G	S B B	S B D	C A L L
BASE	DPM 99 024	PLATE "SBG" 40 THOU -610X770MM	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	DPM 99 025	PLATE "SBG" 40 THOU -650X770MM	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	DPM 99 026	PLATE "SBB" 40 THOU -620X820MM	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
CYLINDER	DGM 99 027	CYLINDER BRUSH PLATE BUSHING	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
BASE	DPM 99 027	PLATE "SBG" 60 THOU -610X770MM	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	DPM 99 028	PLATE "SBG" 60 THOU -650X770MM	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	DPM 99 029	PLATE "SBB" 60 THOU -620X820MM	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	DPM 99 030	PLATE "SBB" 40 THOU -665X820MM	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	DPM 99 031	PLATE "SBB" 60 THOU -665X820MM	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
BASE	DPM 99 032	PLATE "SBD" 40 THOU -695X895MM	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
DELIVERY	DPM 99 050	SLOW CAM BEARING 6202-2RS-CYL	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
DELIVERY	DPM 99 052	SLOW CAM BEARING 6205-2RSI-CYL	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
DELIVERY	DPM 99 067	SPRING PIN FOR STAR BAR	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
DELIVERY	DPM 99 068	LOCKING RING FOR JOGGER	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
DELIVERY	DPM 99 069	KNURLED ADJUSTABLE RING	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
DELIVERY	DPM 99 070	JOGGER BUSH	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
DELIVERY	S 1415/16	DELIVERY CHAIN PAIR	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
DELIVERY	SBD 1415/16	DELIVERY CHAIN PAIR	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
DELIVERY	S 15106/7	JOGGER O/S+D/S CENTRE CASTING	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
DELIVERY	SBD 1539/42	ROLLER CHAIN ALSO SBD14104	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
FEEDER	S 1768/69F	SIDE STANDARD EXTENDABLE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
FEEDER	SB 1768/69F	SIDE STANDARD COMPLETE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
DELIVERY	S 2121/21	HOLDER FOR SHEET GUIDE ROLLER	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0421/0422	LEVER SHAFT+BEARING GEAR BOX	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0706/0707	BED BEARERS -PRICE EACH	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
BASE	S 0708/0709	CHASE LOCK CASTING	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>



RELEASE OF DEL CHAIN GRIPPER BAR TO THE DEL. CARRIAGE. Turn press in forward rotation slightly to position where del. carriage cam follower just releases from cam S 1475. by hand, continue turning press forward for 3/16" or 4 mm. this point the del. gripper fingers just open . Adjust cam S 1439 accordingly.


















DEMERS PARTS TECHNICAL BULLETIN

1. Electrical
 - A. Demers diecutter reconditioning electrically converts most presses run on USA 208/230 volt, 3 phase, 30 amp, 60 cycles.
 - B. All electrical functions tested: ie, relays, contactors, thermals, fuses, switching.
 - C. New light bulb, ballast, starter.
 - D. Drive motor bearings, brushes, belts, phasing.
 2. Mechanical
 - A. All transfer points; ie, feeder suction pickup, traveling feed board grippers, swing grippers, imp. cyl. grippers, delivery chain gripper bars, delivery carriage rack, final drop off into del. pile.
 - B. Testing of vacuum and air blast, amount and mech. adj.
 - C. Two Impression cyl. bearers and two bed bearers, testing.
 - D. Mech. inspection and adj. of brake, and elect. brake (SBD).
 - E. Drive belts replaced, gearbox checked.
 - F. Greased, oiled, pump handle primed, gear box filled.
 3. Operation/test @DEMERS Odessa, FL
 - A. Running in with paper.
 - B. Running paper on / off impression.
 - C. Installing / packing new .030 impression jacket.
 - D. Locking up form / die.
 - E. Diecutting, checking for even cut, both crosswise and up / down.
 - F. Kiss cutting for labels and future embossing applications.
 4. Updates / Improvements
 - A. "Obsolete" inker removed, (most applications), rack gears aligned and length cut, teeth realigned with imp cyl. segment gears.
 - B. Both metal guards, operator and gear side, painted, installed.
 - C. Hinged "Lexan" heavy gauge plexiglass door installed over door.
 - D. Optional safety electrical switch install @ plexi door.
- List for DEMERS'S Reconditioning Process

State: Type of Bar
State: For Feeder or Delivery

Group-179 Antistatic Bars

Check Electrical Voltage / Specs

 <p>179-A</p>	<p>TOK-TOM Feeder #22.118.1322 #MV.018.873 Delivery #22.118.1312 #MV.018.872</p>	 <p>179-B</p>	<p>GTO 46 Delivery #52.020.1312 #MV.020.623 Feeder #52.020.0322</p>
 <p>179-C</p>	<p>GTO 52 Feeder #69.118.1323 #MV.021.932 Delivery #69.118.1313</p>	 <p>179-D</p>	<p>SM 52 Delivery #G2.118.1313 #MV.036.749 Feeder #G2.118.1323</p>
 <p>179-E Call for Other Sizes</p>	<p>SORK S-Offset Feeder #58.118.1322</p>	 <p>179-F</p>	<p>MO Delivery #53.118.1313 Feeder #53.118.1323</p>
 <p>179-G</p>	<p>SM 72 Delivery #93.118.1322 ##MV.023.517 Feeder #93.118.1332</p>	 <p>179-H Call for Other Sizes</p>	<p>K-Offset KORD Delivery #38.118.1312 #MV.019.277 Feeder #38.118.1323</p>
 <p>179-I</p>	<p>SM 74 Feeder #M2.118.1322 #MV.026.480</p>	 <p>179-J Call for Other Sizes</p>	<p>S-Offset SORM 2223 Delivery #68.118.1323</p>
 <p>179-K</p>	<p>SM 74 Delivery #M4.118.1326 Feeder</p>	 <p>179-L</p>	<p>102-Z Delivery #91.118.1322 Feeder #96.118.1323</p>
 <p>179-M</p>	<p>102 Speedmaster Feeder #61.118.1333 #MV.021.059 Delivery #61.118.1332</p>	 <p>179-N Check Electrical Specs ELTEX E-STAT Transformer #66.118.130</p>	 <p>179-O Check Electrical Specs SIMCO E-STAT Transformer #66.118.1312</p>

Misc. Consumables, etc. while they last

 <p>179-P Call for Size 3-M Sleeve</p>	 <p>179-Q CPC Foil</p>	 <p>179-R CPC Foil</p>	 <p>179-S Super Blue Nets</p>	 <p>179-T Metal Wash Tank</p>	 <p>179-U Plastic Wash Tank</p>	 <p>179-V Call for Size Molleton Covers</p>	 <p>179-W Red Runner</p>
--	--	--	---	---	---	---	--



MasterCard

Call Demers Parts Hotline @ 1-800-956-3612 ■ 1-941-625-PART (7278)

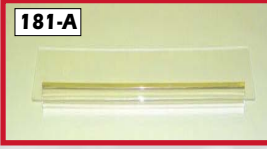



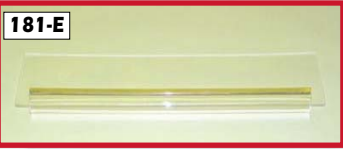
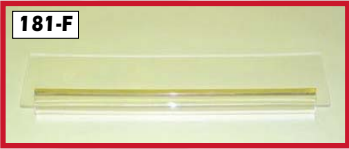




Specify Bulb Type

- Medium Wave - Typical paper
- Short wave - Typical Plastics
- * Wattage Volts
- End Connector

**Group-180
IR-Infrared Bulbs****180-A**1998 Speedmaster 52 Dryster IR Lamp
#G4.170.01**180-B**Printmaster QM 46 Quickdry IR Lamp
Call**180-C**Quickmaster DI-46-4 ELTOSCH IR Lamp
#A4.170.0017**180-D**Grafix IR Lamp MO Offset Low Pile delivery
#53.170.1311**180-E**Grafix IR Lamp MO Offset High Pile Delivery
#53.170.1411**180-F**Speedmaster 72 Grafix IR
#83.170.1311**180-G**SM 74 Grafix IR
#M4.170.1803**180-H**Speedmaster 72 and 74 Grafix IR
Call**180-I**Speedmaster 74 / CD Post 1997 Grafix IR
#SHS 5134-297**180-J**SM 102 (Standard Lamp) Drystar IR
#F7.170.0771**180-K**Speedmaster XL 105 Drystar 3000 IR
#F7.170.0771 /01 /02**180-L**Speedmaster 102 Pre 1997 Grafix IR
#91.170.1311**180-M**Speedmaster 102 Grafix IR Bulb Until ??? Mid 1997
#91.170.1411**Measure Length x Width x Depth and type of Electrical End, Wattage and Voltage**

Group-181 UV-Ultraviolet Bulbs





Plexiglass Delivery Doors

 <p>181-A</p>	<p>1998 Speedmaster 52 UV Ultraviolet Bulb</p>	 <p>181-B</p>	<p>MO Offset Grafix UV-Ultraviolet</p>
 <p>181-C</p>	<p>Speedmaster 72 Grafix UV Ultraviolet Bulb</p>	 <p>181-D</p>	<p>SM-74 Grafix UV-Ultraviolet Bulb</p>
 <p>181-E</p>	<p>Speedmaster 72 and 74 Grafix UV Ultraviolet Bulb</p>	 <p>181-F</p>	<p>SM-74 / CD post Grafix UV-Ultraviolet Bulb</p>
 <p>181-G</p>	<p>SM 102 C Standard Lamp UV-Ultraviolet Bulb</p>	 <p>181-H</p>	<p>Speedmaster XL 105 Drystar 3000 UV-Ultraviolet Bulb</p>
 <p>181-I</p>	<p>Speedmaster 102 Pre 1997 Grafix UV Ultraviolet Bulb</p>	 <p>181-J</p>	<p>Speedmaster 102 Grafix UV Ultraviolet Bulb</p>

181-K

Thank You For Your Valued Business

Plexiglass Delivery Doors MO

<p>S-Offset Del.</p>	<p>MO</p>	<p>102 Speedmaster - 72 SM</p>
 <p>181-L</p>	 <p>181-M</p>	 <p>181-N Delivery Door</p>
<p>Length 780mm #58.014.124 Width 370mm</p>	<p>Length 790mm #43.021.024 F Width 290mm</p>	<p>Length 1400mm #91.014.410-102 SM Width 300mm #93.014.410-72SM</p>
<p>MOZ / P</p>	<p>K-Offset</p>	<p>Gto-46</p>
 <p>181-O</p>	 <p>181-P</p>	 <p>181-Q</p>
<p>Length 740mm #53.033.255 Width 340mm</p>	<p>Length 590mm #48.021.020 Width 210mm</p>	<p>Length 590mm #42.021.310 Width 210mm</p>

Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

Group-182 Plate, Blanket Red Guards



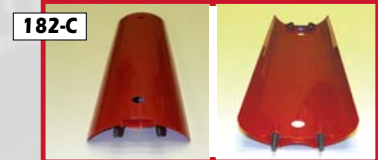
182-A

#69.007.050
Plate Guard
20.5" 510mm Length
5" 125mm Arch



182-B

#63.006.250
Plate Guard
26 1/8" 665mm Length
6.5" 160mm Arch



182-C

#G2.006.050
Blanket Guard
20.5" 520mm Length
6.5" 160mm Arch



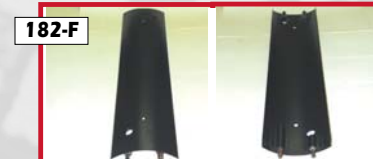
182-D

#58.006.050 F
SORK-Z Guard
26 1/4" 670mm Length
13" 320mm Arch



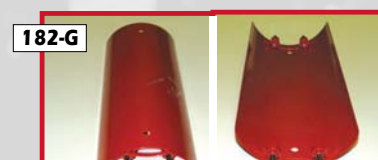
182-E

Plate Guard
17.5" 445mm Length
5.5" 140mm Arch



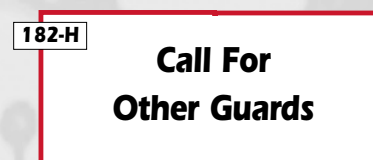
182-F

#66.007.050
SOR Guard
33" 840mm Length
8" 200mm Arch



182-G

Blanket Guard
17.5" 445mm Length
8" 205mm Arch



182-H

**Call For
Other Guards**

#66.007.050
S-Offset Plate Guard
33" 840mm Length
8" 200mm Arch



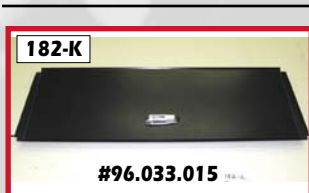
182-I

Blanket Guard
29" 735mm Length
10.5" 270mm Arch



182-J

SORD Blanket Guard
7" 180mm Length



182-K

#96.033.015

Length 37 3/4 in x 960mm
Width 14 7/8 in x 380mm



182-L

#79.021.630

Length 24 1/2 in x 620mm
Width 11 3/4 in x 300mm



182-M

**Thank You
For Your Business**

#69.021.010

Length 22 1/8 in x 560mm
Width 3 1/8 in x 80mm



182-N

Length 26 1/2 in x 670mm
Width 7 1/2 in x 199mm



182-O

Length 25 3/8 in x 650mm
Width 9 in x 230mm



182-P

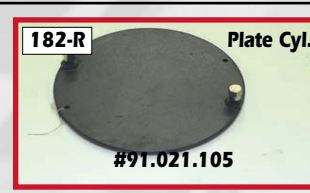
#79.021.020

Length 25 in x 950mm
Width 7 1/4 in x 180mm



182-Q

Length 30 1/4 in x 730mm
Width 8 1/8 in x 130mm



182-R

Plate Cyl.

#91.021.105

Length 12 1/5 in
Width 320mm



182-S

Chain Guard

Length 25 5/8 in x 650 mm
Width 9 in x 230mm



182-T

#79.021.020

Length 25 5/8 in x 650 mm
Width 7 1/4 in x 180mm



182-U

Length 30 1/4 in x 770mm
Width 5 1/8 in x 130mm



182-V

#91.021.105

Length 12 1/2 in x 320mm
Width 7 1/4 in x 180mm

Group-183 Factory Guards – Guards-B – Safety First

183-A **Finger Guard**



#53.022.330

Length 10 in
250mm Width 3 in
70mm

183-B **Finger Guard**



#43.021.040

Length 23 1/2 in
590mm Width 3 in
70mm

183-C **MO Offset – Ink Roller Guard**



Length 26 7/8 in
680mm Width 2 1/2 in
60mm

183-D

Safety Is Important

183-E



Length 28 7/8 in
730mm Width 3 1/8 in
80mm

183-F **Water Bottle Holder**



#42.030.380

Length 5 1/2 in
150mm Depth 2 in
50mm

183-G



Numbering Unit Gear Guard

Length 6 in
150mm depth 1 in
30mm

183-H **Water Bottle Holder**



Length 5 3/4" in
140mm Depth 2 in
50mm

183-I **Water Bottle Holder**



#43.030.403

Length 6 3/4 in
170mm Depth 2 1/2 in
60 mm

183-J **Water Bottle Holder**



Length 5 3/4 in
150mm Depth 2 in
50mm

183-K **Metal Tray to Hold Plastic Water Bottle**



#66.030.060

Length 17 1/4 in
440mm Width 7 in
180mm

183-L **S-Offset**



Call for Other Sizes

Length 22 7/8 in
580mm Width 9 1/4 in
230mm

183-M **GTO 52**



Length 24 5/8 in
630mm Width 15 5/8 in
400mm

183-N **GTO 52**



Length 22 1/8 in
560mm Width 180 1/8 in
460mm

183-O **GTO 52**



Length 24 1/2 in
620mm Width 9 1/2 in
240mm

183-P **S-Offset**



**SORM / Z pictured
Call for Other Sizes**

Length 31 1/8 in
790mm Width 8 1/8" in
210mm

183-Q **S-Offset**



**SORM / Z pictured
#66.030.060**

Length 33 1/2 in
850mm Width 15 1/2 in
400mm

183-R **S-Offset**



**SORM / Z pictured
Call for Other Sizes**

Length 26 1/2 in
670mm Width 9 1/2 in
240mm

**We Buy Miscellaneous
Heidelberg Parts**

Group-184 Pre-Press Electrical



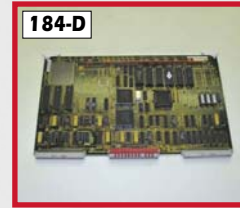
184-A
Maxi Board
#061101441



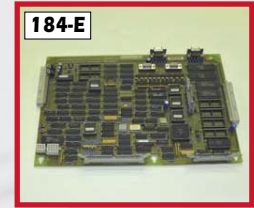
184-B
Maxi Board Primescan
#PP05519454



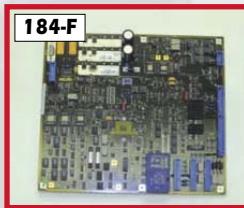
184-C
Anderrungs Standard
#PP055224187



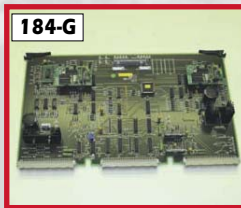
184-D
Master Processor Board
#PP05268214



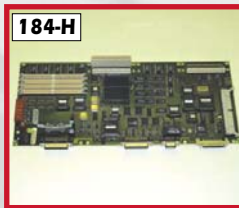
184-E
PCI Quapro
#PP04338243



184-F
E-Control
#PP04896904



184-G
Analog Board
#PP05420083



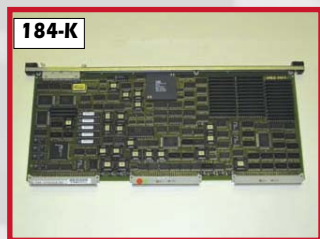
184-H
Print Rapro
#PP04452313



184-I
PCI Rapro-2
#PP05466539



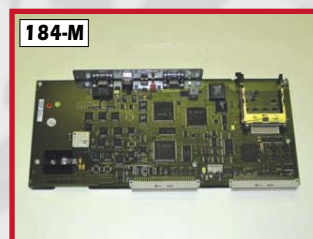
184-J
HERK-IF 403 MHZ
#PP04859987



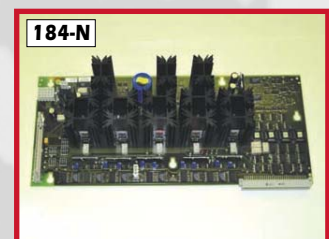
184-K
Placa-USMFIR-L
#PP04731018



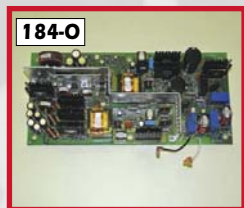
184-L
Placa Mat-Control
#PP04574915



184-M
PCB-MP2C2
Primesetter
#PP05345308



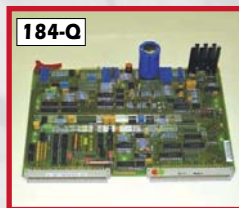
184-N
PCI Quanal
#PP04897161



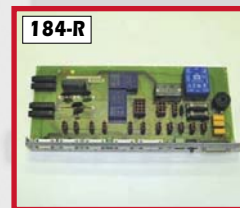
184-O
Power-Supply
Quicksett
#PP05403596



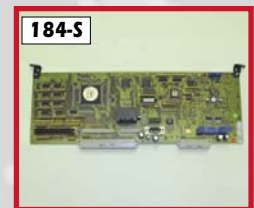
184-P
B-10 LHAg
PP05466539



184-Q
Print Les 2.1
#PP00032595



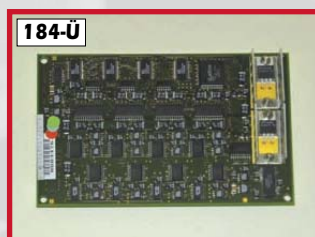
184-R
AC-Control
#PP04575431



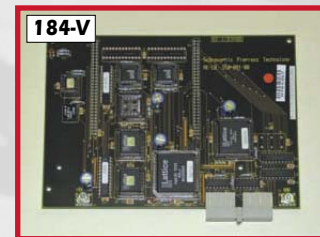
184-S
XXXXXXXXXX
#PP05697611



184-T
Print SP-WDS
#PP05260418



184-U
ADP-Board
#PP05327024

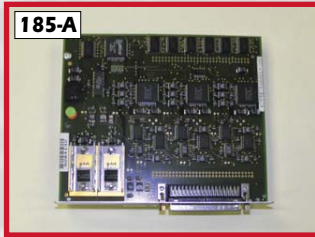


184-V
AK-Speed
#PP05162653

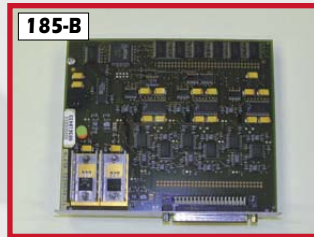
Note: **RED BOXES** are newly listed products / parts out of location sequence within catalog.

Group-185 Pre Press Electronics

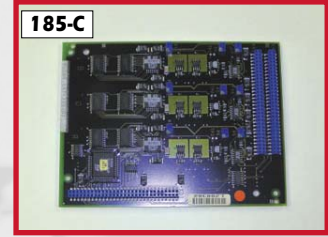
Call For Other
Parts Not Listed



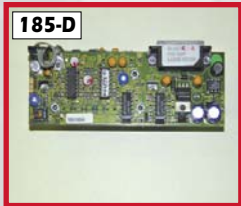
High-speed-ADP FBG
#PP.04960017



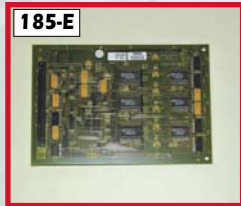
LTE
#PP.05228956



T4-AD-Wandler
#PP.04974786



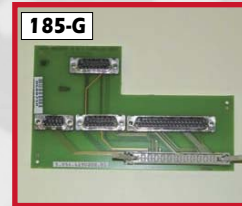
Laset Encoder
#PP.05266475



SPX32
#PP.05697565



HD-LawFWERK
#PP.0469905



XXXXXXX
#PP.04290208



CAN-Display
#PP.05122406



Operating Panel
#PP.04244184



Cooling Unit
#PP.05693020



UMSETZER-8200
#FH.0710008



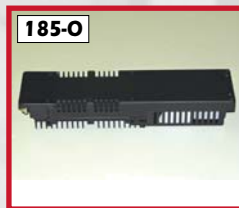
Power Supply
#PP.05223563



Equipo DE Control
#ZD.2120-011-BG-01



ERSATZTEIL
#PP.05761298
#MV.101.122



Power Supply
#061102052



After Wide 2.5
#PP.05277329



Revolving Mirror
#PP.05126053



Cabezal-OPTICO
#PP.04661397



Spinner Motor SRS
#PP.05405807

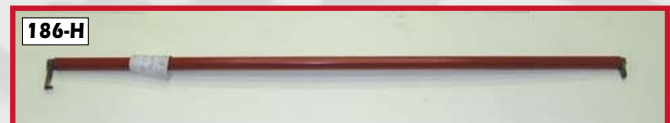


Motor with Gear
#PP.05409616

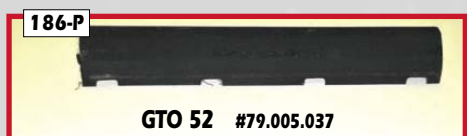
185-U
**Call For
Other Parts**

185-V
**Sell Us Your
Surplus
Electrical
Parts**

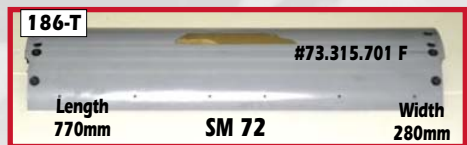
Group-186 Finger Safety Guarding – Black Cylinder Jackets



Original Black Jackets by Heidelberg



72 – 102 Transfer Shells



142

SB
SBG
SBB
SBD

Group 100-A
Feeder S-Diecutter

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1-941-625-7278

100-A Feeder Batches Hammer #5 1781
100-F Tilt Adjusting Screw #5 1613
100-K Feeder Table Lift Gear 21/24 Teeth #5 1796
100-O Feeder Table Lift Gear 27 Teeth #5 1793
100-S Flanged Gear 24 Teeth #5 1752
100-TT Swinging Lever #5 2004
100-XX Lever / Impression Trip #5 1238

Notes: S-Diecutter

Also, not in catalog and "WHILE THEY LAST" Many one time available "original manufacture" parts call: 1-800-956-3612

147

SB
SBG
SBB
SBD

Group 101-C
Swing Arm - Imp. / Cyl. S-Diecutter

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1-941-625-7278

101-UH1
101-K
101-OR
101-FF
101-J

101-WW Main Impression Cylinder #5 1101
101-AAA Impression Operating Lever #5 1901
101-EEE Front Guide Assy #5 1355
101-III Imp. Arm Lever #5 1901
101-NNN Guide Fork #5 1258

Notes: S-Diecutter

Obsolete unused parts for sale ????. If you have any, contact Demers Parts 1-941-625-7278 (7278)

129

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1-941-625-7278

Group 93
K-Series Letterpress - Diecutter - B KS - KSB - KSBA - KSD

93-A Rubber Sucker
93-D Upper Bed Drive Gear
93-G Bull Gear
93-I Bed

Notes: K-Letterpress

Disclaimer: Demers Inc./Demers Parts are "not" affiliated with Heidelberg Druckmaschinen Worldwide in any way.

133

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Group 133
Platen 10 x 15-T / 13 x 18-GT Tiegal-C

Call For Other Parts Not Shown

133-A
133-F
133-H
133-P
133-U
133-V
133-Z

133-E Locking Disc Brake T 0426
133-J
133-C
133-T
133-Y
133-DD

Notes: 10x15 and 13x18

Call Demers Parts Hotline @ 1-800-956-3612 • 1-941-625-PART (7278)

124 Group 90
K Series Offset - A
KOR - KORA - KORD62 - KORD64 - KORS

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Delivery Gripper Bars
KORD 64
KOR / KORA

Impression Gripper
#KOR 1127F
See pg. 57

Sheet Stops Delivery
#KORD 2262F
#K1 15112F

Swing Arm
#KSB 1309
#KORD 1309

Water Fountain Roll
#KOR 0945 F
#KORD 0945 F

Water Spicket with Hold
#KOR 230.010
#KOR 230.010

Brush Assembly
#KRZ 1234
#KORD 1234

Variable Speed Pulley
#K1 100.048 F

Delivery Chains
Solid as Set

Sheet Separators
90-F
90-G

Delivery Wide Middle Stop
90-K
90-L

Delivery Shipping Plate
90-M
90-N

Delivery Cable - Pair
#KRS 1539

Travel Feed Bar Grip Assy.
#K1 1404 F
#K1 1441 F

Water Fountain Slide
#KOR 0817 F
#KOR 0817 F

Jumbo Pan Ryder
#KOR 0805
#K1 221.0F

Fender Pile Finger
#KOR 0805
#K1 221.0F

Notes: K-Offset

Also, not in catalog and "WHILE THEY LAST" Many one time available "original manufacture" parts call: 1-800-956-3612

123 Group 123
Quickmaster 2c + 1c Quickmaster DI - 4c

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Quickmaster 2c + 1c
123-A
123-B
123-C
123-D
123-E
123-F
123-G
123-H
123-I
123-J
123-K
123-L
123-M
123-N
123-O
123-P
123-Q
123-R
123-S
123-T
123-U
123-V

Quickmaster DI - 4c
123-Y
123-AA
123-CC
123-EE
123-GG
123-II
123-KK
123-MM
123-OO

Typical Quickmaster 2c and 1c Main Panel

Notes: Quickmaster

Delivery Cylinder
Hand Roller Sold Separately
Quickmaster DI 4 Color
Plate Wash

22 1-941-625-7278
New Bearings
New Steel Core
No Exchange
Complete - Ready to Install
on Ink and Water Rollers

Group 15-A
Same as 102 CD

Post Drupa 86 - 102 SPEEDMASTER
Machine Serial Number # Later than 523-871

Ink Roller Set - Post Drupa
102 Standard Dampening - All Years 3 to a set

Ink Rollers - Individual
White 60mm ϕ 2 3/8"
Red 60mm ϕ 2 19/32"
Blue 72mm ϕ 2 13/16"
Yellow 80mm ϕ 3 5/32"

Alcolor Dampening

Notes: 102 Speedmaster

102 Alcolor - same as 102 CD

102 Speedmaster Ink Unit Wash Up #41.010.180
Alcolor Water Form 108mm ϕ 4 1/4"

32 Group 22
Ink Unit Rubber Washup Blades-A

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• Ink Unit
• Blanket Washing
• Numbering Unit

ATTENTION!
WE USE RUBBER HEAT
VULCANIZATION PROCESS...
NOT GLUE

10x1
TOK / TOK
GTO 86
GTO 52
MO
Early 72 Speedmaster
Early 102 Speedmaster
Later 102 Speedmaster
102C

Notes: Inking

Ink Unit Wash Up #41.010.180
11 Slots - 1,090 mm long

102CD Blanket washer #41.010.180
11 Slots - 1,090 mm long

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Visa



MasterCard

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Group 75 Printed Circuit Board Power Supply

*Exchange Core Required

Power Bridge Module 80a	Power Bridge Module 80b	Power Bridge Module 160a	Power Bridge Module 160b	Power Bridge Module 220a
75A	75AA	75AB	75AC	75AD
SBM-1 Siemens #53.101.1122 Same as #91.101.1051	SBM-1 & SBM-2 Siemens #91.101.1121	SBM-1 & SBM-2 Siemens #91.101.1121	SBM-1 & SBM-2 Siemens #91.101.1121	SBM-1 & SBM-2 Siemens #91.101.1121
Connecting part of the power supply				
75C	75D	75E	75F	75G
SVT - BBC #91.101.1111	SVT - BBC #91.101.1111	SVT - BBC #91.101.1111	SVT - BBC #91.101.1111	SVT - BBC #91.101.1111
75D	75E	75F	75G	75H
BLT-1 #98.101.1051	BLT-2 #98.101.1051	BLT-3 #98.101.1051	BLT-4 #98.101.1051	BLT-5 #98.101.1051
75I	75J	75K	75L	75M
GIM-24 #91.144.2121 24 Volt Power Supply	GIM-24 #91.144.2121 24 Volt Power Supply	GIM-24 #91.144.2121 24 Volt Power Supply	GIM-24 #91.144.2121 24 Volt Power Supply	GIM-24 #91.144.2121 24 Volt Power Supply
75-N	75-O	75-P	75-Q	75-R
SLT #91.101.1051 Power Converter Power Part 80a	SLT #91.101.1051 Power Converter Power Part 160a	SLT #91.101.1051 Power Converter Power Part 220a	SLT #91.101.1051 Power Converter Power Part 220a	SLT #91.101.1051 Power Converter Power Part 220a

Notes: Printed Circuit Boards

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Group 64 Motors - Main Drive

*Exchange Core Required

10x15 - Windmill	13x18 - Windmill	TDM / TDM	Quickmaster 2 color	Quickmaster DI
64-A	64-B	64-C	64-D	64-E
110 / 220 / 230 / 3 Phase	110 / 220 / 230 / 3 Phase	822.101.1381	841.101.2004	844.101.2005
64-F	64-G	64-H	64-I	64-J
64-K	64-L	64-M	64-N	64-O
64-P	64-Q	64-R	64-S	64-T
64-U	64-V	64-W	64-X	64-Y
64-Z	64-AA	64-AB	64-AC	64-AD
64-AE	64-AF	64-AG	64-AH	64-AI
64-AJ	64-AL	64-AM	64-AN	64-AO
64-AP	64-AQ	64-AR	64-AS	64-AT
64-AU	64-AV	64-AW	64-AX	64-AY
64-AZ	64-BA	64-BB	64-BC	64-BD
64-BE	64-BF	64-BG	64-BH	64-BI
64-BJ	64-BL	64-BM	64-BN	64-BO
64-BP	64-BQ	64-BR	64-BS	64-BT
64-BU	64-BV	64-BW	64-BX	64-BY
64-BZ	64-CA	64-CB	64-CC	64-CD
64-CE	64-CF	64-CG	64-CH	64-CI
64-CJ	64-CK	64-CL	64-CM	64-CN
64-CO	64-CP	64-CQ	64-CR	64-CS
64-CU	64-CV	64-CW	64-CX	64-CY
64-CZ	64-DA	64-DB	64-DC	64-DD
64-DE	64-DF	64-DG	64-DH	64-DI
64-DJ	64-DL	64-DM	64-DN	64-DO
64-DP	64-DQ	64-DR	64-DS	64-DT
64-DU	64-DV	64-DW	64-DX	64-DY
64-DZ	64-EA	64-EB	64-EC	64-ED
64-EE	64-EF	64-EG	64-EH	64-EI
64-EJ	64-EL	64-EM	64-EN	64-EO
64-EP	64-EQ	64-ER	64-ES	64-ET
64-EU	64-EV	64-EW	64-EX	64-EY
64-EZ	64-FA	64-FB	64-FC	64-FD
64-FE	64-FG	64-FH	64-FI	64-FJ
64-FK	64-FL	64-FM	64-FN	64-FO
64-FP	64-FQ	64-FR	64-FS	64-FT
64-FU	64-FV	64-FW	64-FX	64-FY
64-FZ	64-GA	64-GB	64-GC	64-GD
64-GE	64-GF	64-GG	64-GH	64-GI
64-GJ	64-GL	64-GM	64-GN	64-GO
64-GP	64-GQ	64-GR	64-GS	64-GT
64-GU	64-GV	64-GW	64-GX	64-GY
64-GZ	64-HA	64-HB	64-HC	64-HD
64-HE	64-HF	64-HG	64-HH	64-HI
64-HJ	64-HL	64-HM	64-HN	64-HO
64-HP	64-HQ	64-HR	64-HS	64-HT
64-HU	64-HV	64-HW	64-HX	64-HY
64-HZ	64-IA	64-IB	64-IC	64-ID
64-IE	64-IF	64-IG	64-IH	64-II
64-IJ	64-IL	64-IM	64-IN	64-IO
64-IP	64-IQ	64-IR	64-IS	64-IT
64-IU	64-IV	64-IW	64-IX	64-IY
64-IZ	64-JA	64-JB	64-JC	64-JD
64-JE	64-JF	64-JG	64-JH	64-JI
64-JJ	64-JL	64-JM	64-JN	64-JO
64-JP	64-JQ	64-JR	64-JS	64-JT
64-JU	64-JV	64-JW	64-JX	64-JY
64-JZ	64-KA	64-KB	64-KC	64-KD
64-KE	64-KF	64-KG	64-KH	64-KI
64-KJ	64-KL	64-KM	64-KN	64-KO
64-KP	64-KQ	64-KR	64-KS	64-KT
64-KU	64-KV	64-KW	64-KX	64-KY
64-KZ	64-LA	64-LB	64-LC	64-LD
64-LE	64-LF	64-LG	64-LH	64-LI
64-LJ	64-LL	64-LM	64-LN	64-LO
64-LP	64-LQ	64-LR	64-LS	64-LT
64-LU	64-LV	64-LW	64-LX	64-LY
64-LZ	64-MA	64-MB	64-MC	64-MD
64-ME	64-MF	64-MG	64-MH	64-MI
64-MJ	64-ML	64-MM	64-MN	64-MO
64-MP	64-MQ	64-MR	64-MS	64-MT
64-MU	64-MV	64-MW	64-MX	64-MY
64-MZ	64-NA	64-NB	64-NC	64-ND
64-NE	64-NF	64-NG	64-NH	64-NI
64-NJ	64-NL	64-NM	64-NN	64-NO
64-NP	64-NQ	64-NR	64-NS	64-NT
64-NU	64-NV	64-NW	64-NX	64-NY
64-NZ	64-OA	64-OB	64-OC	64-OD
64-OE	64-OF	64-OG	64-OH	64-OI
64-OJ	64-OL	64-OM	64-ON	64-OO
64-OP	64-OQ	64-OR	64-OS	64-OT
64-OU	64-OV	64-OW	64-OX	64-OY
64-OZ	64-PA	64-PB	64-PC	64-PD
64-PE	64-PF	64-PG	64-PH	64-PI
64-PJ	64-PL	64-PM	64-PN	64-PO
64-PP	64-PQ	64-PR	64-PS	64-PT
64-PU	64-PV	64-PW	64-PX	64-PY
64-PZ	64-QA	64-QB	64-QC	64-QD
64-QE	64-QF	64-QG	64-QH	64-QI
64-QJ	64-QL	64-QM	64-QN	64-QO
64-QP	64-QL	64-QM	64-QN	64-QO
64-QU	64-QV	64-QW	64-QX	64-QY
64-QZ	64-RA	64-RB	64-RC	64-RD
64-RE	64-RF	64-RG	64-RH	64-RI
64-RJ	64-RL	64-RM	64-RN	64-RO
64-RP	64-RQ	64-RR	64-RS	64-RT
64-RU	64-RV	64-RW	64-RX	64-RY
64-RZ	64-SA	64-SB	64-SC	64-SD
64-SE	64-SF	64-SG	64-SH	64-SI
64-SJ	64-SL	64-SM	64-SN	64-SO
64-SP	64-SQ	64-SR	64-SS	64-ST
64-SU	64-SV	64-SW	64-SX	64-SY
64-SZ	64-TA	64-TB	64-TC	64-TD
64-TE	64-TF	64-TG	64-TH	64-TI
64-TJ	64-TL	64-TM	64-TN	64-TO
64-TP	64-TQ	64-TR	64-TS	64-TT
64-TU	64-TV	64-TW	64-TX	64-TY
64-TZ	64-UA	64-UB	64-UC	64-UD
64-UE	64-UF	64-UG	64-UH	64-UI
64-UJ	64-UL	64-UM	64-UN	64-UO
64-UP	64-UQ	64-UR	64-US	64-UT
64-UY	64-UZ	64-VA	64-VB	64-VC
64-VE	64-VF	64-VG	64-VH	64-VI
64-VJ	64-VL	64-VM	64-VN	64-VO
64-VP	64-VQ	64-VR	64-VS	64-VT
64-VU	64-VV	64-VW	64-VX	64-VY
64-VZ	64-WA	64-WB	64-WC	64-WD
64-WE	64-WF	64-WG	64-WH	64-WI
64-WJ	64-WL	64-WM	64-WN	64-WO
64-WP	64-WQ	64-WR	64-WS	64-WT
64-WU	64-WV	64-WW	64-WX	64-WY
64-WZ	64-XA	64-XB	64-XC	64-XD
64-XE	64-XF	64-XG	64-XH	64-XI
64-XJ	64-XL	64-XM	64-XN	64-XO
64-XP	64-XQ	64-XR	64-XS	64-XT
64-XU	64-XV	64-XW	64-XX	64-XY
64-XZ	64-YA	64-YB	64-YC	64-YD
64-YE	64-YF	64-YG	64-YH	64-YI
64-YJ	64-YL	64-YM	64-YN	64-YO
64-YP	64-YQ	64-YR	64-YS	64-YT
64-YU	64-YV	64-YW	64-YX	64-YY
64-YZ	64-ZA	64-ZB	64-ZC	64-ZD
64-ZE	64-ZF	64-ZG	64-ZH	64-ZI
64-ZJ	64-ZL	64-ZM	64-ZN	64-ZO
64-ZP	64-ZQ	64-ZR	64-ZS	64-ZT
64-ZU	64-ZV	64-ZW	64-ZX	64-ZY
64-ZZ				

Notes: Motors / Electrical

Obsolete unused parts for sale ????. If you have any, contact Demers Parts 1-941-625-PART (7278)

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Group 80 Electronics - Sensors

*Exchange Core Some Items

Red Eye (IR) RL2 - Light Sensor	White Eye (Reflected) RL4 - High Bar Code
80-A	80-B
Red Eye RL2 #98.110.1322	White Eye (IR Prom. Cable, early) #91.110.1323
Blanket Detectors	Sheet Register Control RL4
80-D	80-E
Sheet Register Control RL4 #61.110.1341	Sheet Control Switching
80-G	80-H
RL4, Impression Control #93.110.1321	Eye
MSS Sensor (Reed Magnet)	Eye
80-L	80-M
M2.110.1411	Weko - CTK
Proximity Switch	REF-73
80-V	80-W
Temp-Sensor	REF-70
80-AA	80-AB
Water Fan Detector #61.198.1553	Water Fan Detector #32

Notes: Electrical

Various parts in this catalog are "SPECIAL ORDER BASIS" Call: 1-800-956-3612 • 1-941-625-PART (7278)

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Group 63 - Werie-Rietschle Compressor Vanes / Filters / Bearings / Hits-B

Actual parts may vary from photos shown

Oil-Less Version	Rebuild Kit	Filter Kit	Vane Kit	Replacement Unit w/o Motor	Motor Replacement
63-A	63-B	63-C	63-D	63-E	63-F
3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW
63-G	63-H	63-I	63-J	63-K	63-L
3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW
63-M	63-N	63-O	63-P	63-Q	63-R
3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW
63-S	63-T	63-U	63-V	63-W	63-X
3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW
63-Y	63-Z	63-AA	63-AB	63-AC	63-AD
3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW
63-AE	63-AF	63-AG	63-AH	63-AI	63-AJ
3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW
63-AL	63-AM	63-AN	63-AO	63-AP	63-AQ
3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW
63-AR	63-AS	63-AT	63-AU	63-AV	63-AW
3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW
63-AX	63-AY	63-AZ	63-BA	63-BB	63-BC
3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW
63-BD	63-BE	63-BF	63-BG	63-BH	63-BI
3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW
63-BJ	63-BK	63-BL	63-BM	63-BN	63-BO
3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW
63-BP	63-BQ	63-BR	63-BS	63-BT	63-BU
3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW
63-BV	63-BW	63-BX	63-BY	63-BZ	63-CA
3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW
63-CB	63-CC	63-CD	63-CE	63-CE	63-CE
3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW
63-CF	63-CG	63-CH	63-CI	63-CI	63-CI
3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW
63-CJ	63-CK	63-CL	63-CM	63-CM	63-CM
3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW	3.6 KW
63-CN	63-CO	63-CP	63-CQ	63-CQ	63-CQ
3.6 KW	3.6 KW	3.6 KW			

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Group 96A "Boxmaker" Diecutting Jackets for Heidelberg Diecutters

S-Series Diecutter - All sizes in stock - "Boxmaker" Industry Standard

96-A 96-B

35 Rockwell Hardness

96-C 96-D

Rockwell Hardness

96-E 96-F

96-G 96-H

96-I 96-J

96-K 96-L

96-M 96-N

96-O 96-P

96-Q 96-R

96-S 96-T

96-U 96-V

96-W 96-X

96-Y 96-Z

Notes: Jackets

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Group 36-A Stream Feeder Head

Early MO/72/102 Later MO/72/102/SM74 SM74 Forwarding Sucker Forwarding Sucker New Style SM102 CD

36-A 36-B 36-C 36-D 36-E 36-F 36-G 36-H 36-I 36-J 36-K 36-L 36-M 36-N 36-O 36-P

Notes: Feeder

Various parts in this catalog are "SPECIAL ORDER BASIS" Call: 1-800-956-3612 • 1-941-625-PART (7278)

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Group 47 Gripper Pads-B

MET Metal Standard RUB Rubber Tipped URE Urethane CAR Carbonadium STR Straight Cut Parallel DIA-SC Diamond Straight Cut DIA-CC Diamond Cross Cut

S-Offset Imp. Pad Blocks

47A 47B 47C 47D 47E 47F 47G 47H 47I 47J 47K 47L 47M 47N 47O 47P 47Q 47R 47S 47T 47U 47V 47W 47X 47Y 47Z

Notes: Grippers

Obsolete unused parts for sale ????. If you have any, contact Demers Parts 1-941-625-PART (7278)

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Group 57 Delivery Gripper Bars B

102 UV Del. Bar Chromed

MO Low Pile Delivery MO High Pile delivery

57A 57B 57C 57D 57E 57F 57G 57H 57I 57J 57K 57L 57M 57N 57O 57P 57Q 57R 57S 57T 57U 57V 57W 57X 57Y 57Z

Notes: Gripper Bars

Note: RED BOXES are newly listed products / parts out of location sequence within catalog.

Demers Parts Order Form

Quotations Good For 30 Days

Exchange Core Policy:
Restocking Fees May Apply

Date _____
 Company _____
 Owner/s _____
 Contact _____
 Mailing Address _____
 City, State _____
 Zip _____ Country _____
 Phone # _____
 Cell# _____
 Fax # _____
 Email address _____

Credit established (previous customer) C.O.D.
 Opened credit account, net 30 days. Credit Card
Credit Card Type MasterCard VISA
 Full Name on Card _____
 Credit Card # _____
 Expiration Date _____
 Security Code _____
 Credit Card Address _____
 Signature _____ Date _____

Parts inquiry for which press? Age? _____
 Model _____ Serial # _____ # Colors _____
 Alcolor Standard CPC Cptron

Why is part needed?
 Broke down Limping along Missing Maintenance

Electrical items (motors, relays, contactors)
 Copy / Fax motor etc. name plate info.
 Press "main" incoming voltage – 480, 415, 380, 230 / 208
 "Secondary" voltage for coils – Usually, 50% of above
 From Europe 50 cycle? North American 60 cycle

Catalog Location Group # / Letter	Original Manufacturer Part #	Parts Name and Function	Price	Quantity	Sub Total
1. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
2. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
3. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
4. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
5. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
6. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
7. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
8. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
9. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
10. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
11. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____

NOTE: Fill out, fax/email. To ensure accuracy of order, we will confirm only by phone for actual order placement.


* For Ordering Parts / Inquiry Quote good for 30 days

Our goal and commitment at Demers Parts is to minimize parts order errors and downtime by using and completing the form supplied here. Remember, correct, detailed information supplied by you, our customer, is essential to our correct order filling process.

Customer makes contact by:

- Phone: 1-800-956-3612
1-941-625-PART (7278)
- Fax w/form completed: 1-941-625-2100
- Email w/form completed: demersparts@demersinc.com
- Webpage: www.demersparts.com
- Visit: See pg. 195 for map

Some parts are special order only.
Restocking charges may apply.

Please take the time to supply Demers Parts with the detailed, correct information. SEE EXAMPLE. 

NOTE: An order is not confirmed until we call you back.

Exchange Core Policy:

- Return within 20 days of exchange core order receipt.
- Return shipping container should be packed similar to original items shipped to you.
- If exchange core is not returned within 20 days, core charge will be billed to your account automatically.

Payment Terms:

- Previously opened credit account, net 30 days.
- 50% down, 50% balance, net 30 days.
- C.O.D.
- Credit Card MasterCard or VISA
- Wire Transfer
- Check sent overnight

Shipping:

- **SAME DAY SERVICE** or ship same day
- Typical Overnight courier
- Second day
- Ground
- Pick up at Punta Gorda factory location – exit 167 off I-75

Catalog Location Group # / Letter	Original Manufacturer Part #	Parts Name and Function	Price	Quantity	Sub Total
1. 33-AA	66.028.405	Tissue Paper Rubber Sucker	****	50	****

EXAMPLE

Demers Parts Order Form

Quotations Good For 30 Days

Exchange Core Policy:
Restocking Fees May Apply

Date _____
 Company _____
 Owner/s _____
 Contact _____
 Mailing Address _____
 City, State _____
 Zip _____ Country _____
 Phone # _____
 Cell# _____
 Fax # _____
 Email address _____

Credit established (previous customer) C.O.D.
 Opened credit account, net 30 days. Credit Card
Credit Card Type MasterCard VISA
 Full Name on Card _____
 Credit Card # _____
 Expiration Date _____
 Security Code _____
 Credit Card Address _____
 Signature _____ Date _____

Parts inquiry for which press? Age? _____
 Model _____ Serial # _____ # Colors _____
 Alcolor Standard CPC Cpitronic

Why is part needed?
 Broke down Limping along Missing Maintenance
Electrical items (motors, relays, contactors)
 Copy / Fax motor etc. name plate info.
 Press "main" incoming voltage – 480, 415, 380, 230 / 208
 "Secondary" voltage for coils – Usually, 50% of above
 From Europe 50 cycle? North American 60 cycle

Catalog Location Group # / Letter	Original Manufacturer Part #	Parts Name and Function	Price	Quantity	Sub Total
1. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
2. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
3. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
4. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
5. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
6. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
7. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
8. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
9. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
10. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____
11. _____	_____	_____	_____	_____	_____
Page # _____	_____	_____	_____	_____	_____

NOTE: Fill out, fax/email. To ensure accuracy of order, we will confirm only by phone for actual order placement.


* For Ordering Parts / Inquiry Quote good for 30 days

Our goal and commitment at Demers Parts is to minimize parts order errors and downtime by using and completing the form supplied here. Remember, correct, detailed information supplied by you, our customer, is essential to our correct order filling process.

Customer makes contact by:

- Tel #: 1-941-625-PART (7278)
- Fax #: 1-941-625-2100
- Parts Email: demersparts@demersinc.com
- Email w/form completed: demersparts@demersinc.com
- Webpage: www.demersparts.com
- Visit: See pg. 195 for map

Some parts are special order only. Restocking charges may apply.

Please take the time to supply Demers Parts with the detailed, correct information. SEE EXAMPLE. 

NOTE: An order is not confirmed until we call you back.

Exchange Core Policy:

- Return within 20 days of exchange core order receipt.
- Return shipping container should be packed similar to original items shipped to you.
- If exchange core is not returned within 20 days, core charge will be billed to your account automatically.

Payment Terms:

- Previously opened credit account, net 30 days.
- 50% down, 50% balance, net 30 days.
- C.O.D.
- Credit Card MasterCard or VISA
- Wire Transfer
- Check sent overnight

Shipping:

- SAME DAY SERVICE or ship same day
- Typical Overnight courier
- Second day
- Ground
- Pick up at Punta Gorda factory location – exit 167 off I-75

Catalog Location	Original Manufacturer Part #	Parts Name and Function	Price	Quantity	Sub Total
1. 33-AA	66.028.405	Tissue Paper Rubber Sucker	*****	50	*****

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EXAMPLE

How to Find or Call Demers

THINGS TO DO

In Tampa - 1 1/2 Hrs. Away

- Clearwater Beach
- Ybor City
- Salvador Dali Museum
- Deep Sea Fishing
- Busch Gardens
- Don Cesar Hotel
- Florida Aquarium

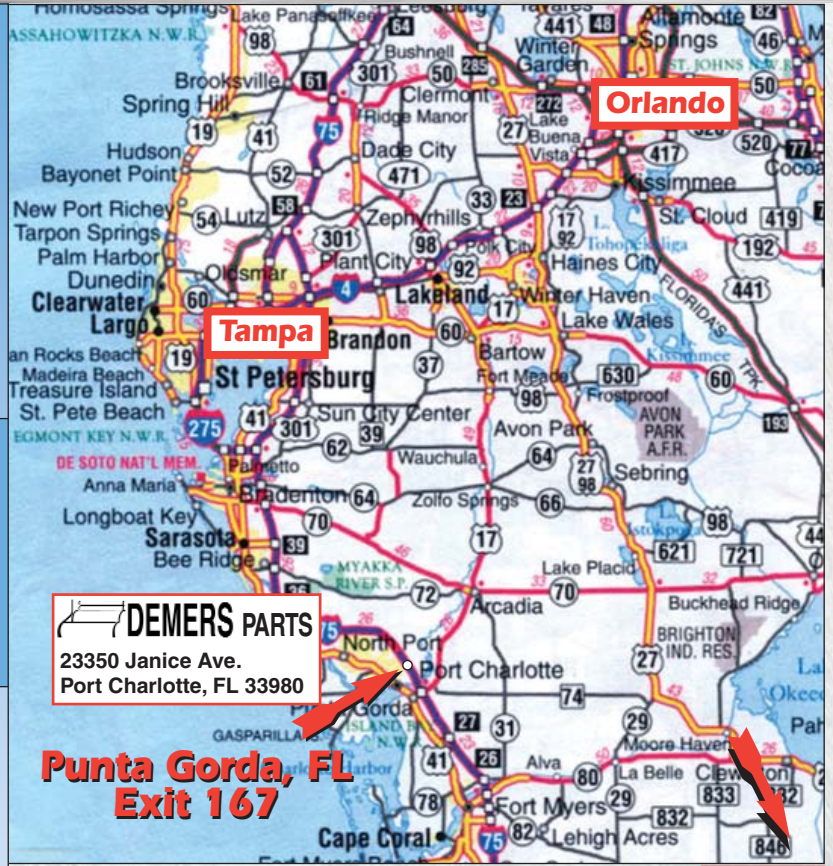
3 Hours Away

- Disney World
- Epcot
- Universal / MGM Studios
- Islands of Adventure
- Cape Canaveral
- Daytona Beach
- Key West
- Cruise Ship Dock
- Miami Beach

Punta Gorda

Within 1 Hour Away

- Okeechobee Waterway
- Lake Okeechobee Fishing
- Marco Island
- Edison Museum
- Ringling Brothers and Barnum & Bailey Circus Home/Museum
- Everglades Air Boats
- Sebring Car Race Track



DEMERS PARTS
23350 Janice Ave.
Port Charlotte, FL 33980

**Punta Gorda, FL
Exit 167**

From North: (Tampa)

I-75 south, to exit #167, go west (right) on state road 776, go 3 miles to Circle K gas station on right, take right on Whidden Drive, immediate first right on Janice Ave. We are the second building on the left - 23350 Janice Ave.

From South: (Miami)

I-75 north, to exit #167, go west (left) on state road 776, go 3 miles to Circle K gas station on right, take right on Whidden Drive, immediate first right on Janice Ave. We are the second building on the left - 23350 Janice Ave.

Fort Myers - 30 miles South
Tampa - 110 miles North

Miami - 168 miles South
Charlotte County Private Airport - 4 miles

**Sell Us Your
New
Used
Obsolete
Parts**

**Sell Us Your
Obsolete
Heidelberg Press**

Call DEMERS PARTS HOTLINE
1-800-956-3612 1-941-625-PART (7278)
FAX: 1-941-625-2100
23350 Janice Ave.
Port Charlotte, FL 33980

DEMERS PRESS HOTLINE
1-800-956-3612 1-941-625-PART (7278)
FAX: 1-941-625-2100
Press Web Site: www.demersinc.com
Press Email: demerspress@demersinc.com

Parts Web Site: www.demersparts.com
Parts Email: demersparts@demersinc.com

SELL US YOUR MISC. NEW & USED PARTS FOR HEIDELBERG

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